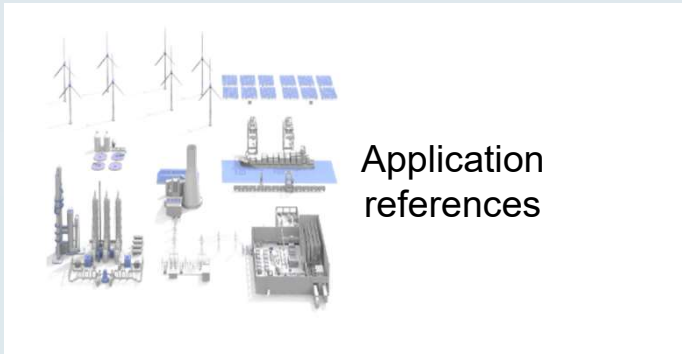
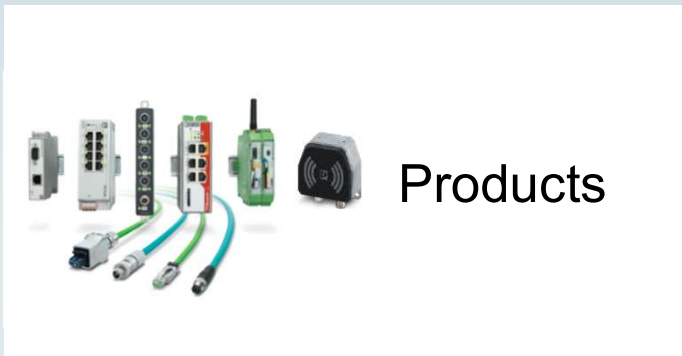


5G mobile radio standard

5G



Communication Interfaces – Overview 2021



Technologies

HART
Technology

PoE Power
over
Ethernet

**TRUSTED
WIRELESS**

**PROFI[®]
BUS**

5G

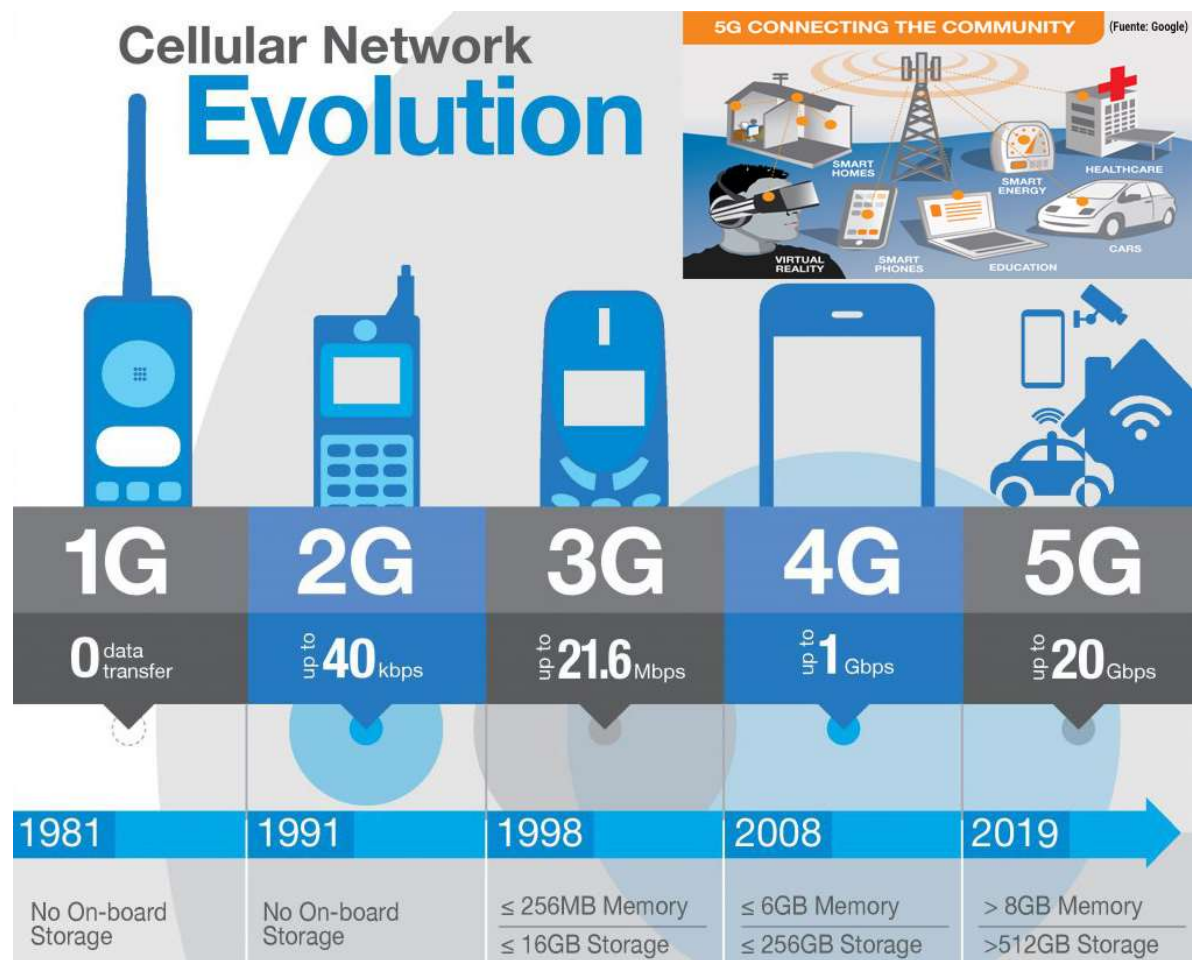
NearFi Technology
Designed by Phoenix Contact

new



Remote
communication





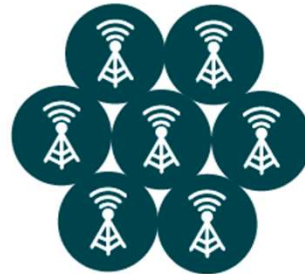
Fuente Google

Células pequeñas

Las celdas pequeñas son clave para la funcionalidad de las redes 5G porque proporcionan la capacidad de datos aumentada que exige 5G. Ayudan a los proveedores a reducir costos al eliminar costosos sistemas de techo y costos de instalación. Los usuarios pueden esperar un mejor rendimiento y una mayor duración de la batería de los teléfonos móviles, ya que se requiere menos energía para transmitir datos a algo cercano.



4G



5G

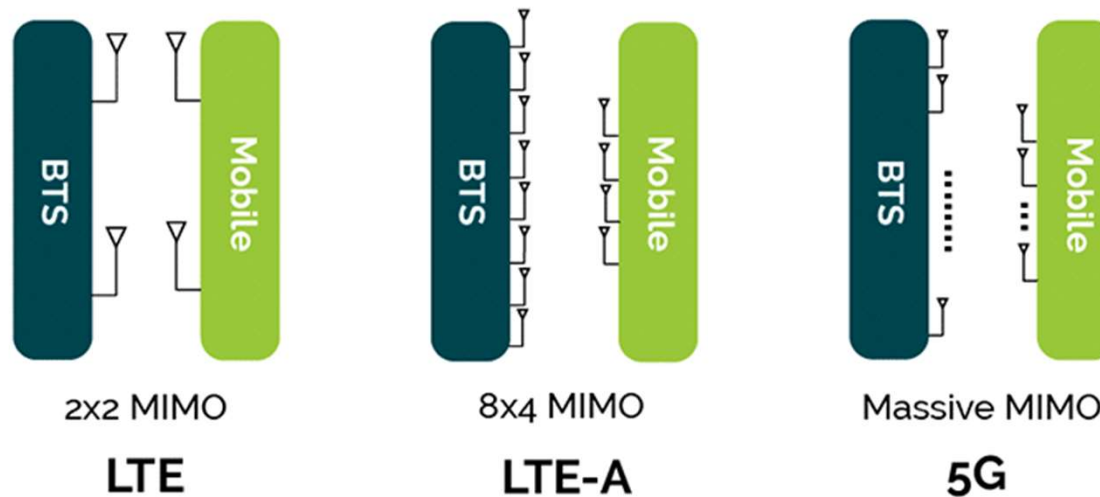
Fuente [Red 5G y cómo se compara con antiguas redes - Bismark Colombia](#)

Features	4G	5G
3GPP Release	Rel.8 ~14	Rel.15 ~
Speed	100Mbps	10Gbps ~
Carrier Bandwidth	20 Mhz	1000Mhz
MIMO	8	256
Latency	100ms	1ms
Mobility	350 KM/h	500KM/h
Connection Density	10,000	1,000,000


Fuente [Red 5G y cómo se compara con antiguas redes - Bismark Colombia](#)

MIMO masivo

Las antenas masivas MIMO (entrada múltiple y salida múltiple) aumentan el rendimiento del sector y la densidad de capacidad al usar un gran número de antenas y MIMO multiusuario (MU-MIMO). Cada antena se controla individualmente y puede incorporar componentes de radio transmisor-receptor.



Fuente [Red 5G y cómo se compara con antiguas redes - Bismark Colombia](#)



Technologies explained simply: 5G

PHOENIX CONTACT

What does 5G offer to the industry?



