Start

Functional Safety EN ISO 12100 SIL

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Trends Inspiring safety technologies



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Safety product portfolio From safety switches to safe controllers



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Smart safety solutions Field installation (IP67)

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Smart safety solutions Field installation (IP67)

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Safety-related signals in the field level

Acquire safety-related signals directly on site without a control cabinet. By mounting the safe IP67 I/O box directly on the machine, near the sensors or actuators, the wiring effort is significantly reduced. The safe I/O box can be coupled to the superior network via an IO-Link interface. Depending on the parameterization, the safe I/O box can work in a PROFIsafe system with a safety controller or in SafetyBridge Technology mode with a standard controller in the installed network.

Smart safety solutions Field installation (IP67)

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i Non-contact

safety switches PSRswitch

SafetyBridge Technology

IO-Link

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Safe IP67 I/O box Axioline E Safe with IO-Link

Products Safe IP67 I/O box

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SafetyBridge Technology

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OIO-Link

Safe IP67 I/O box Axioline E Safe with IO-Link

With the Axioline E Safe IP67 I/O box, safe inputs and outputs are processed outside the control cabinet. The safety protocol is transferred to the standard network via IO-Link.

- ✓ Can be used in SafetyBridge technology and PROFIsafe applications
- ✓ 8 safe inputs and 4 safe outputs, plus and minus switching
- ✓ SIL 3 to IEC 61508 / EN 61508, SILCL 3 to EN 62061
- ✓ UL und cUL
- ✓ PL e according to EN ISO 13849-1
- ✓ SPEEDCON quick locking system

Smart safety solutions Engineering and diagnostics

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Software

Integrate functional safety into your system with just a click.

Learn more

Intelligent diagnostics

Maximum safety thanks to intelligent diagnostics for the networked factory.

Learn more

Smart safety solutions Safety software

Configuration software PSRmotion

Configuration software PSRmodular i Configuration software

SAFECONF

Programming software PLCnext Engineer

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Smart safety solutions Easy configuration with software SAFECONF

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Configuration software SAFECONF

- Easily create the safety logic for TRISAFE and SafetyBridge I/O modules using drag-and-drop
- Intuitive operation and certified blocks
- Simulation and diagnostics
- Application help
- Integrated e-learnings

Smart safety solutions Easy configuration with software SAFECONF

Easy configuration in three steps and with TÜV certified functions blocks

1

Select and drag and drop security features to configure.

Connect the inputs and outputs of the modules to the safety functions.

Check and save safety functions. Done!

Smart safety solutions Programming with software PLCnext Engineer

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Programming software PLCnext Engineer

- Develop safe applications with safety controllers
- PROFIsafe networks can be used

TÜV-certified programming tool guides help to go through development phases of a safety application:

- Compiling the project and sending it to the safety controller
- Controlling the safety controller, e.g., start, stop or reset
- Performing function tests and monitoring the safety controller
- Project documentation

PROFIsafe

- PROFIsafe (PROFINET safety) es una tecnología de comunicación de seguridad para sistemas discretos de fabricación y automatización de procesos. ...
- El papel de **PROFIsafe** en el universo de seguridad es minimizar la posibilidad de un funcionamiento incorrecto del sistema de control.

PROFIsafe

Controladores de seguridad

RFC 470S PN 3TX

RFC 470S PN 3TX SafetyProg

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PLCnext Eng	jineer					PLCne> Designed by P	K t Technology	
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PLCnext Control **PLCnext Control RFC 4072S**

PLCnext Control **PLCnext Control RFC 4072S**

- Intel i5 6300U 2 x 2,4 GHz processor
- 4 GB DDR 4 dual channel RAM
- Profisafe integrated (up to 300 F-Devices)
- Operation Mode Switch
- Touch display
- SD Flash card slot
- 3 ETH-MAC interfaces
 (2 x 1 Gbit, 1 x 100 Mbit switched)
- Real-time clock
- Trusted platform module (TPM) for security
- Temperature range: 0°C up to 55°C with fan

PLCnext Technology

PLCnext Control

PLCnext Control RFC 4072S

PLCnext Technology - Safety

Functional Safety Integration

Standard-Applikation Safety-Applikation

Integration of standard and safety programming in PLCnext Engineer

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SPLC 1000

Integration of standard and safety programming in PLCnext Engineer

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Standard and safety programming in one engineering software

