

# Industrial Wireless – Wireless from the sensor to the network



# Selection of topics

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# History / Experience

## The beginnings

Brand label of the first wireless products for unidirectional signal transmission in the process industry. Announce of the proprietary wireless technology "Trusted Wireless".

2003



### Expansion of the portfolio

Products for bi-directional radio transmission of multiple digital and analog signals and serial data.

## Serial data transmission wirelessly

PSI Bluetooth converter as a cable replacement for serial interfaces RS232 / 485/422. Industrial wireless access points for wireless Ethernet transmission.

2004



### Wireless for factory automation

With the Bluetooth MUX and the Fieldline Bluetooth IO System, we offer products for time-critical signal transmission in factory automation.

## Ethernet-Port-Adapter

The Ethernet Port Adapter (EPA) allows Ethernet-enabled programmable controllers to communicate wirelessly with PROFINET, Modbus / TCP, or EtherNet / IP™ control networks.

2007



### WirelessHART

With WirelessHART we provide standardized products for the wireless networking of HART sensors in the process industry.

## Development of a new wireless technology

Start of the technology development "Trusted Wireless 2.0" for communication over long distances, between many sensors / actuators, in the process and infrastructure environment.

2008



### Trusted Wireless 2.0

The Radioline product family is launching the first Trusted Wireless 2.0-based products for the universal transmission of I / O signals and fieldbus protocols.



# History / Experience

## New generation of WLAN-Accesspoints

With the FL WLAN 5100 we provide a new generation of WLAN access points with high performance and MIMO technology.

2012



### 3G Security Router

The mGuard products from Phoenix Contact secure your plant network with a strong, flexible and fast firewall. Easy and secure remote maintenance thanks to VPN connection.

## 4G Router

4G cellular routers provide powerful remote connections to industrial Ethernet networks.

2013



### Radioline expansion

The product family Radioline will be successively extended with additional communication modules for various media, frequency bands and countries. In addition, further I / O modules are offered.

## New generation of EPAs

The new generation of EPA modules supports both WLAN and Bluetooth communication in a single device.

2016



### WLAN 1100

With the WLAN 1100, we present an all-in-one solution in which the access point and antennas are integrated in just one module.

## TC Mobile I/O now with 4G (LTE)

Alarming and switching of relays is also possible via 4G (LTE) mobile networks.

2019



### mGuard Secure Cloud

The mGuard Secure Cloud Remote Services are now available in improved performance and scalability. We work with Amazon Web Services (AWS) to do this.





# Our strengths for your success



Innovative products



Technologies & solutions



Service & support



Competence & experience

Phoenix Contact is your competent partner for communication technology:  
Products, technologies and services from a single source.



History

Services



# Selection topics



Basics



Antenna technology



Wireless technology and coexistence



Products



Applications

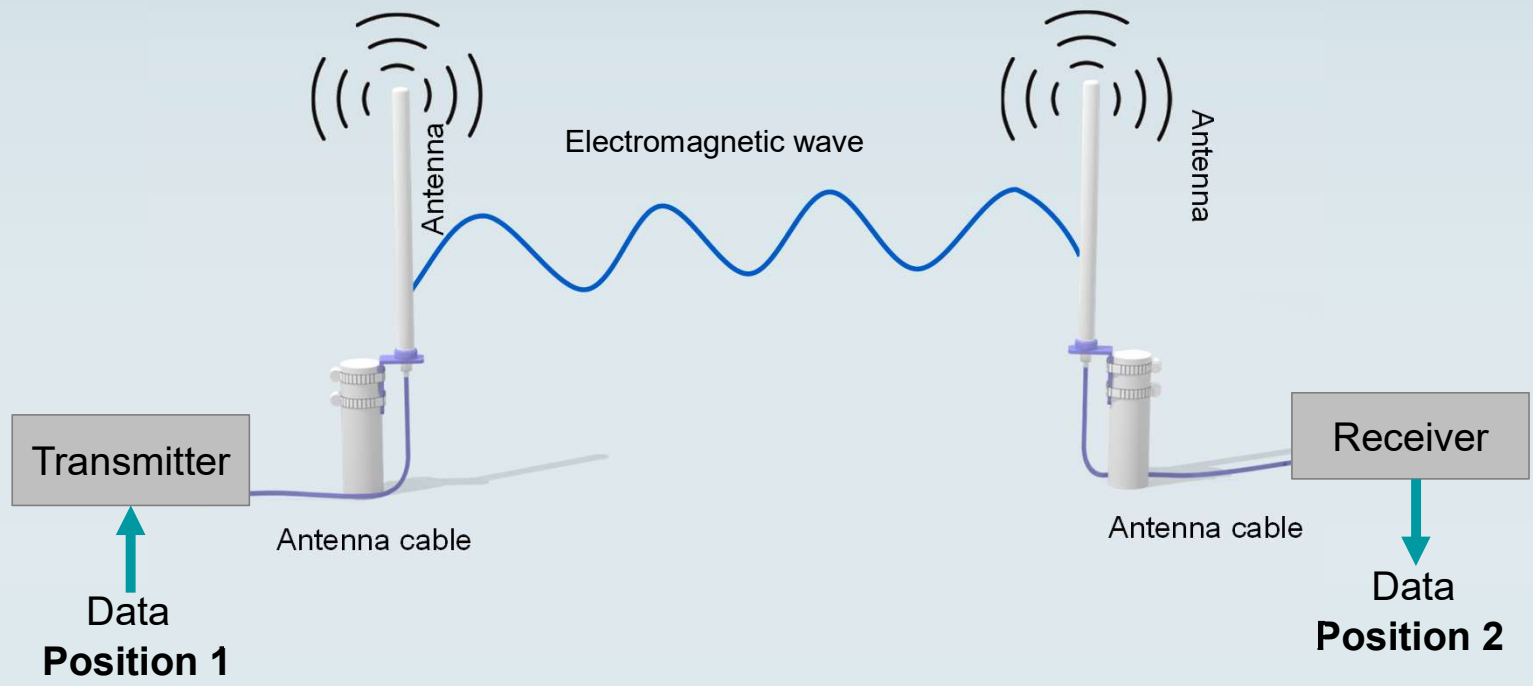


References



Services

# Wireless link



# Dezibel (dB)

$P_1/P_2$	dB	Description
0,001	-30 dB	Attenuation
0,01	-20 dB	
0,1	-10 dB	
1	0 dB	1:1 transmission
10	10 dB	Gain
100	20 dB	
1000	30 dB	

- Decibel is a logarithmic value which describes the relation of Power P1 compare to power P2, e.g. 1 mW

$$L_P(\text{dB}) = 10 \log_{10} \left( \frac{P_1}{P_2} \right)$$

**Tip:**  
A change of 3 dB always corresponds to a doubling or halving.



# Power rating in dBm

Power	dBm
1 fW	-120 dBm
1 pW	-90 dBm
1 nW	-60 dBm
1 $\mu$ W	-30 dBm
1 mW	0 dBm
10 mW	10 dBm
100 mW	20 dBm
1 W	30 dBm

- The unit decibel milliwatt (dBm) is a power level based on one milliwatt.
- The transmission power is regulated by regulatory authority



# Receiver sensitivity and transmission power

Technology / Frequency band	Data rate	Receiver sensitivity	Transmission -power
WLAN	54 MBit/s	- 84 dBm	+ 19 dBm
Bluetooth	1 MBit/s	- 88 dBm	+ 14 dBm
Trusted Wireless 2,4 GHz	Max. 250 kBit/s	- 93 dBm	+ 20 dBm
Trusted Wireless 2,4 GHz	Min. 16 kBit/s	- 106 dBm	+ 20 dBm
Trusted Wireless 868 MHz	Max. 120 kBit/s	- 103 dBm	+ 27 dBm
Trusted Wireless 868 MHz	Min. 1,2 kBit/s	- 122 dBm	+ 27 dBm

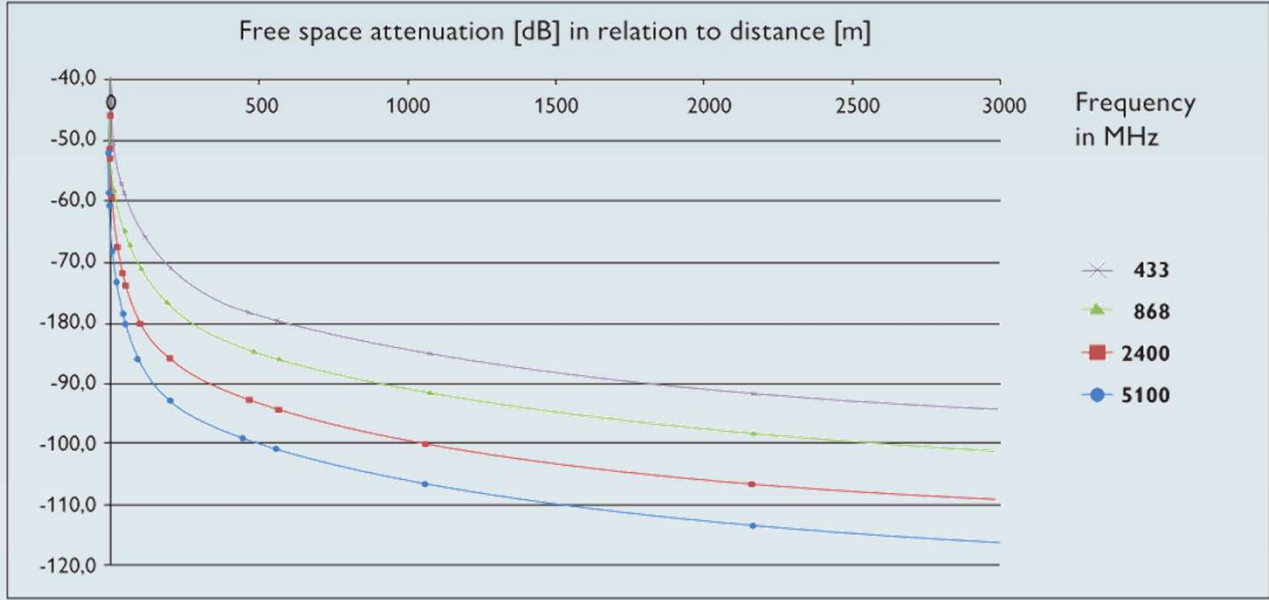
- The lower the data rate, the higher the receiver sensitivity
- The higher the receiver sensitivity, the bigger the achievable distance

**Example:**

- The maximum transmission power is 100 mW / 20 dBm @ 2,4 GHz.
- The signal strength at the receiver should be better than the receiver sensitivity of the used radio module.



# Free space loss



- The lower the frequency the lower the free space attenuation
- The lower the free space attenuation, the bigger the achievable distance



# Material attenuation

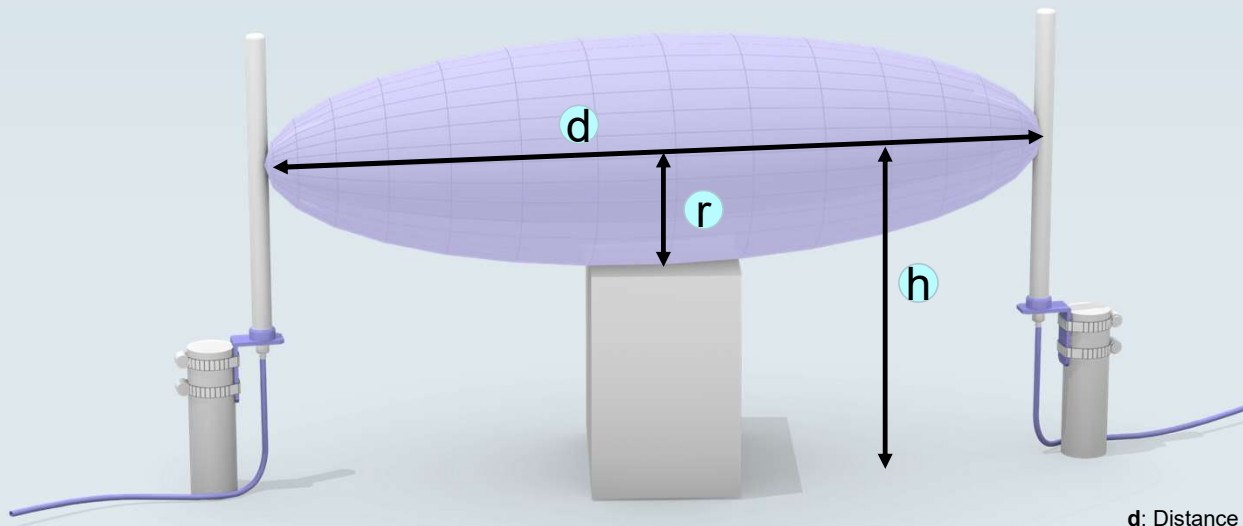
- The lower the frequency, the lower the material attenuation
- The lower the material attenuation, the bigger the achievable distance

Obstacles	Typ. attenuation @ 868/900 MHz	Typ. attenuation @ 2,4 GHz
Window	1 – 2 dB	3 dB
Sand-lime brick (24 cm)	5 – 6 dB	9 – 10 dB
Hedge (2 m)	8 dB	15 dB
Reinforced concrete wall (16 cm)	12 – 15 dB	20 – 25 dB
Forest (25 m)	20 dB	40 dB





# Fresnel Zone

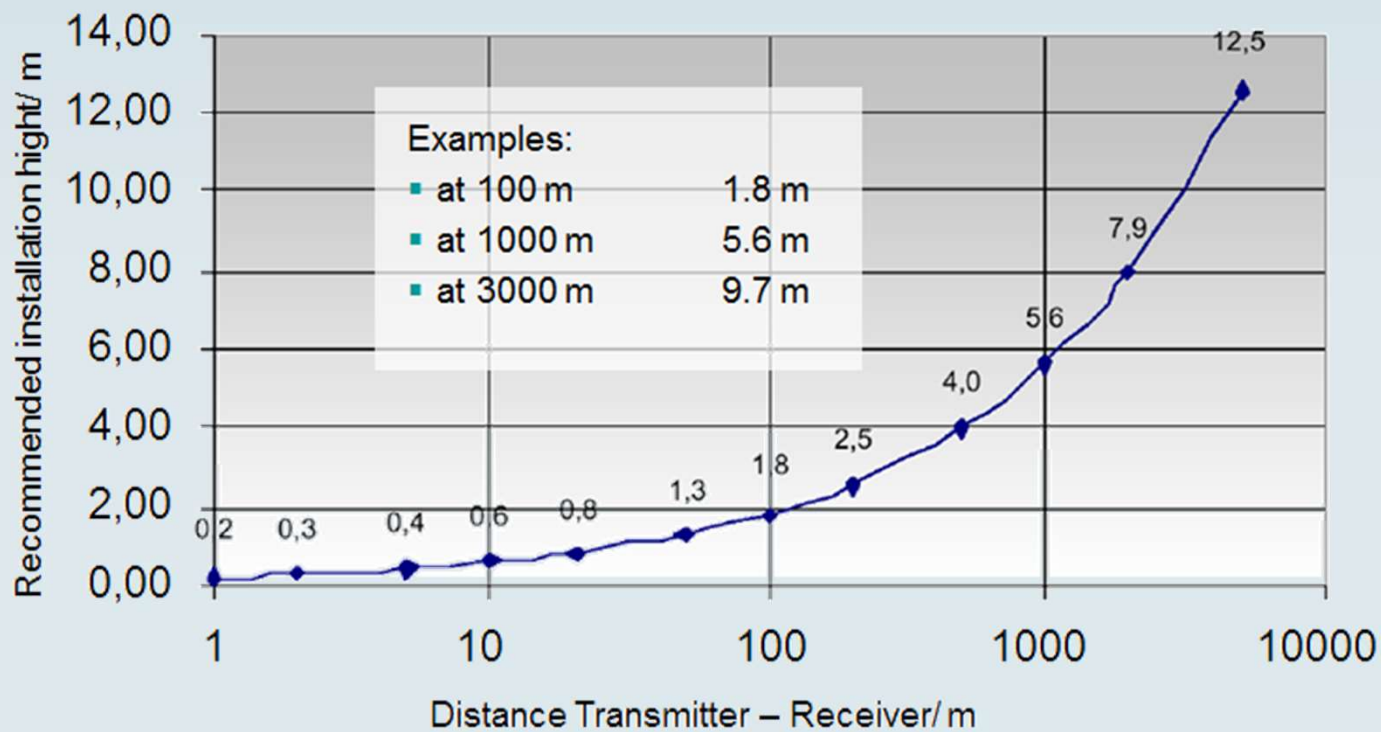


The antenna height increases with the distance!

- d: Distance between antennas
- r: Radius of the Fresnel-Zone in the middle
- h: Necessary total height of the antennas  
(Obstacle height + radius Fresnel Zone)



# Antenna height @ 2,4 GHz



- The higher the antenna, the bigger the achievable distance



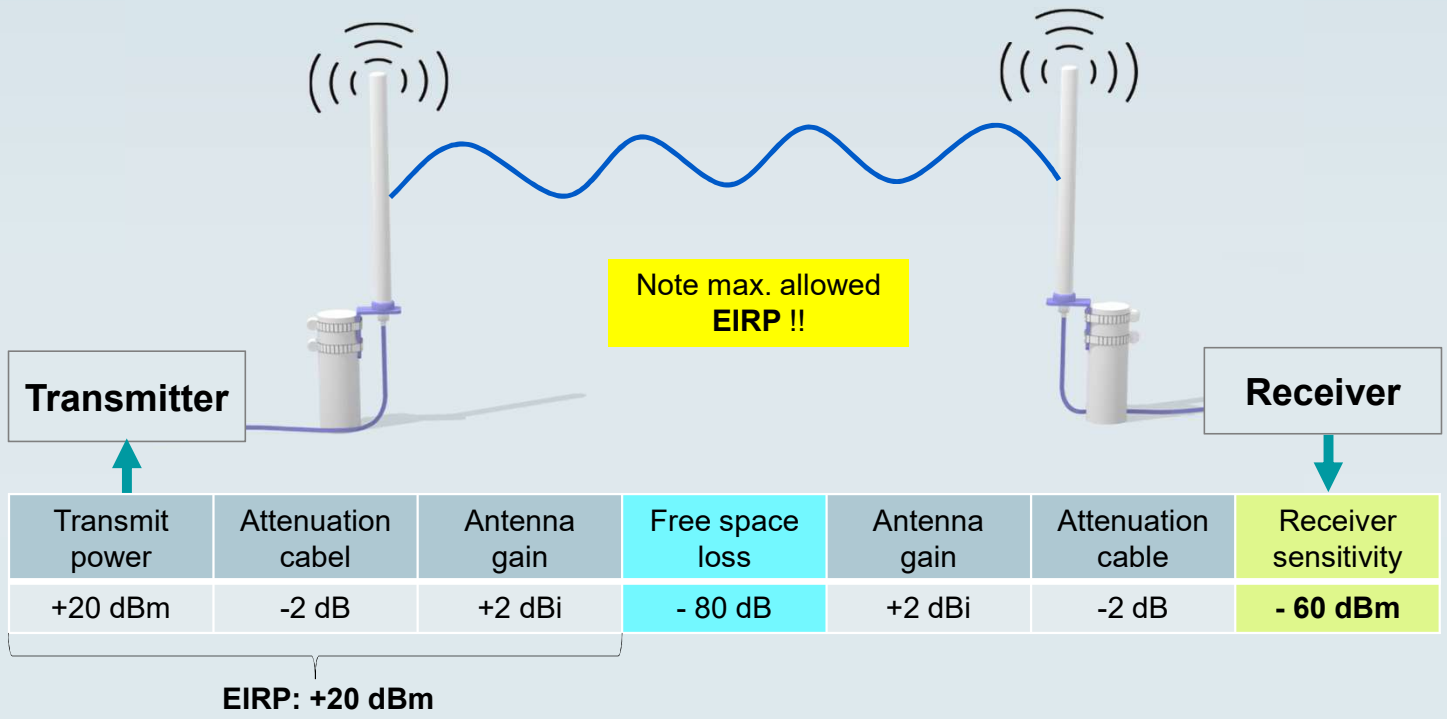
# Affected by weathering



- Rain, snow have only minimal impact
  - Attenuation of 50 l / m<sup>2</sup>h is 0,02 dB / km
- Wind has no direct influence, but taken into account when fixing the antenna!



# Calculating with decibels (dB)





# Max. permissible radiated power EIRP

Effective Isotropic Radiated Power (EIRP)



Sender

Transmission power	Attenuation cable	Antenna gain	EIRP
+16 dBm	-2 dB	+6 dBi	<b>+20 dBm</b>
+20 dBm	-2 dB	+2 dBi	<b>+20 dBm</b>

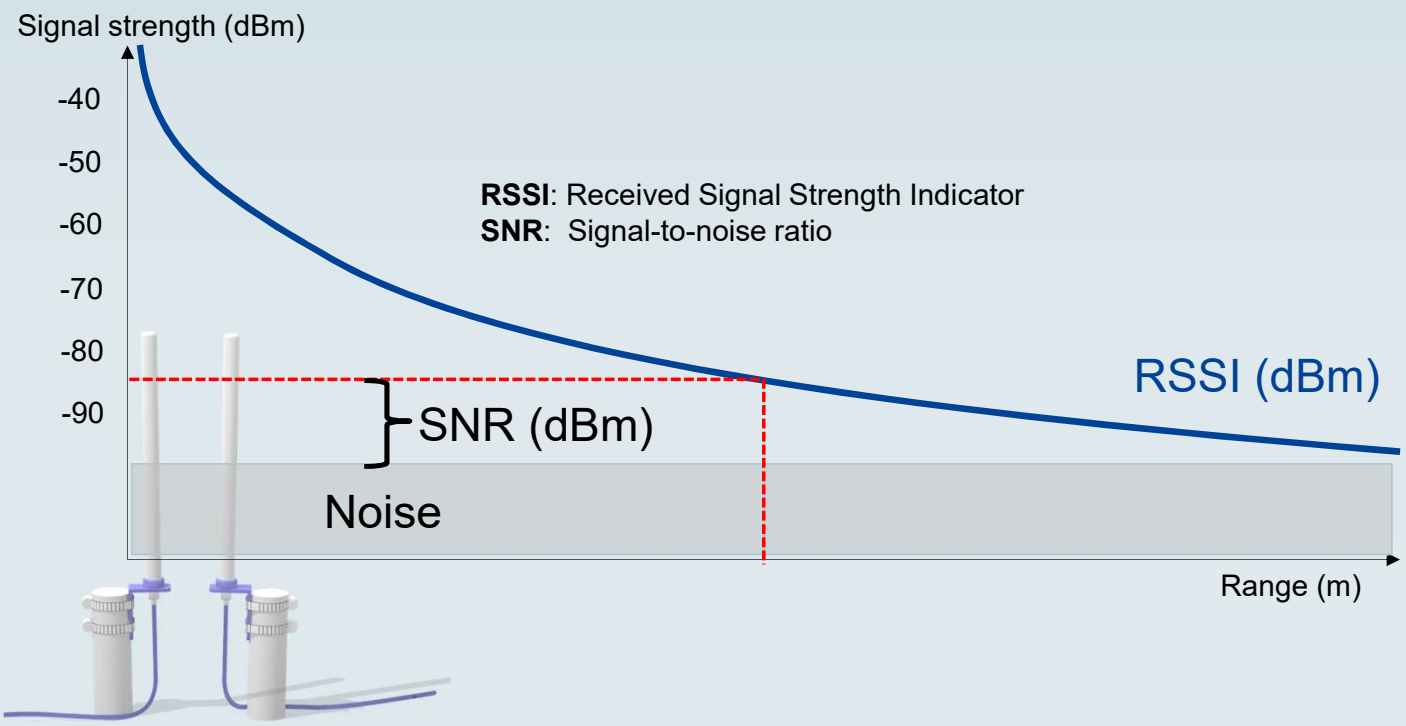
## For Europe:

- 868 MHz-Band: max. 27 dBm (EIRP)
- 2,4-GHz-Band: max. 20 dBm (EIRP)
- 5,150 GHz bis 5,350 GHz max. 23 dBm (EIRP)
- 5,470 GHz bis 5,725 GHz max. 30 dBm (EIRP)

The legally prescribed radiated power (EIRP) must not be exceeded.



# Indications of signal quality



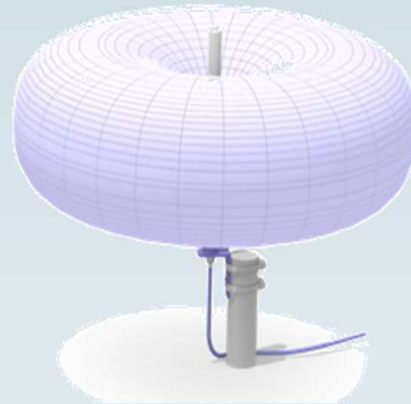
- The lower the data rate, the more "robust" is the communication or the higher the achievable distance
- The lower the SNR, the poorer the signal quality, and transmission problems due to loss of frames must be expected





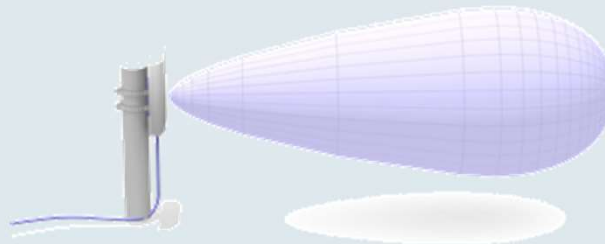
# Antenna types

## Omnidirectional antenna (OMNI)



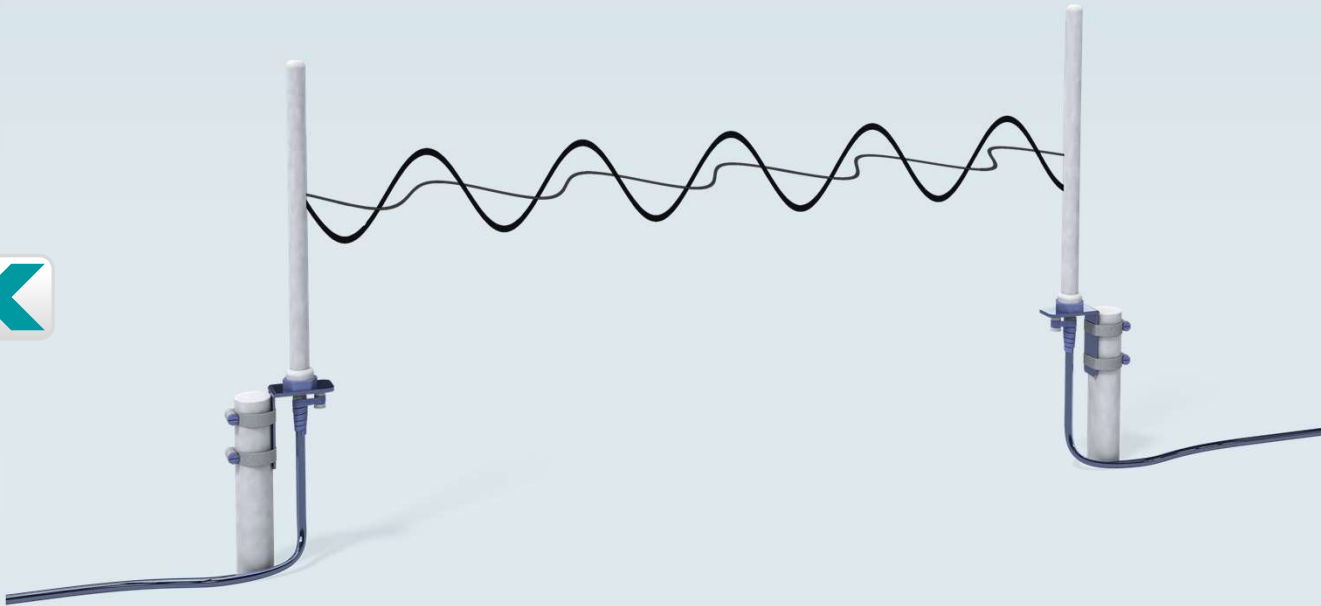
- The larger the opening angle, the easier the antenna alignment
- The smaller the opening angle the greater the antenna gain

## Directional antenna (Yagi)





# Antenna characteristic

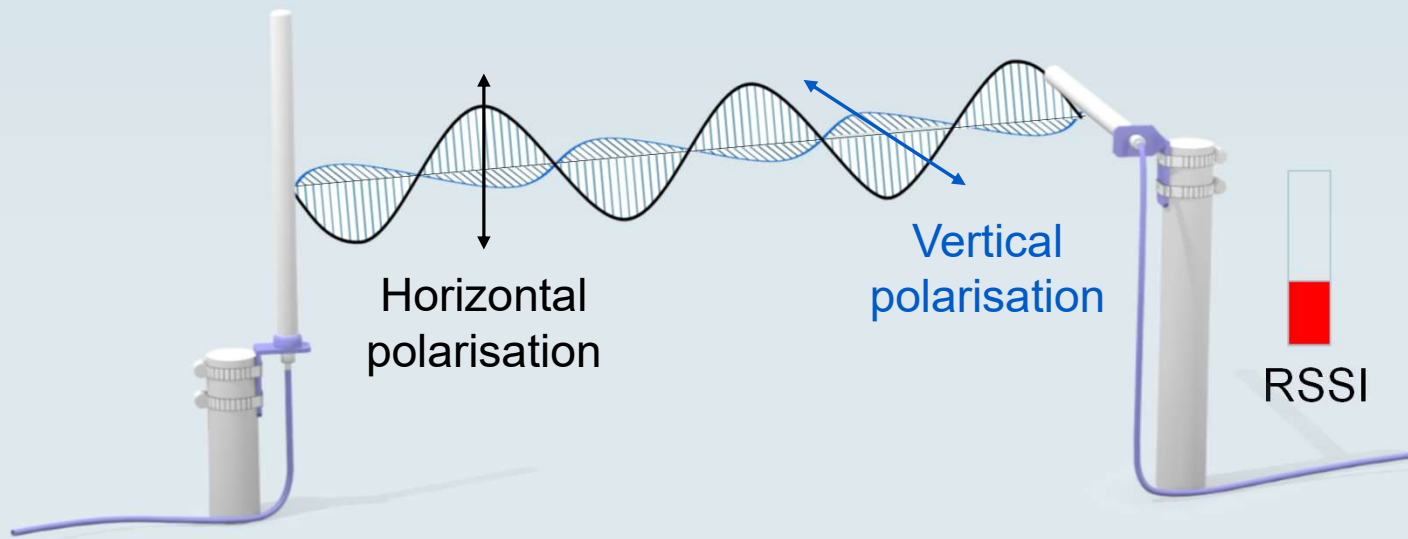


- The characteristic of an antenna can be compared with various light sources :
  - Light bulb → Omni antenna
  - Pocket lamp → Directional antenna
  - Laser pointer → Strong directional antenna e. g. Yagi
- You can also combine omnidirectional and directional antennas. Ensure the same polarization of the antennas.

**Tip:** You can also combine circular and vertical polarized antennas in certain applications! Example: Antenna installation near the ground.



# Polarisation



At 90 ° theoretically no reception possible.



# Selection of the right antenna



## Omnidirectional antenna

- Wireless modules facing different directions
- Mobile applications
- Applications without sight (reflective environments)

## Directional antenna

- Cover large distances
- Point-to-point connections
- Stationary or linearly movable applications
- Decoupling due to directivity in the case of multiple point-to-point paths
























Product  
overview

# Omnidirectional antenna

Article	RAD-ISM-2400-ANT-OMNI-2-1-RSMA	RAD-ISM-2400-ANT-VAN-3-0-RSMA	ANT-OMNI-2459-02	RAD-ISM-2400-ANT-OMNI-6-0	ANT-OMNI-5900-01	RAD-ISM-2459-ANT-FOOD-6-0	RAD-900-ANT-OMNI-2-N	ANT-OMNI-868-01
Article No.	2701362	2701358	2701408	2885919	2701347	2692526	2904802	2702136
Picture								
Frequency	2.4 GHz	2.4 GHz	2.4 + 5 GHz	2.4 GHz	5 GHz	2.4 + 5 GHz	868 MHz	868 MHz
Gain	2 dBi	3 dBi	2.5 / 5 dBi	6 dBi	5 dBi	>3 / >5 dBi	2 dBi	4 dBi
Polarization	vertical	vertical	vertical	vertical	vertical	vertical	vertical	vertical
Beamwidth horizontal	360°	360°	360° (2.4 / 5 GHz)	360°	360°	360°	360°	360°
Beamwidth vertical	75°	85°	30° (2.4 GHz) 16° (5 GHz)	30°	25°	30° (2.4 GHz) 25° (5 GHz)	50°	30°
Connector	RSMA (m)	RSMA (m)	N (m)	N (f)	N (f)	N (f)	N (f)	N (f)
Protection class	IP 65	IP 55	IP 68	IP 65	IP 64	IP 68	IP 65	IP 65
Temperature range	-20...+65°C	-40...+80 °C	-40...+70°C	-40...+75°C	-45...+70°C	-40...+80°C	-45...+70°C	-40...+75°C
Dimension	82,5x7,8 mm	86 x 43 mm	180 x 23 mm	250 x 22 mm	16 x 160 mm	92 x 52 mm	84 x 36 mm	620 x 20 mm
	Incl. 1,5m cable	Incl. 1,5m cable	Enclosure fitting	Wall & pole fitting	Wall & pole fitting	Enclosure fitting	Enclosure fitting	Wall & pole fitting



# Directional antenna

Article	ANT-DIR-2459-01	ANT-DIR-5900-01	RAD-ISM-5200-ANT-PAR-18-N	RAD-ISM-5200-ANT-PAR-22-N	ANT-DIR-868-01	RAD-ISM-900-ANT-YAGI-6.5-N	RAD-ISM-900-ANT-YAGI-10-N
Article No.	2701186	2701348	5606613	5606174	2702137	2867814	5606614
Picture							
Frequency	2.4 + 5 GHz	5 GHz	5 GHz	5 GHz	868 MHz	868 MHz	868 MHz
Gain	9 / 9 dBi	9 dBi	18 dBi	22 dBi	3,5 dBi	8.5 dBi	12.15 dBi
Polarization	vertical	+/- 45° dual slant	vertical	vertical	circular	vertical	vertical
Beamwidth horizontal	 75° (2.4 GHz) 55° (5 GHz)	 70°	 18°	 12°	 135°	 100°	 56°
Beamwidth vertical	 55° (2.4 GHz) 55° (5 GHz)	 60°	 18°	 12°	 90°	 62°	 46°
Connector	N (f)	2 x N (f)	N (f)	N (f)	N (f)	N (f)	N (f)
Protection class	IP 67	IP 67	IP 55	IP 55	IP67	IP65	IP65
Temperature range	-40...+80°C	-40...+80°C	-40...+70 °C	-40...+70°C	-40...+80°C	-40...+80°C	-40...+70°C
Dimension	80x101x35 mm	80x101x35 mm	152,4x152,4 mm	304 mm diam.	80 x 101 x 35 mm	170 x 60 mm	172 x 60.5 mm
	Wand & Mast Montage	Wand & Mast Montage	Wand&Mast Montage	Wand & Mast Montage	Wand & Mast Montage	Wand & Mast Montage	Wand & Mast Montage



# Antenna connector

RSMA



Cable side



Radio side

SMA



N



# Antenna cable and accessories

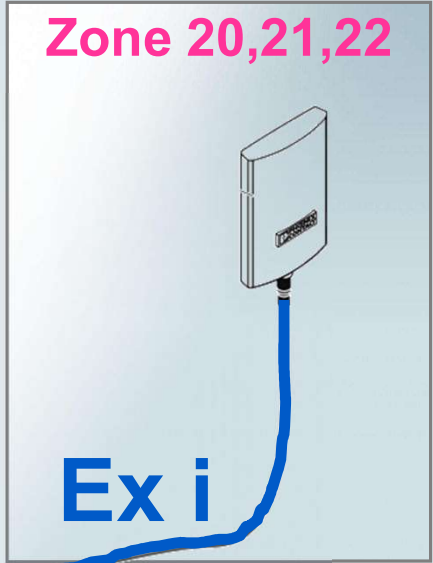
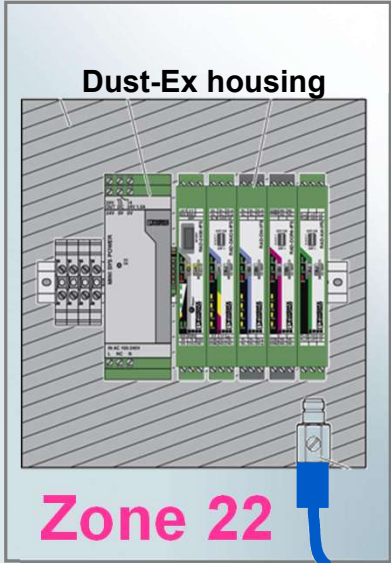
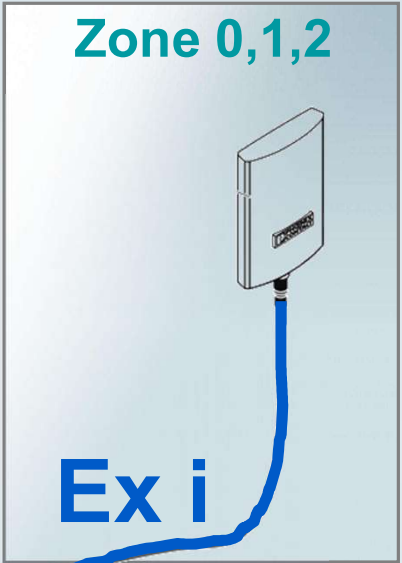
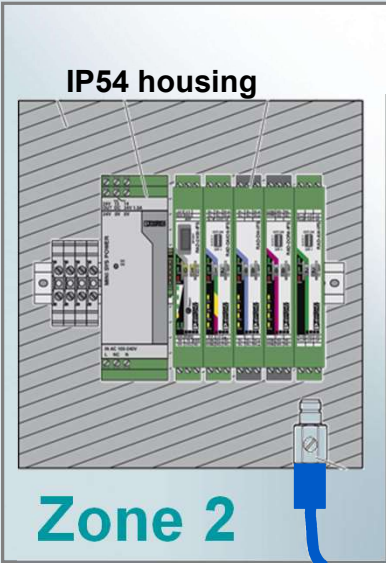


	Antenna cable for the control cabinet lead through	Antenna cable	Antenna cable	Surge protection 2,4 / 5 GHz	Surge protection 868 / 900 MHz	Antenna barrier
<b>Frequency range</b>	0,3 ... 6 GHz	0,3 ... 6 GHz	0,3 ... 6 GHz	2,4 ... 5,9 GHz	0,8 ... 2,25 GHz	0,3 ... 6 GHz
<b>Connector</b>	RSMA (m) -> N (m)	RSMA (m) -> N (m)	N (m) -> N (m)	N (m) -> N (m)	N (m) -> N (m)	N (m) -> N (m)
<b>Characteristics</b>	Easy install through flexible inner conductor, UV-resistant, oil-resistant	Solid inner conductor, low attenuation, UV-resistant	Easy install through flexible inner conductor, UV-resistant, oil-resistant	Overvoltage protection for coaxial signal interfaces with Lambda / 4 technology		Antenna barrier for control cabinet operation, type of protection: Ex i, installation barrier: zone 2, installation antenna: zone 0, 1 or 2
<b>Length / Article No.</b>	0,5 m / 2701402	0,5 m / 2903263 1 m / 2903264 2 m / 2903265 3 m / 2903266 5 m / 2702140	3 m / 2867649 5 m / 2867652 10 m / 2867665 15 m / 2885634	2838490	2801057	2702198



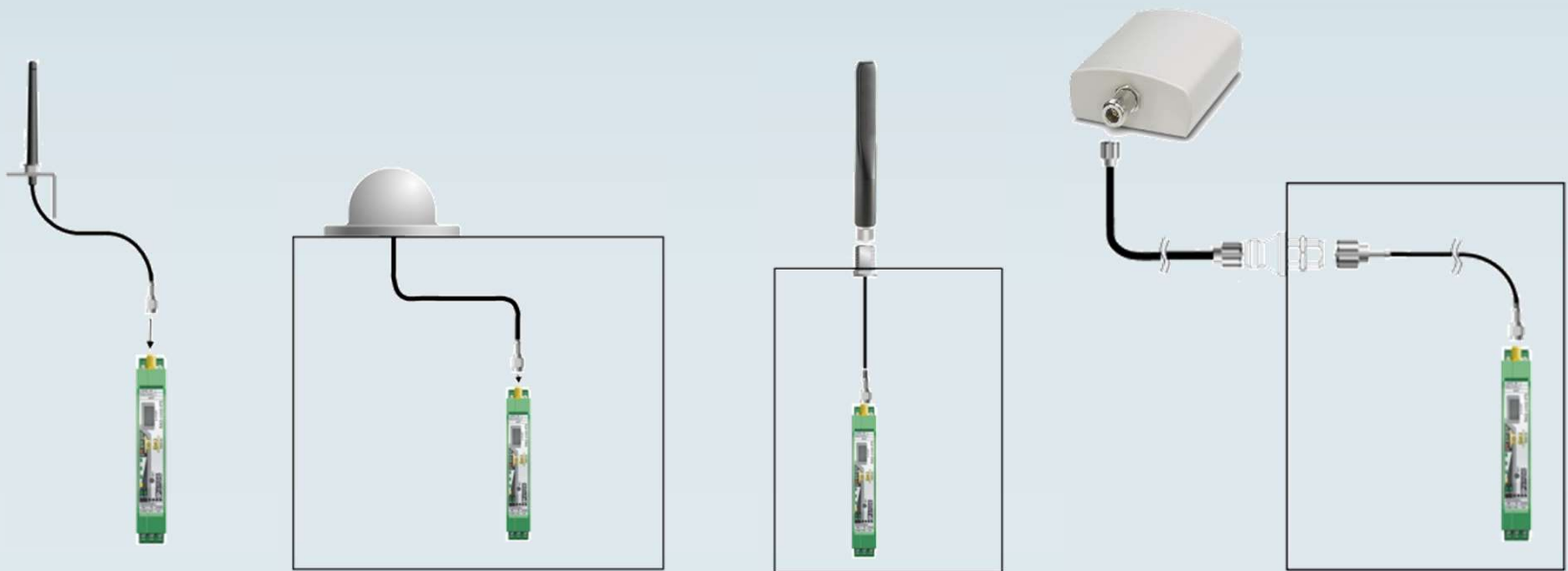
# Antenna installation in Ex areas

new





# Installation examples



Tip: Use an antenna overvoltage protection outdoors!