**5G –
stepping into a new era**





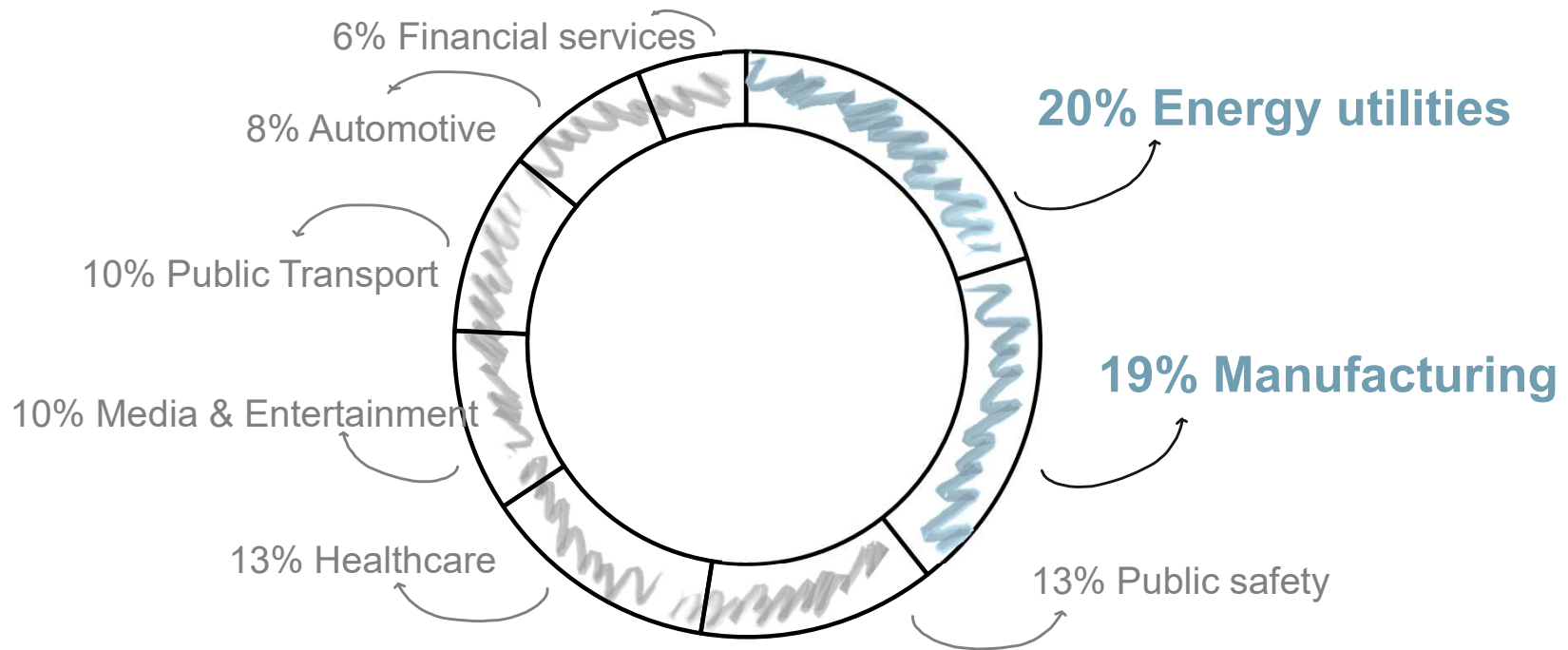
New mobile radio standard with
advanced features for
real-time, low latency, high
bandwidth and high-density type
applications.





Where is it being used?

POTENTIAL FOR 5G IN INDUSTRIAL APPLICATIONS

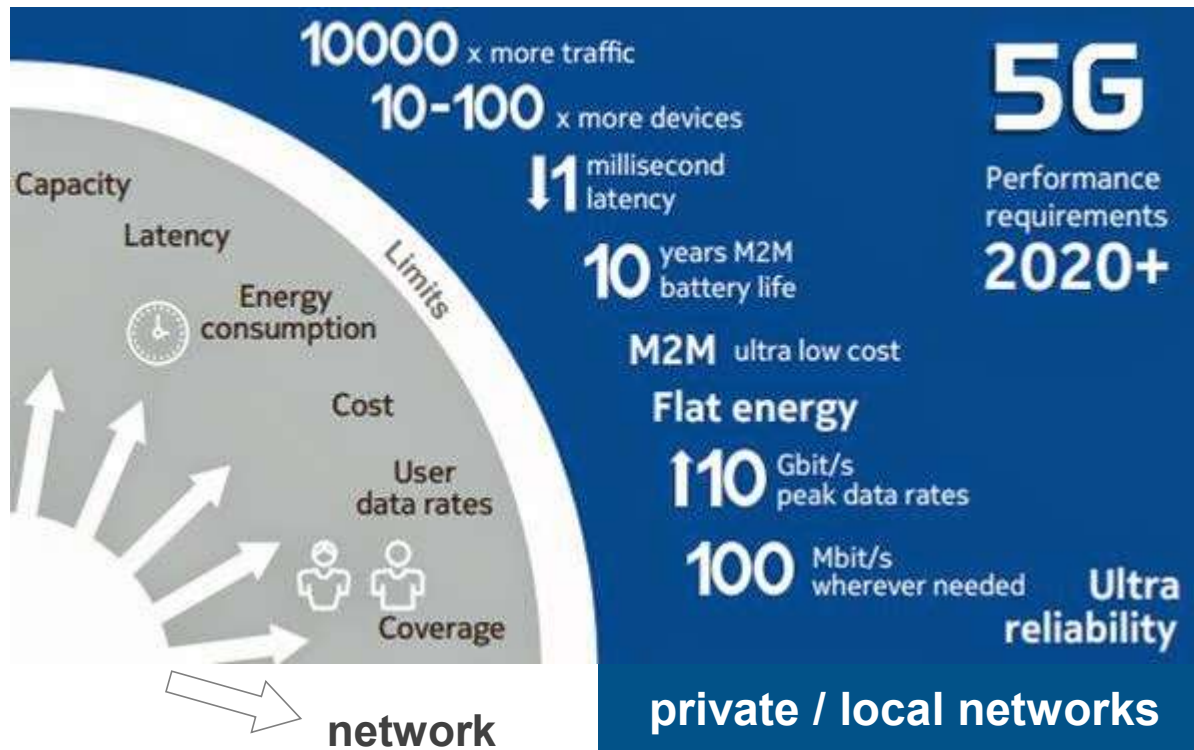


Source: Ericsson and Arthur D. Little



5G – stepping into a new era

What 5G promises the industrial automation world



Source: Nokia



APPLICATIONS FOR 5G IN AUTOMATION?

Infrastructure

- ✓ Monitoring in Water/ Wastewater networks
- ✓ Monitoring and Control in distributed traffic networks
- ✓ Traffic signaling
- ✓ Video Surveillance (public security)

Energy

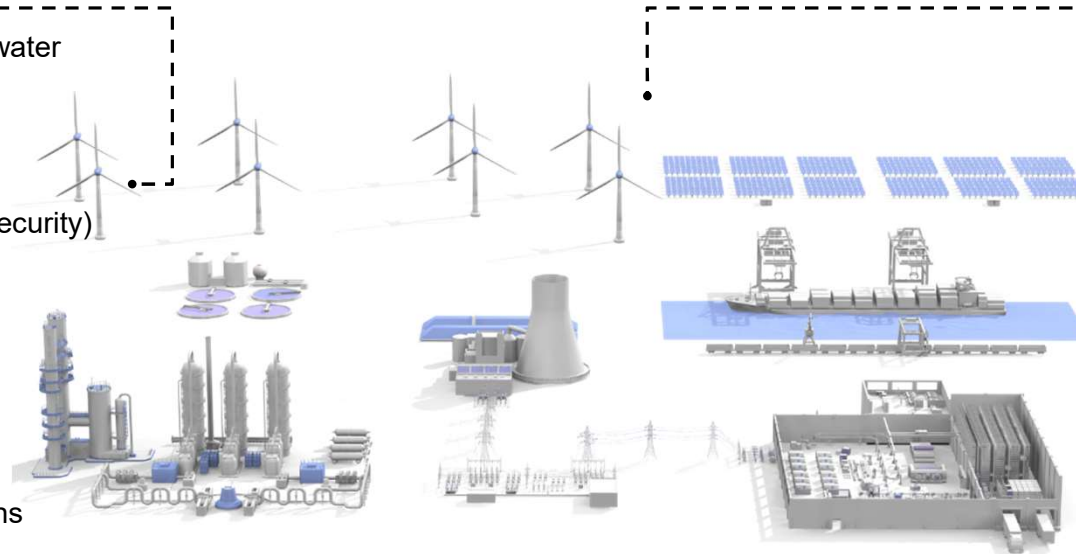
- ✓ Monitoring and switching in distributed energy grids

Process-automation

- ✓ ✓ Preemptive maintenance
- ✓ ✓ Asset tracking
- ✓ ✓ Monitoring plant conditions
- ✓ ✓ Product monitoring
- ✓ ✓ Augmented reality
- ✓ ✓ Plant Asset management
- ✓ ✓ Remote service
- ✓ ✓ Fire & Gas Alarms

Factory-automation

- ✓ Remote service
- ✓ Electric monorail conveyers
- ✓ AGVs & Shuttles
- ✓ Robots & Cranes
- ✓ Handlings-Machines
- ✓ Packaging machines
- ✓ Moving/rotating Machine parts