PLCnext Engineer

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Fully integrated Safety PLCnext Engineer - PLCnE 73 RFC4072 AXL F V0 11.p Project Extras Window Help CONTACT programming 동안 16 × [6 6] 9 6 7 [5 4 약 6] # # TÜV Rheinland certified Main > S Main 50 XK 50 XK Search ₫ voApp [1] D PN_DevDiag [2] + ~ 0 according to IEC 61508 Programming (DemoApp * - 0 🛩 🛃 rfc-4072s-lan1-1 : RFC 4072S 👹 () PLCnext (2) ↔ → → → + + ++ ⊕ ↔ ⊕ ♦ ♦ ♦ ♦ ★ >< □ 🖬 23 Local (2) Editor with common > 1H ESM1 (1) • Data Type > 11 ESM2 (1) Functions PLC V To Programs behavior as known from Safety PLC (1) Mair SafetyTask (1) S_Main S_Main : S_Main > AsynCom_9 (6 standard FBD or LD editors Extended (72) COPC UA > E IEC 61131-3 (1 ✓ IProfinet (2) > PLCopen_SF Low Variability Language ✓ II axl-f-bk-pn-2 AXL F BK PN (2) > PN_Dev_Diag > = dap.1 : DAP (4) > Safety IEC 611 > sdi-1 : AXL F PSDI8/4 1F (1) ✓ II axl-f-bk-pn-1 : AXL F BK PN (4) > → dap-1 : DAP (4) support > 🚦 dio-1 : AXL F DI8/1 DO8/1 1 Networkt granular CRC > 5di-1 : AXI, F PSDI8/4 1F (1) • > sdo-1 : AXL F PSD08/3 1F (checksums -----PLCnext Comp Network (428) **PROFIsafe Support** E HMI (33 ··· · a < Libraries (4) SR \$1 100%

PLCnext Technology

Standard and safety programming in one engineering software

PLCnext Engineer

Fully integrated Safety PHEND 9498 programming Individual safety functions • S Mak can be protected by a XI verification function Call of the SLS function Background signal path SLS analysis EN SLS & Program S EnableSwitchOut 1 TIP_1 EN_SLS_OUT S_EnSIsOut Background safe semantic S_EnableSwitchOut_2 TIP_2 TRUE SI_SQ1_1 S_MaschineSti SI_SQ1_2 analysis S_ESPEOut SG2 Diversely-redundant code • SI_SG1_1 SG1_1 generator SI_Error_FU Error

PLCnext Ecosystem – PLCnext Control

Portfolio PLCnext Control Extensions

PLCnext Control PLCnext Extension AXC F XT SPLC 1000

- Profisafe Extension
 - Specification 2.6.1
- Simultaneous operating as F-Host and F-Device
- **45 mm width (AXC F 2152 housing)**
- Supports up to 32 Profisafe devices
- Reloadable C-Functions
- Temperature range: -25°C up to 60°C
- Approvals
 - UL (Hazloc), CUL
 - DNV/GL, LR, BV, ABS, ...
 - IEC Ex, ATEX

PLCnext Technology

PLCnext Control PLCnext Extension AXC F XT SPLC 3000

- Profisafe Extension
 - Specification 2.6.1
- 100 mm width (AXC F 3152 housing)
- Supports up to 300 Profisafe devices
- **Reloadable C-Functions**
- Temperature range: -25°C up to 60°C
- Approvals
 - UL (Hazloc), CUL
 - DNV/GL, LR, BV, ABS, ...
 - IEC Ex, ATEX

PLCnext Technology

PLCnext Technology

The open ecosystem for limitless automation

INSPIRING INNOVATIONS

PLCnext Technology Functional Safety Portfolio with PLCnext Technology

Limitless possibilities for functional safety applications with PLCnext Technology

PLCnext Technology

PLCnext Control Extension SPLC 1000

INSPIRING INNOVATIONS

PLCnext Technology

PLCnext Control Extension SPLC 3000

PLCnext Controls PCIe SPLC 3000



Highest performance for any automation application



PLCnext Technology



Demostración en vivo de PROFIsafe



Smart safety solutions Automation and networks

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Automation and networks

Wide range of safety functions, high numbers of I/O's, and large networks – the integration of safety in more complex and demanding automation systems requires matched interfaces and often a high-performance process technology.