# Wrong antenna installation



Wrong !



Better



Best solution!



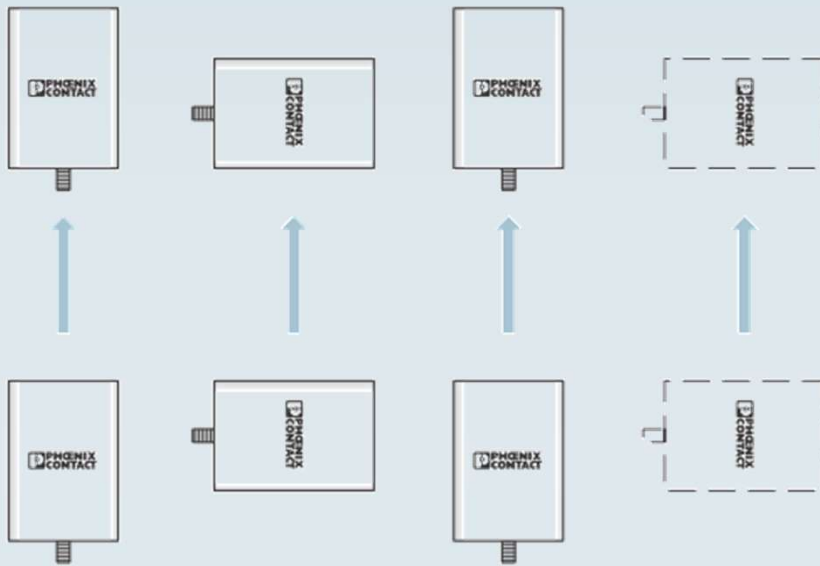
# The right distance between antennas

Frequency	Minimum distance (vertical and horizontal)
868/900 MHz	1.5 – 2.5 m
2.4 GHz	0.5 – 1.0 m
5 GHz	0.5 – 0.8 m

Tip: The best way is to mount the antenna on top of each other!



# Decoupling of wireless links



- Decoupling of spark gaps by directivity and different polarisation planes
- The Signals of different radio links are decoupled



# The right installation

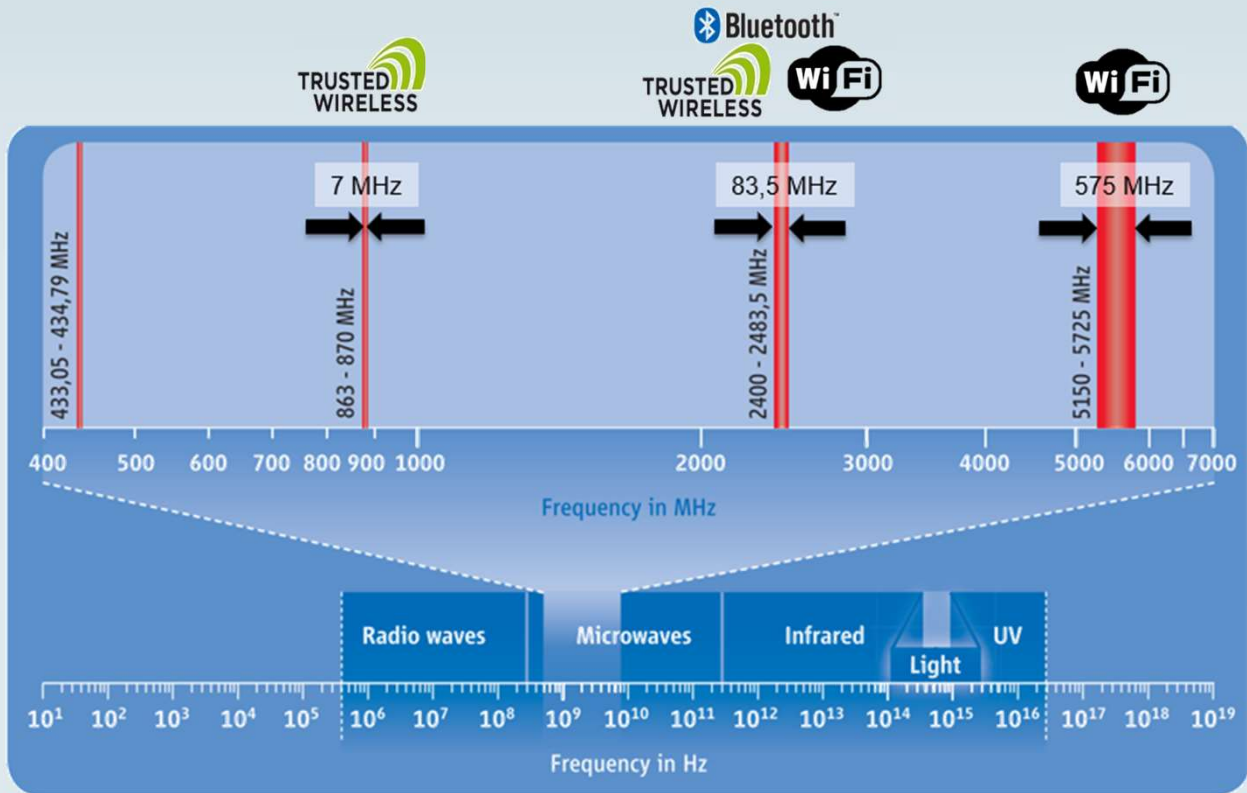


- An omnidirectional antenna must always be installed with enough distance to an obstacle (mast, building wall or metallic wall)
- An antenna should be installed, especially outdoors, as high as possible position. With it you can improve the range. Keep the Fresnel zone free.
- The antenna cable should be as short as possible so that there are as few losses on the cable. Attach the wireless module closer to the antenna, e.g. in a small box.
- Always protect connections on the outside cables, junctions and antennas with protective tape.



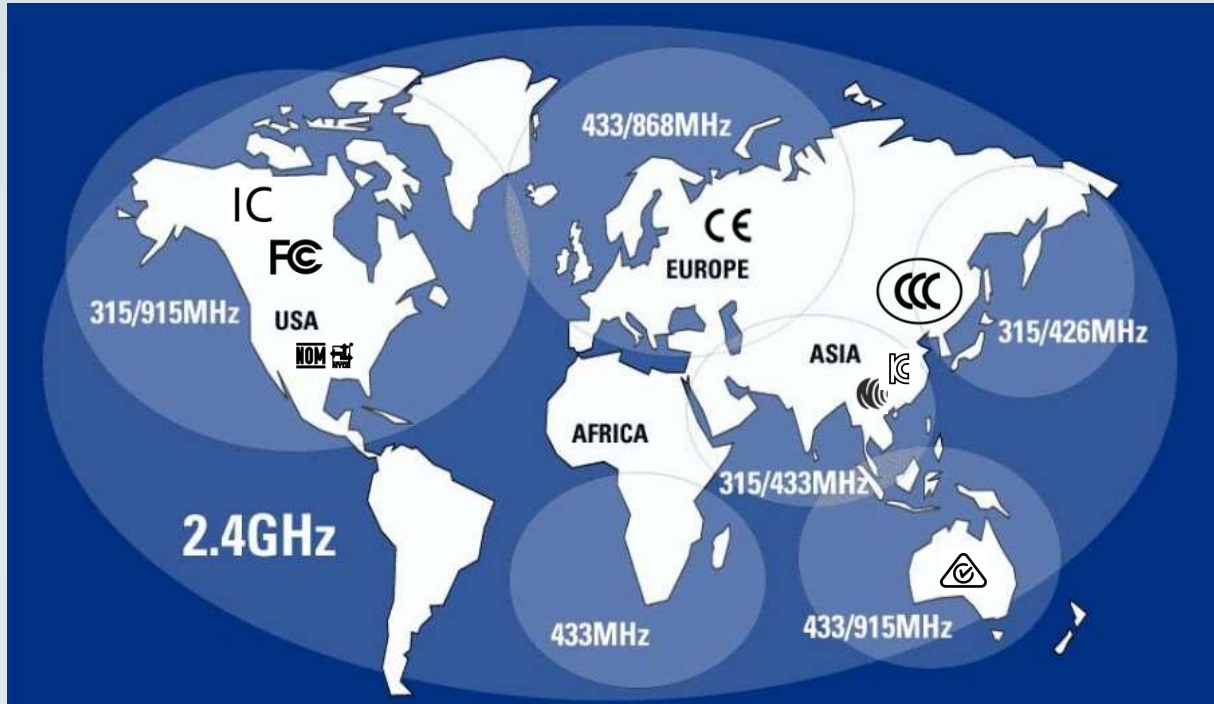
[More Details](#)

# License free frequency bands





# Country approval / notification



## Germany

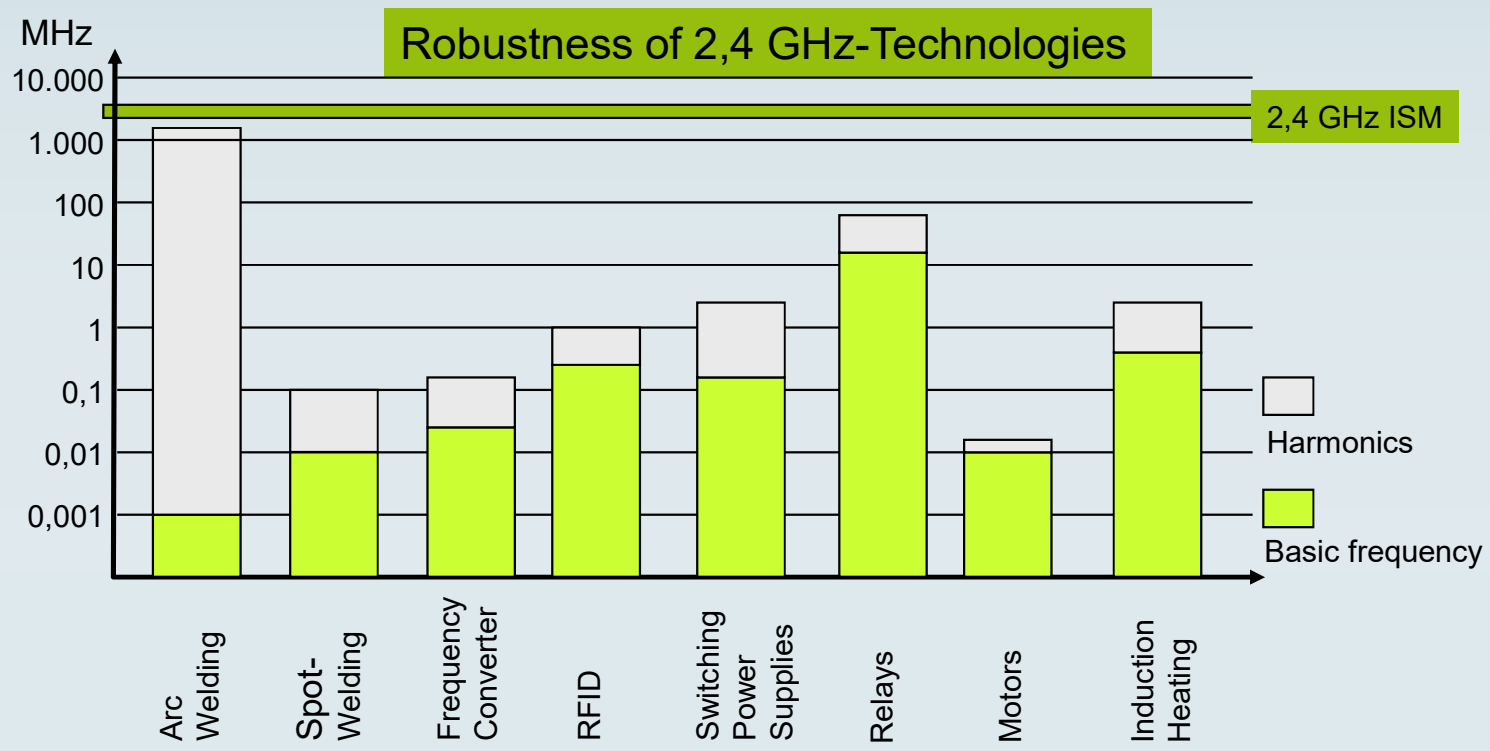
- ✓ Radio applications can be used on the shared frequencies without application and formal approval
- ✓ The user does not incur any costs in the form of fees or contributions due to the frequency usage

## International

- ✓ Country specific
- ✓ Registration with the regulatory authority






# Spectrum of typical industrial applications





# Wireless Technologies

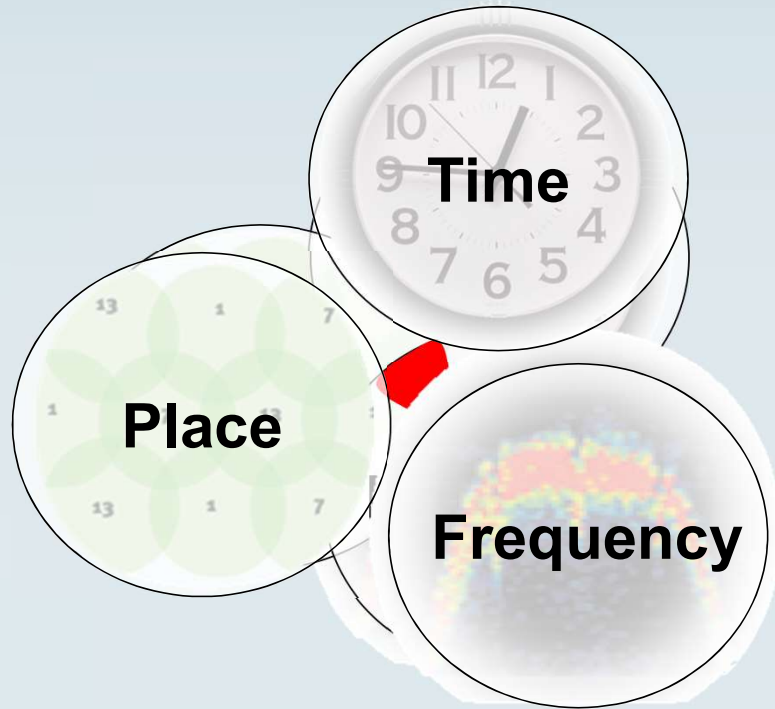
	 <b>Bluetooth™</b>	 <b>Wi-Fi</b>	 <b>TRUSTED WIRELESS</b>	<b>WirelessHART™</b>
	<b>Bluetooth</b>	<b>WLAN (Wireless Local Area Network)</b>	<b>Trusted Wireless 2.0</b>	<b>Wireless HART</b>
<b>Network structure</b>	Star structure - 1 Master up to 7 Slaves	Access point can handle endless clients	Mesh network – 1 Master up to 249 Slaves	Full-Mesh network – 1 Master up to 249 Slaves
<b>Standard</b>	IEEE 802.15.1	IEEE 802.11	Proprietär by Phoenix Contact	IEEE 802.15.4 HART 7
<b>Transmission method</b>	Frequency hopping (FHSS)	Direct Sequence Spread Spectrum (DSSS)	Frequency hopping (FHSS)	Frequency hopping (FHSS)
<b>Application</b>	fast, small networks	Fast, high data volume, Ethernet	Low/medium data rate, large networks, best for infrastructure application	HART signal, Process industry, short distances
<b>Frequency</b>	2,4 GHz	2,4 GHz, 5 GHz,	868 MHz, 900 MHz, 2,4 GHz	2,4 GHz
<b>Latency time (typical)</b>	>10 ms (IO) > 50ms (Serial)	>16 ms (depending on the data rate / Distance)	0,1 – > 2 s, depending on the OTA data rate / network structure	> 3 s up to several minutes
<b>Distance (free line of sight)</b>	Typ. <= 150 m	Typ. <= 150 m	<= 5 km (2,4 GHz) <= 20 km (868 MHz) <= 32 km (900 MHz)	Typ. <= 250 m



[More Details](#)



# Coexistence – Interference

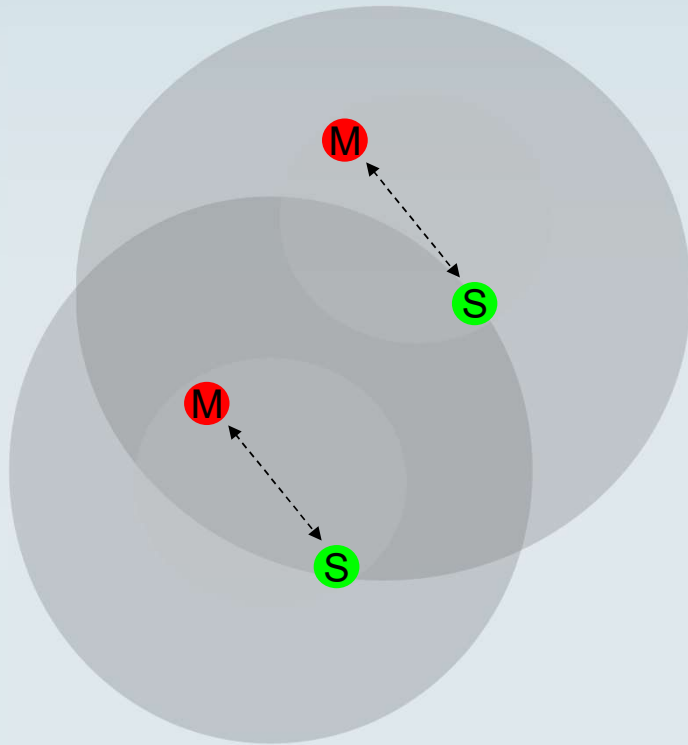


Influencing of radio operation only happens if several radio systems are transmitting ...

- ...at the same place
- ...at the same time
- ...at the same frequency



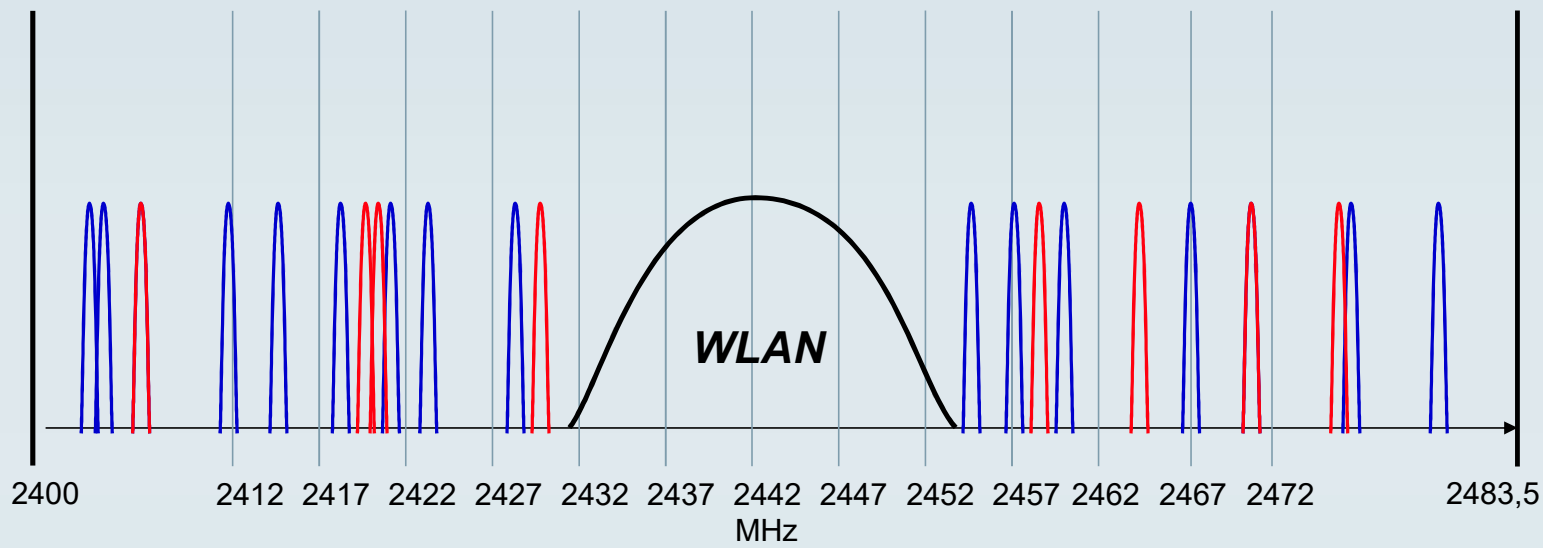
# Coexistence – spatial decoupling



- Transmission power determined spatial extent
- Reduction of transmission power enables use of the same frequency bands
- Optimization of the spatial extent by directional antennas



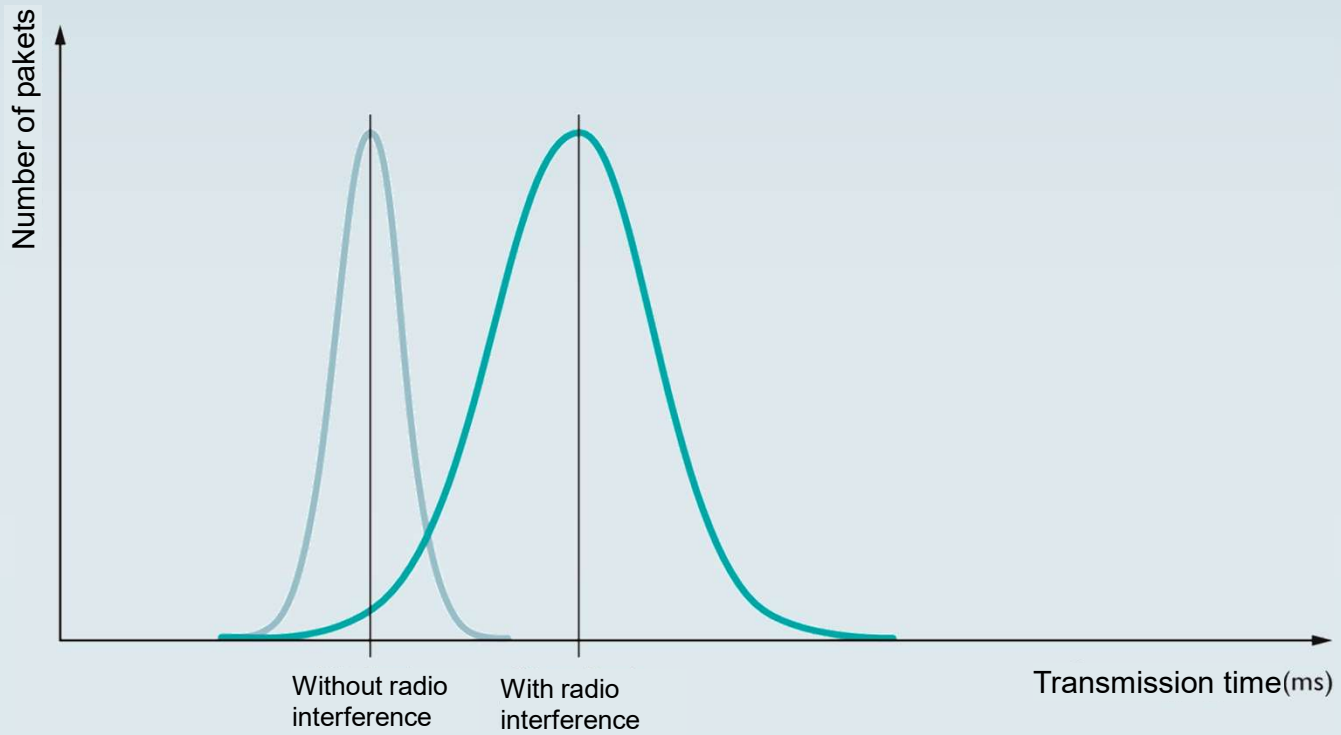
# Coexistence – Inteference-free parallel operation



Tip: WLAN channels can be hidden in Bluetooth and Trusted Wireless systems (blacklisting)



# Impact of radio interference



# Reduce earthworks, thanks to wireless technology!



- ✓ No complicated cable laying
- ✓ Bridging problematic distances and areas
- ✓ More flexibility
- ✓ Mobility and freedom of movement of participants
- ✓ Disturbance-free communication, no electromagnetic influences

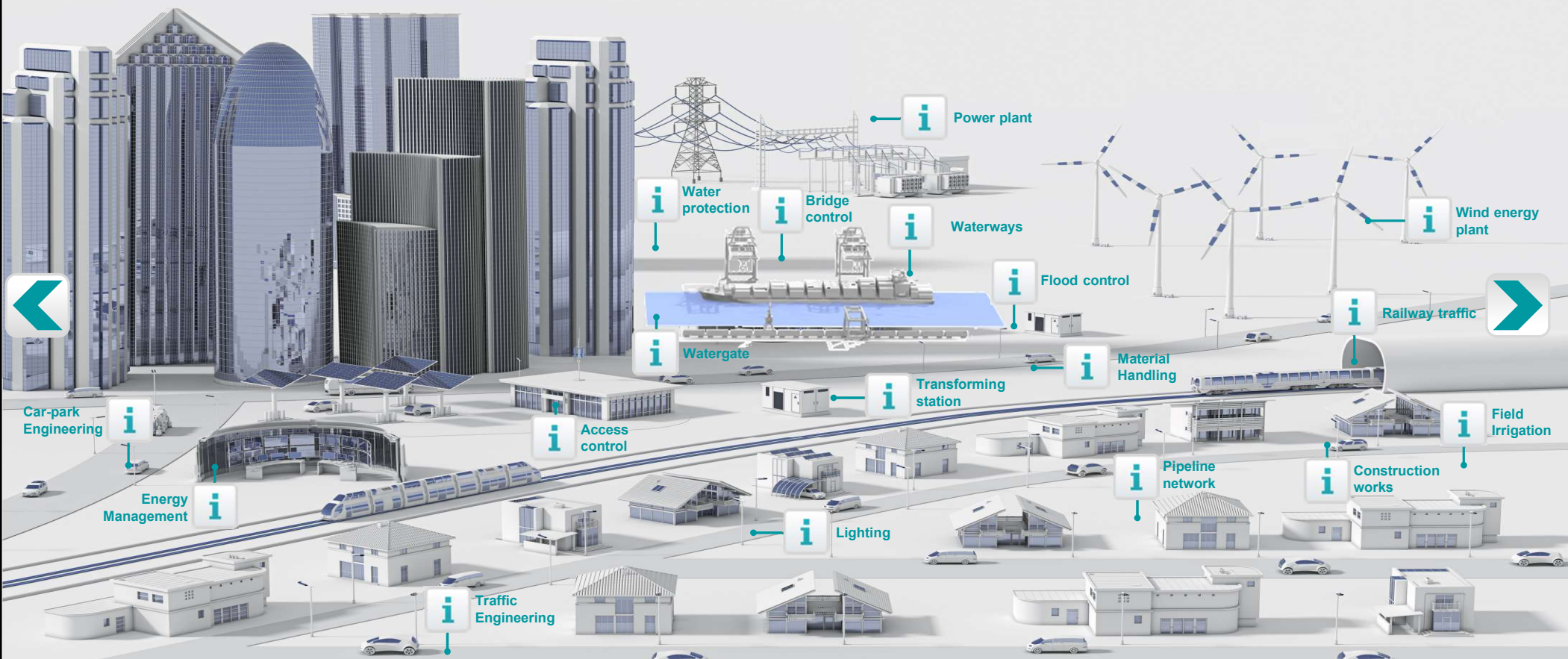


# Matching products for every application



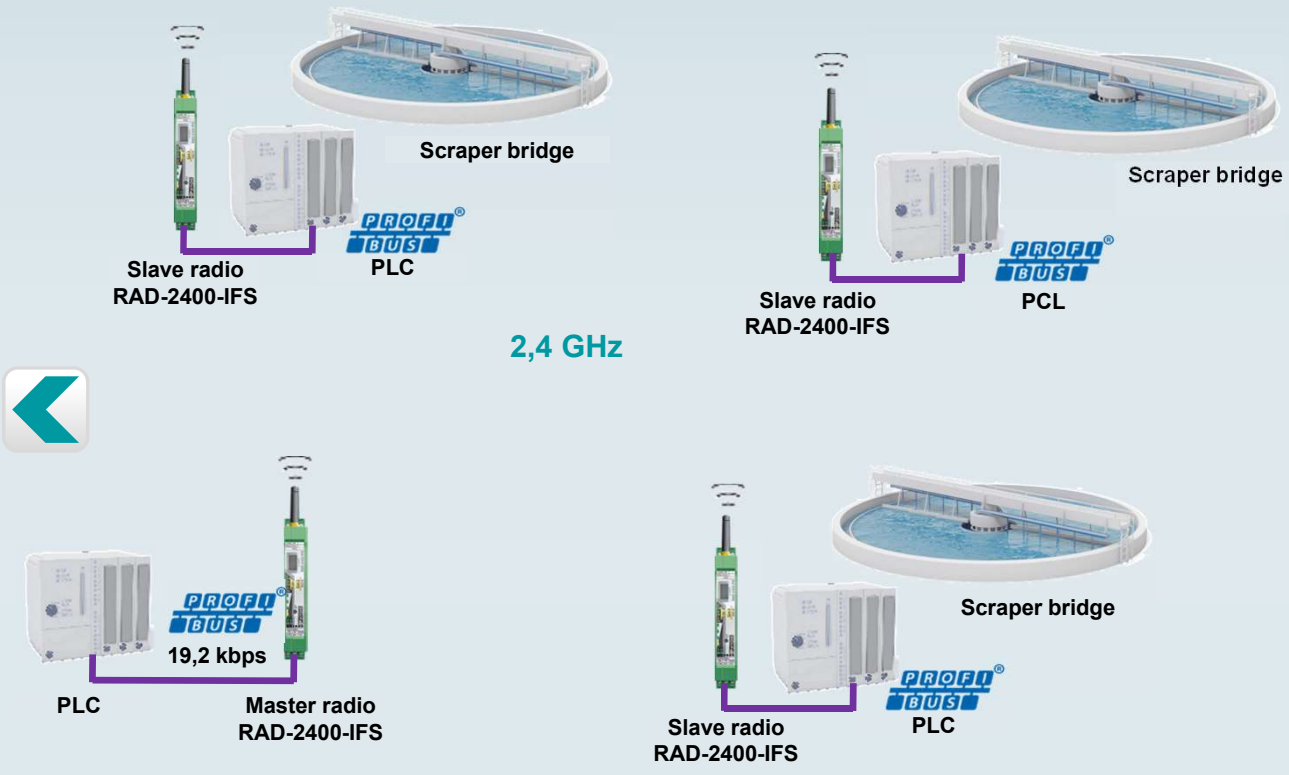


# Infrastructure





# Wastewater Treatment (PROFIBUS)



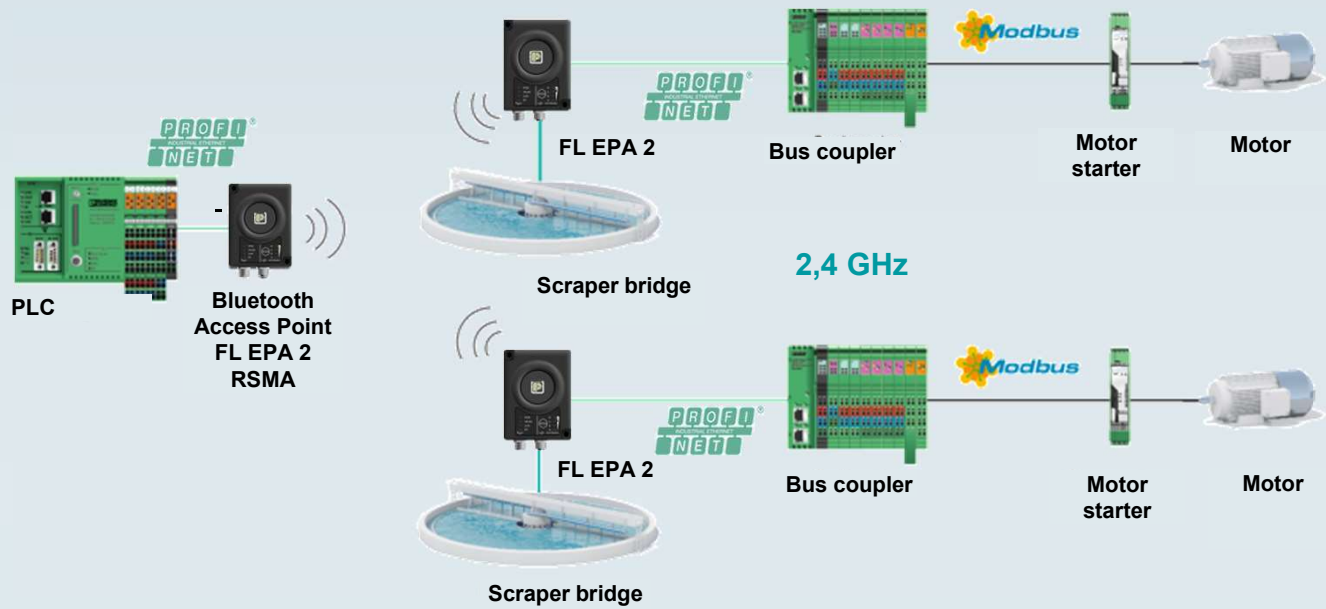
- ✓ Sludge level monitoring
- ✓ Data transmission of operating data and alert signals via profibus protocol
- ✓ Replacement of expensive sliding contacts which need to be replaced several times a year (fault rate > 30 %)
- ✓ Star network
- ✓ Up to 14 slaves
- ✓ Datarate up to 93,75 kbps

Reference



Product overview

# Wastewater Treatment (PROFINET)

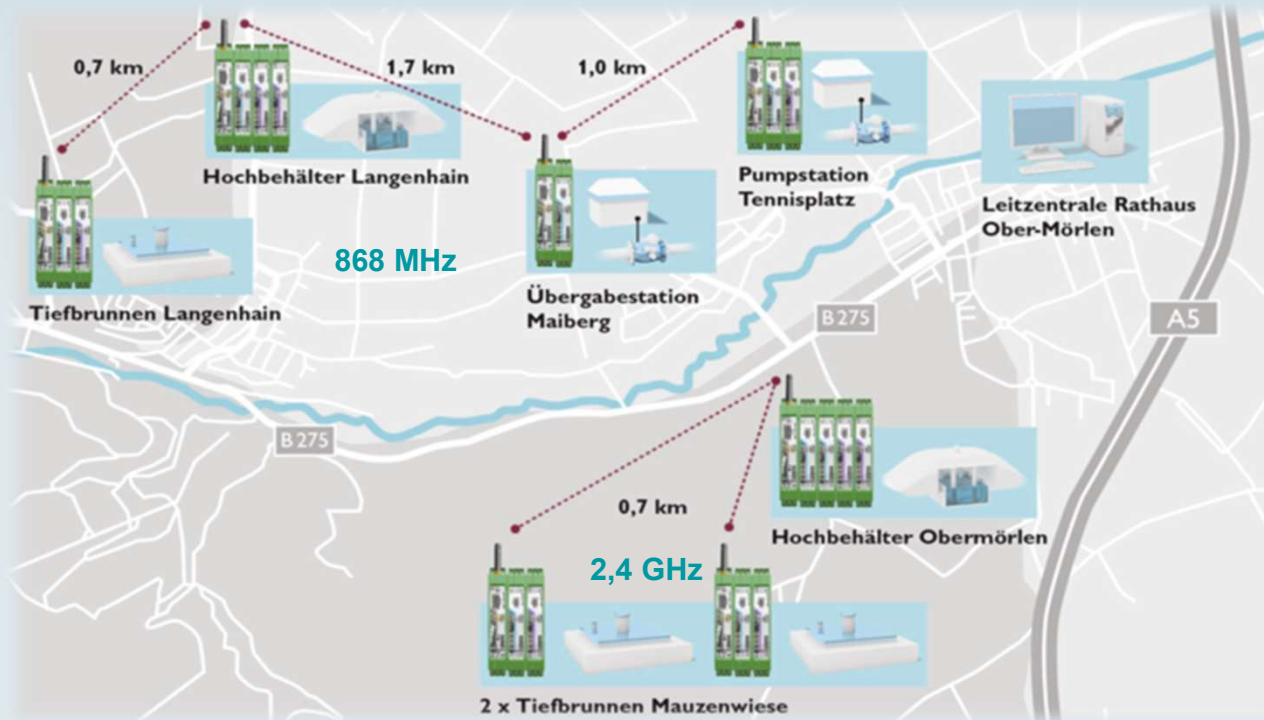


- ✓ Sludge level monitoring
- ✓ Data transmission of operating data and alert signals via Profinet protocol
- ✓ Star network
- ✓ Up to 7 slaves