✓ Local Communication

✓ Global Communication



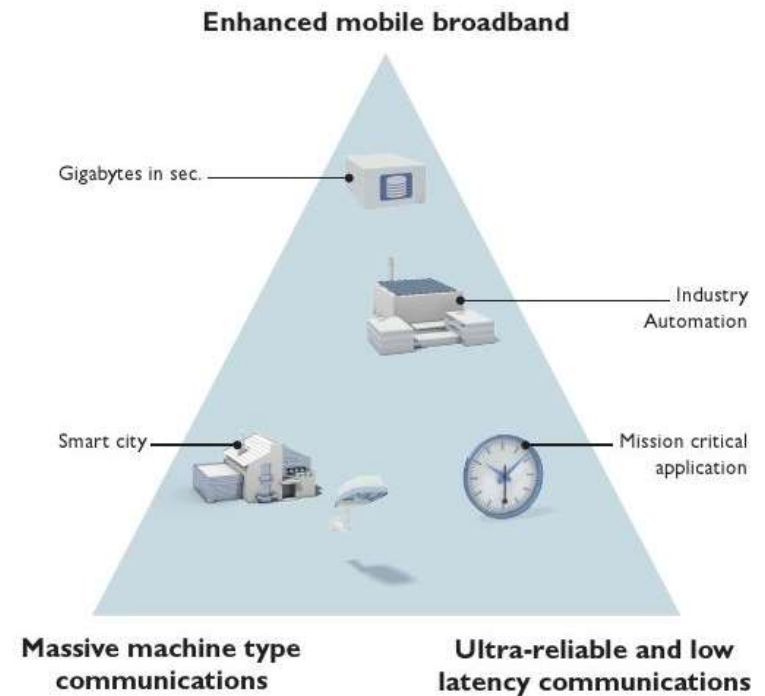


Advantages and features

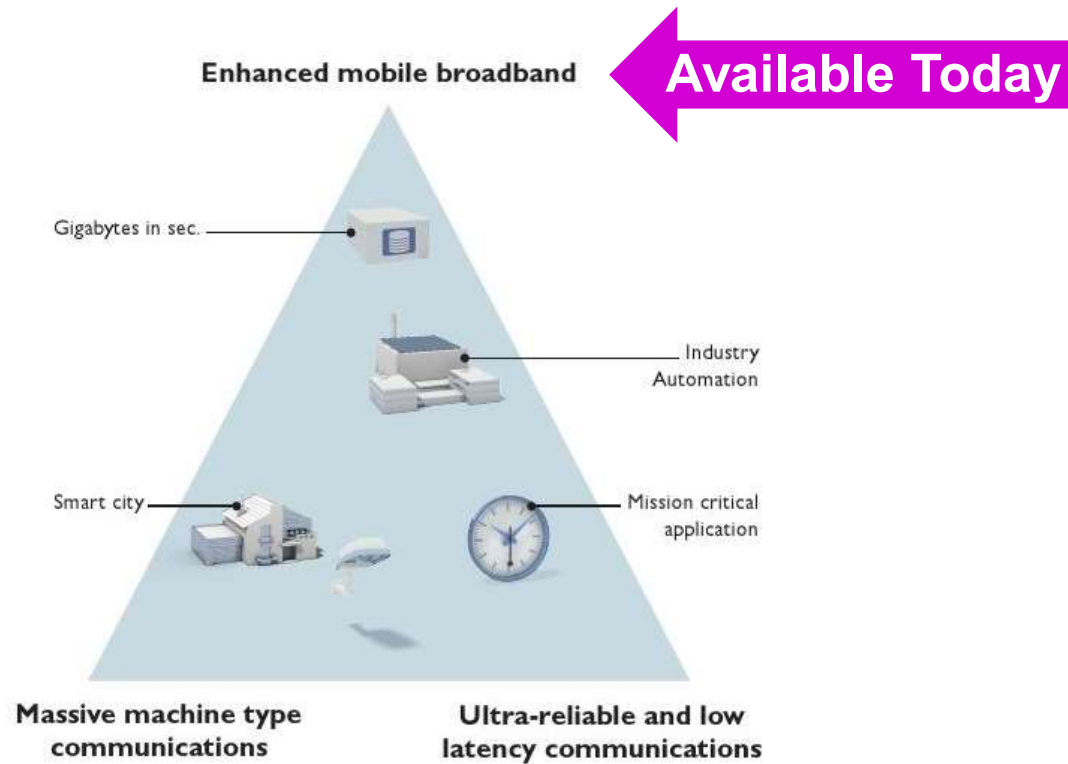
5G FEATURES

- ✓ low latency
- ✓ high connection density
- ✓ high bandwidth
- ✓ comprehensive IIoT connectivity
- ✓ higher flexibility
- ✓ ...

→ not at once, but assignment to the respective application areas



5G COMES IN STEPS





**Special feature:
private networks**

MOTIVATION TO USE 5G IN A PRIVATE NETWORK



One infrastructure for
many use cases



Each use case can get
individual (guaranteed)
resources



Applications can be
prioritized by plant /
factory owner



5G IN A PRIVATE NETWORK





What do we offer?



The first industrial 5G **Router** for private networks

Designed by Phoenix Contact



1st INDUSTRIAL 5G ROUTER FROM PHOENIX CONTACT

QUECTEL



1st 5G Radio module
vendor on the market

Radio
module



Snapdragon
X55 chip
Qualcomm

ERICSSON



Tailor-made 5G Private Networks

- 5G-SA core network competency
- Testlab in Aachen with 5G capability



5G Router
5G SA (Rel. 15)

**PHOENIX
CONTACT**

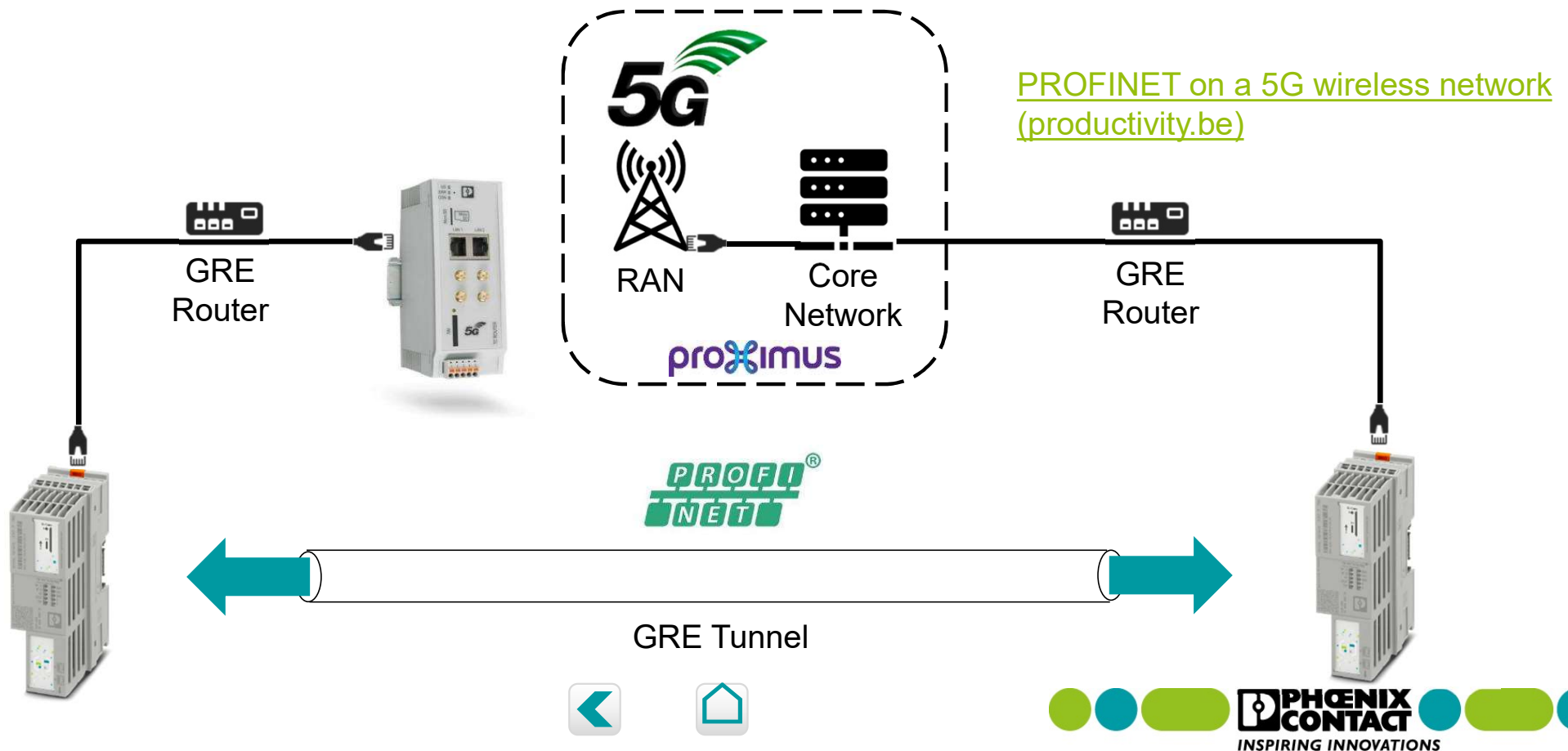


- Expertise in wireless communication for industrial automation
- 15 years expertise in cellular routers for industrial automation