RFC 4072S

R.Cost Tedecky

Learn more

Smart safety solutions Automation and networks



Safe control technology for complex applications

With the powerful safety controllers from Phoenix Contact, functional safety can be reliably integrated into PROFIsafe or PROFINET networks. Both systems can be coupled. This enables you to implement manufacturer-independent functional safety, such as emergency stop concepts, across systems.



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Smart safety solutions Automation and networks

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INSPIRING INNOVATIONS



Possibilities of left sided combination with AXC F 2152 & 3152













Modular Design



Compact Design



AXC XC SPLC 1000 Release Roadmap



Release date 30th September 2021



PLCnext Technology - Safety

Functional Safety Integration







Standard-Applikation Safety-Applikation







PLCnext Technology Components
Safety integrated



PROFIsafe





Functional Safety Integration

Safety integrated





PLCnext Technology







Scalable Safe PLCs

PLCnext Technology Designed by PHOENIX CONTACT

AXC F XT SPLC 1000 – Low-Scale Modular Safe PLC





Scalable Safe PLCs AXC F XT SPLC 1000 Categorization

Centralized Safe PLC

- e.g. SPLC 3000 @ AXC F 3152, alternatively RFC 480S / RFC 4072S
- Higher-layer plant control

Higher-layer network

- Step 1: PROFIsafe via PROFINET
- Step 2: Safety via OPC UA

Decentralized small-scale Safe PLC

- AXC F XT SPLC 1000 @ AXC F 2152 (or 3152)
- · decentralized machine control incl. Safety

Machine network

PROFIsafe via PROFINET

Field layer

• PROFIsafe IO + intelligent field devices







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PLCnext Safety / SafetyBridge Categorization

PLCnext Safety



SafetyBridge Technology





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Products Detailed diagnostics

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Diagnostics on HMI:

- Device information
- · Safety function status information
- · Consistently available in all common automation networks

Diagnostics on device:

- LED status information
 - Channel information
 - Module status

Bidirectional communication for machine control functions





Smart safety solutions Safe I/O's for field installation (IP67) and control cabinet (IP20)







Products Safe I/O's for control cabinet (IP20)

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Inline I/O system

Axioline F I/O system

SafetyBridge Technology i

Safe I/O's for the I/O systems Axioline F and Inline

Inline comprises safe I/O terminals for easy, central integration of safety functions into compact machines. Axioline offers safe I/O modules with SafetyBridge Technology to implement

complex, distributed safety solutions in an existing network solution.

- Cost-effective system configuration, because safety PLCs and safe fieldbus systems are not required
- Compatibility with all common bus systems
- Safe data transmission via <u>wireless systems</u>
 - and into the cloud possible
- Easy configuration with the <u>SAFECONF software</u>





Products Safe I/O's for control cabinet (IP20)

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Safe I/O terminal Inline ECO Safe

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Deactivate connected standard output terminals safely with the safe Inline I/O terminal. The standard output terminals are mounted to the right of the safe I/O terminal. When a sensor is activated, e.g. emergency stop, the actuator voltage supply for the output terminals is switched off.

- Safe I/O terminal with two two-channel sensor circuits
- Cascadable switch-off of segment circuits
- Diagnostic and status messages in the controller
- Reduced wiring effort, thanks to the enable principle
- ✓ Up to SILCL 3 in accordance with IEC 62061and up to PL e in accordance with ISO 13849, UL and cUL





Safe I/O's for control cabinet (IP20) Decentralised approach with Inline ECO Safe

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With the safe I/O terminal, safety functions can be integrated into the Inline I/O station. Digital output terminals are mounted to the right of the safe I/O terminal. In the event of a fault, the actuator voltage for the I/O terminals arranged in a block is safely switched off. Up to two two-channel sensor circuits can be connected to one Inline ECO Safe. Status and error messages are forwarded to the controller.