Product overview

# Water Management



## Application examples

- Monitoring of elevated tanks, deep wells, pumping stations, transfer stations, booster stations
- Recording of status signals, pump delivery rate, pressure, water meter pulses, level
- No infrastructure available or existing cables are damaged, cable laying very complex

## Advantages of wireless systems

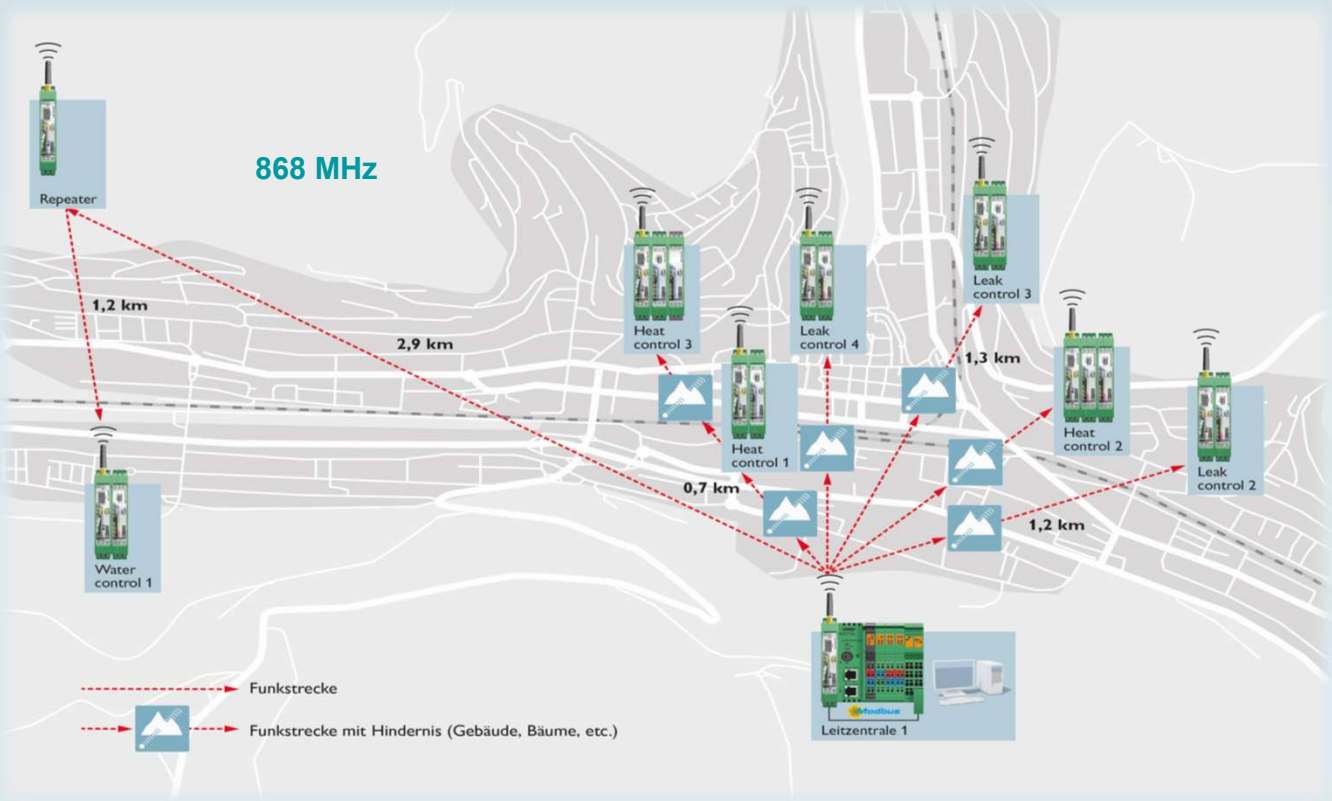
- ✓ Easy Startup – without Software
- ✓ Time and cost saving compared to the cable laying
- ✓ Mesh network up to 249 repeater/slaves

Reference



Product overview

# Leakage monitoring of pipeline networks



## Application examples

- Monitoring of pipelines for energy, district heating and gas
- Several measuring stations for leakage control, water meters, gas meters, fault messages
- Communication lines to the remote local network stations are largely unavailable

## Advantages of wireless systems

- ✓ Bridging of big distances and obstacles
- ✓ Saving cost- intensive earthworks
- ✓ Simple integration of additional measurement points
- ✓ Mesh network up to 249 repeater/slaves

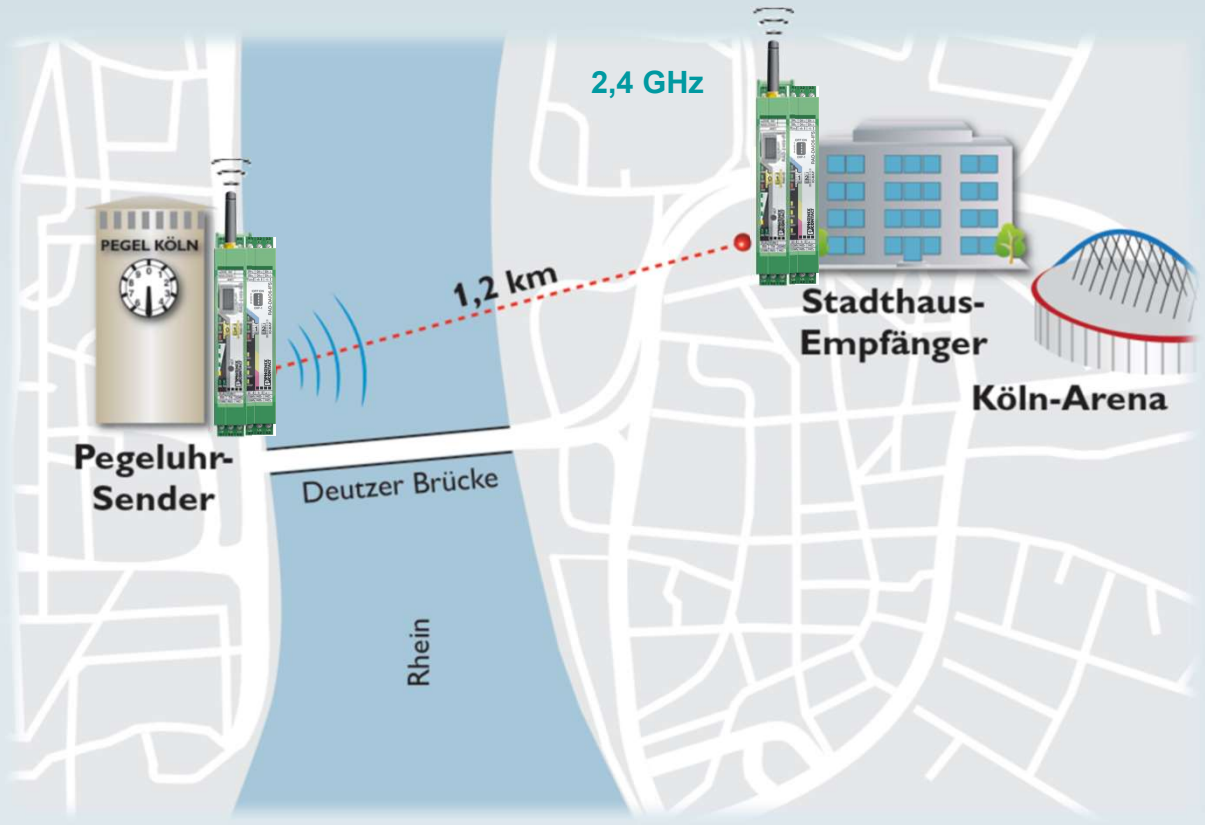
Reference



Product overview



# Flood protection



### Application examples

- The level of the Rhine must be present up to date in the flood control headquarters in Cologne
- Analog leased line was discontinued by provider

### Advantages of wireless systems

- ✓ The radio waves are reflected constructively on the buildings, which leads to a very good signal level
- ✓ Provider-independent data transfer without running costs
- ✓ Save expensive earthworks
- ✓ Simple integration of further measuring points



Product overview





# Field irrigation



## Application examples

- Communication between field irrigation systems and control center
- A central pump control station monitors the line pressure and the flow rate of seven irrigation systems
- Cable laying is not possible for economic reasons

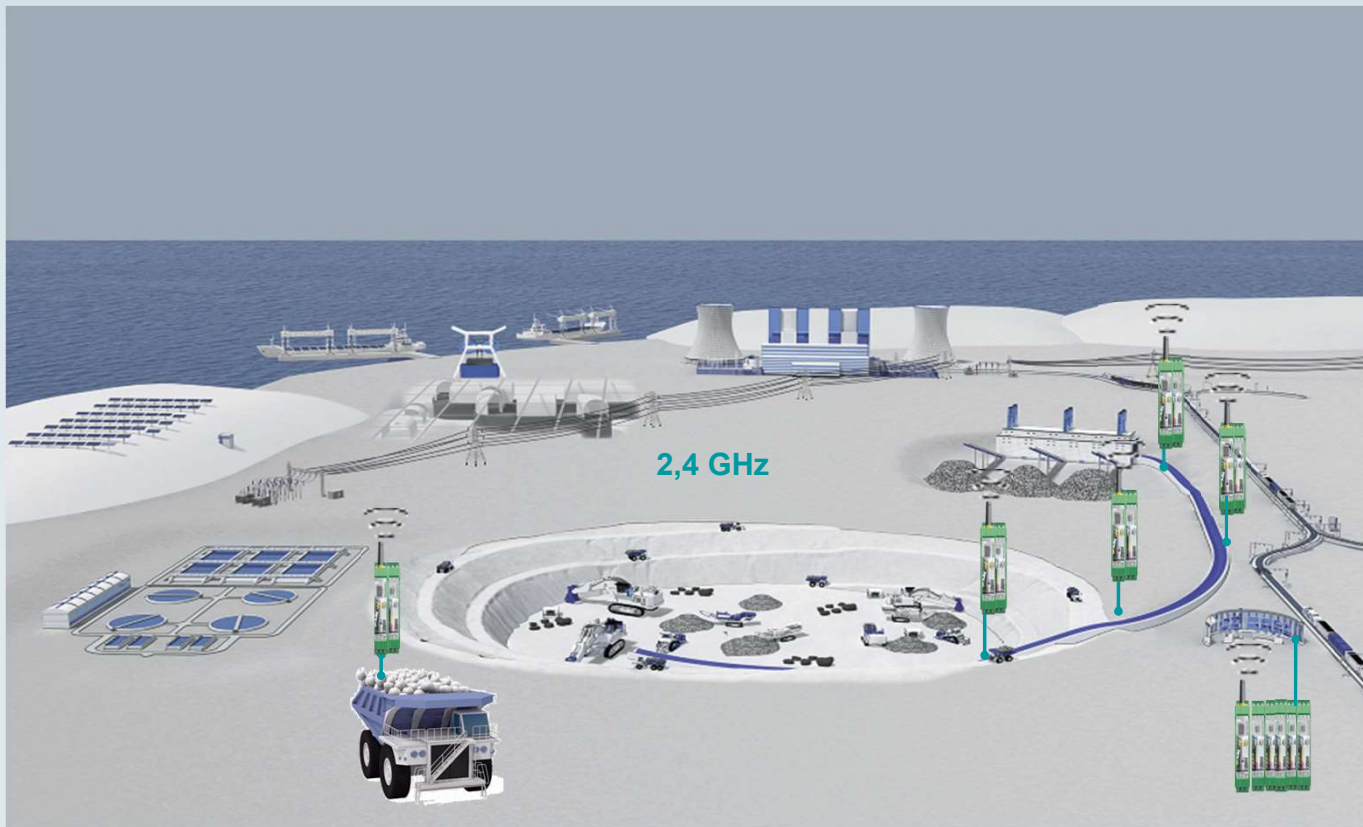
## Advantages of wireless systems

- ✓ Secure and reliable wireless connection
- ✓ Easy integration of additional irrigation machines in the future
- ✓ No further maintenance expenses



Product  
overview

# Material Handling



## Application examples

- Monitoring and control of fixed or moving conveyors, stackers and dump trucks
- Transmission of temperature, status and alarm signals
- Replacement of expensive special cable drums

## Advantages of wireless systems

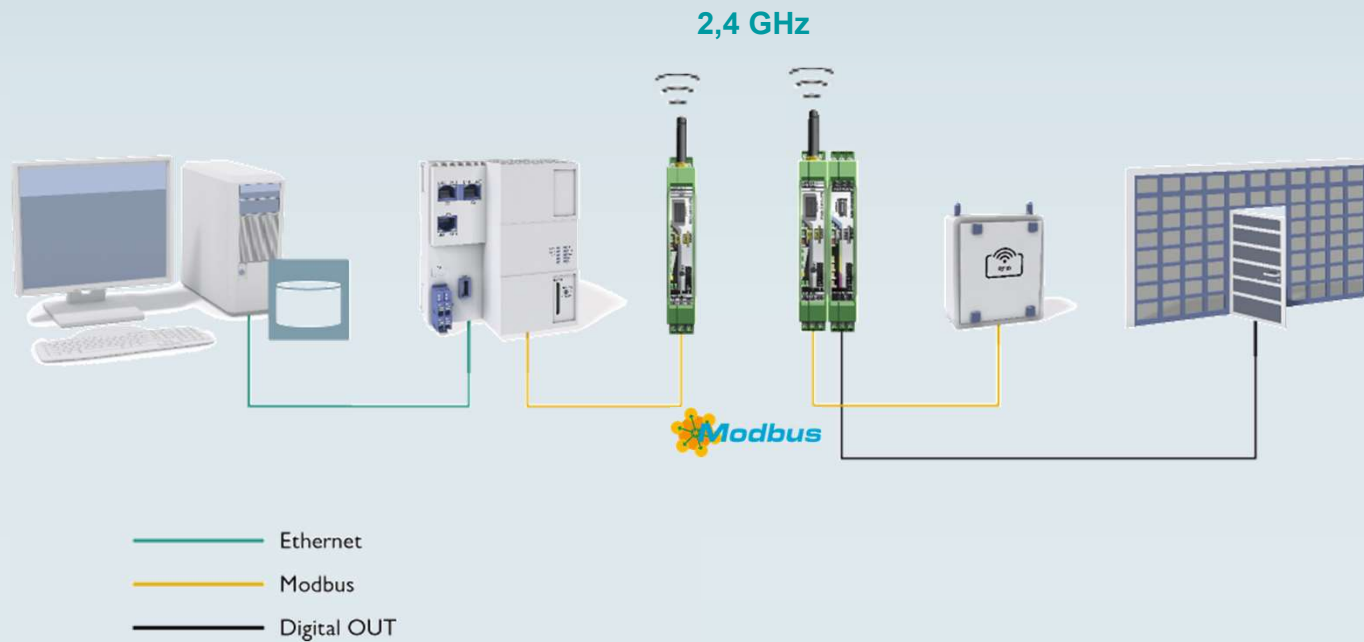
- ✓ Bridging of big distances and obstacles
- ✓ Easy startup – without software
- ✓ Simple integration of additional measurement points
- ✓ Mesh network up to 249 repeater/slaves



Product  
overview



# Access control



## Application examples

- Security systems for access control, burglary detection, for employees, for suppliers, visitors as well as a vehicle counting and visitor management
- Modbus communication between RFID card reader and PLC
- The PLC checks if the cardholder is authorized to enter the hall and releases the wicket door in the gate with a positive feedback on a switching signal

## Advantages of wireless systems

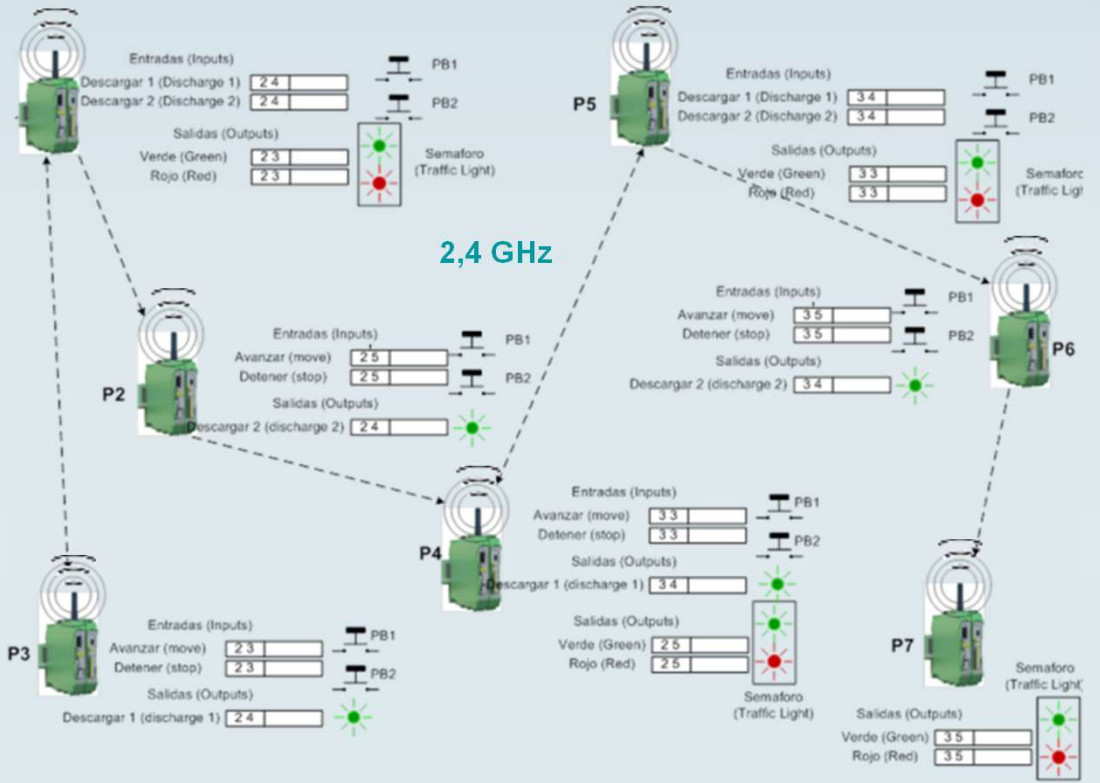
- ✓ Bridging of big distances and obstacles
- ✓ Time and cost savings compared to cable laying
- ✓ Easy integration of existing and new signals into the control system



Product  
overview



# Construction site traffic lights



### Application examples

- Temporary installation of construction site traffic lights
- Synchronization of the traffic lights

### Advantages of wireless systems

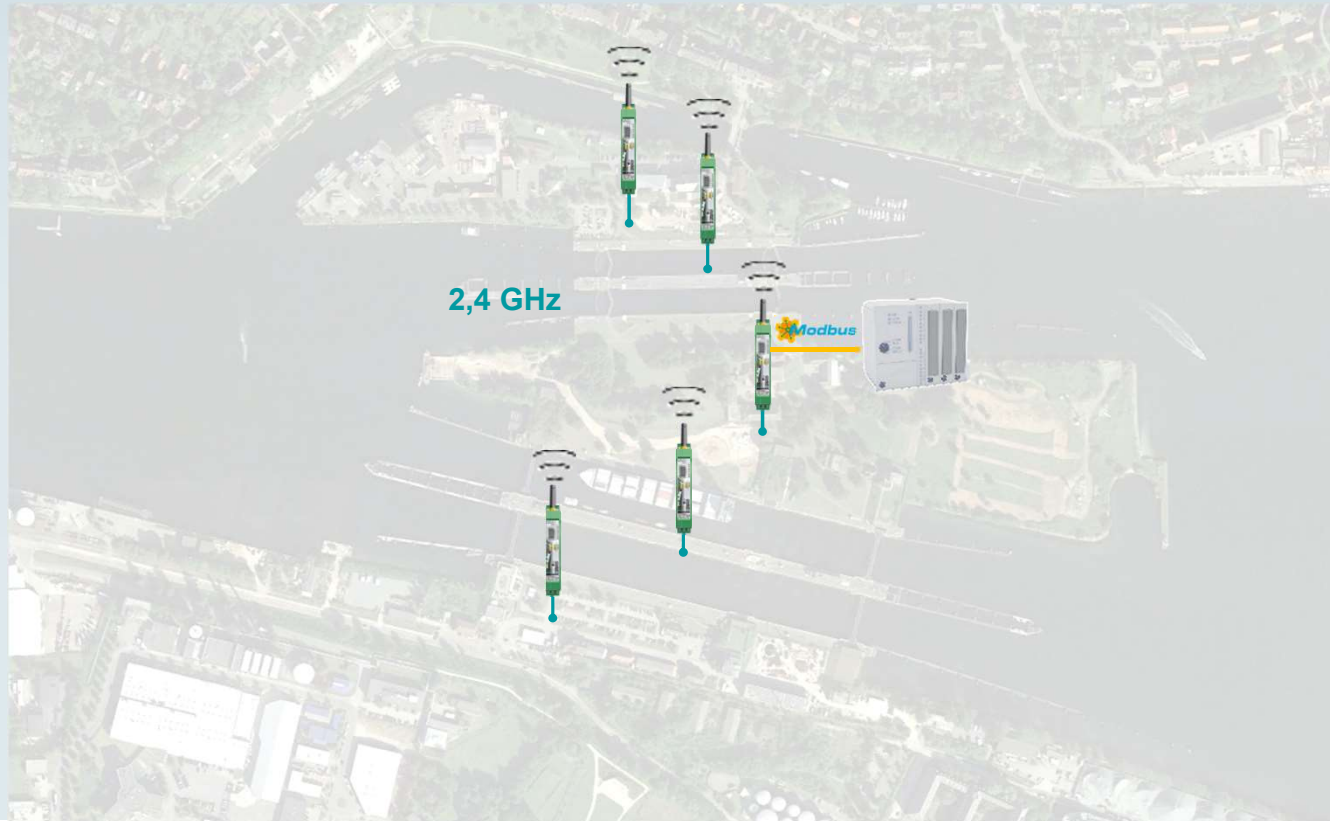
- ✓ No manual traffic light switching necessary anymore
- ✓ Easy startup – without software
- ✓ Bridging of big distances and obstacles
- ✓ Fast, cost effective alternative to complex cable laying



Product overview



# Watergate construction



## Application examples

- During the construction sensors measure all important points of the underground lock structure (inclinometer, position transducer, etc.)
- Hundreds of sensors are connected to decentralized measurement collecting points (Modbus-RTU)
- Distance between collecting points 100-300 m with obstacles

## Advantages of wireless systems

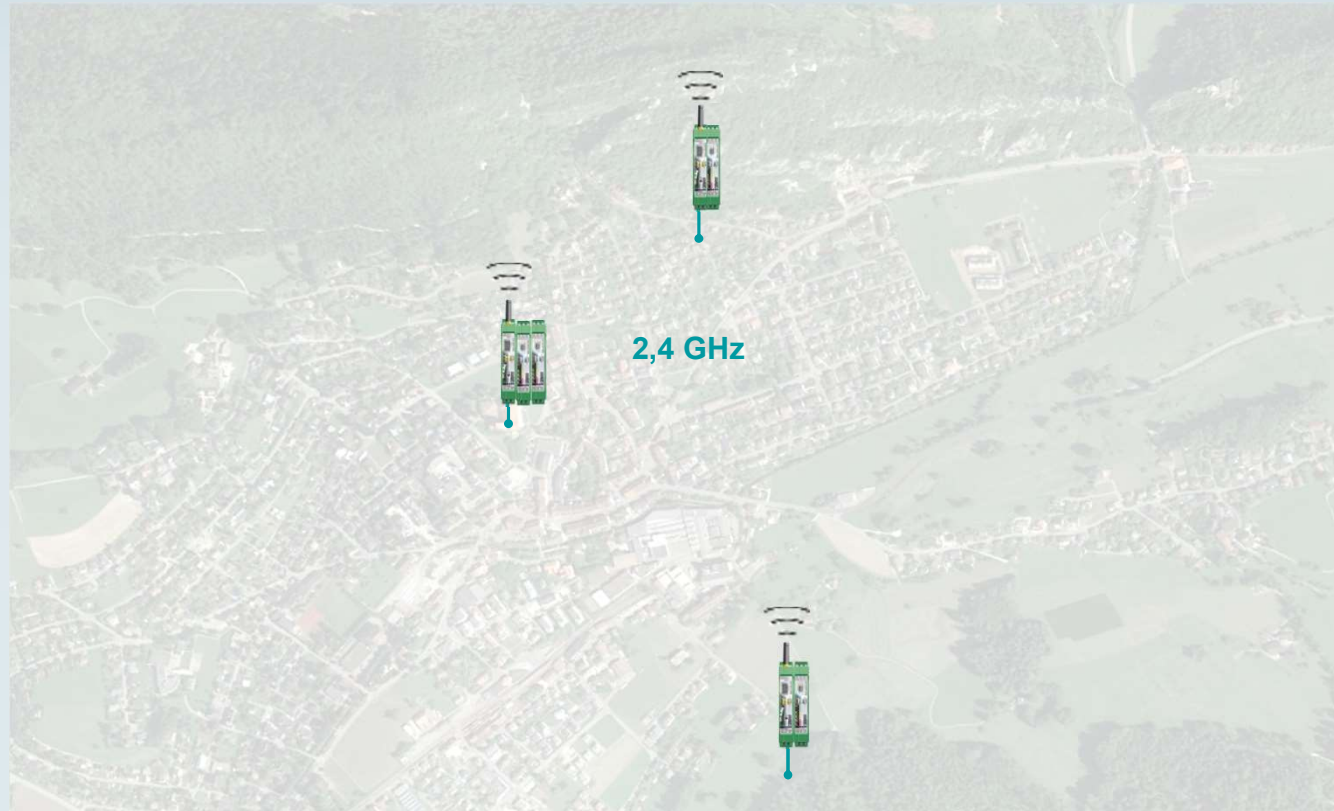
- ✓ Bridging of big distances and obstacles
- ✓ Time and cost savings compared to the cable laying
- ✓ Easy integration of existing and new signals in the control system

Reference



Product  
overview

# Lighting



## Application examples

- Central control of the castle lighting from a publicly accessible center
- The first castle is located about 1.5 km south of the headquarters on a mountain
- The second castle is located about 2.5 km north of the headquarters on a mountain

## Advantages of wireless systems

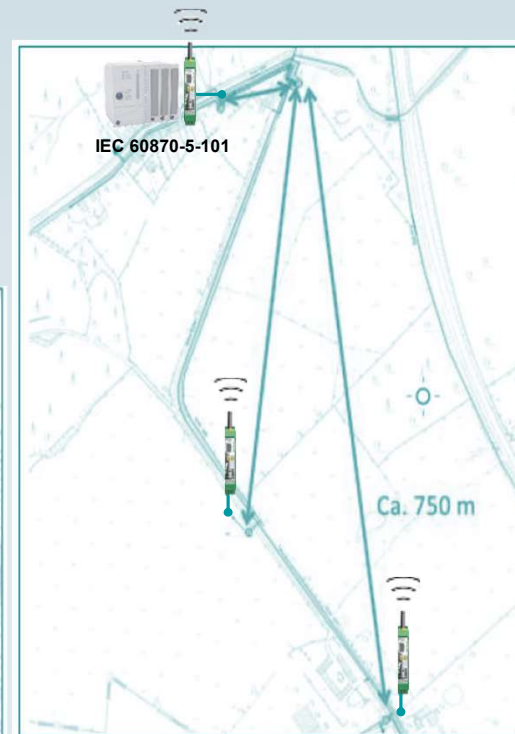
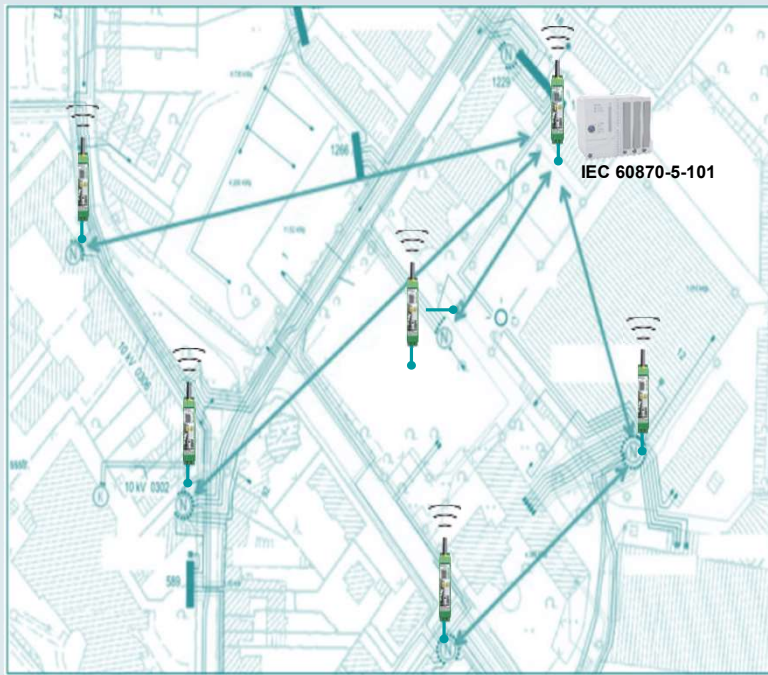
- ✓ Bridging of big distances and obstacles
- ✓ Significantly improved accessibility of the lighting control, especially during the winter months
- ✓ Safe and reliable communication



Product  
overview

# Transforming stations

868 MHz



## Application examples

- Monitoring of decentralized automated local network stations
- Transmission of status, fault and alarm messages
- Communications lines to the decentral local network stations are largely not available
- The mobile broadband coverage in the area isn't stain-free

## Advantages of wireless systems

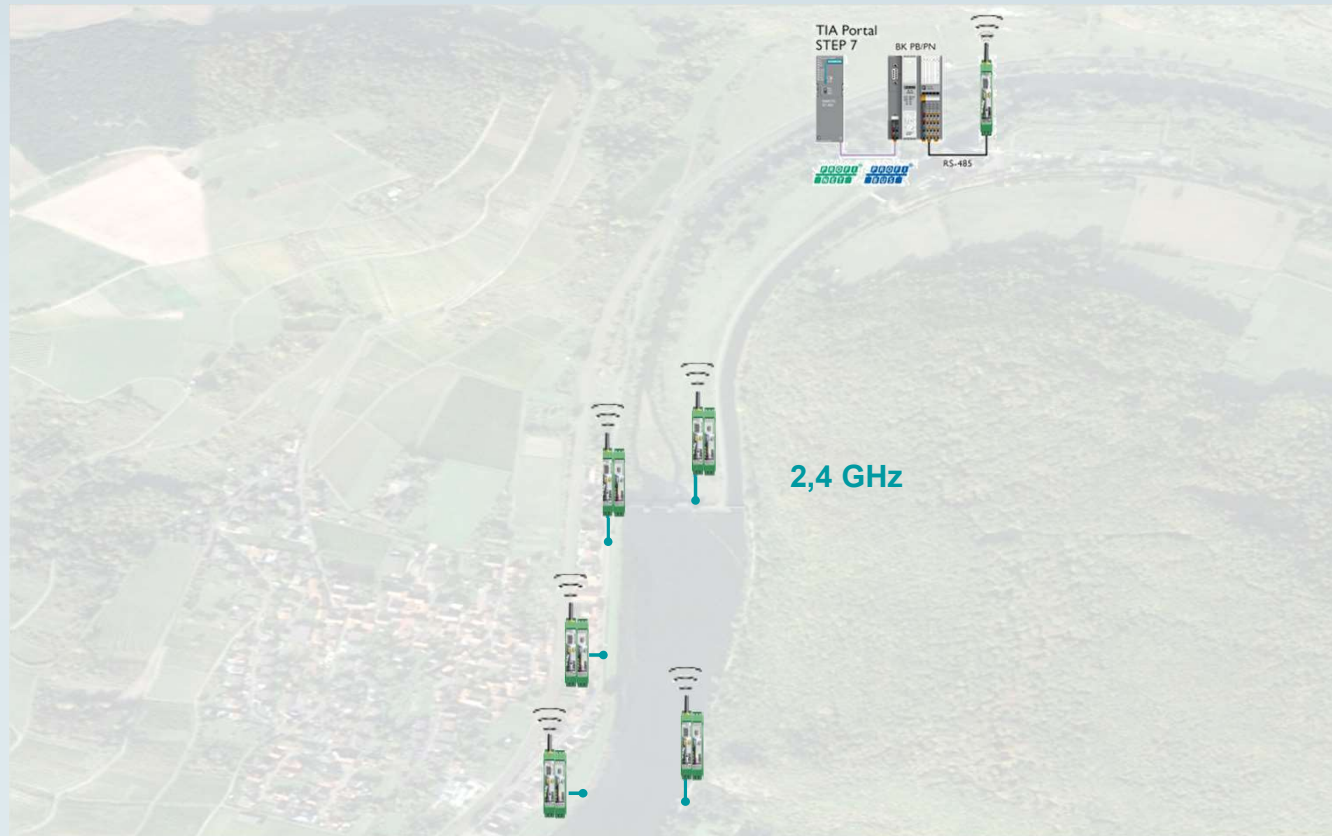
- ✓ Bridging big distances and obstacles
- ✓ Easy startup
- ✓ Saving cost-intensive earthworks
- ✓ Simple integration of additional substations



Product  
overview



# Hydropower plants



## Application examples

- Damaged underground cables between the other remote stations, repair impossible
- Monitoring of pump stations
- Level measurement in water reservoir

## Advantages of wireless systems

- ✓ Bridging big distances and obstacles
- ✓ Easy I/O integration in TIA Portal thanks to free function blocks
- ✓ Central monitoring and archiving



Product  
overview

# Water protection



## Application examples

- Cooling water taken from rivers and is introduced again, need to be checked at the inlet and outlet
- Operators need to document to the authorities the level and the temperature
- The measurement points along the river are approx 1 km away from the plant

## Advantages of wireless systems

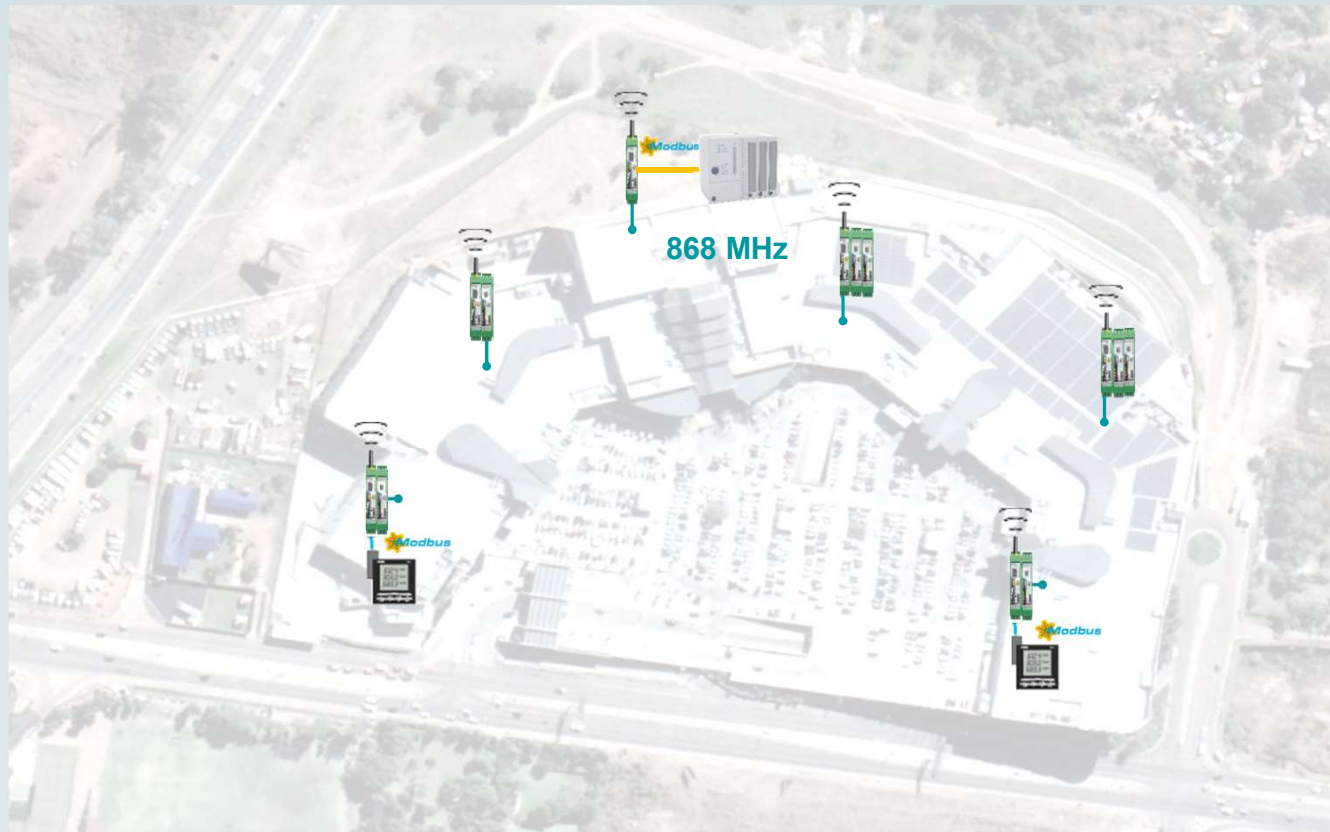
- ✓ Easy setup without software
- ✓ Saving cost-intensive earthworks
- ✓ Simple integration of future outer buildings of the power plant

Reference



Product  
overview

# Building - Energy Management



## Application examples

- The power supply is subject to strong voltage fluctuations, which can lead to short-term power failures
- Gasoline generators and PV inverters to safeguard the supply of the shopping center must be continuously monitored
- In addition, the energy consumption and yield data of the individual units must be recorded