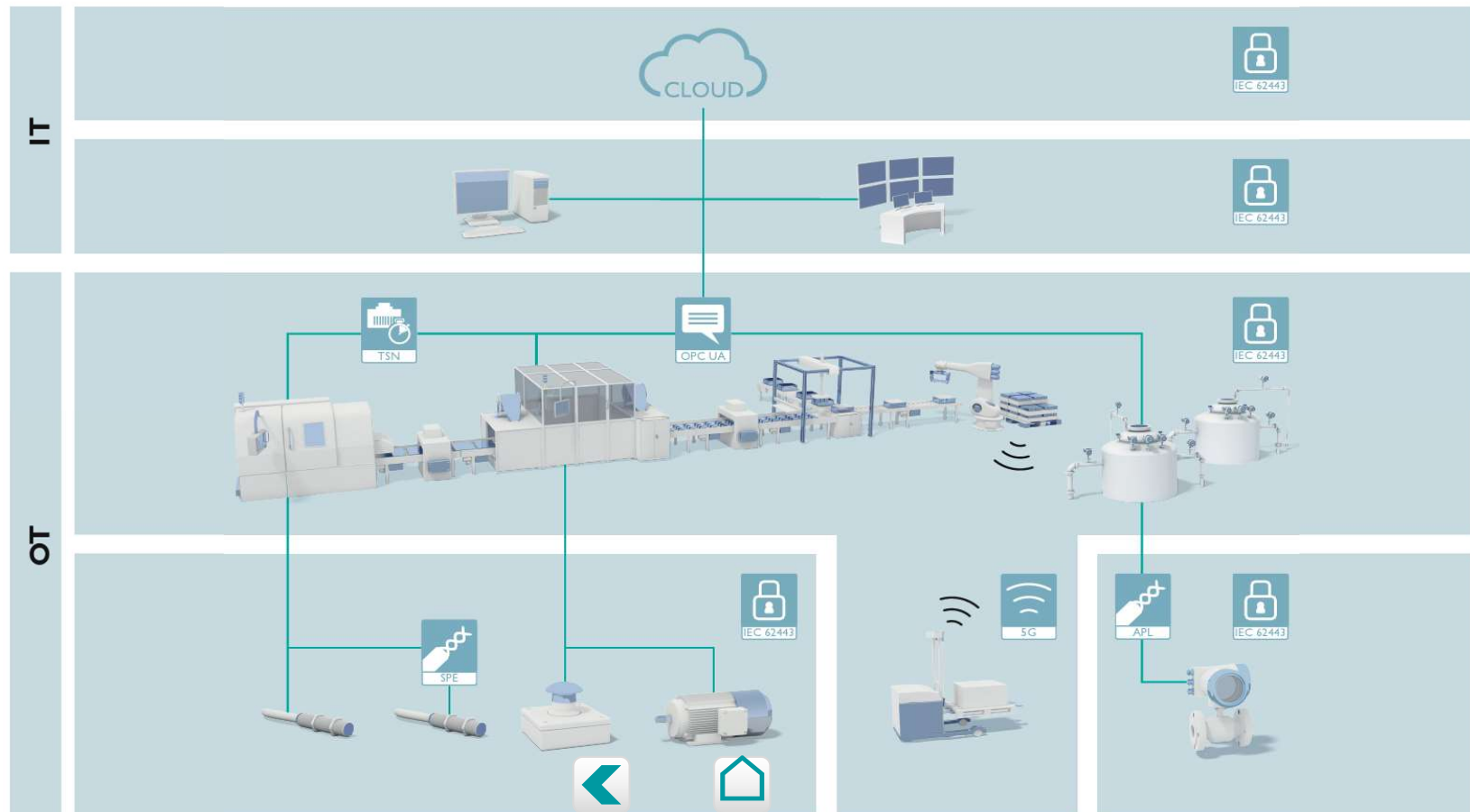


**PHOENIX
CONTACT**
INSPIRING INNOVATIONS

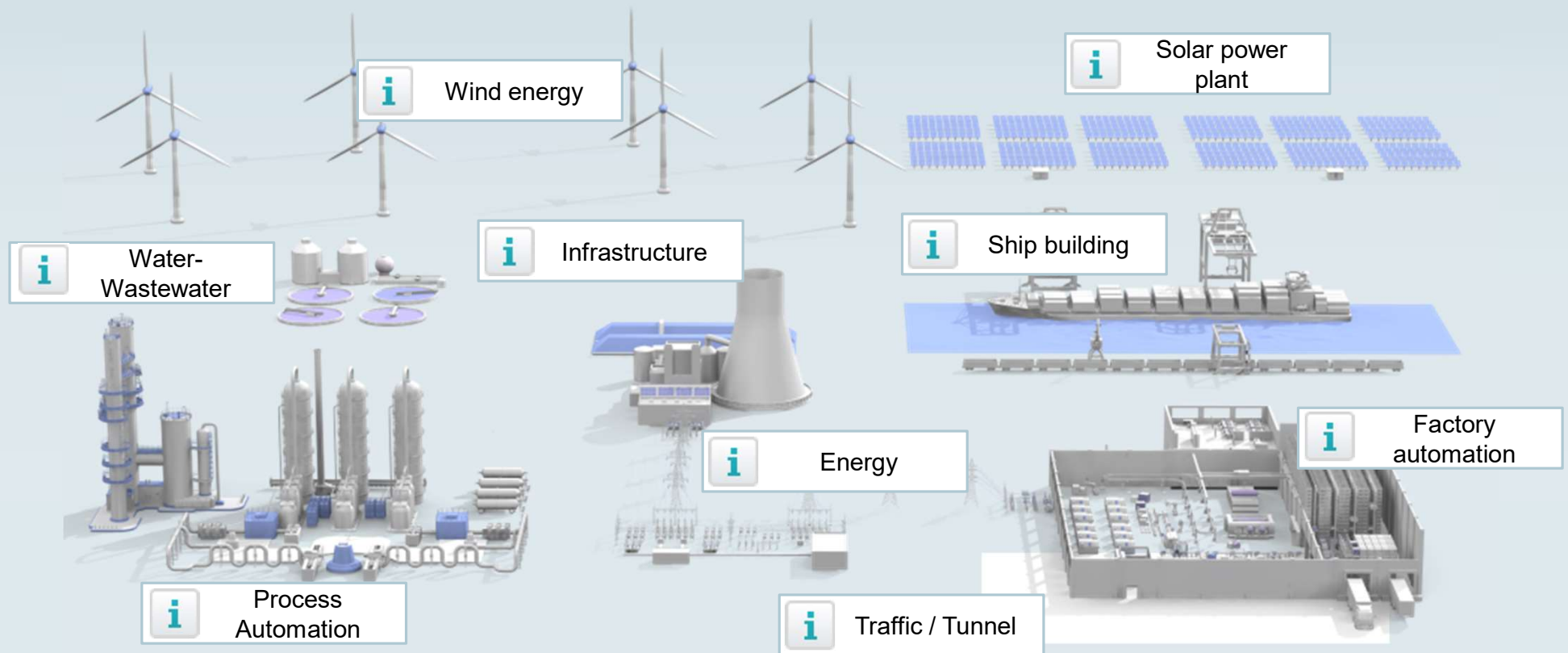
SUCCESS STORY BELGIUM



SEAMLESS COMMUNICATION FROM THE SENSOR TO THE CLOUD



Application references



5G – what is that?

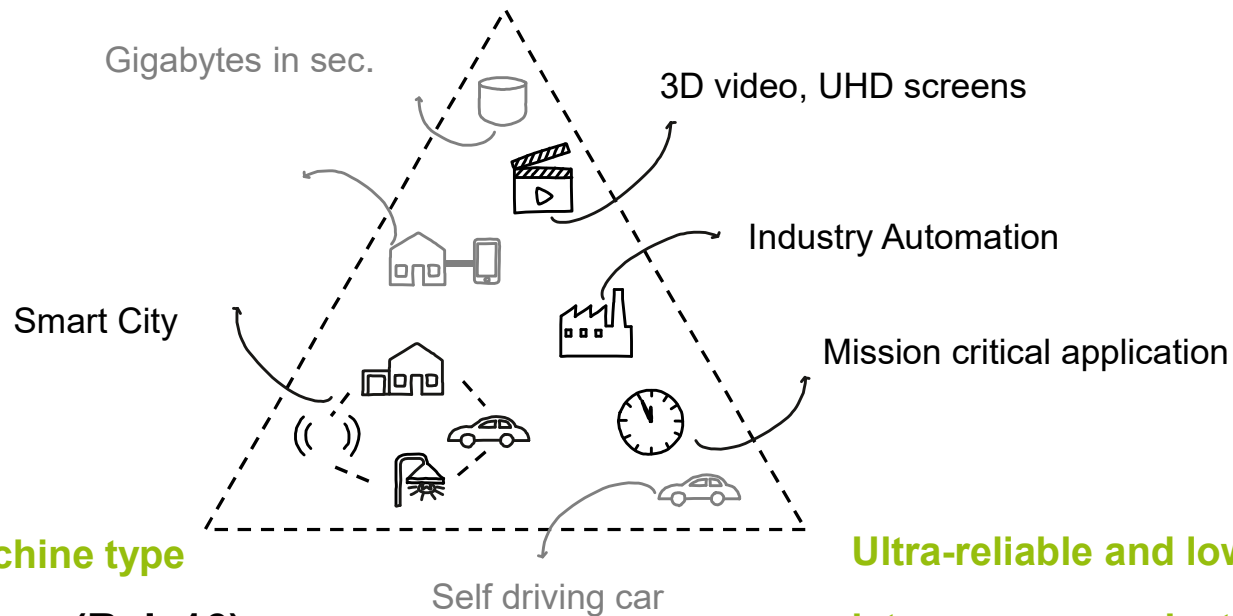
- New mobile radio standard
- Should achieve the required flexibility of production in times of Industry 4.0
- supports new advanced features in radio and network communication for realtime, low latency, high bandwidth and high density type applications.
- 5G will be based on a complete new radio technology running on new frequency bands while obtaining good technologies from the LTE era.