Products Safe I/O's for control cabinet (IP20)



Push-in Technology



Compact and flexible I/O's Axioline Smart Elements

- ✓ Compact, plug-in, and system-independent I/O elements
- Very easy handling when it comes to configuration, installation, and startup
- Portfolio includes an IO-Link master, digital/analog input and output modules, safety modules for PROFIsafe, and further function modules







Safe I/O's for control cabinet (IP20) Intelligent and cost-effective automation

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Compact, System-independent, Easy handling

- ✓ 32 channels within 15 mm in the Axioline F system
- ✓ Tailored I/O configuration on a single Axioline F backplane
- ✓ High degree of flexibility with reduced product variance
- Less space needed on the DIN rail enables compact control cabinet solutions
- Reduced installation time and connection time thanks to Push-in Technology





Safe I/O's for control cabinet (IP20) Compatibility of the Axioline Smart Elements

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Axioline Smart Elements in a modular automation system

Within an I/O station, Axioline F modules and Axioline Smart Elements can be freely combined as desired. They can therefore be operated on existing Axioline F bus couplers or Axiocontrol devices (PLCnext Control devices and conventional PLCs). Choose from a range of more than 80 I/O's, bus couplers, and control components.



Axioline Smart Elements

Axioline Smart Elements



Axioline Smart Elements

MORE SPACE FOR YOUR CREATIVITY



Axioline Smart Elements

Axioline Smart Elements

> AXC F XT SPLC 1000 and Safety IO's

- The SafetyBridge Smart Elements
- What is the difference between AXL F and AXL SE





AXC F XT SPLC 1000 and Safety IO's Remember: PROFIsafe Axioline Smart Elements

- PROFIsafe modules available from stock
- Slim solution together with SPLC 1000
- Space saving in the control cabinet





What is new?

AXL SE SSDI8/3

- SafetyBridge Satellite module
- Compatible with the AXL F Logicmodule AXL F LPSDO8/3 1F
- Same parameters like Axioline F
- 8 inputs single channel use, 4 inputs two-channel use
- Connection method: 3-conductor
- Up to SILCL 3 and cat. 4/PL e







What is new?

AXL SE SSDO4/2 2A

- SafetyBridge Satellite module
- Compatible with the AXL F Logicmodule AXL F LPSDO8/3 1F
- Same parameters like Axioline F
- 4 outputs single channel use, 2 outputs two-channel use
- Connection method: 2-conductor
- Up to SILCL 3 and cat. 4/PL e







What is the difference?

The main difference

Space requirement in the control cabinet (here for the PSDI8)





122,4 126,1



8 Signals on 927mm²

8 Signals on 6759mm²



Axioline F PSAI Axioline F PSAI



✓ Safe analog current signals directly in the Safety PLC

✓ 8 analog input channels for the connection of current signals using the PROFIsafe protocol.

 Can be used with safety controllers from Phoenix Contact and Siemens

 Fast connection of the sensors to the module, thanks to the Push-in Technology



Products High-performance safety controller



PLCnext Technology

High-performance safety controller RFC 4072S

The performance safety controller for high-level languages is ideal for PROFIsafe applications with the highest safety demands.

- ✓ Based on PLCnext Technology with independent CPUs for safety calculations
- Standard and safety programming codes can be realized in just one engineering tool with PLCnext Engineer
- Extended networks with up to 300 safety-relevant devices
- ✓ Connection to Proficloud and the potential integration of open source software







Products PROFIsafe gateway







PROFIsafe gateway

The PROFIsafe gateway is made for PLC-PLC-communication and network insulation

- ✓ Two PROFINET and PROFIsafe-devices in one housing
- Redundant insulated power supply concept
- Makes different PLC-types compatible to each other: Phoenix, Siemens, ABB,...
- Simple in parameterization and handling, good in transmission time and diagnostics
- ✓ 2..11 bytes safety exchange data
- ✓ 2..128 bytes standard exchange data


High-performance safety controller Reliably integrated into PROFIsafe or PROFINET networks

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High-performance safety controller Performance controllers for wind applications

PROFINET Main controller Safe analog value Bus coupler with Speed processing monitor safety modules Monitoring Emergency stop Speed cable twisting monitoring

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Safe monitoring of the wind turbine generators

Safe monitoring of a wide range of signals is a challenge when controlling WTGs.