## Advantages of wireless systems

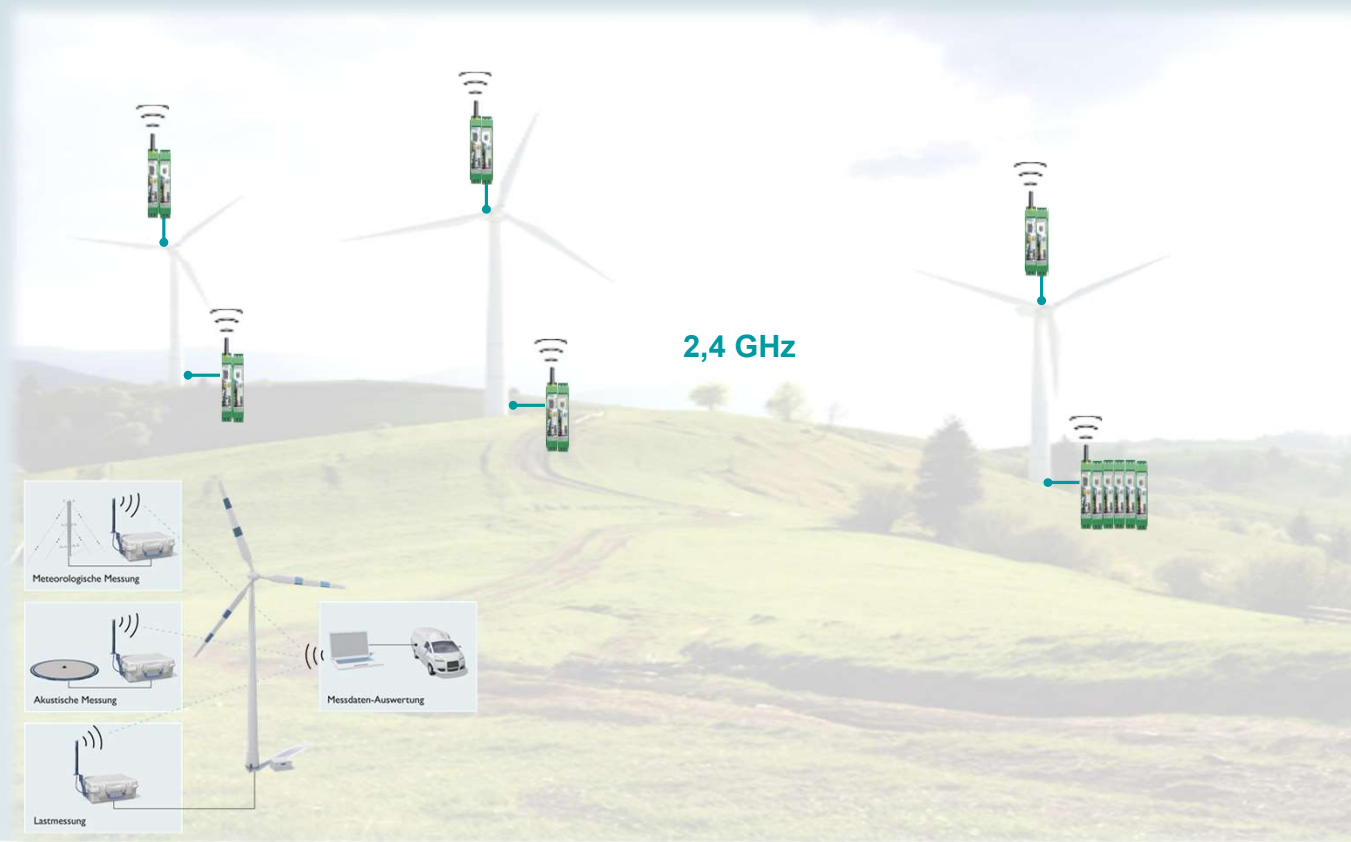
- ✓ Secure and reliable wireless connection through obstacles such as walls, etc. thanks to the 868 MHz radios
- ✓ Flexible customization and extension
- ✓ Parallel transmission of I/O signals and Modbus data



Product  
overview



# Wind energy plant



## Application examples

- Regulation of the intensity of obstacle lighting and synchronization of all wind farm installations
- Retrofitting of fire alarm systems
- Temporary installation for recording acoustic, meteorological and other plant data for plant certification

## Advantages of wireless systems

- ✓ Easy startup
- ✓ Flexible customization and extension
- ✓ Relief for test engineers because there is no need to tow or unroll heavy cables

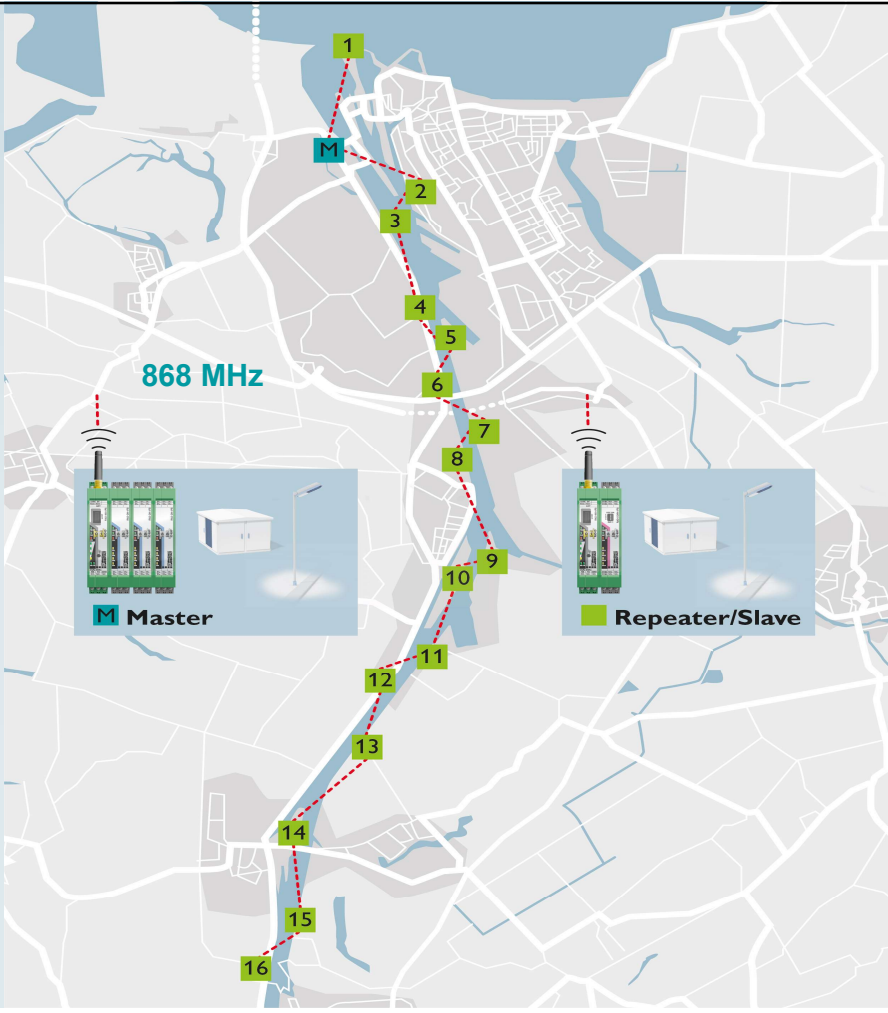
Reference



Product overview



# Canal light control



### Application examples

- For the conduct of shipping, lighting is available on 300 masts on both sides of the canal
- The network is divided into 3 sections with 17 switching stations, so that part of the lighting can also be switched by bridge keepers or from the central traffic control center

### Advantages of wireless systems

- ✓ Easy integration of existing and new signals in the control system
- ✓ Time and cost savings compared to the cable laying
- ✓ High availability and coverage of large distances

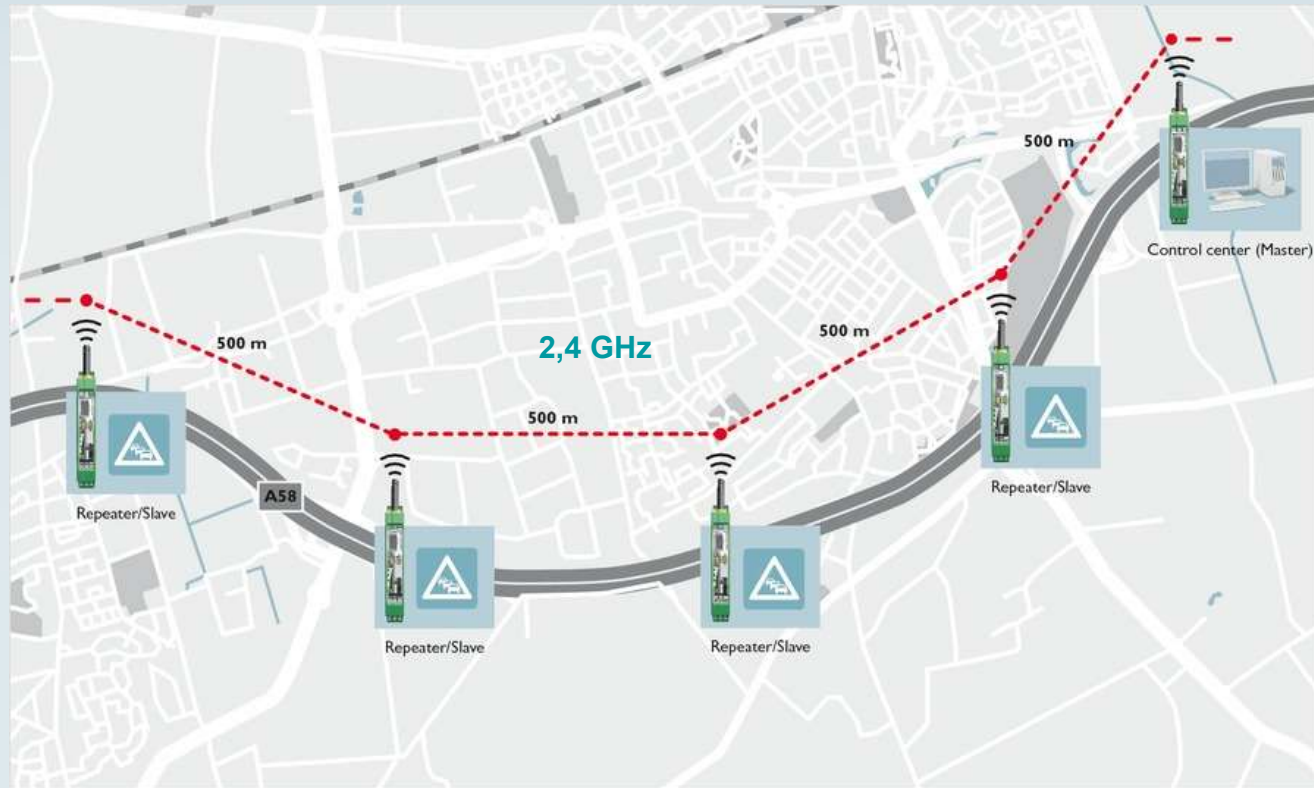
Reference



Product overview



# Traffic control



## Application examples

- Control of sign boards for traffic jam information
- Cable installation impossible during highway traffic
- Power supply via solar system
- Distance between sign boards, each 500 – 1000 m

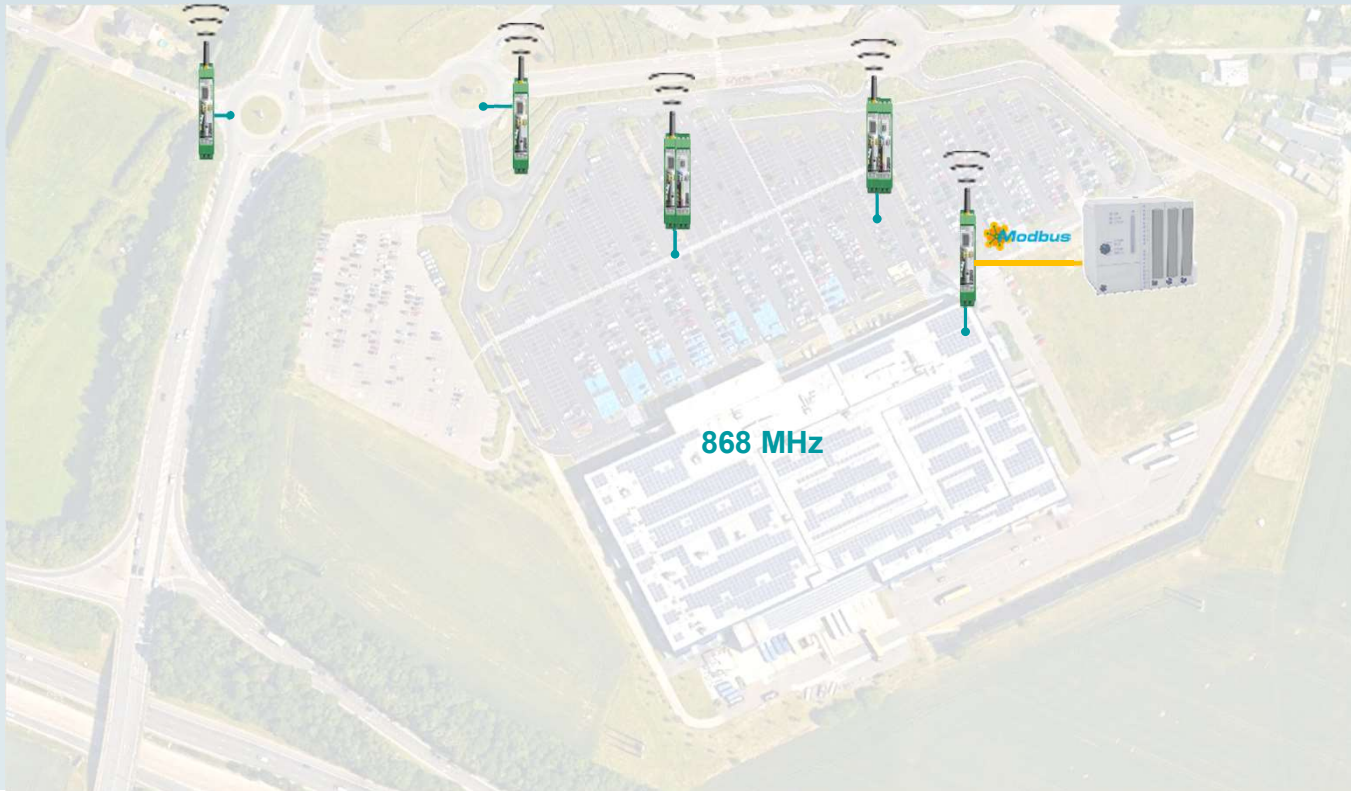
## Advantages of wireless systems

- ✓ Easy integration of existing and new signals in the control system
- ✓ Time and cost savings compared to the cable laying
- ✓ High availability and coverage of large distances
- ✓ Installation during highway traffic



Product overview

# Parking guidance system



## Application examples

- Display of currently available parking spaces
- Communication between parking guidance system and 3 scoreboards with Modbus-RTU interface
- Car park lighting control

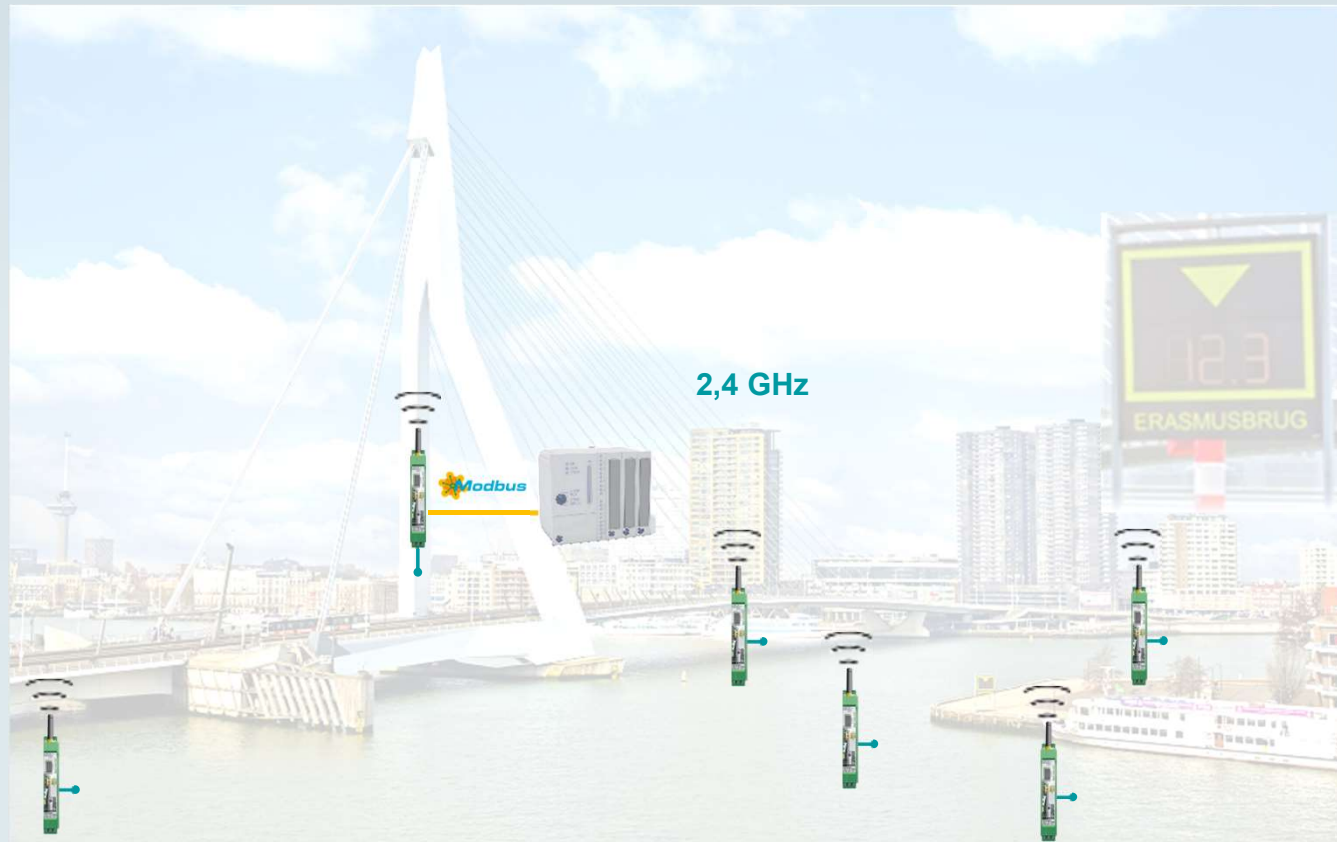
## Advantages of wireless systems

- ✓ Easy integration of existing and new signals in the control system
- ✓ Time and cost savings compared to the cable laying
- ✓ High availability and coverage of large distances
- ✓ Installation during traffic
- ✓ Parallel transmission of I/O signals and Modbus data



Product  
overview

# Bridge control



## Application examples

- The maximum clearance height dependent on the current water level is visualized to the ship's crews on 6 displays with Modbus-RTU interface
- Communication between displays and central plc

## Advantages of wireless systems

- ✓ Easy integration of existing and new signals in the control system
- ✓ License-free wireless solution, no running costs
- ✓ High availability and bridging of big distances with obstacles

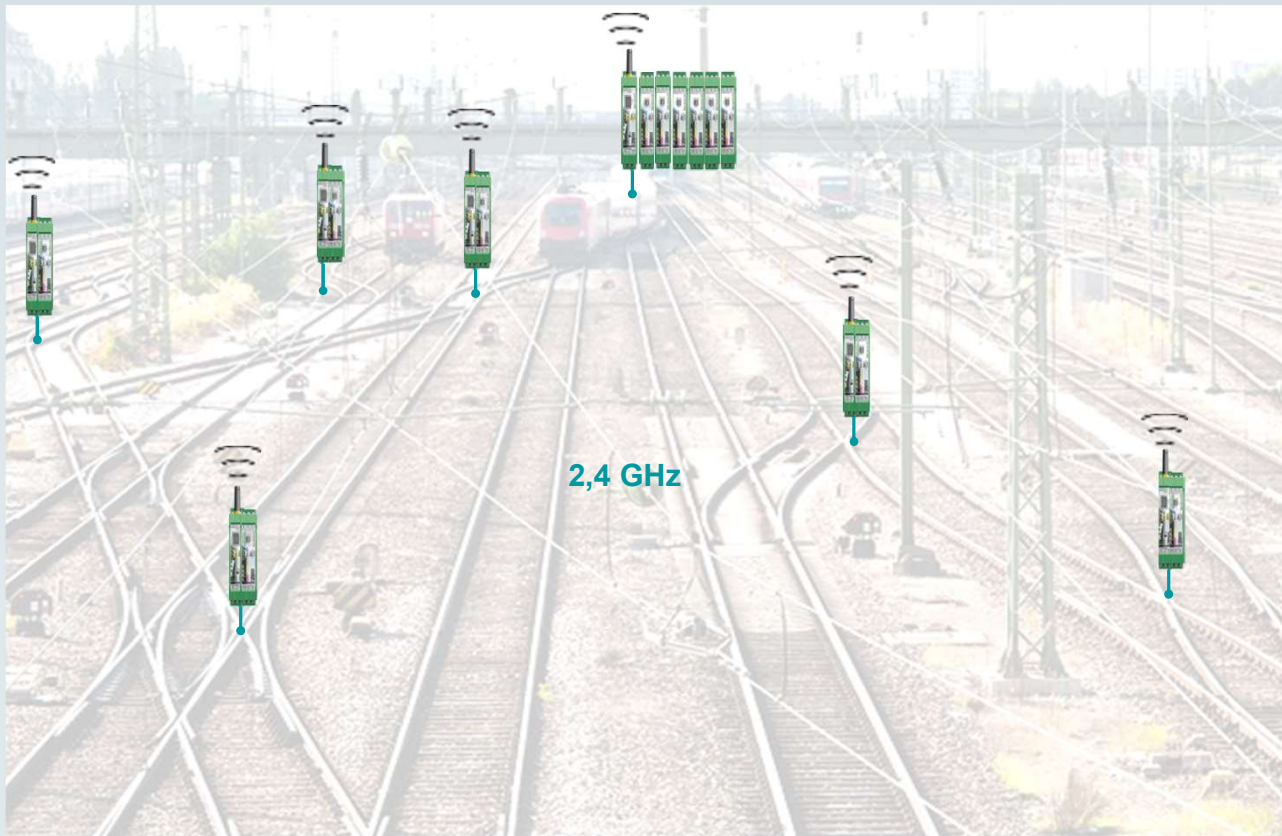
Reference



Product  
overview



# Train tracks



## Application examples

- Monitoring the heating elements to heat the rails during the winter months
- Range several hundred meters

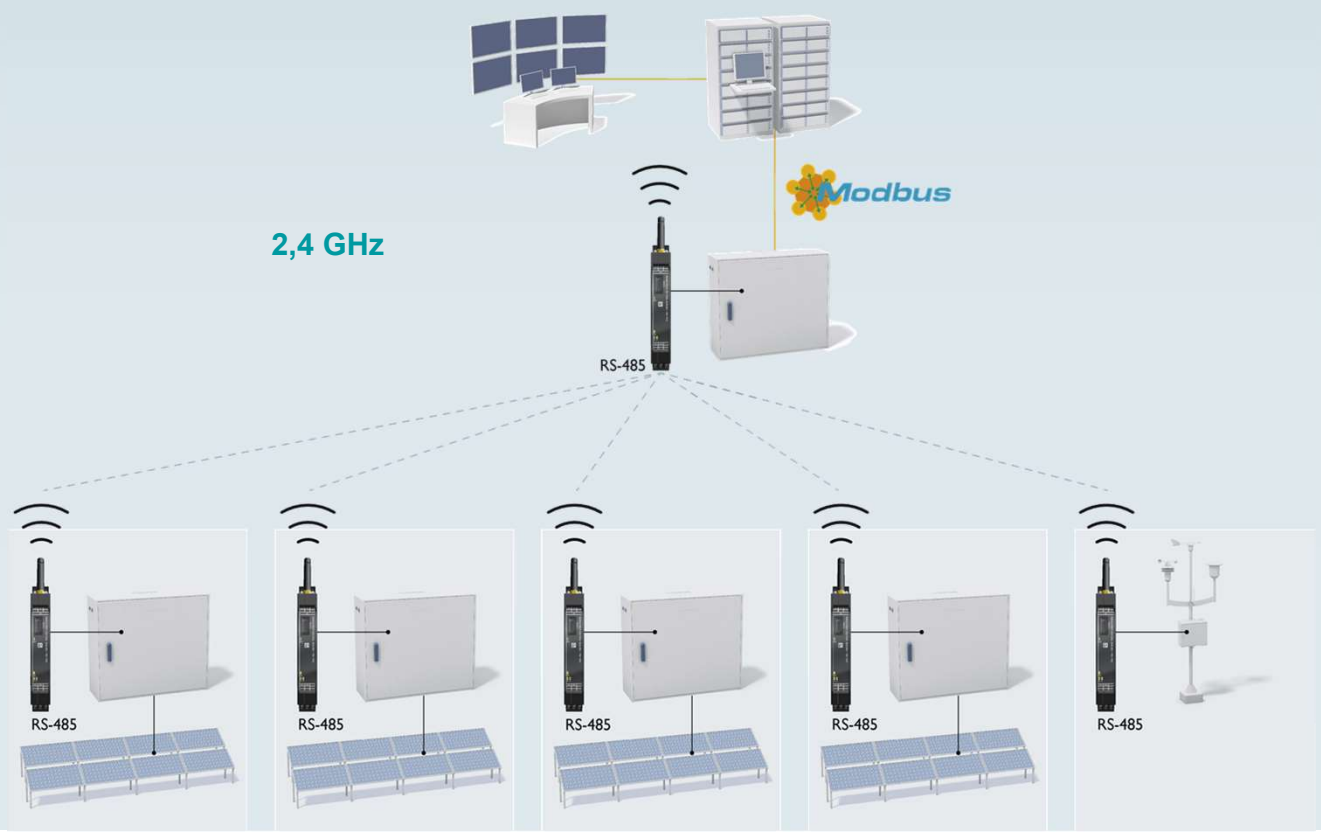
## Advantages of wireless systems

- ✓ Immune to electromagnetic interference
- ✓ High availability and bridging of big distances with obstacles
- ✓ Installation during traffic
- ✓ Easy integration of additional measuring points



Product  
overview

# Solar power plants



### Application examples

- String monitoring of open field systems, rooftop systems, tracking systems and inverters
- Continuous monitoring of the yield data on the DC and AC side with respect to solar irradiation
- The distributed inverters use a Modbus RTU interface and must be able to communicate wirelessly with the central datalogger
- Distance several hundred meters

### Advantages of wireless systems

- ✓ Easy integration of existing and new signals into the control system
- ✓ Immune to electromagnetic interference
- ✓ Flexible customization and extension

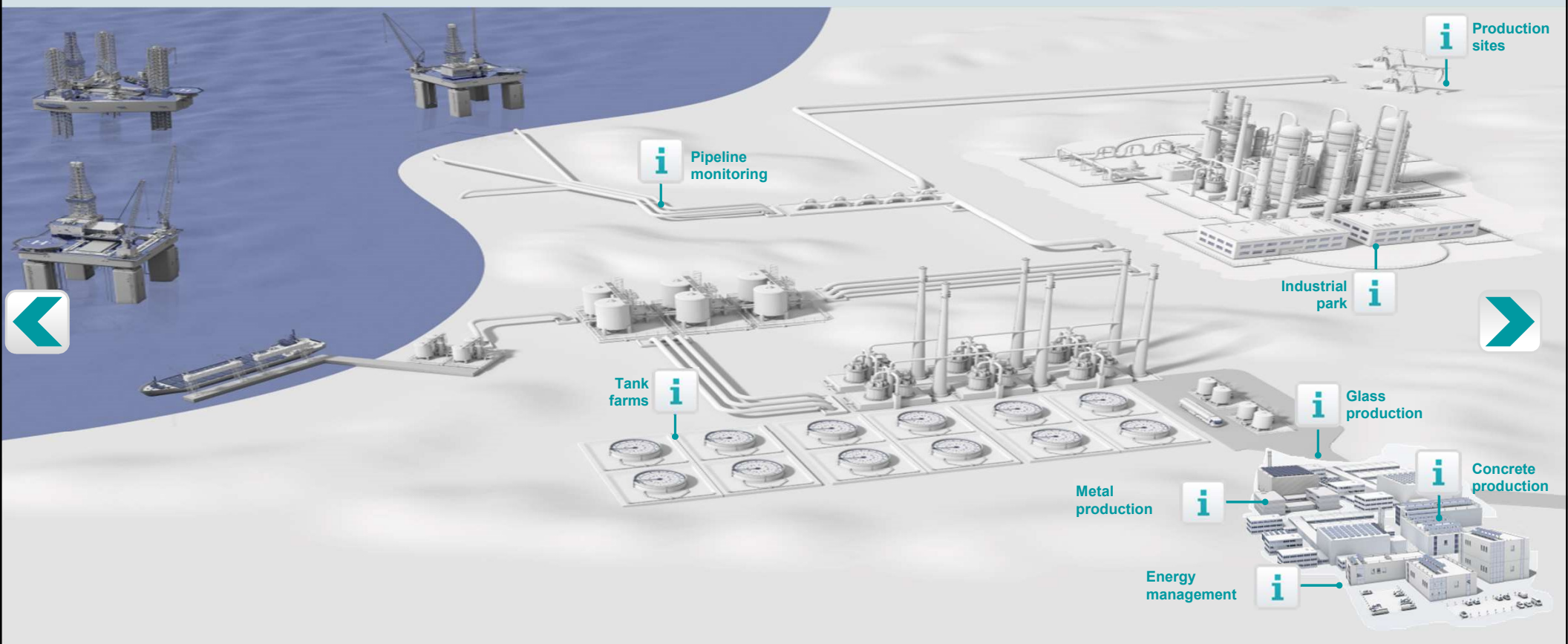
Reference



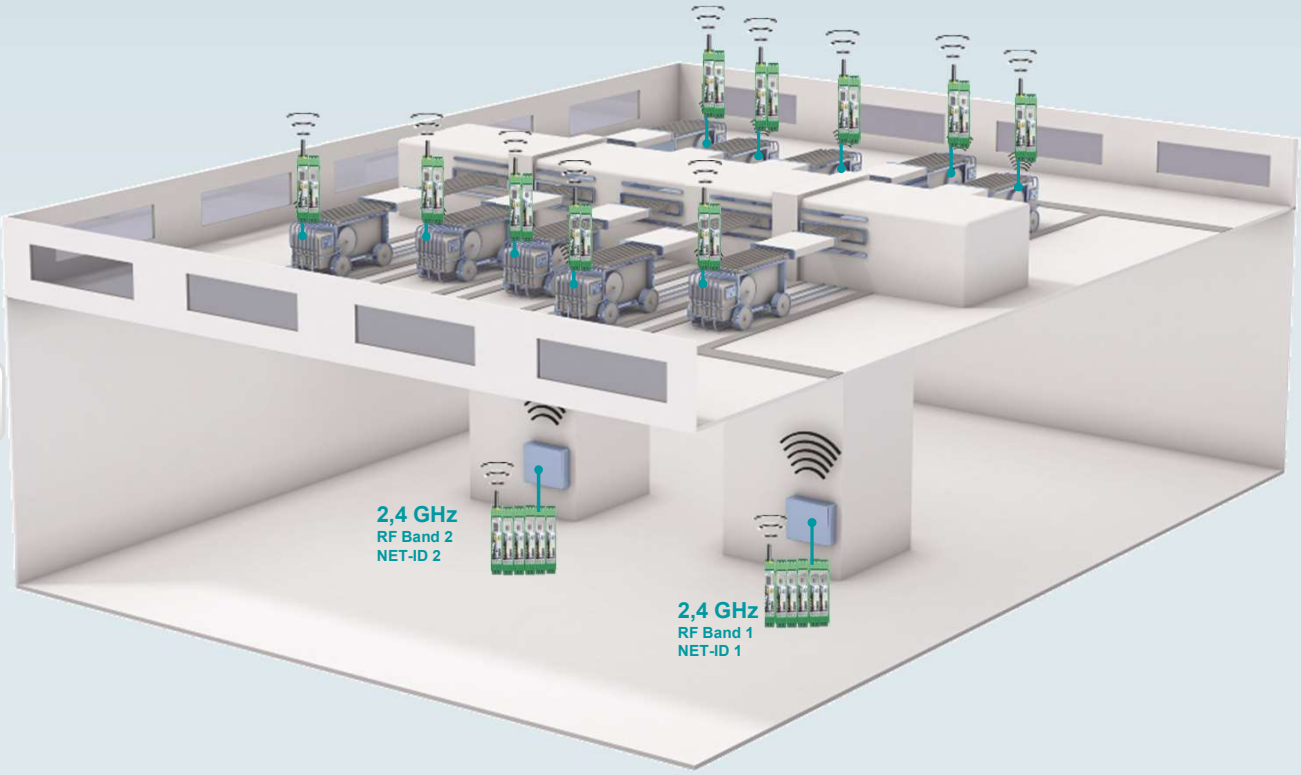
Product overview



# Process automation



# Glass production



### Application examples

- There are cooling rods on the movable units, which cool the liquid glass transported on the tin bath
- In order to pass on the additional sensor data for flow and temperature monitoring, there were no free wires in the cable drums
- Transmission of sensor data between the cooling units and the controller in the basement

### Advantages of wireless systems

- ✓ Easy installation and operation
- ✓ Simple integration of further measuring points
- ✓ Transmission also through thick reinforced concrete walls

Reference

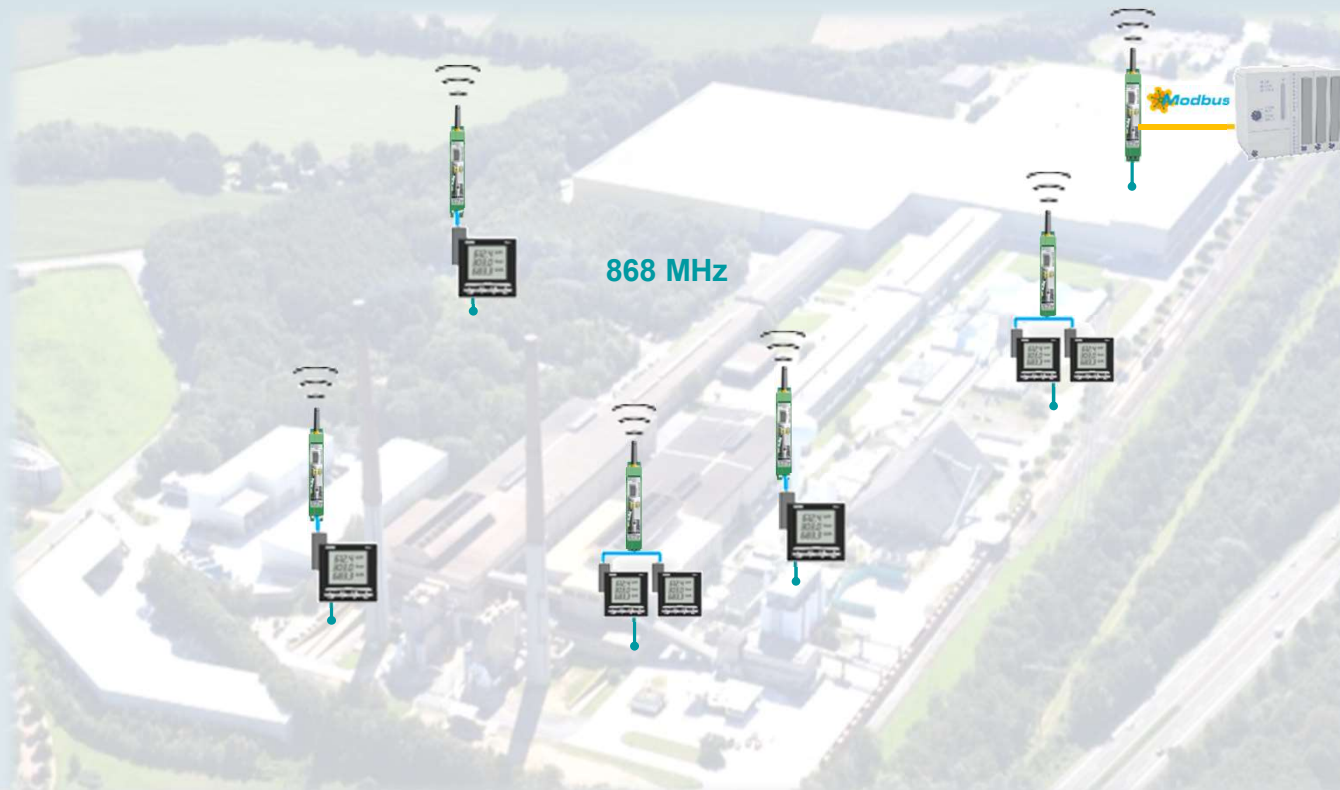


Product overview





# Energy management



## Application examples

- To collect the relevant energy values, new electricity meters with Modbus interface have been installed
- Due to the long distances, we were unable to integrate all the meters into the energy management system by cable
- The energy data must be sent through several halls, walls and other obstacles

## Advantages of wireless systems

- ✓ Bridging big distances with many obstacles
- ✓ Easy installation and operation
- ✓ Simple integration of further measuring points

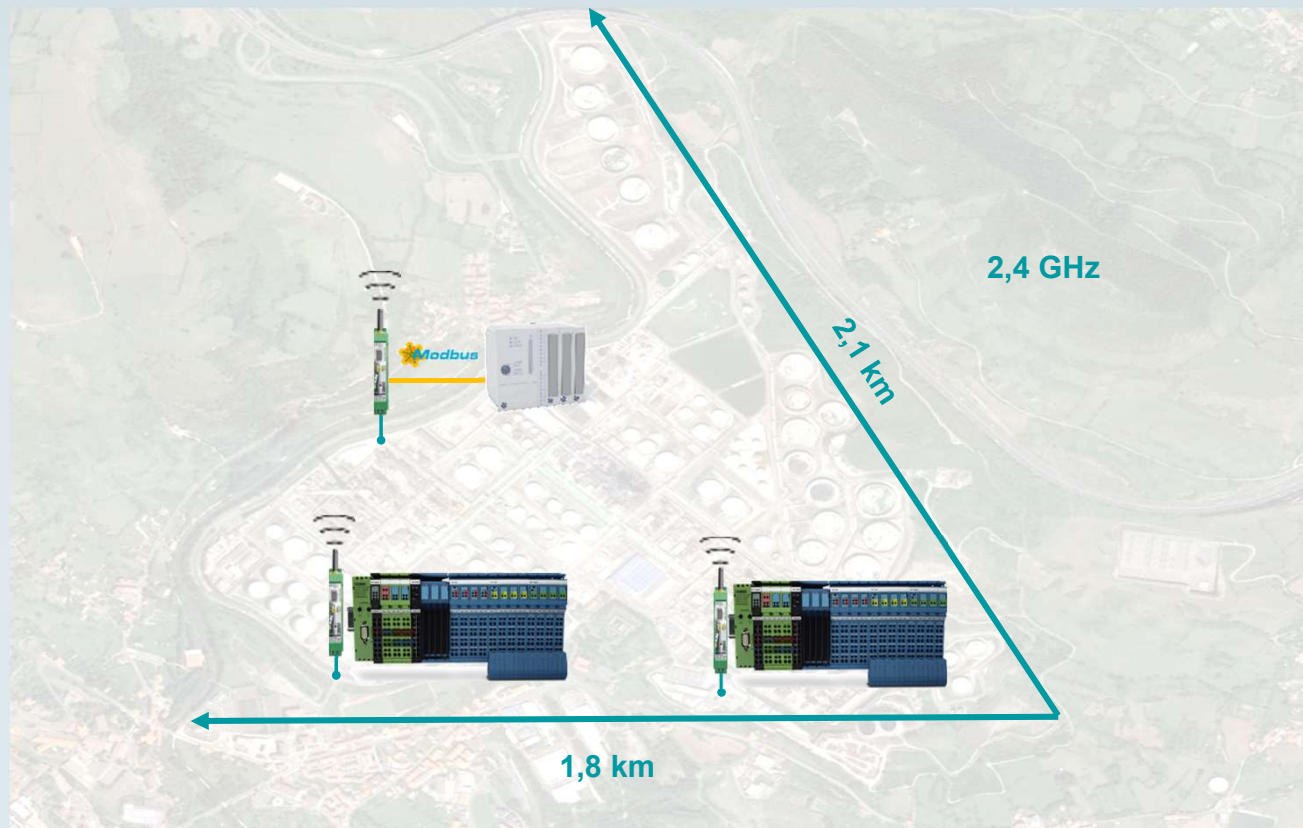
Reference



Product  
overview



# Tank farms



## Application examples

- VPI is a valve position detection system for manual valves
- Automatic recognition of the valve position and message to the control system
- To keep costs down, management was looking for alternatives to cable laying