5G – stepping into a new era

5G comes in steps

Enhanced mobile broadband (Rel. 15)



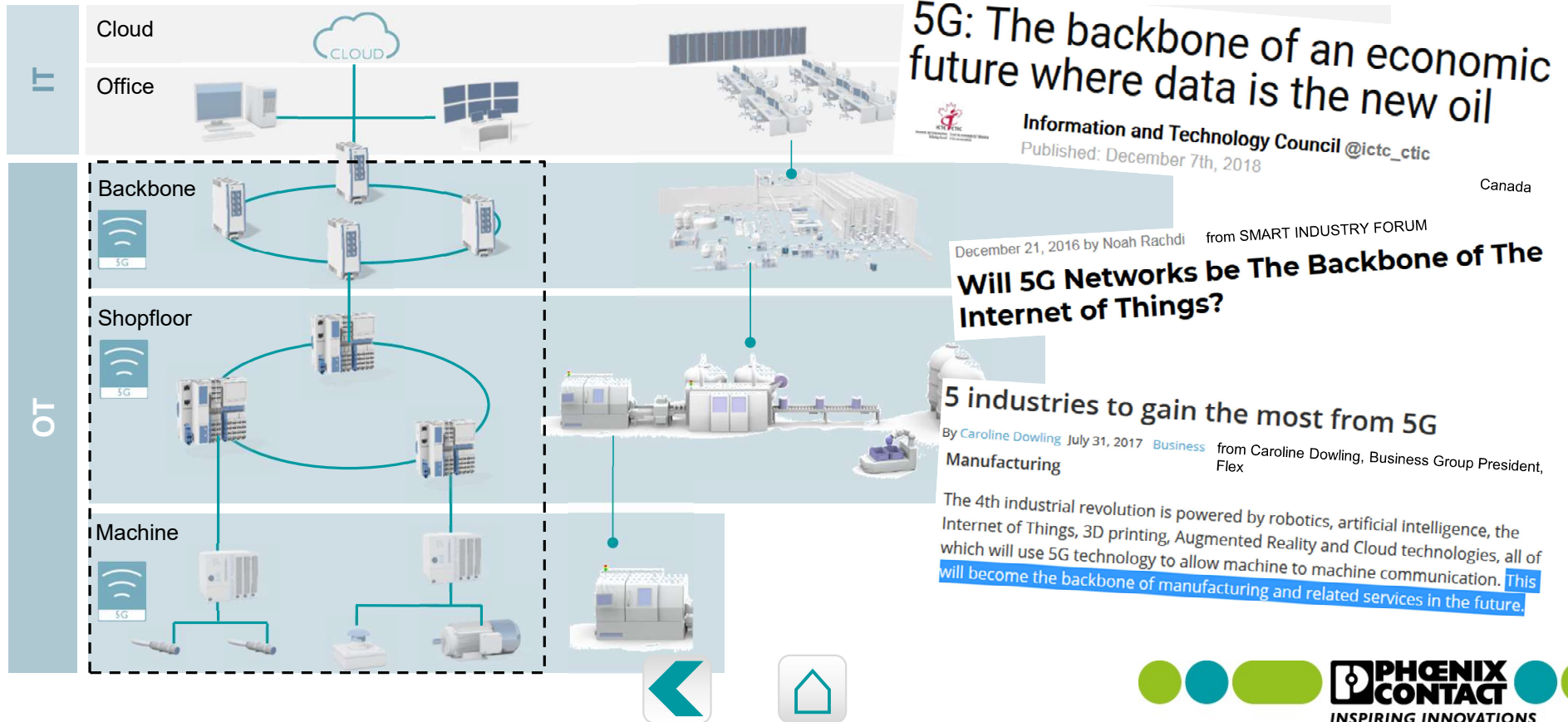
**Massive machine type
communication (Rel. 16)**

**Ultra-reliable and low
latency communications (Rel. 16 + 17)**



5G – stepping into a new era

The potential of 5G – a new communication backbone



5G – stepping into a new era

Carriers & Frequency Bands – Which bands in your country?

frequencyCheck

✓ CHECK COMPATIBILITY

▢ BROWSE DEVICES

▾ BROWSE CARRIERS

ABOUT

f

t

G+

Search Criteria

Country

Japan

Mobile networks and carrier CDMA bands. Find out if your phone or mobile device will work with NTT Docomo (Japan). See the tables below

NTT Docomo (Japan) uses 3 UMTS bands and 5 LTE bands. Find out if your unlocked phone or mobile device will work with NTT Docomo (Japan). See the tables below for details.

Carrier website: <http://www.nttdocomo.co.jp>

Will your phone or mobile device work with NTT Docomo (Japan)?

Click the link below to find out

Check device compatibility

Frequency Bands

UMTS

Name	Interface
B1 (2100)	UMTS
B9 (1800 Japan)	UMTS
B19 (800 Japan)	UMTS

Supported UMTS Protocols

Name	Generation
UMTS	3G
HSPA+	3.5G (4G speed)

LTE

Name	Interface
B1 (2100)	LTE
B9 (1800)	LTE
B19 (800 Upper)	LTE
B21 (1500 Upper)	LTE
B28 (700 APT)	LTE

Supported LTE Protocols

Name	Generation
LTE	4G
LTE-A	4G

Frequencies in use

UMTS

Name	Interface
B1 (2100)	UMTS
B8 (900 GSM)	UMTS
B9 (1800 Japan)	UMTS
B11 (1500 Lower)	UMTS
B19 (800 Japan)	UMTS

LTE

Name	Interface
B1 (2100)	LTE
B8 (900)	LTE
B9 (1800)	LTE
B11 1500 Lower	LTE
B18 (800 Lower)	LTE
B19 (800 Upper)	LTE
B21 (1500 Upper)	LTE
B28 (700 APT)	LTE
B41 (TD 2500)	LTE

CDMA

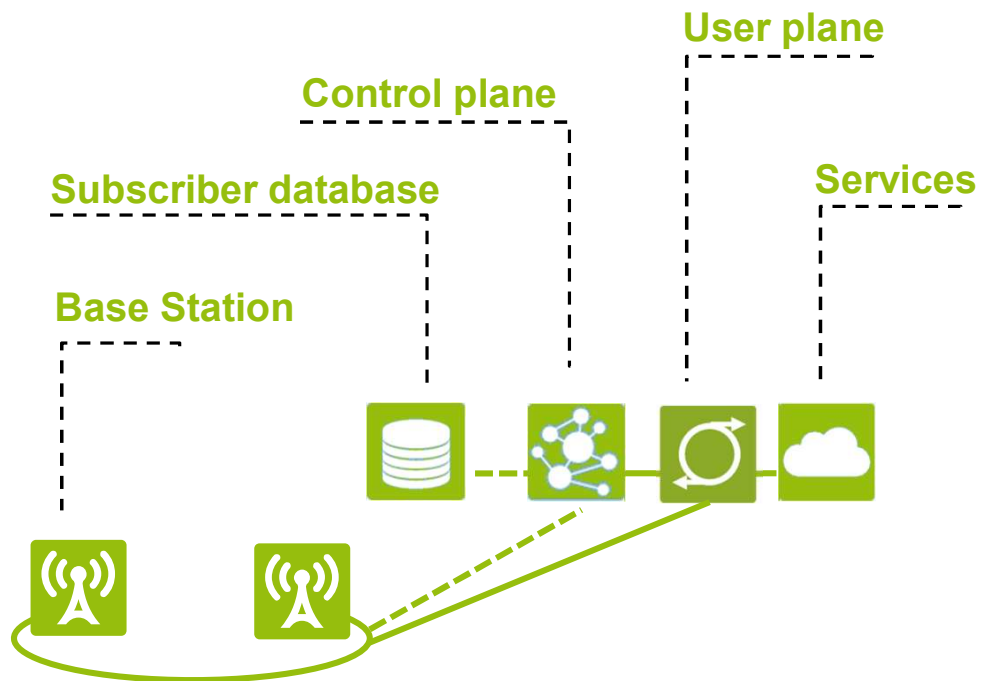
Name	Interface
BC0 (800)	CDMA
BC6 (2 GHz)	CDMA



<https://www.frequencycheck.com/countries>

5G – stepping into a new era

Public 5G network



Base station: Where the radio network (RAN) begins

Control plane: Management of the devices

Subscriber database: Registration of the devices

User plane: Runs the data traffic

Services: E.g. voice, data, SMS, MMS, etc.