With the SAFE AI solution package, for example, safetyrelated analog I/O modules are no longer required in order to process safe signals from wind measurement. This takes place using TÜV-certified software and enables you to implement safety functions up to SIL 3 and PL e in your WTG.

The consultation service provided by our safety experts for the wind industry completes the package.



Hybrid motor starters Consistent networking via the interface system IO-Link

Controller Controller PROFINET General cable connection **IO-Link Master** Sensors Emergency Position switch stop PSR safety relay Motor Hybrid motor starter and safety relay in the control cabinet Emergency 2 switching off Motor

Network-capable motor starters

In addition to standard devices for parallel wiring, network-capable versions are also available.

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The network-capable versions enable consistent communication between the field and control level. The integration into all common fieldbus systems is realized via the interface system or IO-Link.

- 1. Fieldbus connection via interface system (IFS)
- 2. Hybrid motor starters for networking with IO-Link



Safe coupling relays **Tank monitoring**

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INSPIRING INNOVATIONS

Complete solutions for automated tank farm management

With a broad portfolio of SIL-certified technology for functional safety, Ex-i signal conditioners and modular control systems, you can design efficient level control. An overflow protection is installed parallel to the level control, which activates a safety valve in an emergency and immediately stops the flow of the conveyed material.



Safe signal conditioners Safe signal conditioning with functional safety

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Products Safe power supply

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Safe power supplies QUINT POWER

The high-performance power supplies QUINT POWER ensure superior availability of your system. It satisfies the requirements in accordance with functional safety (SIL) and ensures maximum operational safety.

- Superior system availability, thanks to SFB Technology and preventive function monitoring
- Safe supply for your application, thanks to SIL certification in accordance with IEC 61508
- ✓ Fully functional monitoring, thanks to redundant system

Product overview



Safe power supply Increased demands on functional safety

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Redundant system for functional safety

The 1+1 redundant power supply system provides symmetrical load distribution and increases system availability. Thanks to isolated conductor routing, consistent

redundancy through to the load is assured.

Thanks to the SIL 3 certification in accordance with IEC 61508, the system can be integrated into redundant applications with the greatest demands on functional safety and superior system availability.



Safe power supplies **Product overview**



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Smart safety solutions **Mobile applications**



Mobile applications

With regard to passengerless transport systems, airport bridges or the like, functional safety is also becoming increasingly important. In addition, the combination of safety and wireless has many advantages.

Learn more

Smart safety solutions Transmitting safe data via wireless systems

Ethernet / PROFINET i. Safety controller Client Technology Bluetooth PROFIsafe / SafetyBridge Client D NTAG INSPIRING INNOVATIONS

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Smart safety solutions Transmitting safe data via wireless systems

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SafetyBridge Technology enables the safe and reliable wireless transmission of safety-related data signals. You can choose between the two wireless technologies, WLAN and Bluetooth. Cable and slip ring transmission systems can thus be replaced, with the wireless paths, without having to change the security passwords for the safety application.

SafetyBridge Technology

Advantages of combing safety and wireless:

- Easy integration in existing automation networks
- Transmission of safety signals over long distances
- ✓ Cost savings with a decentralised or mobile machine design



Quality assurance **Certified products and processes**

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Allgemeine Gestaltungslei

che Fassung EN 150 1384

s of control systems

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Quality assurance over the product lifecycle



13849-1-200F

- Certified Functional Safety Management (FSM)
- Independent product certifications
- Qualified personnel (FS Engineers)
- Application oriented services and support
- Qualified training programs

Certified and tested for your application

- EN 50205 force-guided contacts
- EN ISO 13849-1 and EN 62061 for machine building
- IEC 61508/61511 for the process industry
- EN 50156 for use in furnaces, steam generators, waste heat boilers, rotary furnaces and hot gas generators
- Jand C Germanic Lloyd (GL) for use in shipbuilding and offshore systems

te relatives à la securité

Safety standards and regulations to better control your safety critical processes





Safety service and support Worldwide support from TÜV certified experts

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Service and support

The safety experts support in planning, building, operating, and modifying your machinery in accordance with legal requirements. The specialist knowledge of our TÜV-certified experts provides you with legal certainty regarding the safety of machinery and systems in machine building and in the process industry.