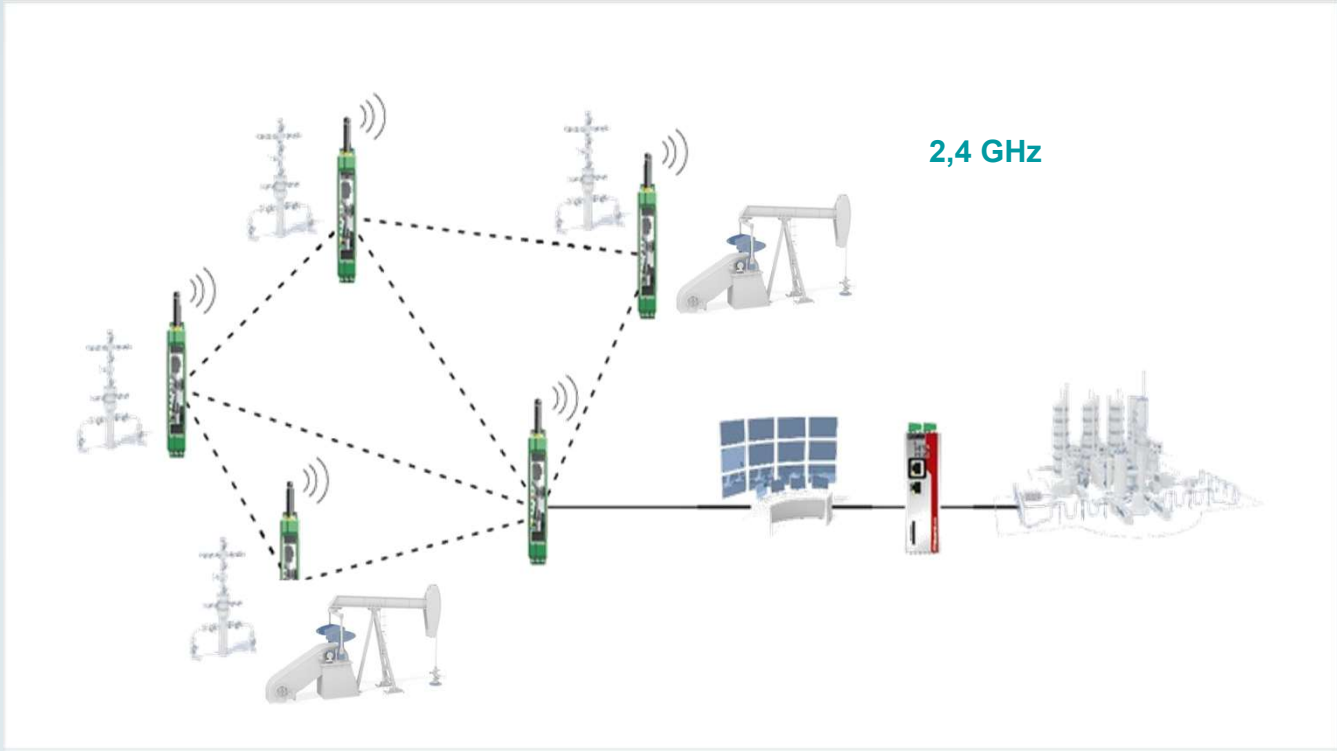
## Advantages of wireless systems

- ✓ Thanks to Radioline, the process components can be networked at drastically reduced costs
- ✓ The high flexibility and reliability of Radioline and the excellent experience of users from other industrial sectors were convincing
- ✓ Complete solution from a single source

Reference

Product  
overview

# Production sites



## Application examples

- Monitoring of production sites
- Monitoring of pump stations
- Detection of valve positions
- Recording of temperature, pressure, flow
- Early detection of system errors

## Advantages of wireless systems

- ✓ Bridging large distances and obstacles
- ✓ Cheap diagnosis and efficient monitoring
- ✓ Complete solution from one source
- ✓ Flexible customization and extension



Product overview

# Pipeline monitoring



## Application examples

- To detect leaks, pressure, temperature and flow must be determined along a pipeline
- Early detection of system errors
- Secure communication solution for transferring data to the control center

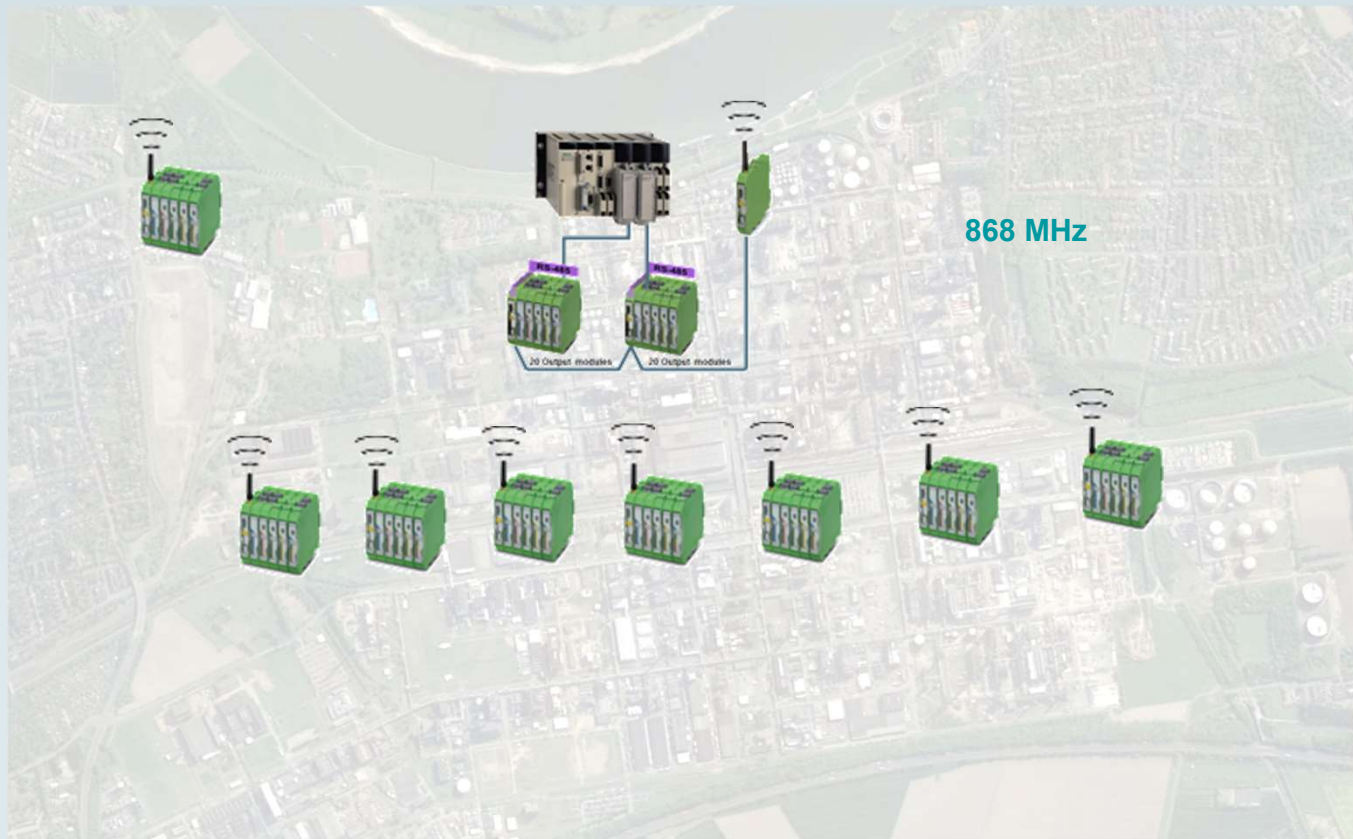
## Advantages of wireless systems

- ✓ Bridging large distances and obstacles
- ✓ Cheap diagnosis and efficient monitoring
- ✓ Complete solution from one source
- ✓ Flexible customization and extension



Product  
overview

# Industrial park



## Application examples

- Monitoring of pumping stations, recording of status and flow rate
- Transmission of the measured values from the pumping stations to the control center

## Advantages of wireless systems

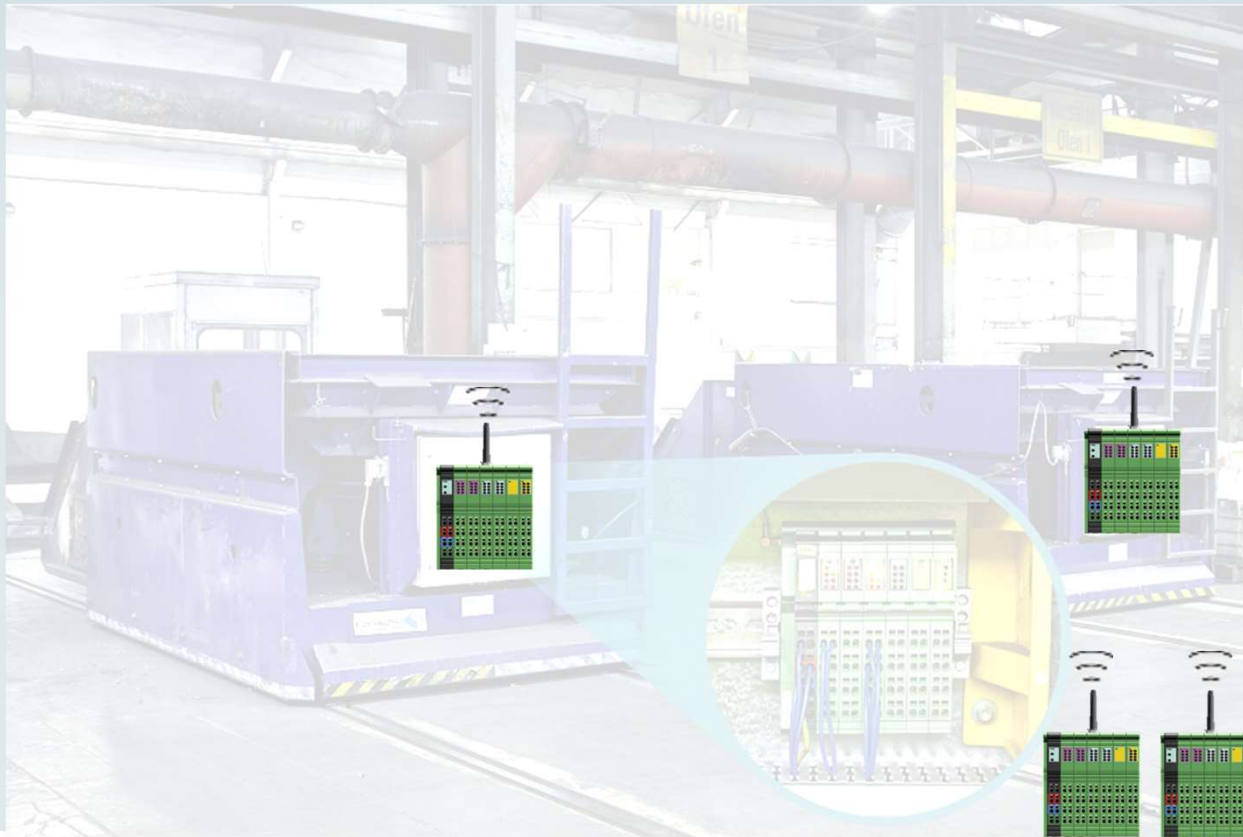
- ✓ Continuous monitoring of measurements by Radioline system increases process quality
- ✓ Huge cost savings compared to cable laying
- ✓ Easy startup, flexible adaptation and expansion
- ✓ Complete solution from a single source



Product  
overview



# Metal production



## Application examples

- The raw material is transported via a mobile charging machine to the smelting furnaces
- Signal transmission (position, fault, start / stop) between control and charging machine
- The cable drums, turns out to be expensive, prone to failure and maintenance

## Advantages of wireless systems

- ✓ Easy setup without software (Plug n Play)
- ✓ In this harsh environment, the data communication works perfect since many years

Reference

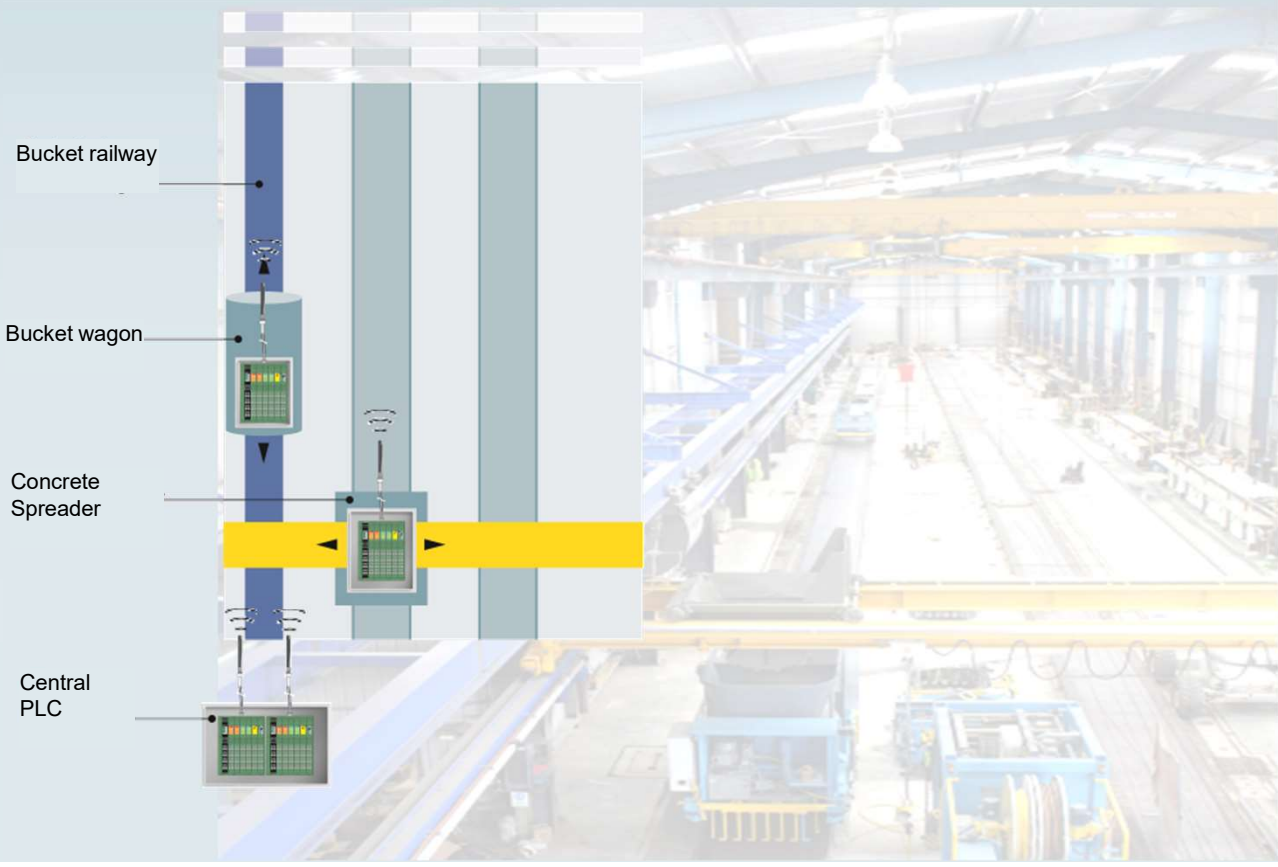


Product  
overview





# Concrete production



### Application examples

- Signal transmission (position, container weight, interlocks, fault messages) between controller and bucket wagon / concrete distributor
- Maintenance-intensive and fault-prone cables

### Advantages of wireless systems

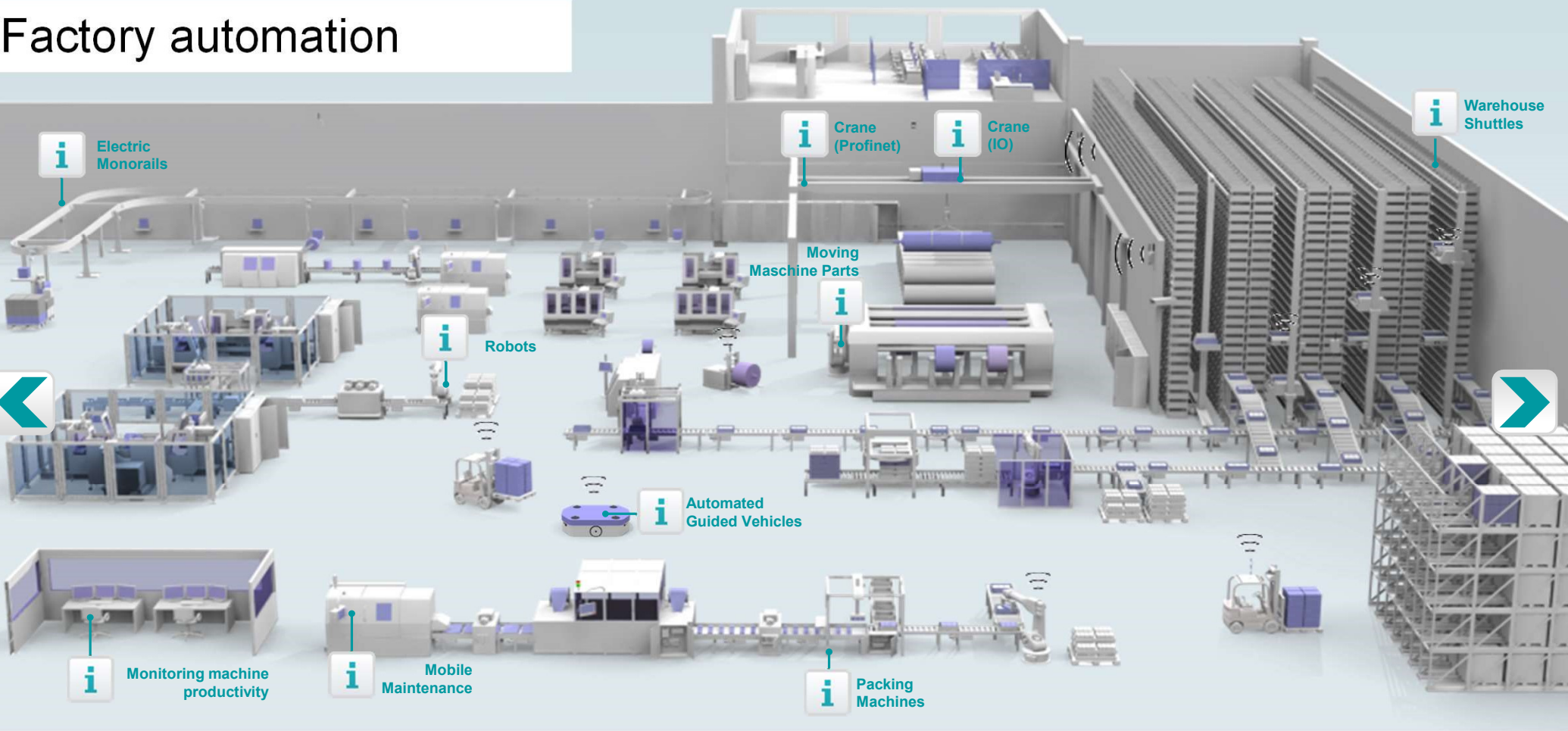
- ✓ Easy setup without software (Plug n Play)
- ✓ Replacement of costly special cables drums
- ✓ Reduction of downtime
- ✓ Reduzierung von Ausfallzeiten
- ✓ Wear-free and robust communication
- ✓ Trouble-free parallel operation



Product overview



# Factory automation



# Smart Device integration



Product overview

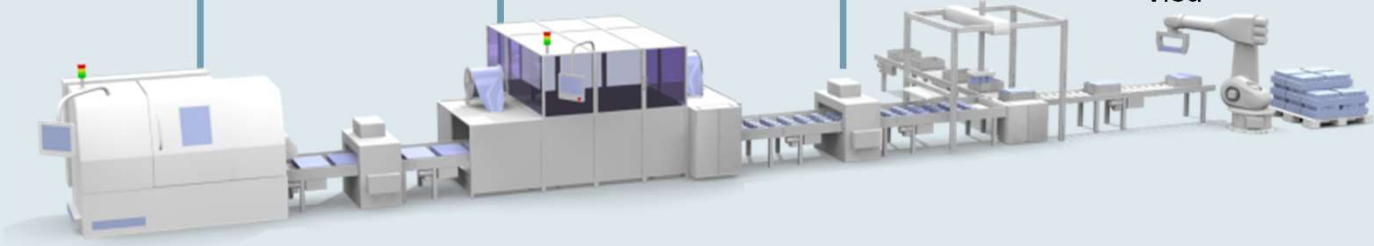
# Smart Device integration



Unlimited service access into machine network  
• Access on all devices

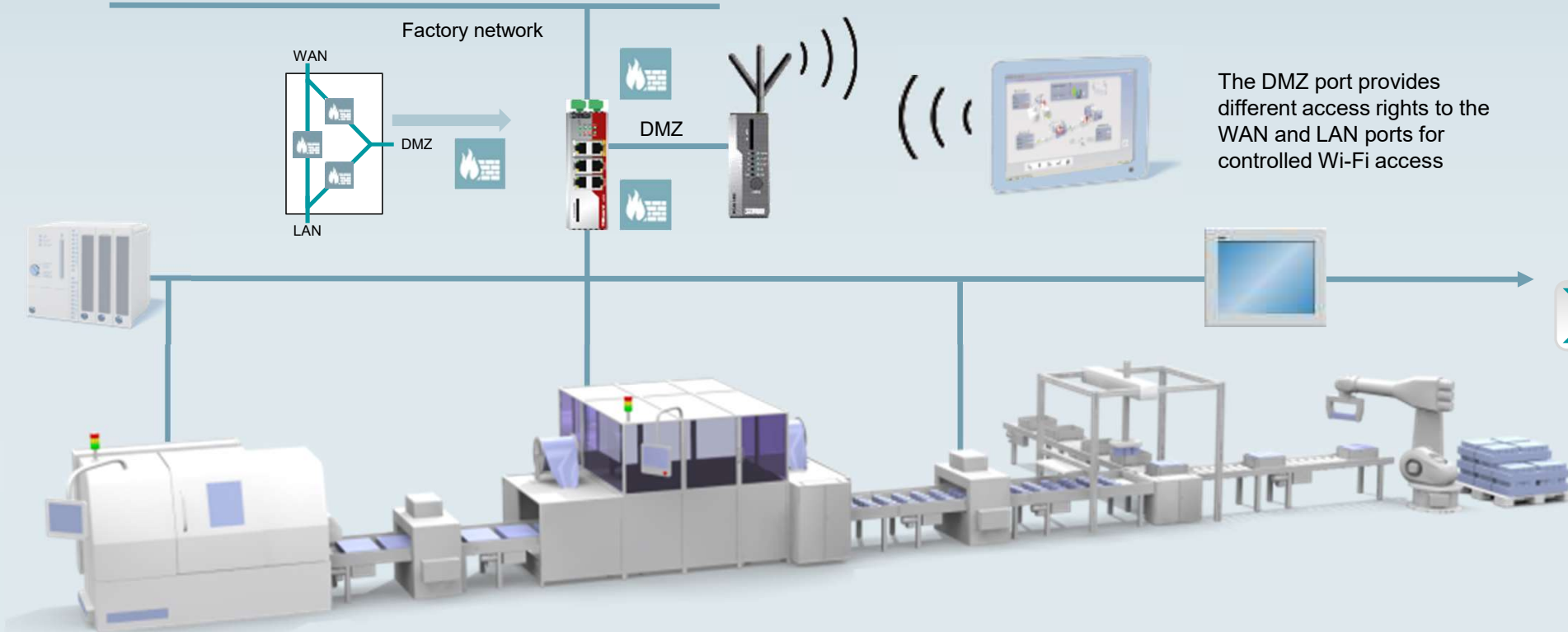


Restricted, temporary user access into machine network  
• Access only on authorized devices, e.g. visualization  
• Simple use of one-time passkeys for the WLAN



Product overview

# Secure machine WLAN network



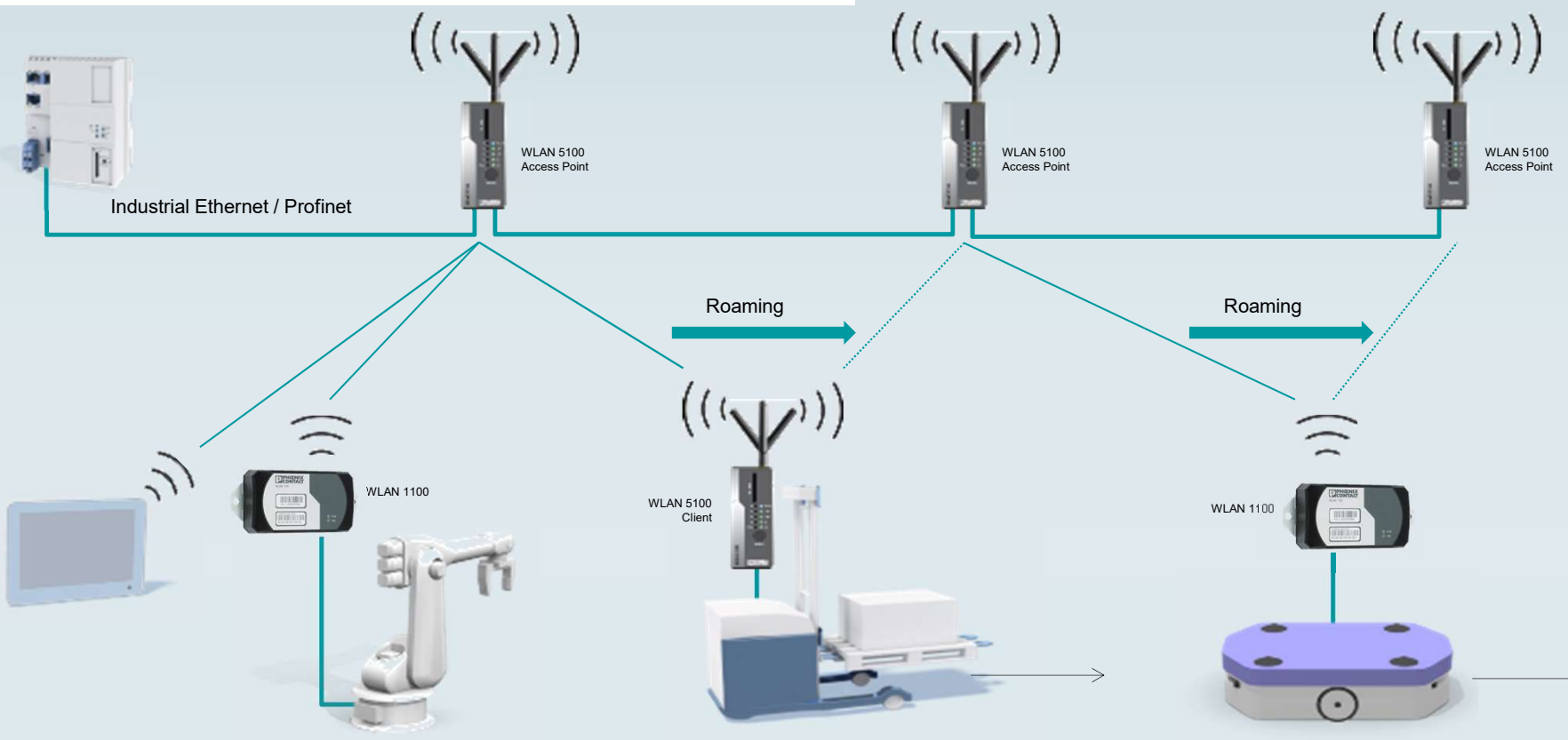
The DMZ port provides different access rights to the WAN and LAN ports for controlled Wi-Fi access



Product overview



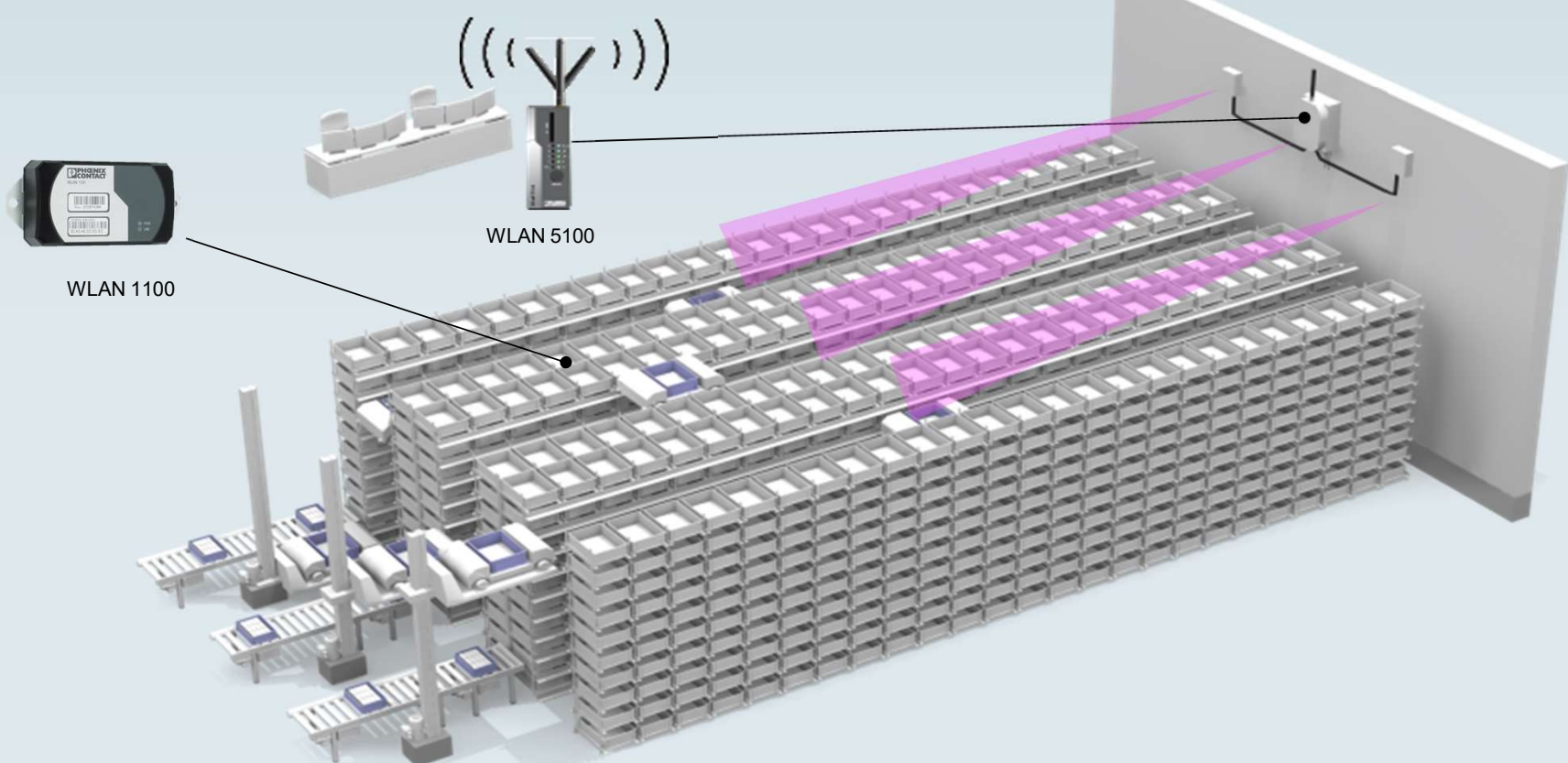
# Automated Guided Vehicles



[Product overview](#)



# WLAN- controlled warehouse shuttles



Product overview

# Electric monorails



Wireless LAN

Leaky cable

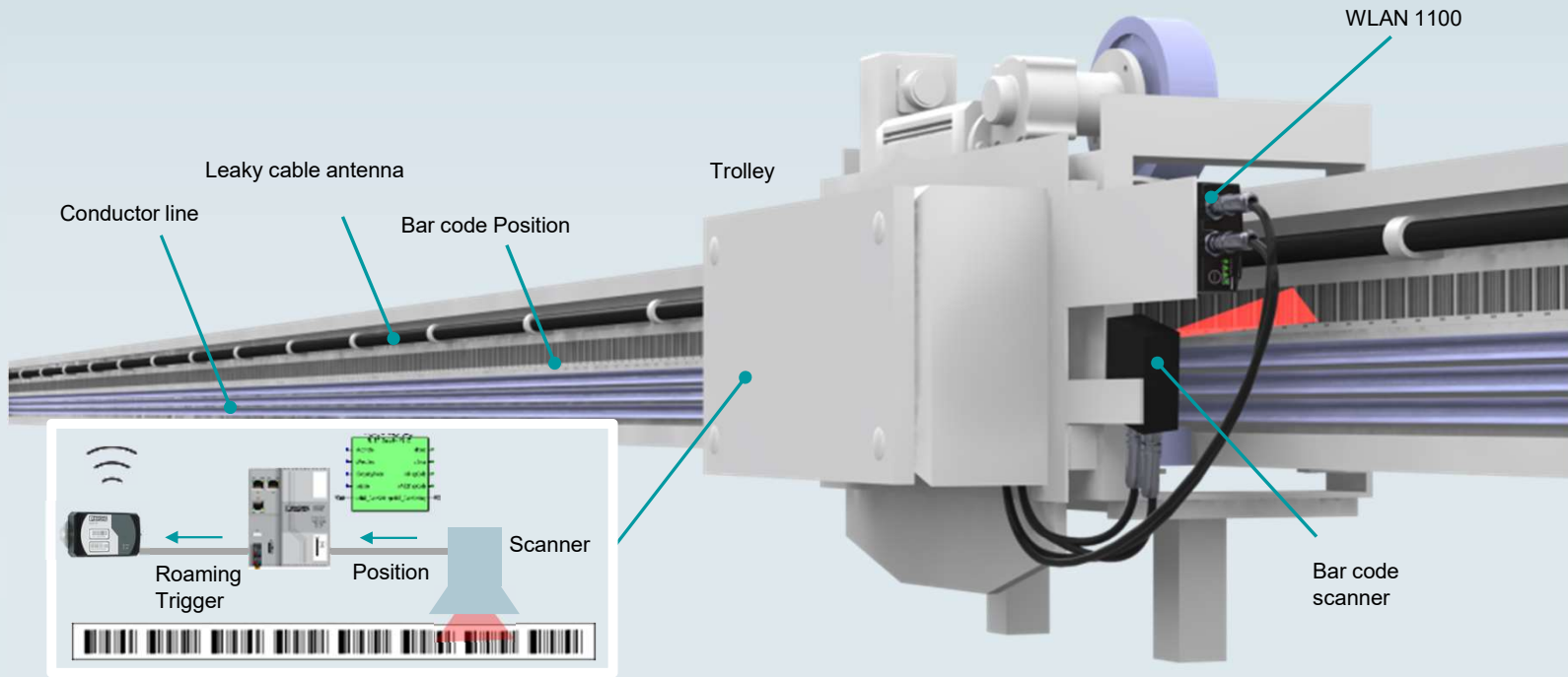
**i** Controlled Roaming



Product overview

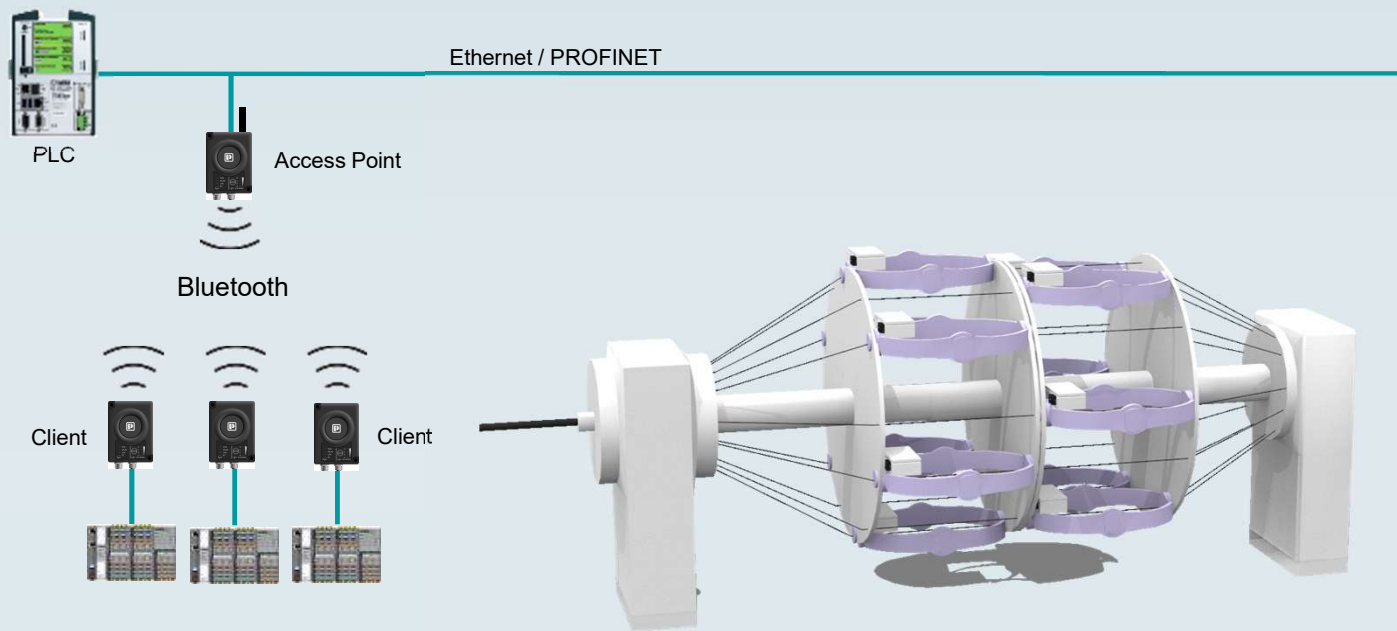


# Controlled roaming depending on position



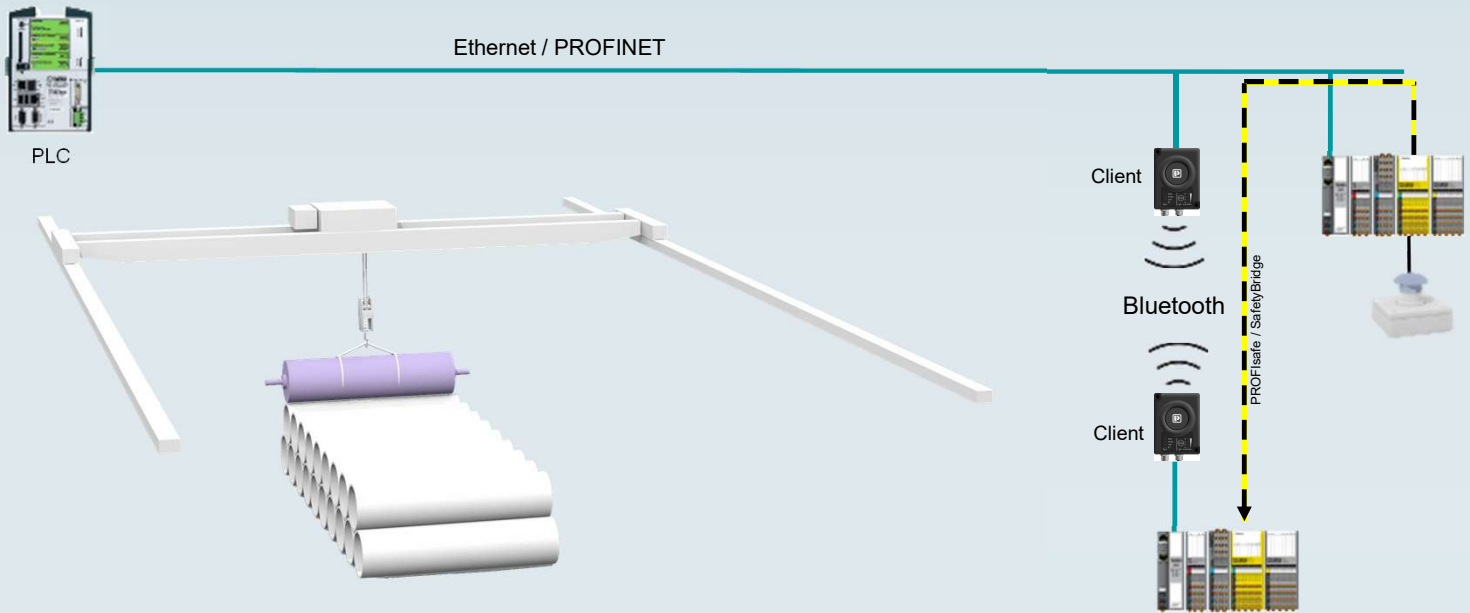
Product overview

# Moving parts



Product overview

# Crane control (Profinet)



Product overview

# Crane control (IO)



## Application examples

- In some applications, the so-called "trolleys" need to move the prefabricated concrete parts in the production hall and outside the hall
- In order for the trolley to move from the inside to the outside, it requires an opening in the outer wall. Depending on the position of the trolley, the door in the ceiling wall must open and close automatically