NSA = non stand alone

———— 5G

- - - - - 4G

SA = stand alone

———— } 5G
- - - - - }



5G – stepping into a new era

Private 5G network (non-public-network NPN)

Public cellular networks as well as WIFI networks often don't fulfill all requirements in regards to:

- Coverage
- Availability
- Reliability
- Manageability
- Security
- Quality of service
- Transparency



5G – stepping into a new era

Motivation to use 5G in a private network



- One infrastructure for many use cases
- Use cases can range from anything to everything
- More use cases, more benefit



- Network resources are manageable
- Each use case can get individual (guaranteed) resources
- Quality of service = guaranteed

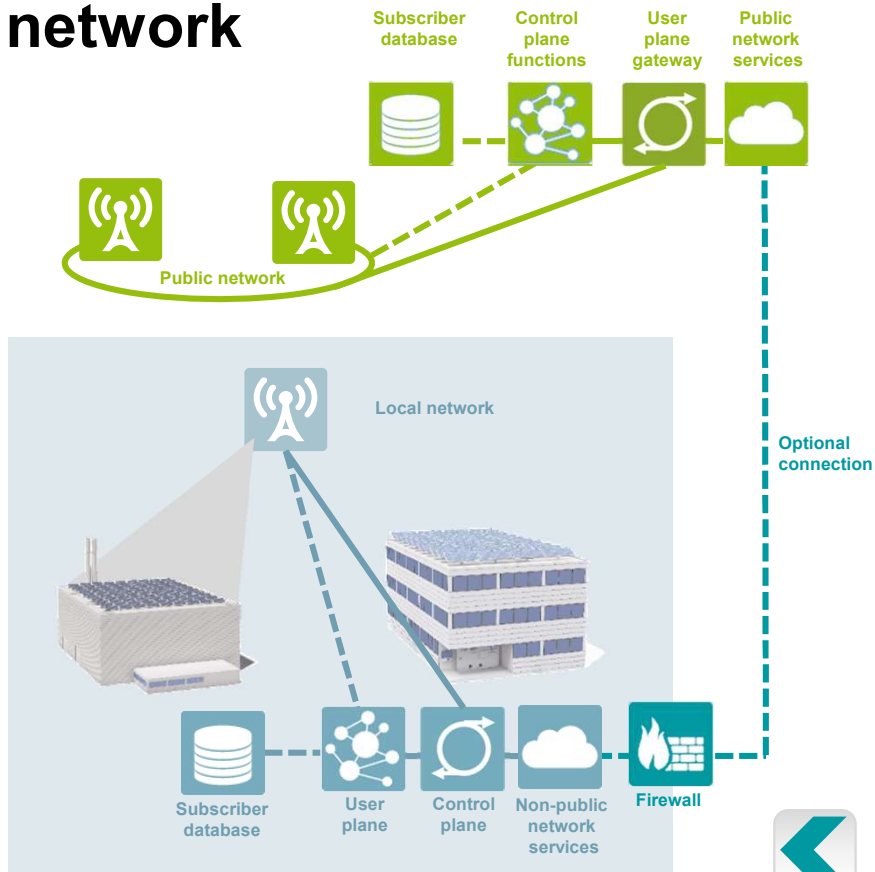


- Applications can be prioritized by plant / factory owner



5G – stepping into a new era

Private 5G network, non-public-network (NPN), or campus network



Two physically isolated networks

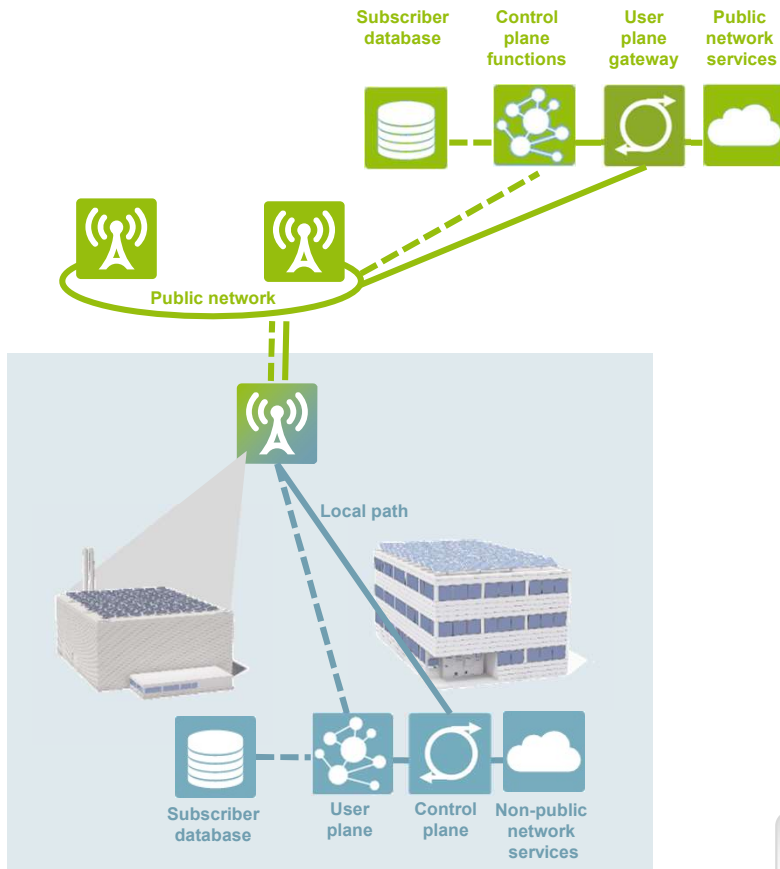
- isolated deployment
- most likely diverged frequency bands (e.g. GER, UK, JP, ...)
- owner has full control
- different network IDs

You want to know all details about private networks?
Please download the 5G-ACIA brochure „Non-public-networks for industrial scenarios“ from
www.5g-acia.org



5G – stepping into a new era

More non-public-networks – Shared RAN



Base station is part of both networks (private and public)

- Supports services, which are pure locally and services which are part of the public network (e.g. voice)

You want to know all details about private networks?
Please download the 5G-ACIA brochure „Non-public-networks for industrial scenarios“ from
www.5g-acia.org



More non-public-networks – Shared RAN and control plane

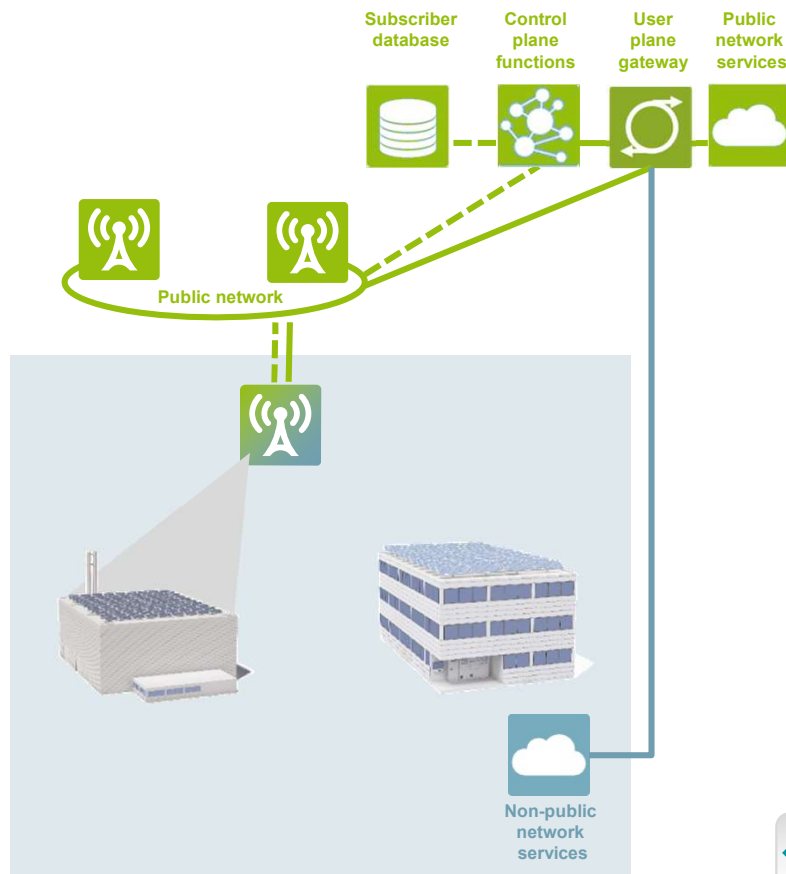


- Physical communication into public network for control & management
- Connection of BS into company network for process data
- Virtual „private Network“ e.g. by means of network slicing

You want to know all details about private networks?
Please download the 5G-ACIA brochure „Non-public-
networks for industrial scenarios“ from
www.5g-acia.org

5G – stepping into a new era

More non-public-networks – NPN deployed in public network



Base station is totally integrated into public network

- Physical communication into public network
- Not only control but also process data runs through public network
- Virtual „private Network sources“ e.g. by means of network slicing

You want to know all details about private networks?
Please download the 5G-ACIA brochure „Non-public-networks for industrial scenarios“ from
www.5g-acia.org



5G – stepping into a new era

1st industrial 5G Router from Phoenix Contact

QUECTEL



1st 5G Radio module
vendor on the market

Radio
module



Snapdragon
X55 chip
Qualcomm

ERICSSON



Tailor-made 5G Private Networks

- 5G-SA core network competency
- Testlab in Aachen with 5G capability



5G Router
5G SA (Rel. 15)

**PHOENIX
CONTACT**



- Expertise in wireless communication for industrial automation
- 15 years expertise in cellular routers for industrial automation



**PHOENIX
CONTACT**
INSPIRING INNOVATIONS

Our focus: SA-networks

- Focus on SA-networks (private networks – totally isolated – separate spectrum)
- Focus on time-to-market
- Focus on connectivity – not highest bandwidth or shortest latency