Learn more

Safety service and support Services for machine and system safety

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Consulting

We provide advice on various subjects in the planning and implementation of your system:

- Design of the safety lifecycle: standards and their implementation
- Machinery Directive
- Changes to machinery and systems



Engineering

To assess the safety integrity, we determine the SIL of the safety functions with the help of your technical documentation. These must be sufficiently robust to withstand random errors. In the case of Machinery Directive requirements, we implement the entire **safety lifecycle process**.



Product support

We provide support regarding any Phoenix Contact safety hardware and software questions. You can contact our support team regarding anything – from the preliminary technical clarification, through planning and implementation, right through to operation



Seminars and trainings

We offer instruction and practical training that is tailored to your individual requirements, e.g. safety application software:

- Demands on safety-related software
- Specification of safety
 requirements and software
- Realization of safety functions



Safety service and support Services for safety in the process industry

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Demands on safety in the process industry

Design guidelines relating to functional safety are in place for the requirements on the safe operation of systems in the process industry. The internationally harmonized procedure is described in IEC 61511. A significant component of this is the safety lifecycle in conjunction with functional safety management.

Seminars for functional safety in the process industry in accordance with EN 61511:

- Risk analysis
- Safety lifecycle
- Creation of process control technology



Successful in use Industries

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Industries Machine building





- ✓ Wide product portfolio with compatibility to a large number of sensors
- In-house mechanical engineering supports all business fields of Phoenix Contact as well as the developing and producing sites worldwide
- ✓ Approvals for markets around the world such as EN ISO 13849-1 and EN 62061



Industries Automotive





- Reliable automation developed specially for high-end applications with efficient PROFIsafe safety controllers
- ✓ EN ISO 13849-1 and EN 62061
- Labs-free components to prevent defects on the end product (substances which interfere the lacquering process)



Safety trends Safety in the cloud



Safety in the Cloud

Transmit safety-related data via the Internet to the PROFICLOUD to further increase your operational performance.

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- Transfer safety-related data to the cloud with cloud devices
- Combine and monitor process and safety data in the cloud continuously
- Evaluate collected information on mobile end devices from anywhere and at any time

Learn more



PLCnext Technology Security by Design

Phoenix Contact 360 Grad Security concept



PLCnext Technology

- Secure Development processes according IEC 62443-4-1
- Security certified products according IEC 62443-4-2
- Security certified Services according IEC 62443-2-4
- Blueprints and customer specific solutions certified according IEC 62443-3-3
- Product Security Incident Response Team Market Vulnerabilities scans and publishing updates and advisories



Security nach IEC 62443

Cyber Security







Security nach IEC 62443

Cyber Security







PLCnext Technology[™]

Designed by PHOENIX CONTACT

Security Certifications

Certifications according to IEC 62443



ICS-Security Service Provider

IEC 62443-2-4 – ICS-Security Service Provider Certificate



Data Series	 Security services Design and commissioning of an automation system for acceptance as system integrator 		
nbH & Co. KG			
GmbH nation d Pyrmont, GERMANY mbH RMANY -			ICS = Industrial Control System
	CERTIFICATE No. Q4B 029429		
pment Lifecycle	2 9 734 5		
Full Process Profile) at the company mentioned fr meets the requirements of the	Factory(ies):	PHOENIX CONTACT Electronics GmbH Vertical Market Management Dringensuer Str. 30, 31812 Bad Pyrmont, GERMANY	

PHOENIX CONTACT Deutschland GmbH Vertical Market Management Flachsmarktatrasse 8, 32825 Blomberg, GERMANY

IEC 82443-2-4:2015 Applied EC 62443-24:2015/AMD1:2017 PPP 15010A:2018 (IEC 62443-2-4: Profile for a Generic Standard(s): Integration Service Provider



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Designed by PHOENIX CONTACT

PLCnext Technology Security by Design

Security Context: Security Blueprint Certification



Security Context:

- describes the environment
- describes the operating conditions
- defines the data criticality
- defines the zones and communication relationships
- assumptions the environment must fulfill.
- threat evaluation and priorities



PLCnext Technology

AIO65 Standalone Panel PCs

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Push-button Box with SE Safety Module



Push-button Box for Modular Operator Station with SE Safety Module Push-button Box with SE Safety Module