## Advantages of wireless systems

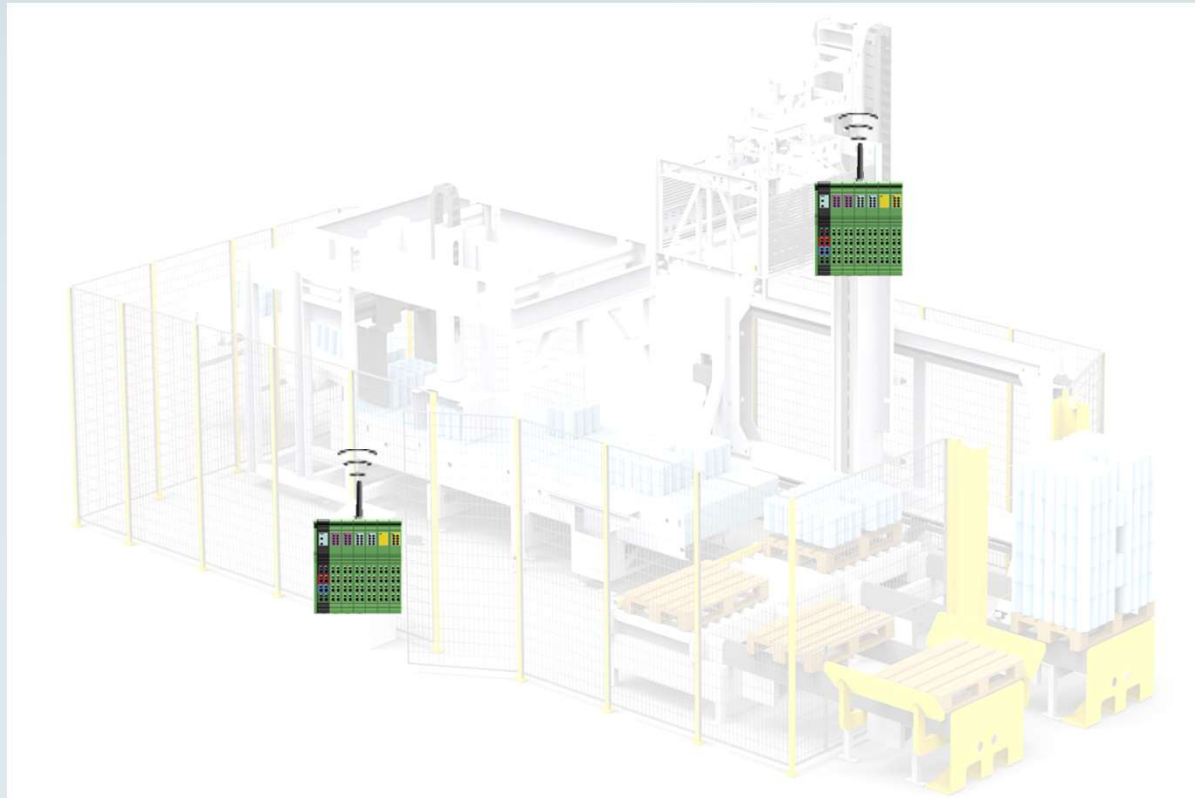
- ✓ Easy startup without software (Plug n Play)
- ✓ Wear-free and robust communication
- ✓ Replacement of costly special cables drums
- ✓ Trouble-free parallel operation



Product  
overview



# Packing machines



## Application examples

- A pallet wrapper consists of a roll of film that is wrapped around the product on a revolving platform that rotates the product around a static spindle
- A problem caused by rotating machines is the communication with the "fixed world"
- Due to wear on slip rings, this solution is very maintenance intensive

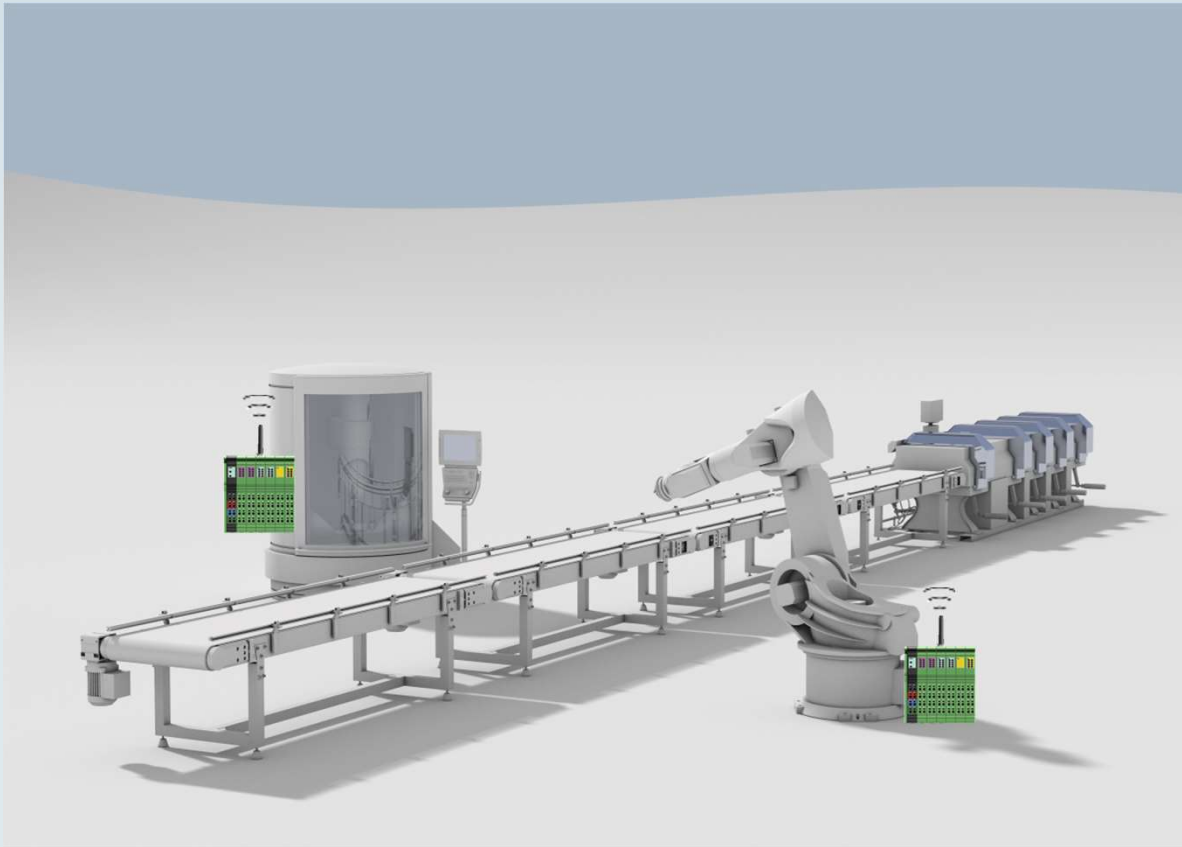
## Advantages of wireless systems

- ✓ Easy startup without software (Plug n Play)
- ✓ High number of channels in a compact housing
- ✓ Reliable wireless communication



Product  
overview

# Robots



## Application examples

- Replacement of fault-prone signal cables
- Transmission of up to 32 digital signals
- Application area: Drop lift and Turn table of body build line (car manufacturing)

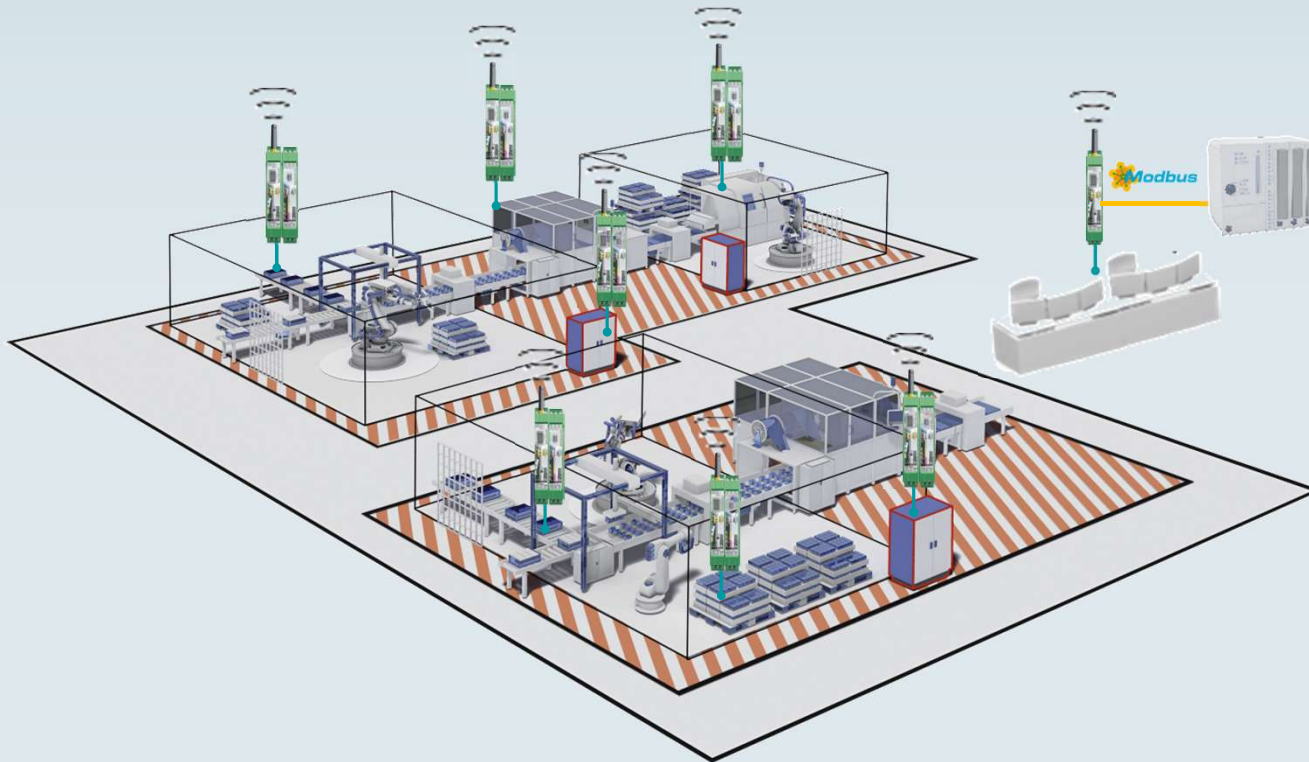
## Advantages of wireless systems

- ✓ Customer don't want to learn a new system – Wireless MUX don't need any setting
- ✓ No downtime during production
- ✓ Interference-free parallel operation of other radio systems



Product  
overview

# Monitoring the productivity of machines



## Application examples

- Acquisition of machine states and collective fault messages
- The collected data can be used to determine the productivity of the individual machines and systems
- The cabling and installation effort for connecting the machines and equipment to the control room by cable would have driven the costs to an unacceptable level
- Machines need to change the position frequently

## Advantages of wireless systems

- ✓ Continuous monitoring of measurements by Radioline system increases process quality
- ✓ Huge cost savings compared to cable laying
- ✓ No downtime during production
- ✓ Flexible customization and extension



Product  
overview

# Wireless from the sensor to the network



## Wireless I/O

Digital signals  
0 ... 250 V AC/DC

Analog signals  
0 ... 20 mA, 4 ... 20 mA  
0 ... 10 V, HART

## Wireless Ethernet



## Wireless Serial

**PROFINET**  
**BUS**

**Modbus**

RS-232    RS-422    RS-485



# Portfolio

## Wireless I/O

### Radioline

- Range up to 32 km
- Up to 256 x DI/DO or 128 x AI/AO
- Mesh networks up to 250 nodes

### Wireless MUX

- Range up to 400 m
- 16 x DI/DO and 2 x AI/AO
- Point-to-Point connection

### WirelessHART

- Range up to 250 m
- 4 x HART, 1 x AI 4...20 mA
- Mesh networks up to 250 nodes

## Wireless Serial

### Radioline

- Range up to 32 km
- 1 x RS232/485 (Modbus, Profibus)
- Mesh networks up to 250 nodes

### ESSENTIAL edition

- Range up to 500 m
- 1 x RS485 (Modbus)
- Mesh networks up to 250 nodes

## Wireless Ethernet

### Bluetooth

- Range up to 200 m
- 1 x RJ45 Ethernet
- Star network up to 7 Slaves

### WLAN

- Range up to 500 m
- 1-2 x RJ45 Ethernet
- Star network up to 60 Slaves

**i** Antenna and cables



# Wireless MUX

## Suitable for time- critical signal transmission

- Transmission time < 10 ms

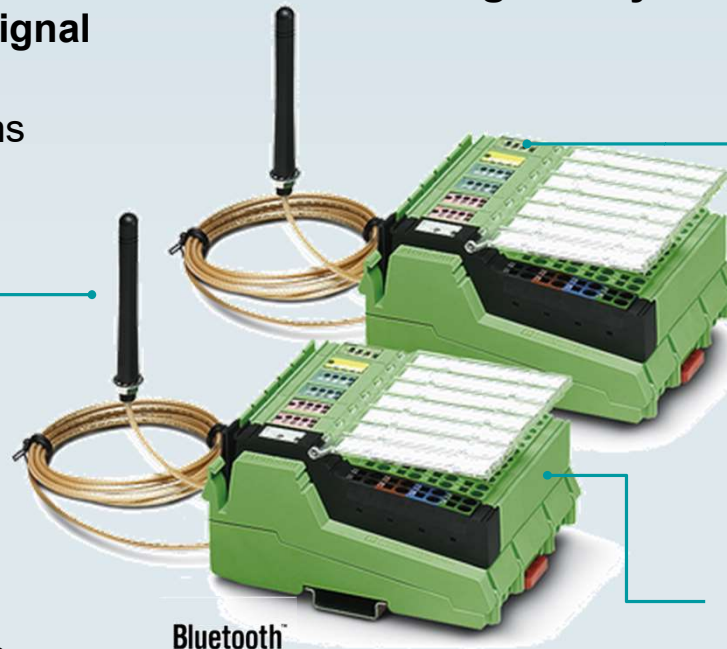
## Plug & Play - startup without configuration

## Diagnose

- Radio link diagnostics via LED bargraph

## Distances

- 50 m – 100 m indoors
- 200 m – 400 m outdoors



## High number of channels in a compact housing

- Analog / digital

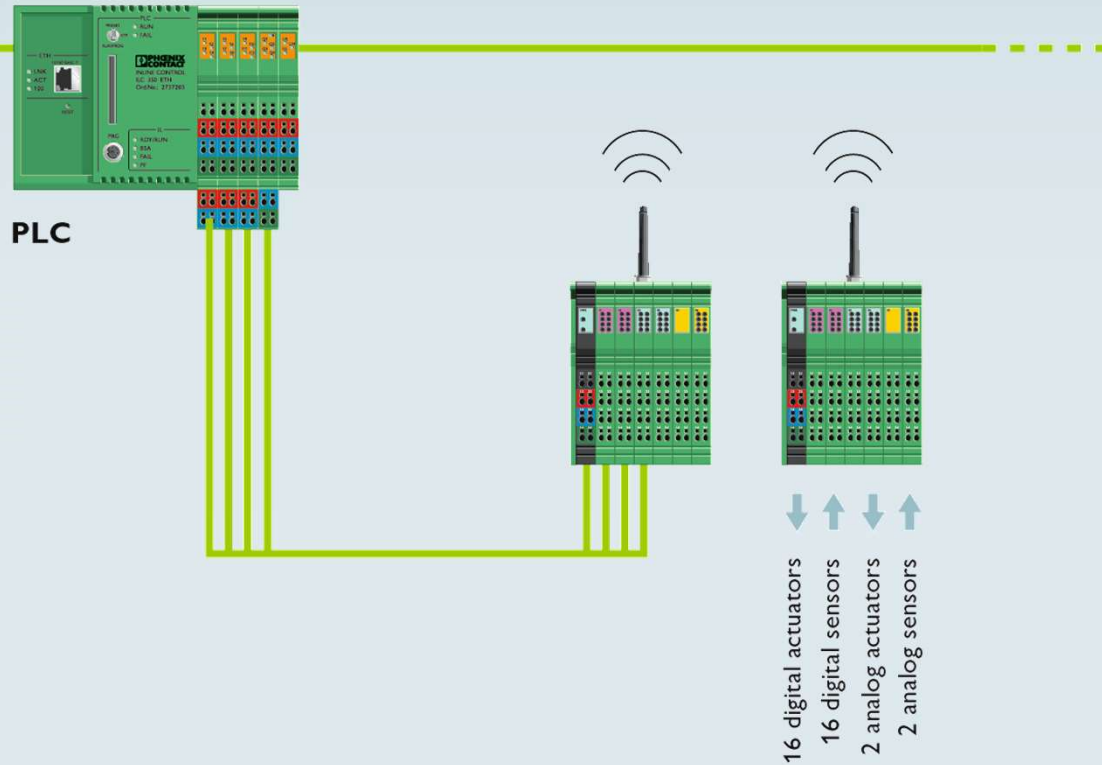


Product  
overview





# Wireless MUX



- Point-to-point communication
- 16 digital inputs/outputs
- 2 analog inputs/outputs  
0-20 mA, 0-10 V
- Transmission time  
 $\geq 10$  ms
- Bluetooth 4.0 technology



Product  
overview

# Wireless MUX



	ILB BT ADIO MUX-OMNI	ILB BT ADIO MUX
Description	Wireless set including omnidirectional antennas with 1,5 m cable	Wireless set <u>without</u> antennas
Transmission power	20 dBm / 100 mW	
Number of I/O channels	16 DI/DO + 2 AI/AO (0-20 mA / 0-10 V) Not expandable	
Temperature range	-25°C ... 60°C	
Network structure	Point-to-Point	
Order number	2884208	2702875



# Wireless MUX – exemplary applications



**Mechanical and  
plant engineering**



**Mobile  
applications**



**Water / Wastewater**



**Conveyor  
technology / crane  
systems**

Applications

References



# Wireless HART



## WirelessHART Gateway

- manages the WirelessHART network
- connects to the control system



## WirelessHART adapter

- retrofit wired instruments to WirelessHART
- may be loop, line, or battery powered



## WirelessHART device

- add new measurement or control devices without any wires
- may be line or battery powered

# WirelessHART



Global RF band



Security



Mesh networking



time synchronized



Product overview

# Wireless HART Gateway

## Integrated WLAN

- Redundant connection as backup for ethernet cable
- Mobile access for programming and diagnostic

## Ethernet-Port

- For easy programming and diagnostics with integrated web server

## Environmental

- -40...70°C
- ATEX, IECEx, CSA Zone 2

## Process data access

- HART IP, Modbus TCP, FDT/DTM (supports up to 250 field devices)

## Access process data via

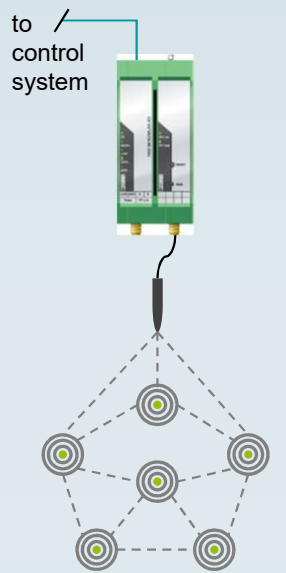
- HART IP, Modbus TCP, FDT/DTM (supports up to 250 field devices)
- configure with a web browser



Product overview

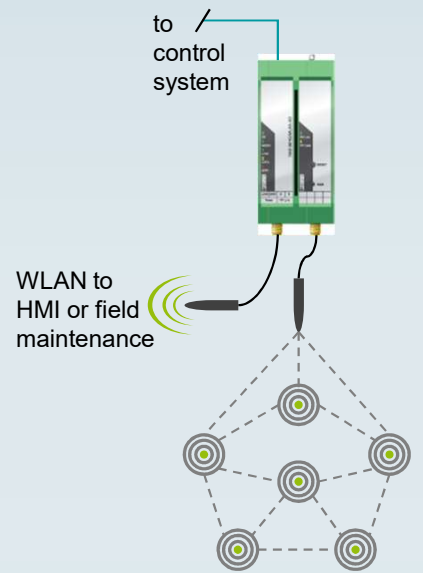


# Wireless HART Gateway – Installation options



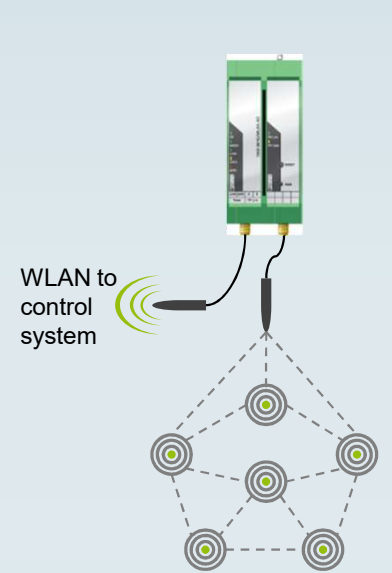
**WLAN disabled**

Ethernet connection to control system



**WLAN maintenance port**

Ethernet connection to control system  
WLAN connection to HMI, maintenance PC or tablet



**WLAN backhaul**

WLAN connection to control system



[Product overview](#)





# Wireless HART Adapter

## Removable outdoor antenna

- Can optionally be replaced for increased performance by antennas with more gain

## Environmental

- -40...70°C
- ATEX, IECEx, CSA Zone 2

## Mechanical

- rugged cast aluminum housing
- 1/2NPT or M20 fitting

## Sensor connection

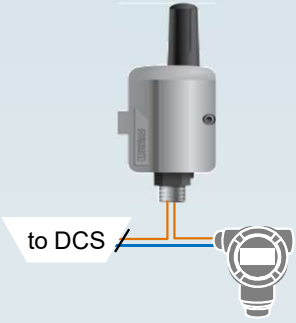
- Connection of up to 4 HART devices
- Direct supply of one HART- device (loop-powered)



Product  
overview

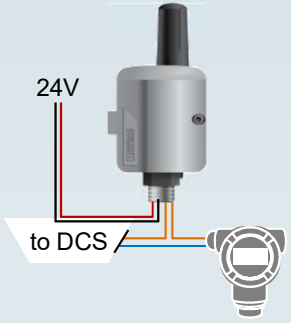
# Wireless HART Adapter – Installation options

## retrofit existing installations



### loop powered

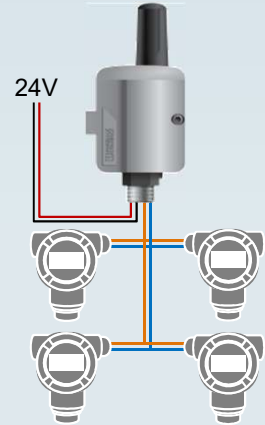
retrofit an existing device  
the loop stays intact  
WHA is loop powered



### line powered

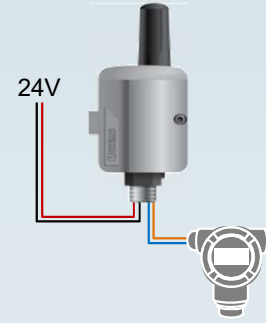
retrofit an existing device  
the loop stays intact  
WHA is 24V powered

## add new measurement points



### multidrop

connect up to 4 HART devices  
WHA is 24V powered  
WHA supplies loop power for the HART devices



### 4...20mA

WHA is 24V powered  
WHA supplies loop power for a 4...20mA device  
WHA reports 4...20mA loop value as PV



[Product overview](#)

# Wireless HART

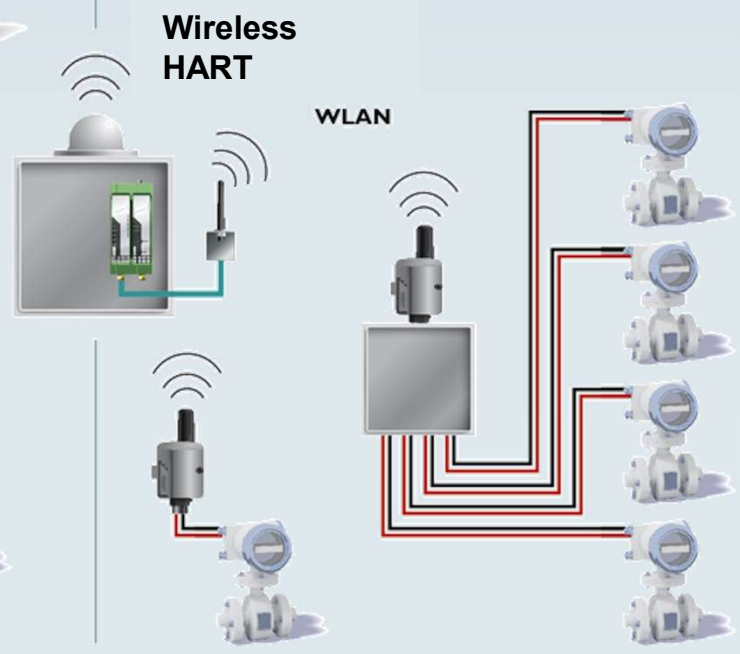
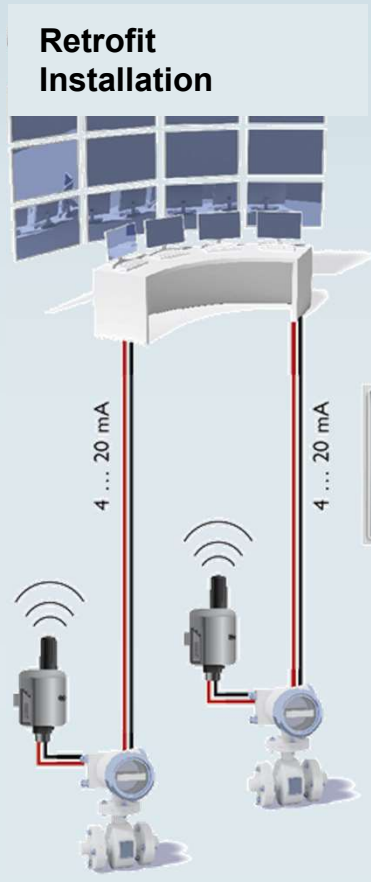
## Wireless HART can:

### New installation

- Accelerate system extension
- Reduce start time
- Lower investment costs

### Retrofit installation

- Meet new directives
- Increase efficiency
- Lower maintenance costs



Product overview



# HART USB MODEM



## USB modem for configuration and commissioning HART devices

The GW HART USB MODEM is suitable as a replacement for old RS232 HART modems or a cost effective alternative to expensive handheld devices.

### Main Features

- Includes test utility to diagnose connection or configuration errors
- USB powered
- Unique form factor eliminates tangled cables
- Compatible with all major software packages

**Ord. no. 1003824** GW HART USB MODEM



Product  
overview



# Wireless HART



	RAD-WHG/WLAN-XD	RAD-WHA-1/2NPT	GW HART USB MODEM (Zubehör)
<b>Description</b>	Gateway between WirelessHART field devices and 802.11b/g		Adapter that can be used to interface HART field devices into a WirelessHART network.
<b>Wireless Interface</b>	2,4 GHz...2,4835 GHz		
<b>Interface</b>	Supports 250 Wireless HART devices	Up to 4 HART devices can be connected to one adapter	
<b>Antenna connection</b>	RSMA (female) (without antenna)	N (female) (Removable antenna)	
<b>Degree of protection</b>	IP20	IP65	
<b>Order number</b>	2900178	2900100	



# Radioline



## Easy startup

- Without programming
- Adjustable via thumbwheel
- I/O mapping



## Universal applications

- I/O-to-I/O cable replacement
- Serial cable replacement RS-232/485
- I/O integration in Modbus RTU PLCs
- RS-485 extension possible



## Worldwide use

- 2,4 GHz, 868 MHz, 900 MHz and wired head stations
- Adjustable baud rates
- Ranges up to 5, 20 or 32 km

## Flexibly expandable

- Up to 250 Stations in a network
- Up to 32 I/O modules per station
- Various digital and analog extension modules
- Hot-Swapping
- Galvanic channel-to-channel isolation



Product overview



# Wireless technology for the industry



✓ **Industrial wireless technology**  
Specially developed for industrial use

✓ **Extremely safe**  
Proprietary, AES encryption, integrity checking

✓ **Big distance**  
Due to adjustable data rates and high receiver sensitivity

✓ **Excellent coexistence properties**  
Frequency hopping, WLAN blacklisting

Video

Trusted Wireless  
in Detail



# Trusted Wireless 2.0



### Global wireless technology

- 2.4 GHz, 900 MHz, 868 MHz license free ISM- bands
- Range increase due to adjustable data rates
- Optimal adaptation to the respective application



### Flexible network structures

- Automatic network building
- Self- healing networks
- Point-to-point, star, mesh and line structures



### Secure data transmission

- Proprietary, "non-open" technology
- Encryption: 128-bit AES
- Authentication / integrity check: unique coding key for each message checks the validity of the transmitter

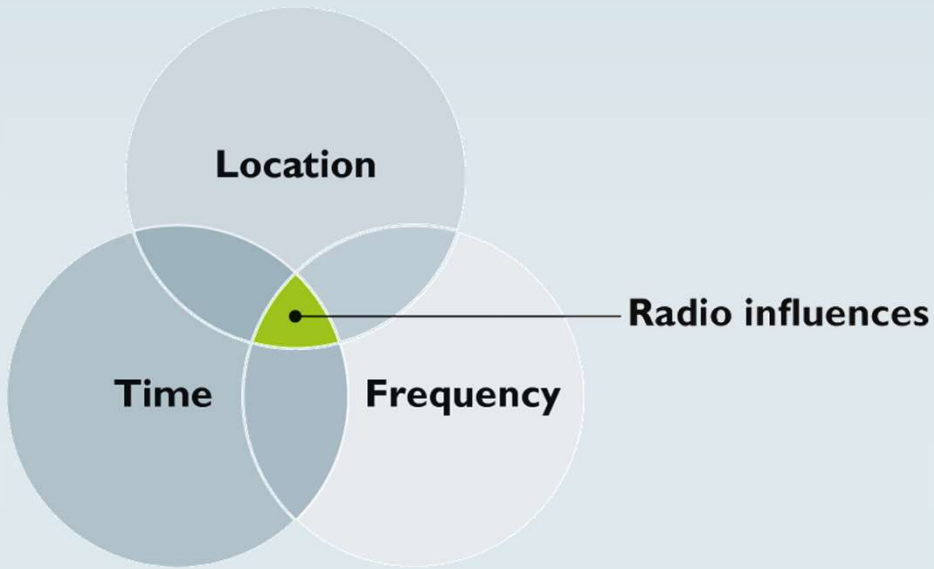


### Robust communication

- Coexistence mechanisms: FHSS, WLAN blacklist, adjustable RF bands
- Unique NET ID by CONF-Stick
- Multiple transfers



# Trusted Wireless 2.0 - Coexistence



## Network-ID:

- To identify the radio modules in a network
- Only radios with the same Net-ID can connect to each other





## RF-Band:

- Group of individual frequencies
- Different RF bands use different frequencies

## WLAN-Blacklist:

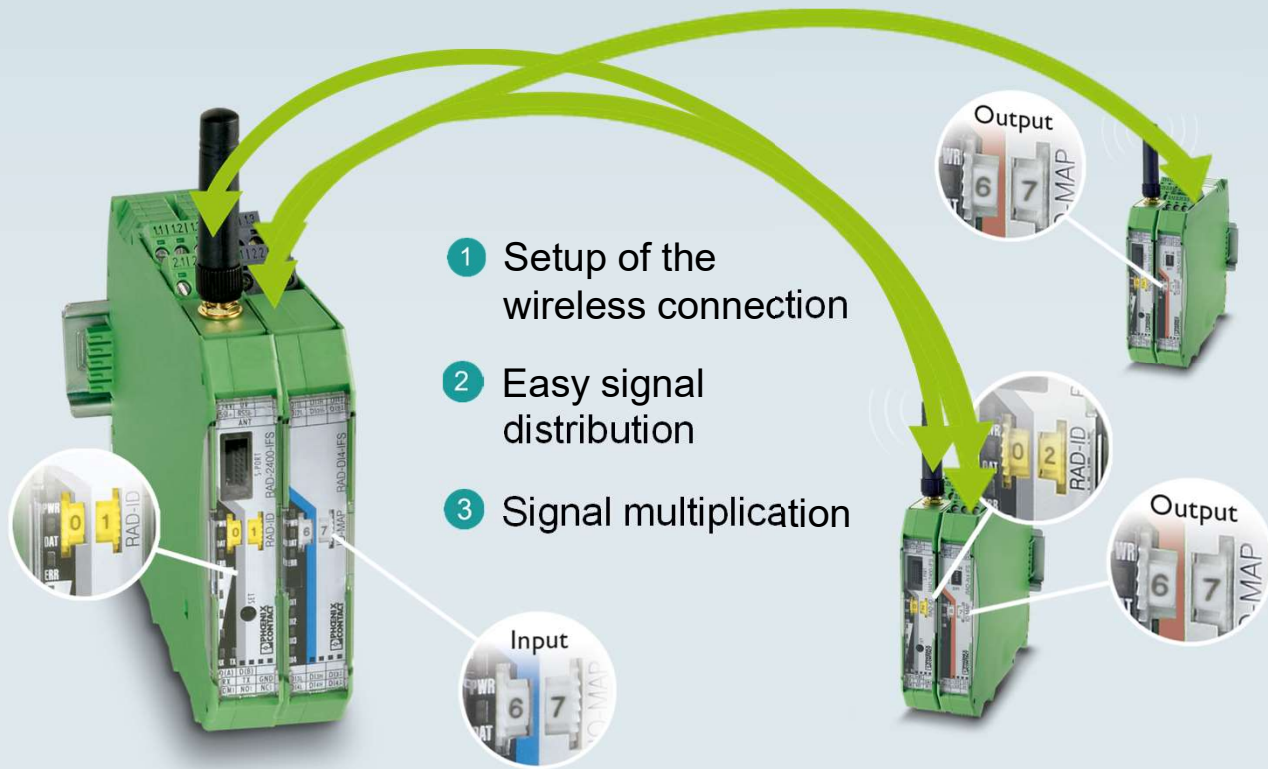
- Allows manual hiding of Wi-Fi frequencies

# Wireless technologies

	 Bluetooth™	 Wi-Fi	 TRUSTED WIRELESS	 WirelessHART™
Technologies	Bluetooth	WLAN (Wireless Local Area Network)	Trusted Wireless 2.0	Wireless HART
Network structure	Star structure - 1 Master up to 7 Slaves	Access point can handle endless clients	Mesh network – 1 Master up to 249 Slaves	Full-Mesh network – 1 Master up to 249 Slaves
Standard	IEEE 802.15.1	IEEE 802.11	Proprietary by Phoenix Contact	IEEE 802.15.4 HART 7
Application	fast, small networks	Fast, high data volume, Ethernet	Low/medium data rate, large networks, best for infrastructure application	HART signal, Process industry, short distances
Frequency	2,4 GHz	2,4 GHz, 5 GHz,	868 MHz, 900 MHz, 2,4 GHz	2,4 GHz
Latency time (typical)	>10 ms (IO) > 50ms (Serial)	>16 ms (depending on the data rate / Distance)	0,1 – > 2 s, depending on the air data rate / network structure	> 3 s up to several minutes
Distance (free line of sight)	Typ. <= 150 m	Typ. <= 150 m	<= 5 km (2,4 GHz) <= 20 km (868 MHz) <= 32 km (900 MHz)	Typ. <= 250 m