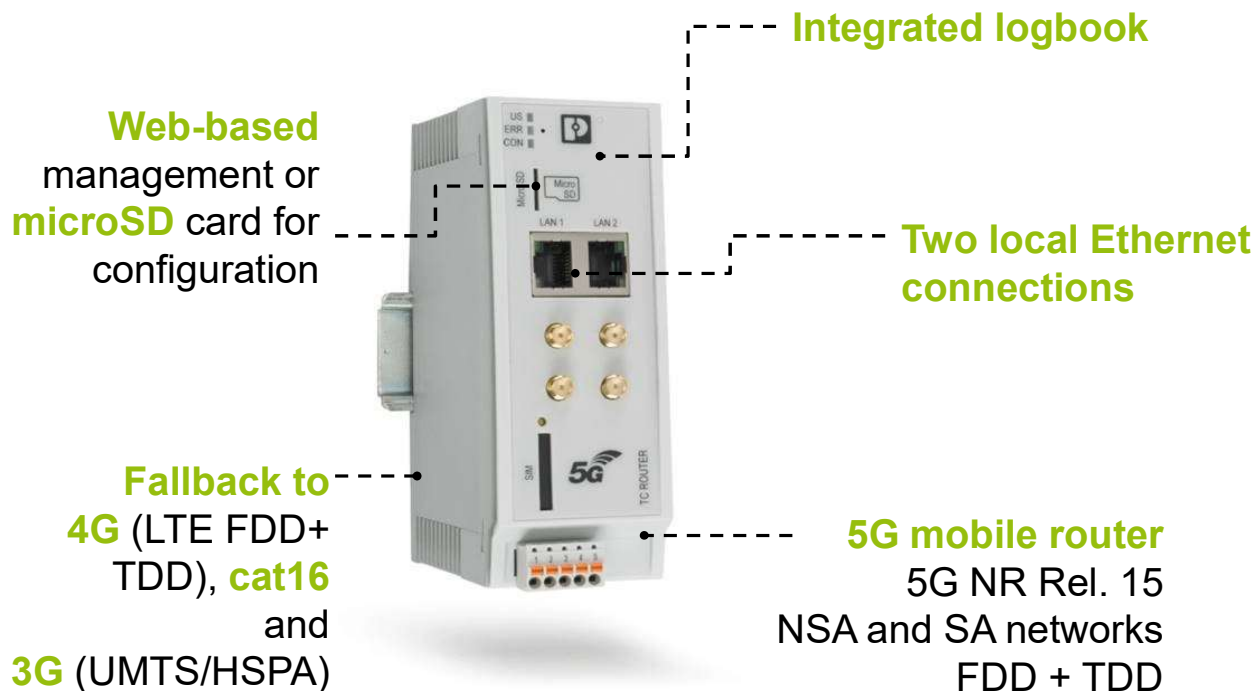
- A 5G private network – how does it work?
- Can I operate it? Do I need a specialist?
Outsourcing, or self operated?
- How to manage the applications?
- How to prioritize?
- etc.

- discuss with customers on „real“ needs for private networks, but not on power point only
- learn what the „real“ use cases are, to develop our portfolio accordingly



5G – stepping into a new era

TC 5G PRIVNET ROUTER

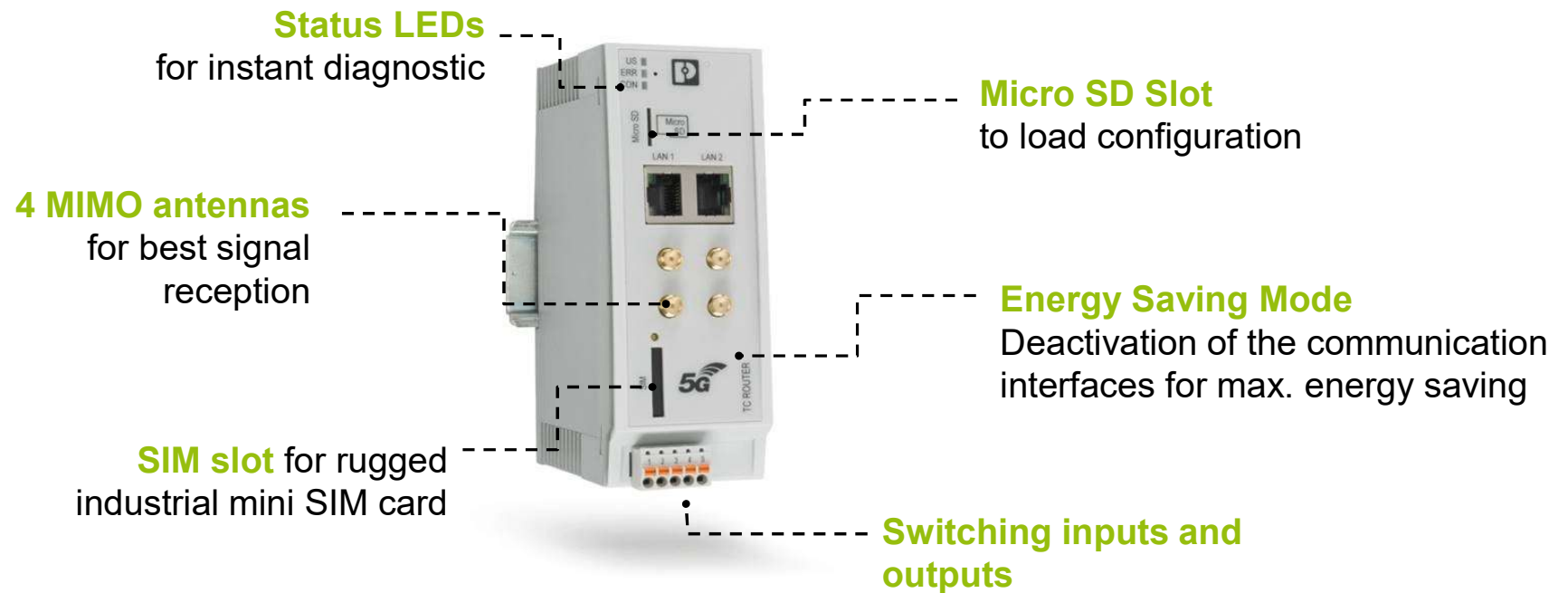


- Mobile communication via 5G New Radio – Rel. 15
- Non stand alone (NSA) and stand alone (SA) operation mode
- IPsec and OpenVPN
- Up to three VPN tunnels simultaneously
- VPN remote start via call or SMS
- Stateful inspection firewall for dynamic filtering



5G – stepping into a new era

TC 5G PRIVNET ROUTER

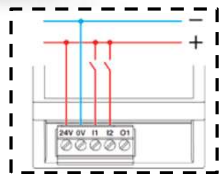


5G – stepping into a new era

TC 5G PRIVNET ROUTER



Switching inputs
and outputs



Two configurable **switching inputs** for following functions:

- SMS can be sent, even to multiple recipients
- E-Mail can be sent, even to multiple recipients
- Controlling an Output at a remote station via SMS
- Restart the router
- Start or stop a mobile data connection
- Switching the Ipsec or OpenVPN connection
- Automatically loading a configuration from a microSD card
- Activating energy-saving mode

One configurable **switching output**, activated by

- Activation by the input at a remote station
- SMS
- Web-based management
- Incoming call
- Connection abort
- Status of the mobile network connection, mobile data link and VPN connection





5G Alliance for Connected Industries and Automation



- has initiated the foundation of 5G-ACIA in 2018/2019 together with other OT and ICT companies
- is member from the beginning
- is member of the board from the beginning



5G Alliance for Connected Industries and Automation Initial Members at Hannover 2018



Image: 5G-ACIA/ZVEI

5G Alliance for Connected Industries and Automation

27 June 2018



Visit us on www.5g-acia.org

5G Alliance for Connected Industries and Automation Current Member Overview (66)



ABB	arm	ASKEY	ATHONET	BAYFU Bayernische Funknetz GmbH	BECKHOFF	BOSCH	Canon
celona	中国移动 China Mobile	CISCO	DENSO	Deutsche Messe	DFK German Research Center for Artificial Intelligence	Endress+Hauser	ERICSSON
ETRI Electronics and Telecommunications Research Institute	FESTO	Fraunhofer	GHMT	HIRSCHMANN A BELDEN BRAND	HARTING	HIMIS	HUAWEI
ifak	Infineon	inTT	intel	ITRI Industrial Technology Research Institute	KETI Korea Electronics Technology Institute 한국전자기술연구원	KEYSIGHT TECHNOLOGIES	LS telcom
MAVENIR	MC/ TECHNOLOGIES	MITSUBISHI ELECTRIC	MOXA	MUGLER TELCO NETWORKS.	NOKIA	NTT docomo	NXP
orange	Panasonic	PHENIX CONTACT	PEPPERL+FUCHS	Qualcomm	ECHORING™	RÖHDE & SCHWARZ	salzburgresearch
SAL SILICON AUSTRIA LABS	Schneider Electric	SICK	SINTEF	SIEMENS	SONY	T..	TRUMPF
TZi	u-blox	verizon✓	VIavi	vodafone	VW	WAGO	Weidmüller
YOKOGAWA	ZTE						



5G Alliance for Connected Industries and Automation

Publications of 5G-ACIA



31.07.2019

5G Non-Public Networks for Industrial Scenarios (White Paper)

This paper describes four industrial (IIoT) deployment defined 5G non-public networks. The paper also describes particular service attributes that can help to...

[Read more](#)



29.03.2019

Selected Testing and Validation Considerations for Industrial Communication with 5G Technologies (White Paper)

The deployment of 5G technologies for industrial automation will bring new challenges for all parties. This document aims to clarify the role and the focus of 5G-ACIA with regard to testing and...