# Radioline



Video

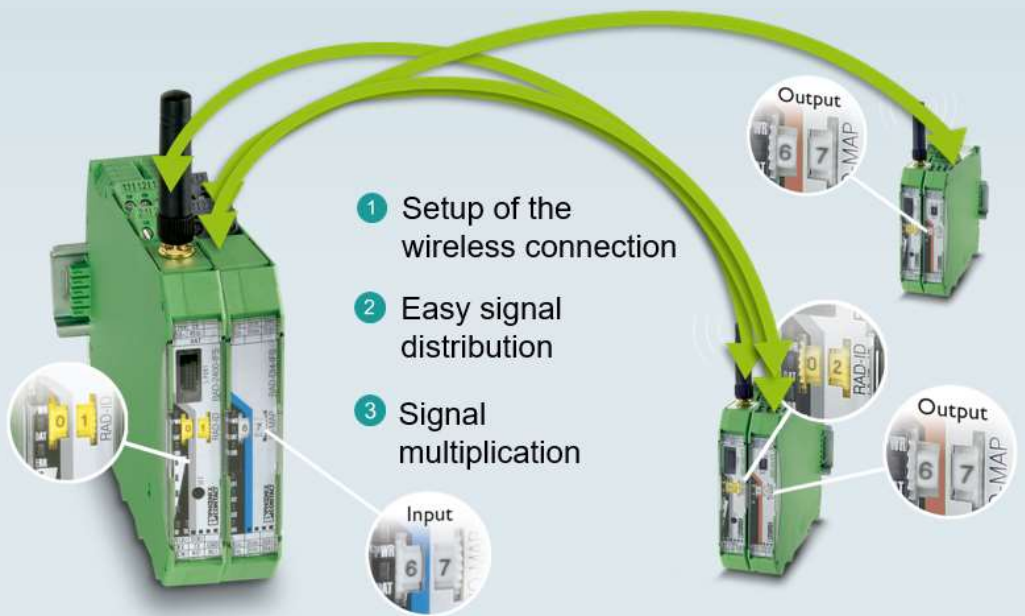
Workshop  
I/O-Mapping



Product  
overview



# Workshop I/O-Mapping



- **Setup wireless connection**

- Master = RAD-ID „01“
- Repeater/Slave = RAD-ID „02-99“

- **Easy signal distribution (I/O-Mapping)**

- Input module receives the same I/O-MAP address as the associated output module
- Double assignment of the I/O-MAP address is not permitted, exception multipoint connection with several output modules



Diagnostic  
Head module

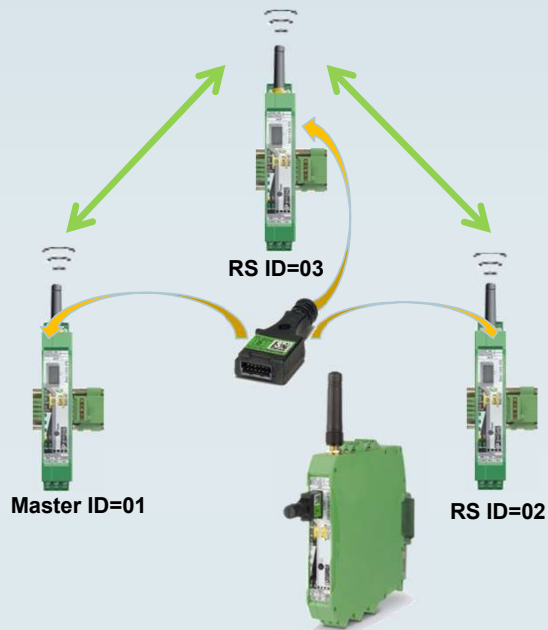
Diagnostic  
IO module







# Workshop CONF-Stick



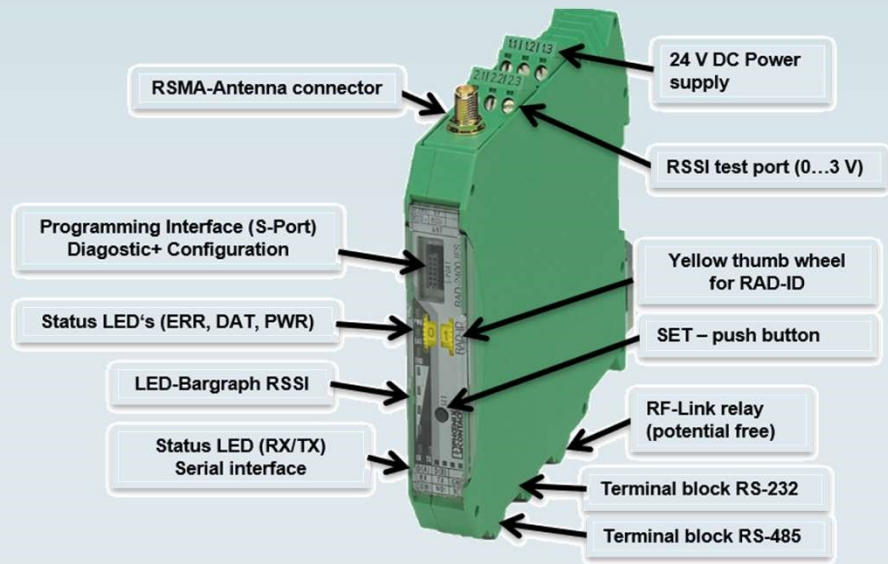
## Reading the device configuration via Confstick

1. Insert the Confstick into the S port of the RAD-2400-IFS module
2. Press the SET button for one second
3. DAT-LED lights up once -> reading is finished -> new parameters are activated!
4. Remove the Confstick
5. Repeat the process on each wireless module in the network

Diagnostic  
Head module

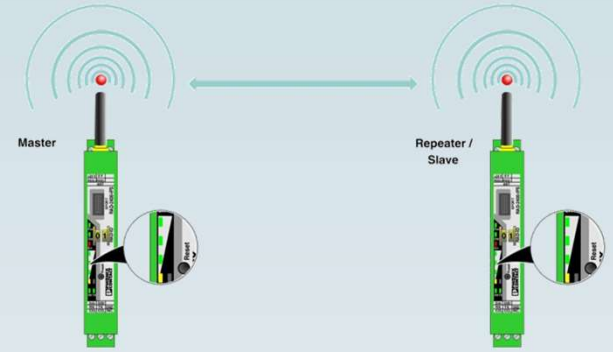


# Diagnostic – Head module

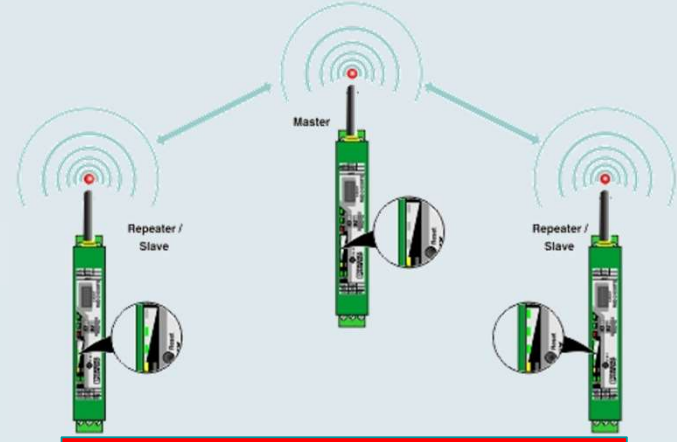


LED	Status	Comment
PWR	Green ON	Supply voltage ok
DAT	Green ON flashing	Cyclic communication on TBUS Configuration mode
ERR	Red ON flashing slow flashing fast	Local IFS-Bus error e.g. Double assignment of IO-MAP address Radio Link interrupted
Bargraph	3 x Green, 1 Yellow ON	Received Signal Strength (RSSI)

## Point-to-Point connection



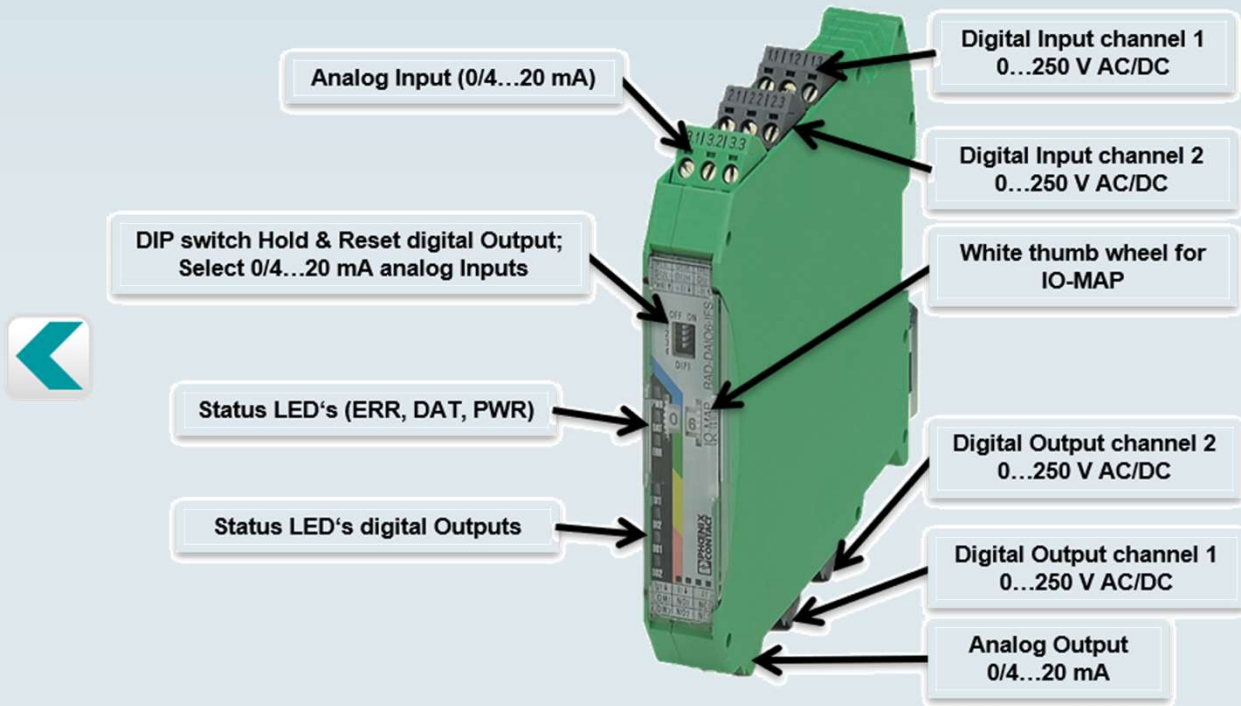
## Point-to-Multipoint connection



**Master = only yellow LED ON!**



# Diagnostic – IO module

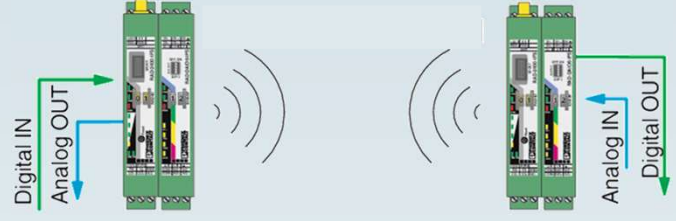


LED	Status	Comment
<b>PWR</b>	Green ON	Supply voltage ok
<b>DAT</b>	Green ON Flashing	Cyclic communication on IFS-BUS Addressing mode
<b>ERR</b>	Red ON Red Flashing	Critical internal error I/O error, incorrect addressing, not yet addressed (delivery state)
<b>DI 1 / DI 2</b>		State of digital input 1/digital input 2
<b>DO 1 / DO 2</b>		State of digital output 1/digital output 2



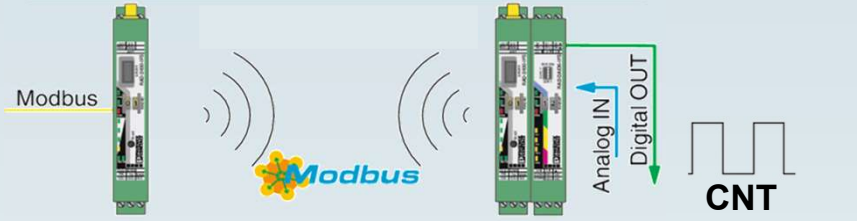
# Radioline – Operation modes

Option 1



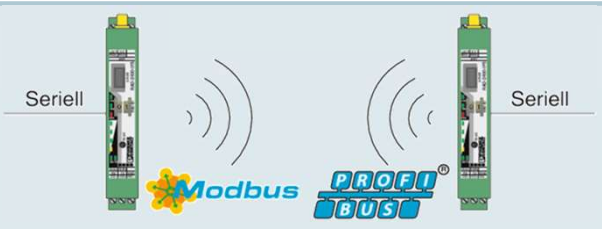
I/O to I/O

Option 2



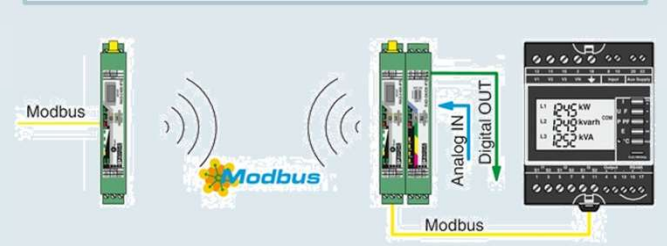
I/O to Modbus RTU

Option 3



Serial to Serial (RS 232/485)

Option 4



I/O and Modbus parallel



Application overview



Product overview

# Radioline – Application overview

Application overview for the Radioline system	I/O to I/O	Serial to Serial	I/O to Serial	
	I/O data mode	Serial data mode	PLC/Modbus RTU mode	PLC/Modbus RTU <b>Dual</b> mode
Communication between wireless stations		*		
Combined communication between wireless- and RS-485 stations				
Communication between RS-485 stations				
Explanation	Modbus Master               Modbus Slave               Radioline wireless module               Radioline wireless station with I/Os               Radioline RS-485 station with I/Os              * In addition to Modbus, more serial protocols are supported			



Product overview

# Radioline – Serial operation mode



## Modbus

- Serial Datarate: < 115,2 kbps
- Distance: up to 32 km (868, 900, 2400 MHz)
- Topology: Mesh < 249 repeater/slaves
- The transmission delay through the radios, must be adjusted in the MODBUS master

## Profibus (limitations)

- Serial Datarate: < 93,75 kbps
- Distance: up to 3 km (only 2,4 GHz)
- Topology: Star < 14 slaves
- The transmission delay through the radios, must be adjusted in the PROFIBUS master
- A PROFIBUS network must only have one PROFIBUS master
- No other PROFIBUS devices must be connected to the local PROFIBUS master.
- Multi-master systems are not permitted
- The transmission time increases with the number of wireless devices. Reduce the PROFIBUS data rate, if necessary

## Other protocols

- Depends on telegram length and timing
- Some protocols can be adjusted via special "TFrameEnd" and "TidleMin" settings (Special protocol knowing or oscilloscope diagrams necessary)



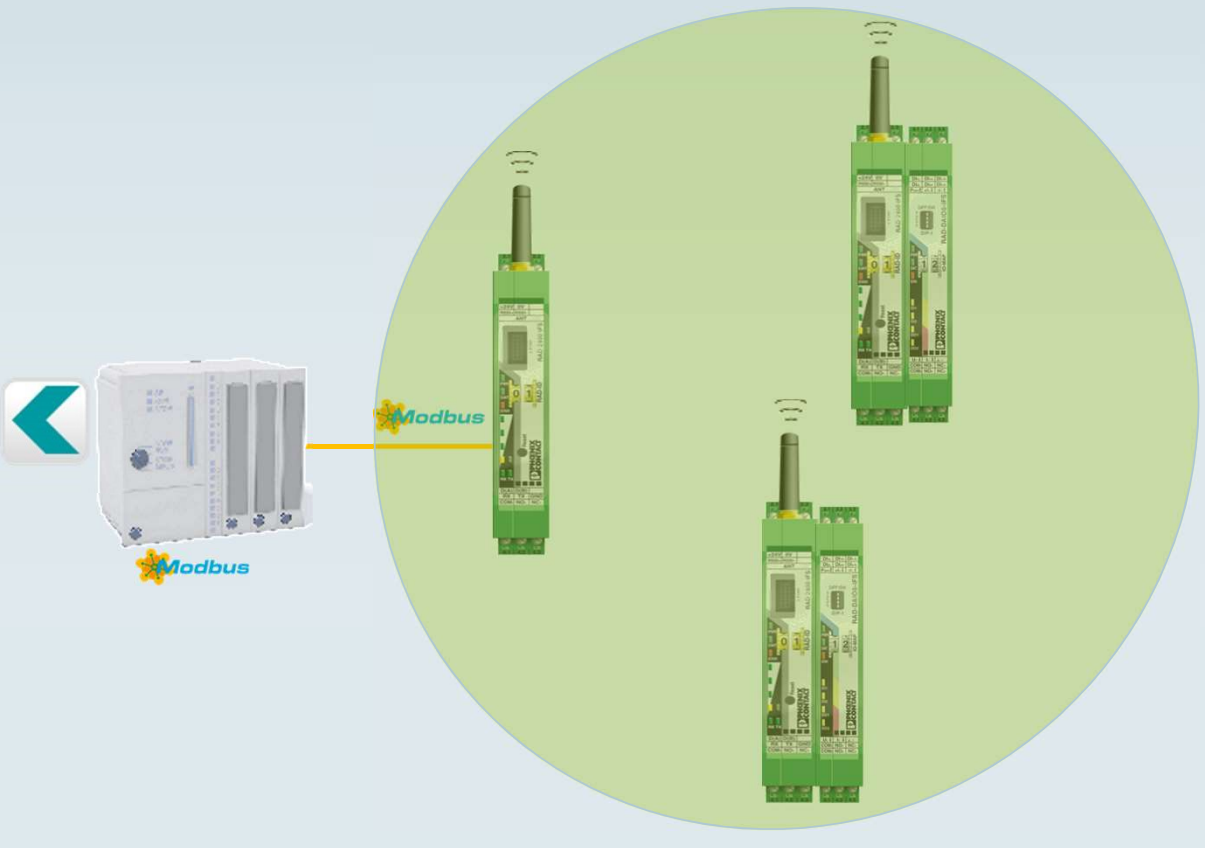
Product overview







# Radioline – PLC/Modbus-RTU mode



- IO integration in MODBUS PLC
- Central MODBUS memory map stored in radio master
- The radio master is simultaneously a MODBUS-Slave
- Just one MODBUS-Slave address represent the complete wireless network
- Max. 99 IO modules per wireless network
- Diagnostic parameter (RSSI value, IFS-Bus status) stored in MODBUS memory map

Video

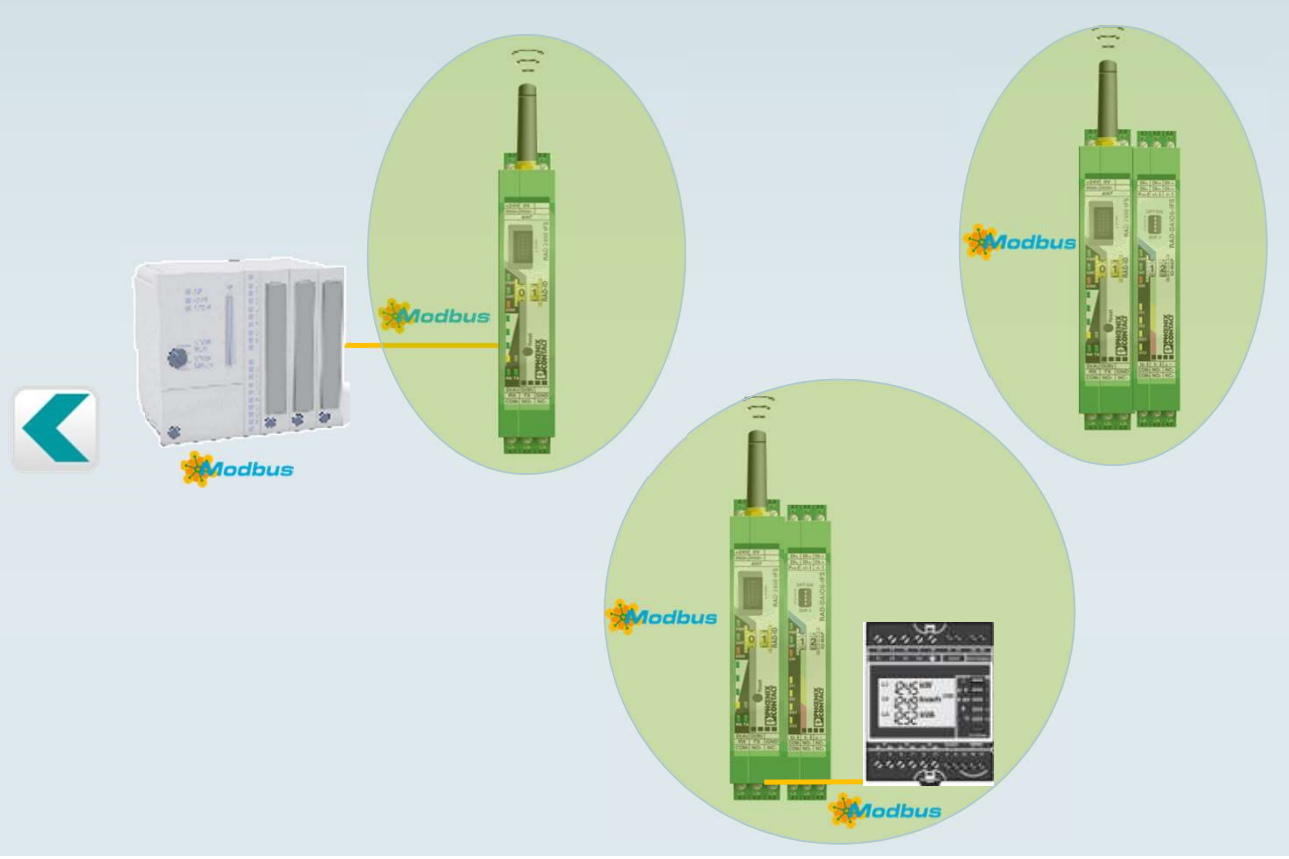
Function blocks



Product overview



# Radioline – PLC/Modbus-RTU dual mode



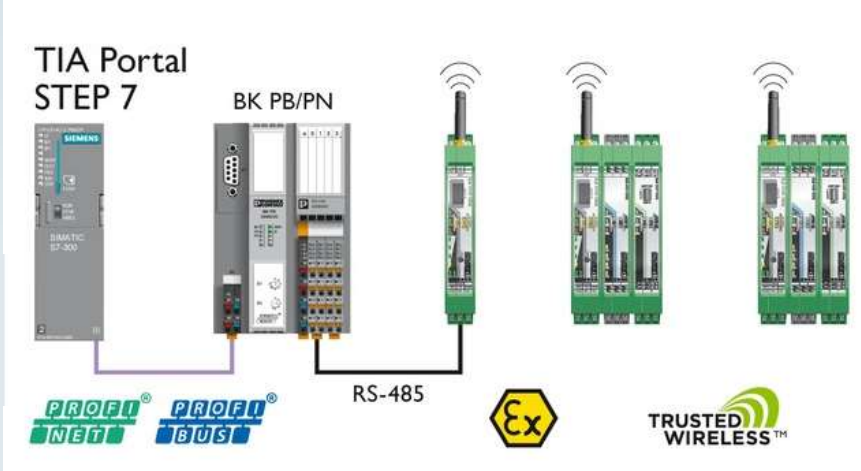
- Parallel communication of IO signals and MODBUS data
- MODBUS memory map stored in each radio slave
- RAD-ID = MODBUS-Slave address
- Max. 32 IO modules per radio head station
- Diagnostic parameter (RSSI value, IFS-Bus status) stored in MODBUS memory map

Function blocks



Product overview

# Radioline function blocks for PCWORX / STEP 7 / TIA Portal



- Monitoring and control of remote stations without cable access
- Simple reading of process data, status and diagnostic parameters of the individual radio stations
- Flexibility, simple installation and cost savings compared to wired installations
- Reduced development times
- License free and cost free function blocks

## Supported Hardware and Software

- Siemens: S7-3xx, S7-12xx, S7-15xx PLCs, STEP 7, TIA Portal
- Phoenix Contact: Inline + Axioline PLCs / BKs, PCWORX



Product overview



# Radioline – Head modules



Reachable distance

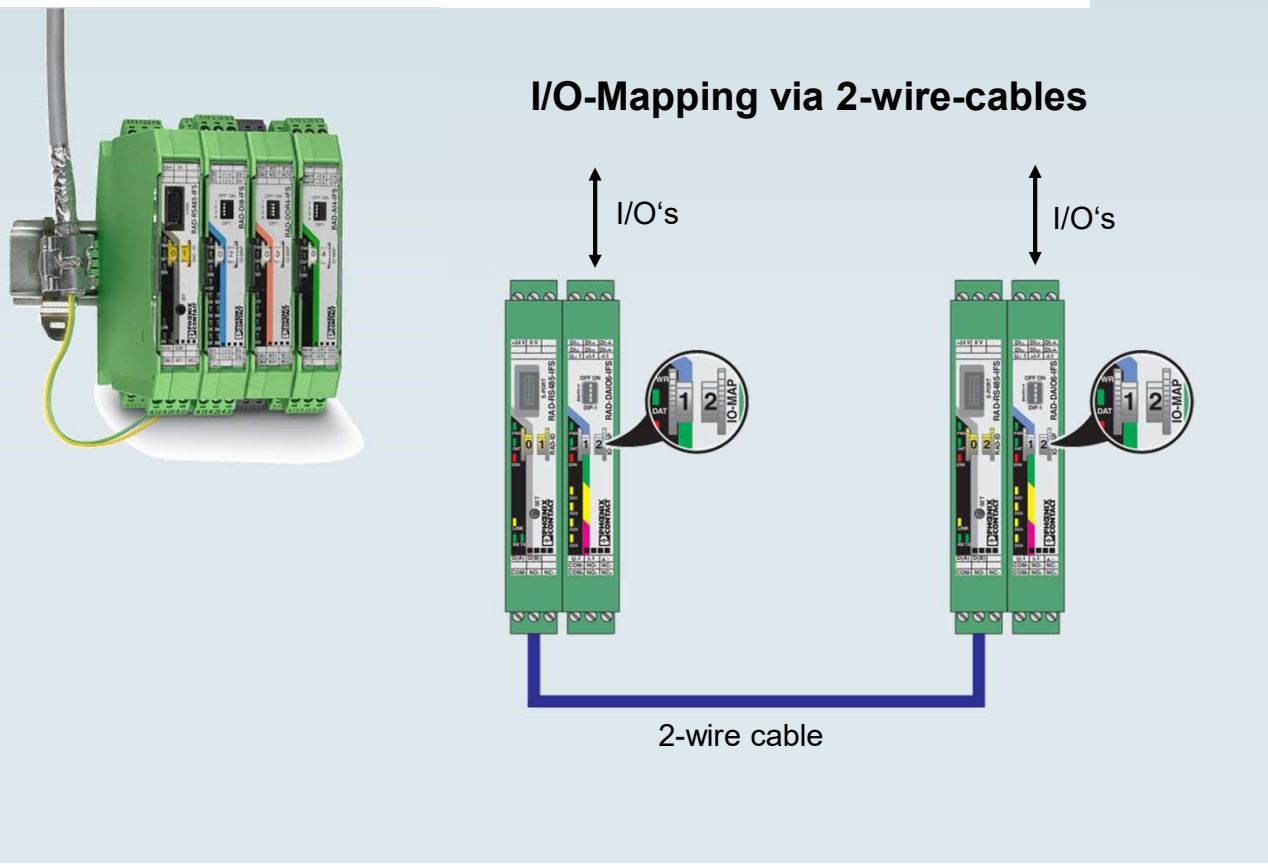
- Outdoor solutions
- IO modules
- Accessories



Region	Worldwide	Japan	America	Australia	Europe	Worldwide (no radio)
Type	RAD-2400-IFS (Radio)	RAD-2400-IFS-JP (Radio)	RAD-900-IFS (Radio)	RAD-900-IFS-AU (Radio)	RAD-868-IFS (Radio)	RAD-RS485-IFS (RS485 bus module)
Frequency range	2,4002 ... 2,4785 GHz		902 ... 928 MHz	915 ... 928 MHz	869,4 ... 869,65 MHz	-
Range up to	< 5 km (suitable for big mesh networks with line of sight)		< 32 km (suitable for big distances with obstacles)		< 20 km (suitable for big distances with obstacles)	< 1,2 km (over existing 2-wire copper lines or more with converter or repeater)
Transmit power	20 dBm		30 dBm		27 dBm	-
Air data rate	16...250 kBit/s		16...500 kBit/s		9,6 ... 120 kBit/s	-
Transmission time (typ.)	> 200 ms (I/O mode) > 25 ms (Serial mode)		> 200 ms (I/O mode) > 25 ms (Serial mode)		> 2 s (I/O mode) > 390 ms (Serial mode)	> 80 ms (I/O mode)
Article No.	2901541	2702863	2901540	2702878	2904909	2702184



# Radioline Multipoint Multiplexer



- i** Multipoint multiplexer (I/O to I/O)
- i** Multipoint multiplexer (Intermedia)
- i** Modbus RTU slave (I/O to Serial)
- i** Modbus RTU slave (Intermedia)



Product overview

# Radioline Multipoint Multiplexer

I/O-Mapping via 2-wire-cables



**Stand-Alone as Modbus-Slave**  
Operation on any Modbus/RTU-Master

**Multipoint-Multiplexer**  
Distribution of I/O signals via existing 2-wire-cables



**Intermedia communication**  
Wireless and wired modules form a combined system.

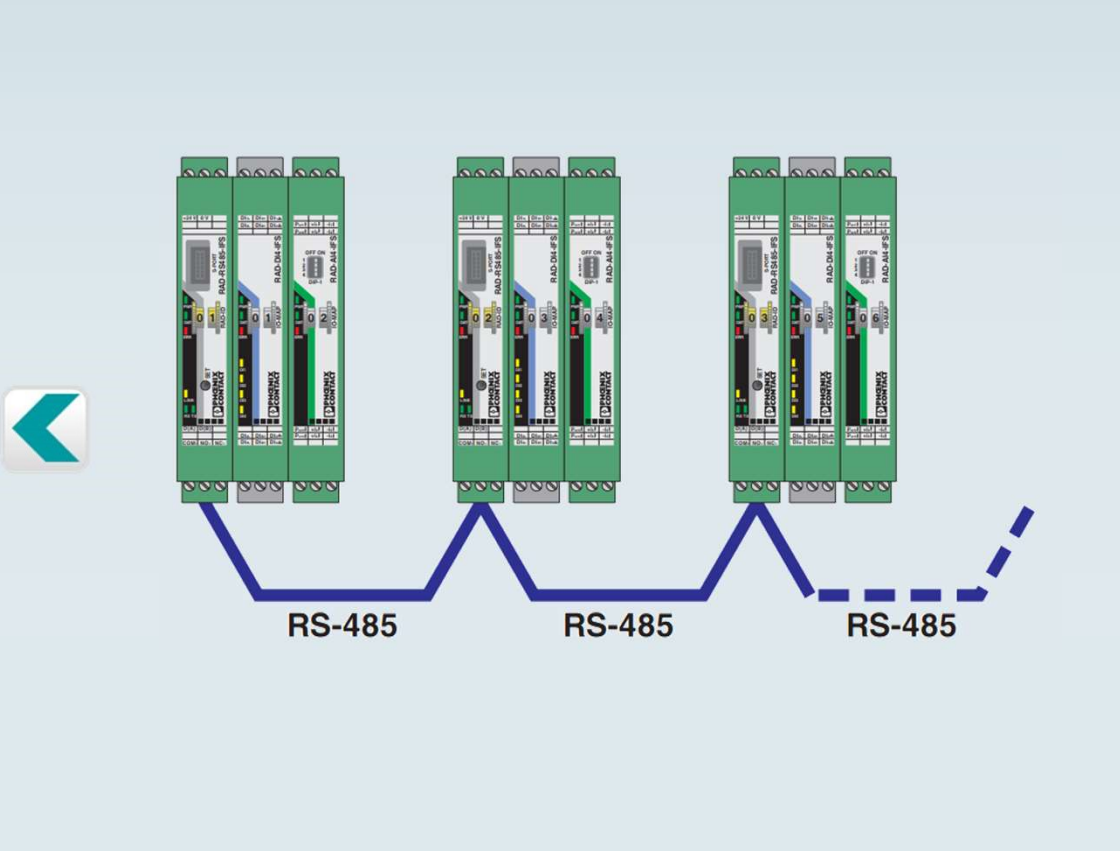


[Product overview](#)





# Radioline Multipoint Multiplexer I/O to I/O

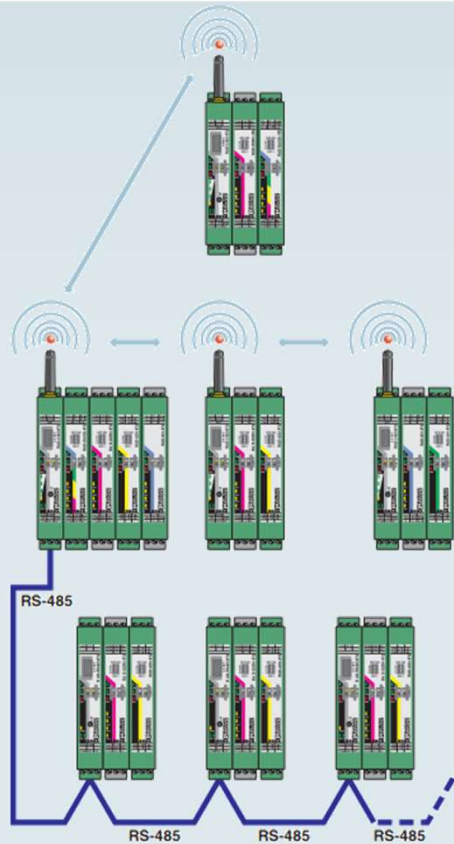


- Multipoint multiplexer – easy I/O distribution between multiple stations
- Up to 99 stations via RS-485
- Addressing using yellow thumbwheel
- Easy I/O mapping using white thumbwheel on the extension modules
- Fast startup via Plug and Play



[Product overview](#)

# Radioline Multipoint Multiplexer (Intermedia)

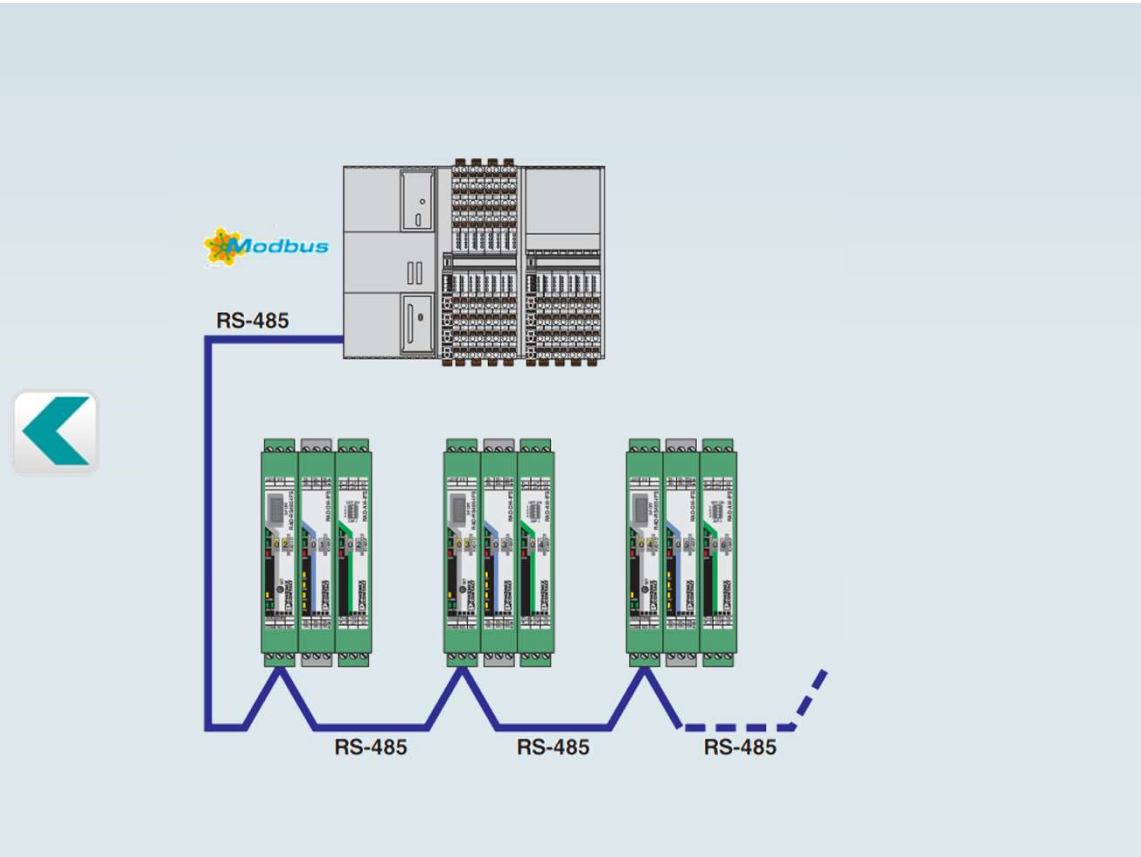


- Cross-media distribution of I/O signals
- Up to 250 stations in total:
  - 98 RS-485 stations and
  - 152 wireless stations
- Easy I/O mapping using white thumbwheel on the extension modules
- Fast startup via Plug and Play