[Read more](#)



31.07.2019

5G for Automation in Industry (White Paper)

This white paper examines how the 3GPP-defined 5G will impact industry, in particular process and discrete manufacturing. It describes the most relevant use cases, and the...

[Read more](#)



28.02.2019

5G for Connected Industries and Automation (White Paper - Second Edition)

In this second edition of our 5G-ACIA White Paper, we provide an overview of 5G's basic potential for connected industries, in particular the manufacturing and process industries, and outline...

[Read more](#)



Webpage Technologies

Industrial 5G – Wireless networking for efficient processes



5G technology's features and characteristics

Industrial 5G offers users a level of performance that is many times higher in comparison with previous cellular standards. Alongside characteristics such as low latency times (ultra-reliable low-latency communication, URLLC) high connection density (massive machine type communication, mMTC), and bandwidth (enhanced mobile broadband, eMBB), the technology features properties such as comprehensive IIoT connectivity and a higher level of flexibility.

Industrial 5G does not, however, provide all of these superlatives at once. Instead, enables precisely these properties to be assigned to the respective fields of application, and individual resources to be attributed in a private 5G network. It thus offers a triangle of functions that can be used depending on the application.

In other words: Today various wireless technologies (WLAN, WirelessHART, GSM, LTE, etc.) or even wire-based media are used due to differing requirements. In the future, it will be possible to set up consistent private 5G networks that are adapted to the application.

Private networks – An opportunity for the industrial sector

For industry, the ability to build private networks and thus to be able to control the proper the 5G network itself is 5G technology's special feature. Here, private networks are consist from public networks. They are therefore also known as non-public networks (NPN) or local networks.

In a private 5G network, several antennas are connected to a 5G base station in order to cover a specific area, for example, a factory or a port. This means that the communication infrastructure is controlled by the user. The wireless devices in the application will connect to the independent wireless network rather than to the public cellular network.

Industrial 5G – Wireless networking for efficient processes

Industrial 5G: the reliable and flexible communication standard of the future

Opportunities and capabilities of a new technology

[Back to Industrial communication standards](#)

What exactly is Industrial 5G?

5G is a new cellular standard that, depending on requirements, promises enormous bandwidth in the gigabit range, real-time capability, and high numbers of participants, while offering high-level reliability and security at the same time.

In contrast to previous cellular generations such as 3G and 4G, for the first time 5G also satisfies the industrial sector's demands, meaning that intelligent wireless communication between machines and applications can be established.

More information? Click here:

[Link to Webpage](#)



“PAVE THE WAY FOR FUTURE BUSINESS”

by addressing relevant trends



**SPE &
APL** 



5G 



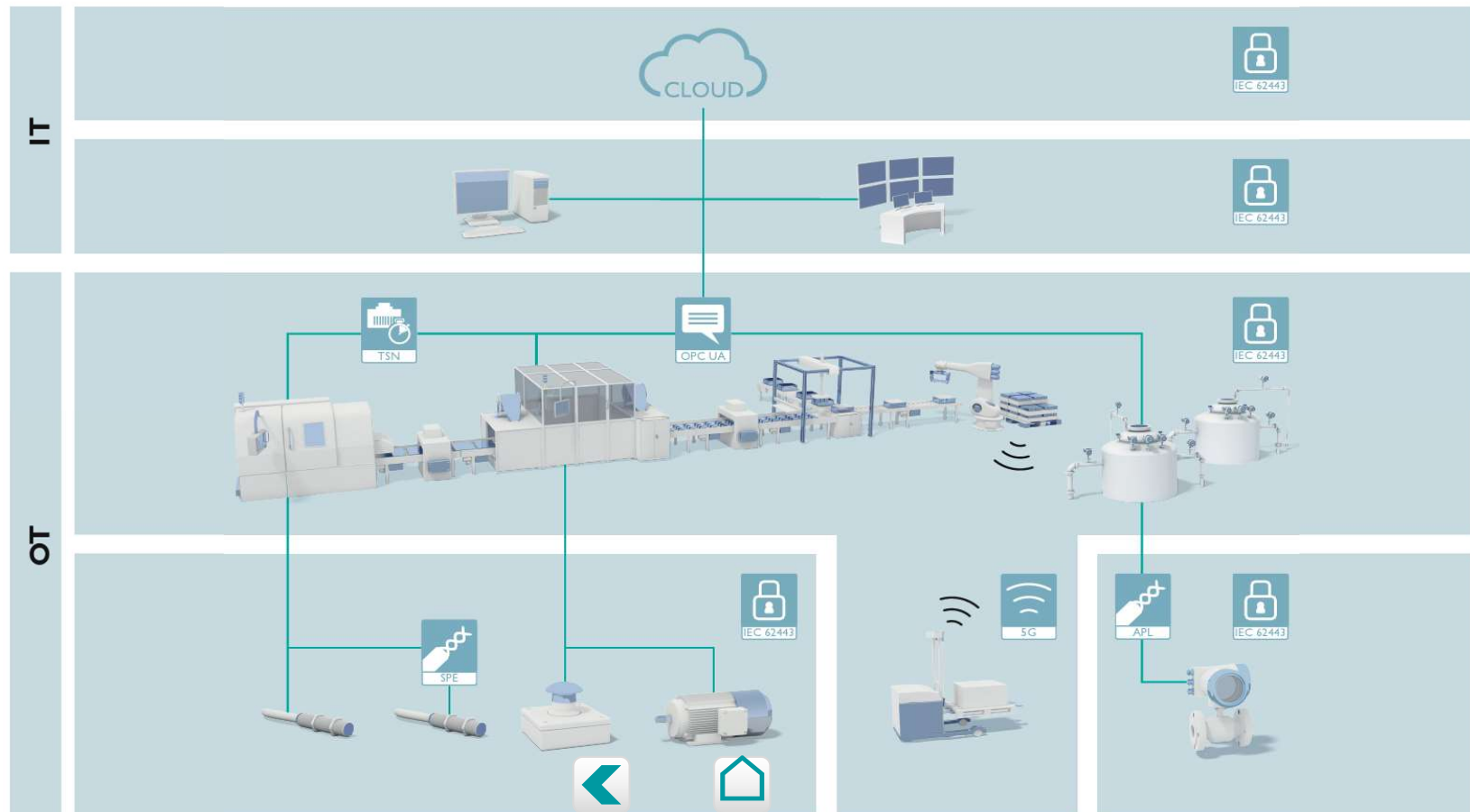
TSN 



**OPC
UA** 



SEAMLESS COMMUNICATION FROM THE SENSOR TO THE CLOUD

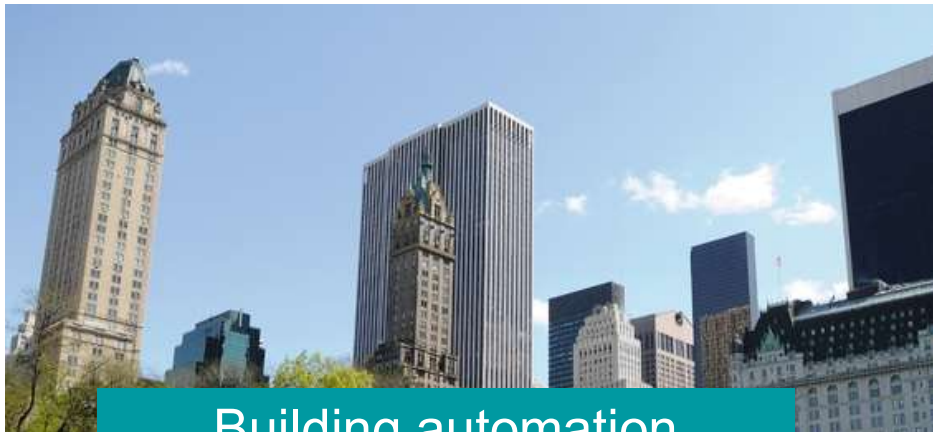




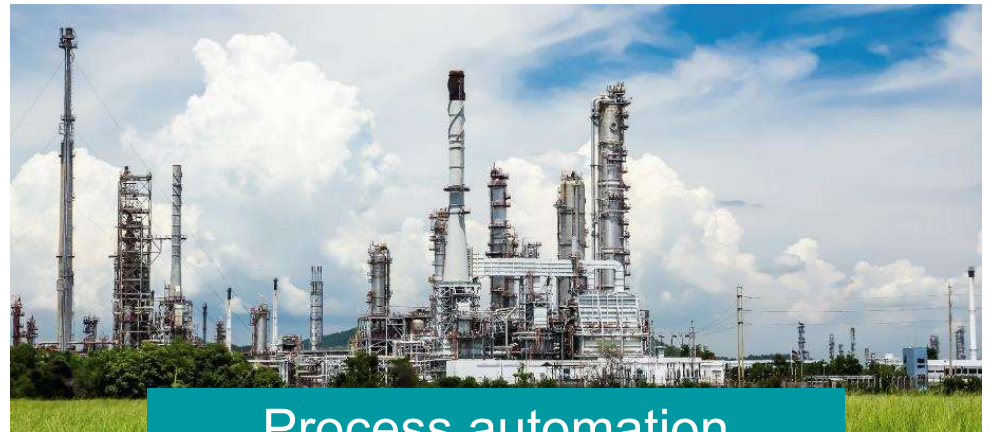
Factory automation



Automotive



Building automation



Process automation





Automatización de fábrica con 5G privado