Product overview

# Radioline Modbus RTU slave (I/O to serial)

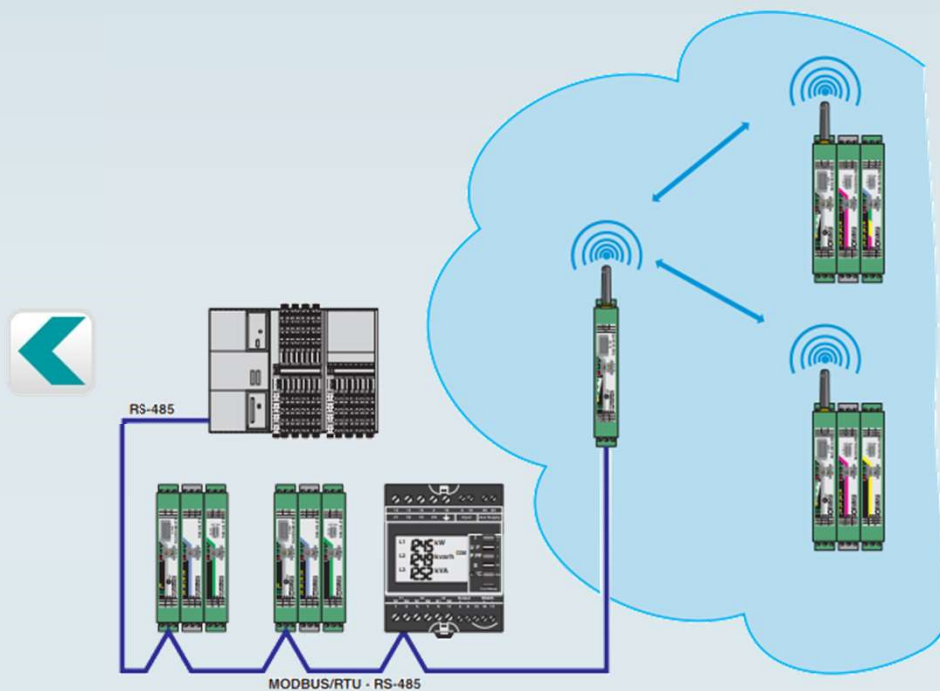


- Operation as a bus Couplets for Modbus RTU with Radioline extension modules
- As a Modbus slave to any master
- Up to 98 stations per Modbus network
- Integration in existing Modbus networks
- Fast startup via Plug and Play
- Default setting of the RS-485 interface: 19.2/8/E/1



[Product overview](#)

# Radioline Modbus RTU slave (Intermedia)



- Radioline wireless system and RS-485 stations at a Modbus master (I/O to serial)
- Support for all Radioline wireless systems (2,4 GHz, 868 MHz, 900 MHz)
- Up to 98 RS-485 stations and up to 250 wireless stations
- The wireless network acts like a single Modbus RTU slave
- All devices in the RS-485 network are standard Modbus RTU slaves
- Integration in existing Modbus networks



Product  
overview

# Bridging of big distances




- Which distances can be bridged depends on the following parameters:
  - Environmental conditions
  - Antenna gain, antenna height
  - Transmit power / receiver sensitivity
  - Air data rate
  - Network structure



Product  
overview



- 2.4 GHz – no LOS 
  - 2.4 GHz – LOS 
  - 868 MHz – no LOS 
  - 868 MHz – LOS 
- LOS = Line of Sight

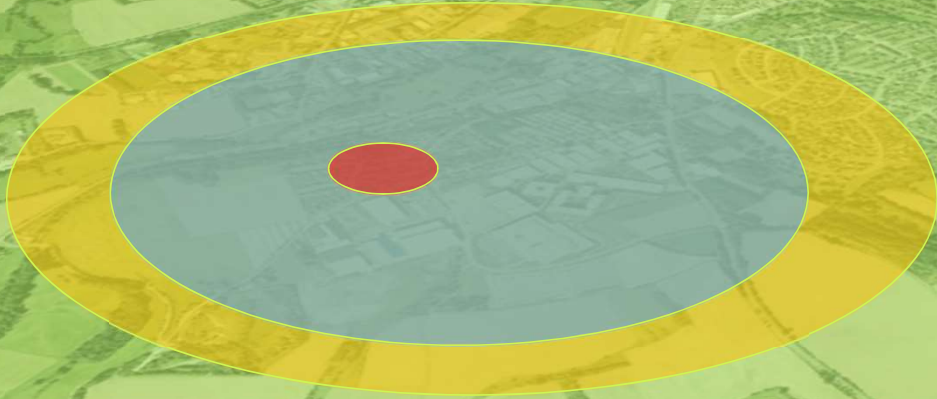


Image © 2013 GeoBasis-DE/BKG

Google





# Radioline – Outdoor-Box

new



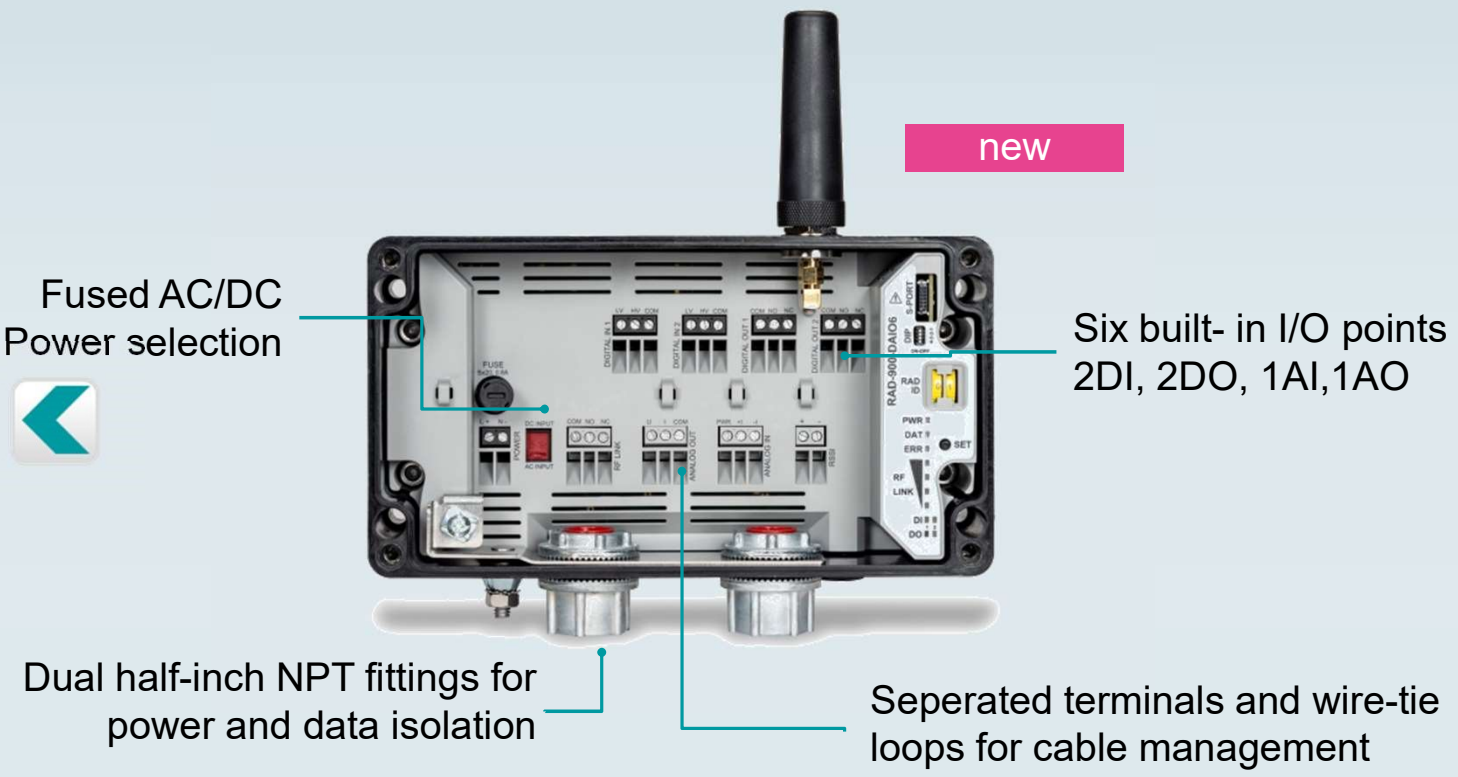
new



	Outdoor box for use in America	Outdoor box for worldwide use (configurable)
<b>Type</b>	RAD-900-DAIO6	RAD-RUGGED-BOX-CONF
<b>Integrated</b>	900 MHz radio, 6 integrated IO channels (2 x digital IN and OUT, 1 x analog IN and OUT), power supply	Fully pre-wired box with integrated power supply, over-voltage protection, selectable radio module and up to three selectable IO extension modules
<b>Degree of protection</b>	<b>NEMA 4X (IP 66)</b>	<b>IP 66</b>
<b>Range up to</b>	<b>32 km</b>	<b>Depends on selected radio</b>
<b>Supply voltage</b>	10,8 ...30,5 V DC, 100 ... 240 V AC	100 ... 240 V AC
<b>Temperature range</b>	-40°C...+70°C	-25°C...+55°C
<b>Order number</b>	2702877	1091638



# Radioline – RAD-900-DAIO6



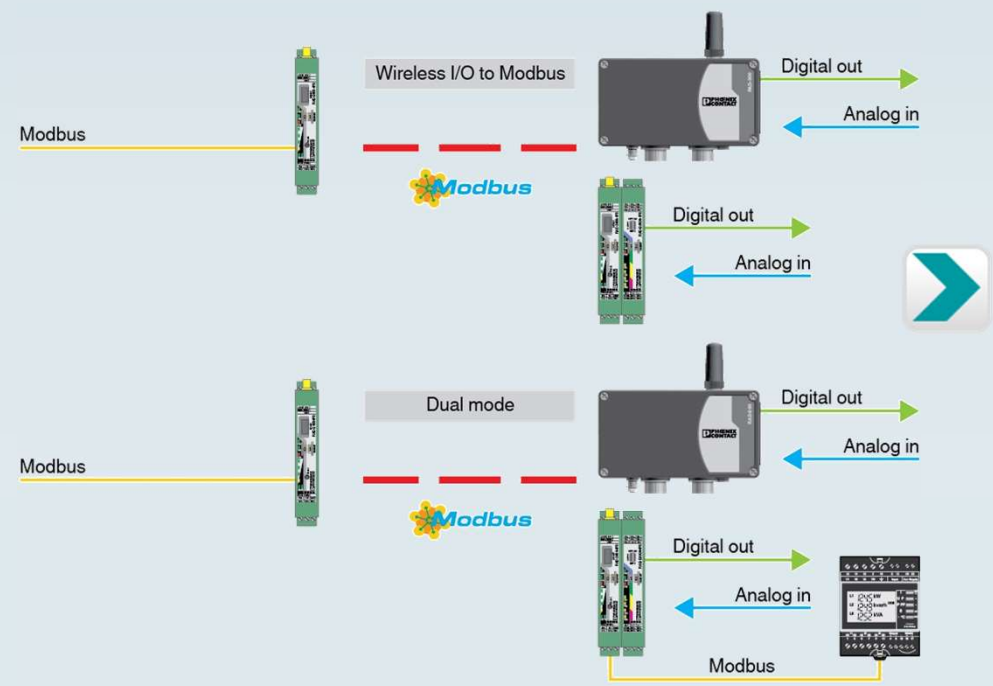
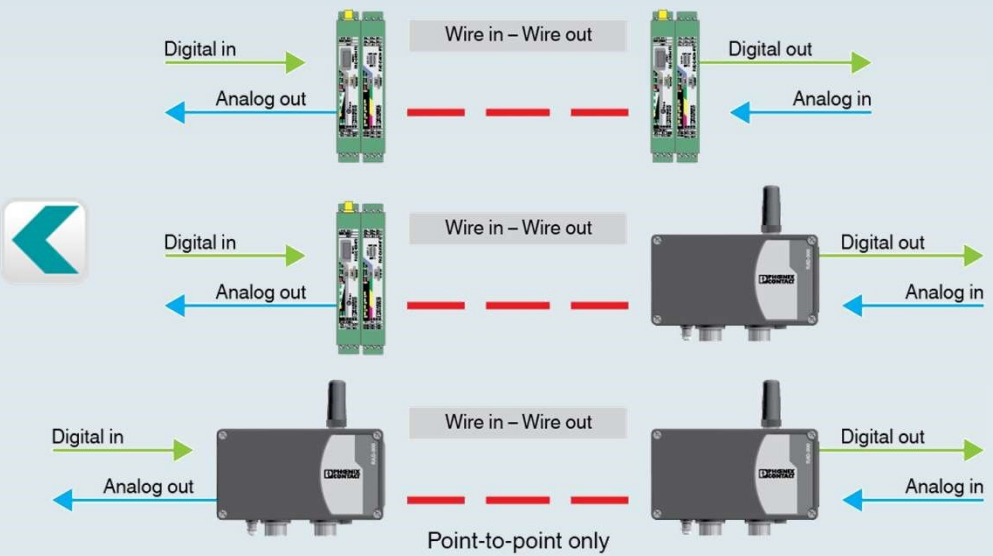
- Compact NEMA4X housing
- Compatible with existing RAD-900-IFS installations
- Class I Division 2
- Up to 1000 ft out of the box
- Software-free installation for I/O-to-I/O applications
- **Only for North and South America and Canada**



Product overview

# Radioline – RAD-900-DAIO6

## Modes of operation



Product overview

# Radioline – RAD-RUGGED-BOX-CONF

## Outdoor box solution (configurable)

- Fully pre-wired control box with integrated 230V power supply, over-voltage protection, selectable radio module and up to three selectable IO extension modules
- Quick and easy connection of power supply and IO signals
- Outdoor use thanks to robust UV-resistant and impact-resistant IP-66 housing

new



For worldwide use

868 MHz

900 MHz

2,4 GHz



Product  
overview



new

# Radioline – RAD-RUGGED-BOX-CONF

## Order key

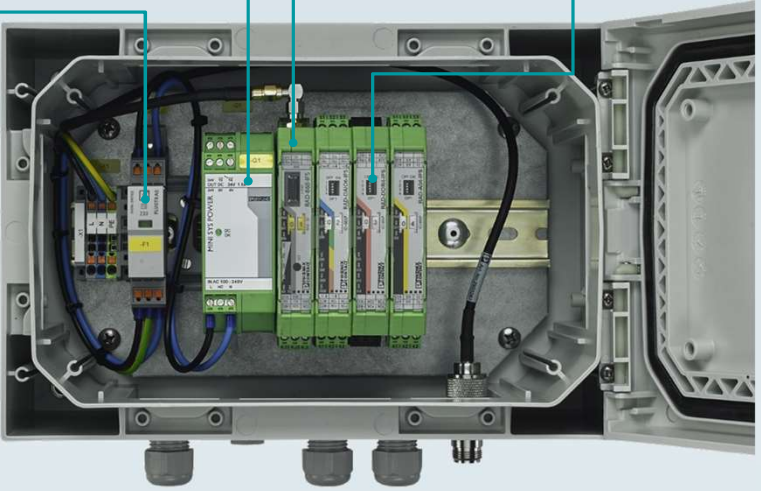
Example:

Order No.	Wireless module	I/O module (optional)		
		1	2	3
1091638	2400	DI4	AI4	DO8

Wireless module (1 unit)	Area of application	Order key
2.4 GHz	Worldwide	2400
868 MHz	Europe	868
900 MHz	America	900

Type of I/O extension module (optional, up to 3 units)	Order key
2 digital inputs/outputs and 1 analog input/output	DAIO6
4 digital inputs	DI4
8 digital inputs	DI8
4 analog current inputs	AI4
4 Pt 100 inputs	PT100
4 digital relay outputs	DO4
8 digital transistor outputs	DO8
4 analog current or voltage outputs	AO4

Surge protection      Power supply      Wireless module      I/O module (optional)



For worldwide use

868 MHz    900 MHz    2,4 GHz



Product overview

# Radioline – I/O- Extension modules



new



new



	Digital In 4 channel	Digital Out 4 channel	Digital In 8 channel	NAMUR In 4 channel	Digital Out 8 channel	Analog In 4 channel	Analog In 4 channel	Analog Out 4 channel	Analog / digital 6 channel	PT 100 4 channel
Type	RAD-DI4-IFS (Input)	RAD-DOR4-IFS (Output)	RAD-DI8-IFS (Input)	RAD-NAM4-IFS (Input)	RAD-DO8-IFS (Output)	RAD-AI4-IFS (Input)	RAD-AI4-U-IFS (Input)	RAD-AO4-IFS (Output)	RAD-DAIO6-IFS (Input / Output)	RAD-PT100-4-IFS (Input)
Details	4 digital wide range inputs 0...250V AC/DC	4 digital relay outputs 0 ... 250 V AC/DC / 5 A	8 digital inputs 0...30,5 V DC	4 digital NAMUR inputs, Line break / short circuit detection	8 digital transistor outputs 30,5 V DC / 200 mA	4 analog inputs 0/4...20 mA, Line break / short circuit detection	4 analog inputs 0...10 V	4 analog outputs 0/4...20 mA, 0...10 V DC	1 analog In-/outputs 0/4...20 mA 2 digital In-/outputs 0...250 V AC/DC	4 Pt100 inputs Temperature measuring range: -50°C...+250°C
Related IO module	RAD-DOR4-IFS	RAD-DI4-IFS	RAD-DO8-IFS	RAD-DO8-IFS	RAD-DI8-IFS	RAD-AO4-IFS	RAD-AO4-IFS	RAD-AI4, RAD-AI4-U, RAD-PT100-4-IFS	RAD-DAIO6-IFS	RAD-AO4-IFS
Order No.	2901535	2901536	2901539	2316275	2902811	2901537	2702290	2901538	2901533	2904035





# Radioline – Accessories

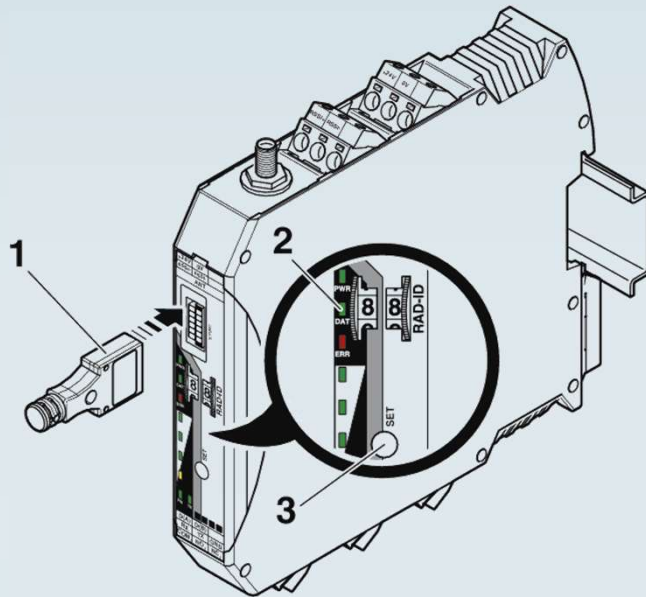


Configuration via Confstick  
Configuration via Software

	RAD-CONF-RF3	RAD-CONF-RF5	RAD-CONF-RF7	RAD-CONF-RF1	RAD-CONF-RF1	RAD-MEMORY	RAD-CABLE-USB
<b>Frequency</b>	2,4 GHz	2,4 GHz	2,4 GH	868 MHz	900 MHz	For all Radioline front modules	For all Radioline front modules
<b>Description</b>	Configuration stick for the 2,4 GHz wireless module unique network ID, RF band 3	Configuration stick for the 2,4 GHz wireless module unique network ID, RF band 5	Configuration stick for the 2,4 GHz wireless module unique network ID, RF band 7	Configuration stick for the 868 MHz wireless module unique network ID, RF band 1	Configuration stick for for the 900 MHz wireless module, unique network ID, RF band 1	Memory stick for saving custom configuration data	Data cable for communication between the PC and Radioline devices
<b>Features</b>	For easy and secure network addressing with unique network ID					Freely configurable	for diagnostics and configuration, 2m cable
<b>Order No.:</b>	2902814	2902815	2902816	2702197	2702122	2902828	2903447



# Radioline – Configuration sticks



1. CONFIGSTICK RAD-CONF-RF....
2. Status LEDs
3. SET button

Using a CONFIGSTICK, you can configure a **unique and secure** network. This enables the parallel operation of multiple networks (using different RF bands).

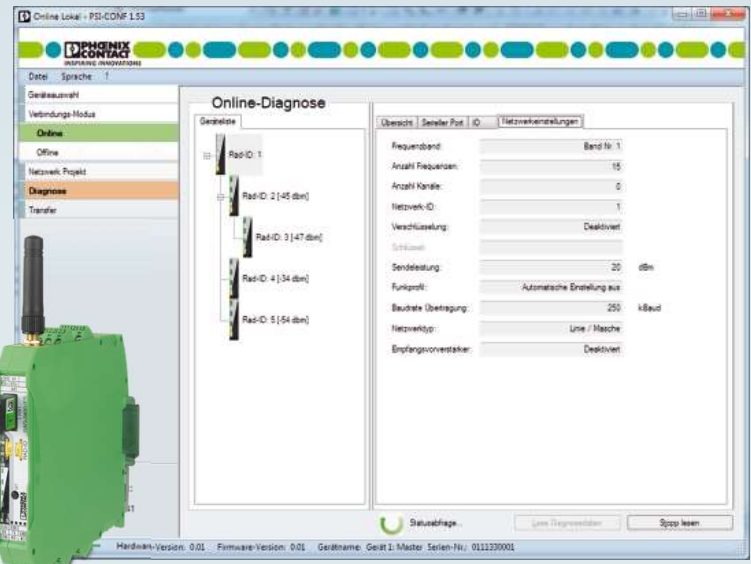
## Reading in the device configuration using the CONFSTICK

- Insert the CONFSTICK into the S-PORT of the wireless module.
- Press and hold down the SET button on the wireless module for 1 second.
- Parameter read in is started
- Read-in has been completed when the DAT LED lights up once. The new parameters are activated.
- Remove the CONFSTICK from the wireless module.



Product  
overview

# Diagnosis and advanced configuration



- Secure parallel operation of several networks via CONF-Stick
- Unique NET ID by CONF-Stick
- Comprehensive diagnosis of all network participants
- Setting advanced network parameters
- Backup of customer-specific configurations



Product overview

# Radioline – exemplary applications



**Water / Wastewater**

[Video](#)



**Traffic engineering**



**Process industry**



**Power engineering /  
Materials handling**



[Applications](#)

[References](#)



[Product  
overview](#)

# ESSENTIAL Wireless



new

## Intuitive start-up

- Thanks to comfortable software wizards

## Universal use

- Fully transparent cable replacement for serial RS-485 interfaces



## Article information

- RAD-EE-2400-RS485
- Art-No. 1081818



## Worldwide use

- Special radio module with reduced functionality for price-sensitive PV applications
- License-free 2,4-GHz band
- CE, FCC, UL approval
- Adjustable data rates
- Range up to 500 m

## Reliable communication

- Interference-free communication through automatic and manual coexistence mechanisms
- Immune to electromagnetic interference
- Mesh network with up to 250 nodes



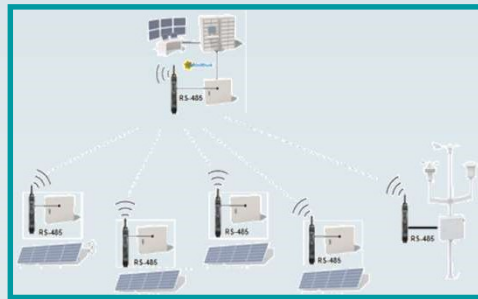
Antenna installation in PV-Parks

Applications

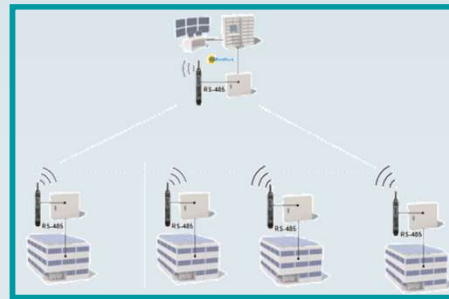
Reference



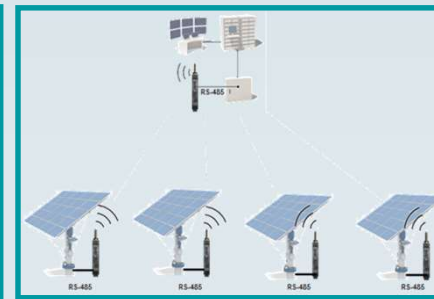
# ESSENTIAL Wireless – Application examples



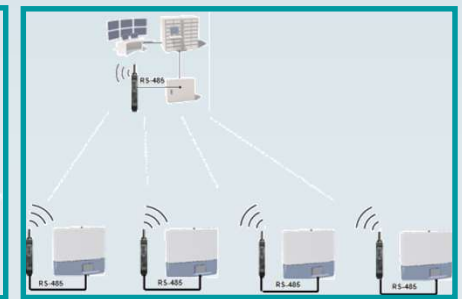
**Wireless string  
monitoring in open  
field installations**



**Wireless  
monitoring of  
rooftop systems**



**Wireless  
monitoring of  
tracking  
systems**

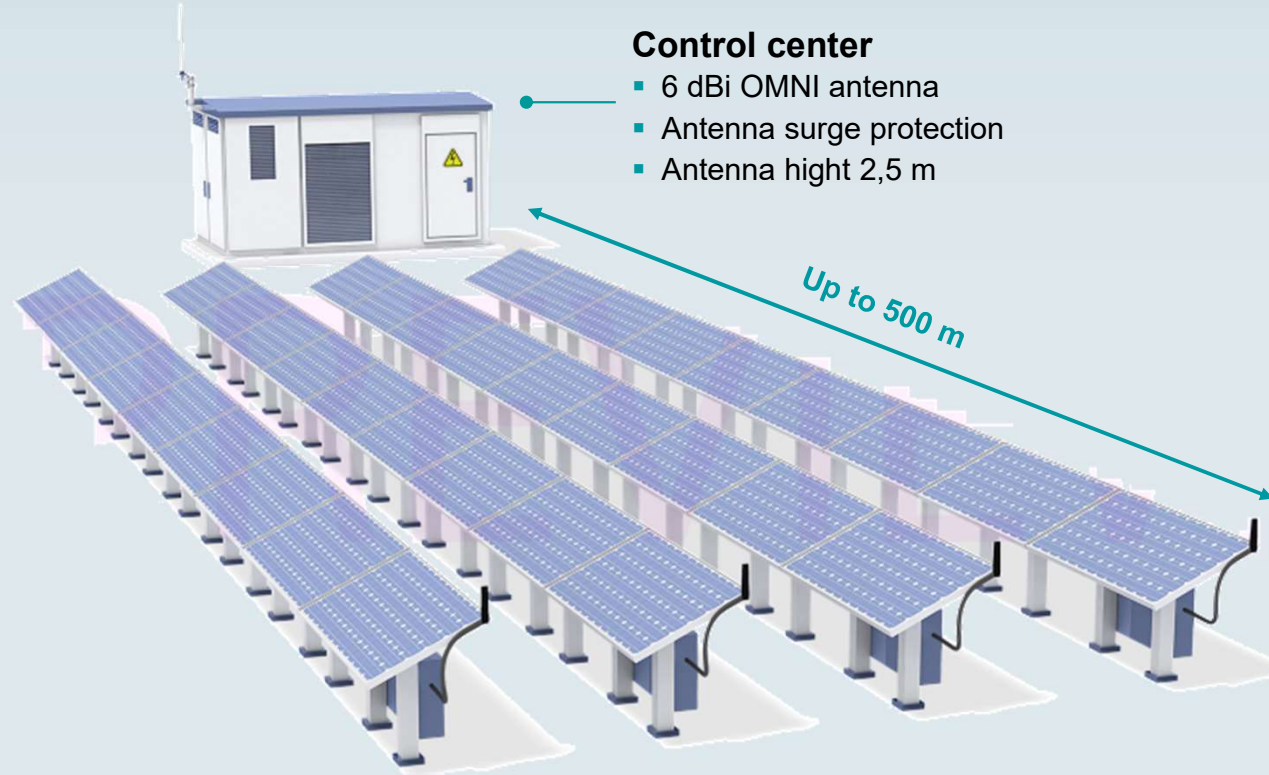


**Wireless  
monitoring of  
inverters**





# ESSENTIAL Wireless - Anwendungsgebiete



- Control center**
- 6 dBi OMNI antenna
  - Antenna surge protection
  - Antenna hight 2,5 m



- String monitoring box**
- 2 dBi OMNI antenna
  - Can be sticked directly to control cabinet or PV module
  - Antenna hight 1,5 m



# Industrial Bluetooth

## Quick installation

- IP65 complete solution with integrated antenna
- M12 connections for Ethernet and voltage
- Easy installation in the field

## Easy and secure setup

- Automatic configuration with the mode button



Functionally secure communication via PROFI-safe or SafetyBridge technology

## Extended setting options via AT commands

- For automated configuration or control in operation, e. g. for roaming operations



Product overview



**Ethernet via Bluetooth network  
Multipoint-connection (max. 1:7)**

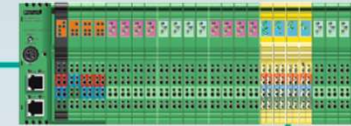


**Ethernet via  
Bluetooth**



**Safety via Bluetooth  
Point-to-point connection**

Safety  
DI



Safety  
DO



Ethernet/PROFINET

**Safety via  
Bluetooth**



Product  
overview

# Industrial Bluetooth



**FL EPA 2 (BT Mode)**



**FL EPA 2 RSMA (BT Mode)**



**FL BT EPA 2**

	FL EPA 2 (BT Mode)	FL EPA 2 RSMA (BT Mode)	FL BT EPA 2
<b>Function</b>	Bluetooth Ethernet Client Adapter	Bluetooth Access Point	Bluetooth Ethernet Client Adapter
<b>Antenna</b>	Internal panel antenna	Omnidirectional antenna supplied as standard	Internal panel antenna
<b>Frequency band</b>	2,4 GHz	2,4 GHz	2,4 GHz
<b>Connection type</b>	M12 connection	M12 connection	M12 connection
<b>Degree of protection</b>	IP65	IP65	IP65
<b>Temperature range</b>	-40 °C ... 65 °C	-40 °C ... 65 °C	-40 °C ... 65 °C
<b>Order number</b>	1005955	1005957	1005869



# Industrial Bluetooth – exemplary applications



**Water / Wastewater**



**Machine building**



**Crane systems**



**Robots**

[Applications](#)

[References](#)



[Product overview](#)

# Industrial WLAN

Reliable communication thanks to MIMO technology

All-in-one-solution

Optimized for operation in PROFINET and EtherNet/IP networks

Compatible with standards IEEE 802.11 a/b/g/n

Quick and easy startup

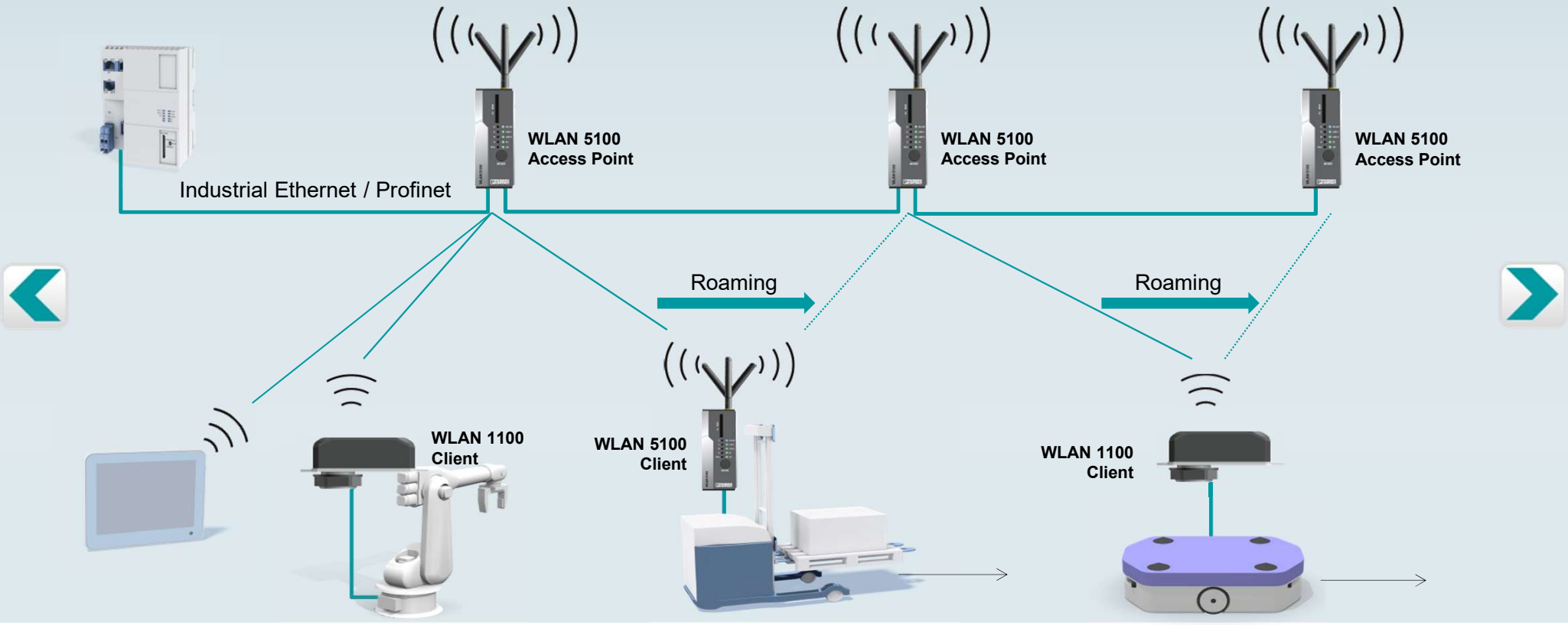


Product overview





# Industrial WLAN



[Product overview](#)

# Industrial WLAN

## Integrated antennas and wireless module in one single device

- Space-saving
- Cost-saving

## Easy to mount

- Single-hole mounting via M40-thread
- Power connection: Combicon
- Ethernet connection: RJ45



## Robust

- Shockproof in accordance to IK08, 7 Joule at -50 °C
- Seal up to P67 (with connecting adapter)

## Reliable

- Two antennas with MIMO technology
- Powerful WLAN board 802.11 a/b/g/n
- Linux operating system

**i** All-in-one-solution

Video



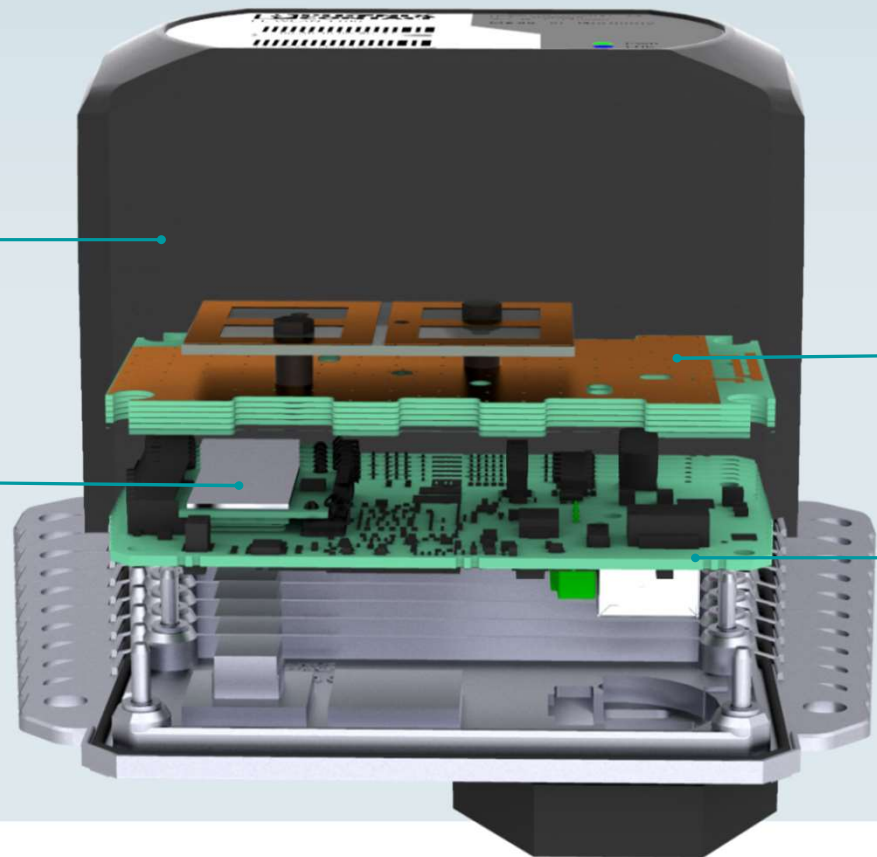
Product overview

# Industrial WLAN

**Extremely robust housing,**  
shockproof in accordance  
with IK08, 7 Joule at -50°C  
Protection Class IP 54



**Powerful WLAN Board**  
802.11a/b/g/n  
Dual band, 2,4 & 5 GHz



**Special antennas**  
For fast and reliable  
communication



**Powerful Access Point**  
Linux operating system



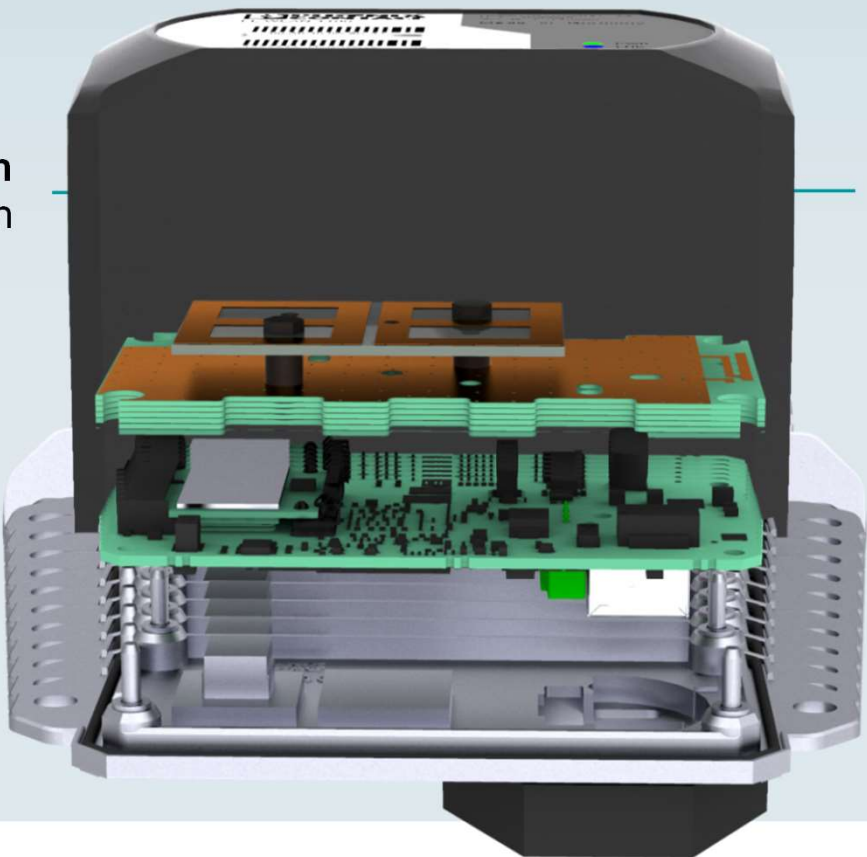
Product  
overview



# Industrial WLAN

Power connection  
Push-in

Ethernet connection  
Standard RJ45



Product  
overview



# Industrial WLAN

**M32 inside thread**  
For optional IP67-connection  
adapter  
(if not mounted on cabinet)

**M40 external thread**  
for mounting

**Seal**  
up to IP67



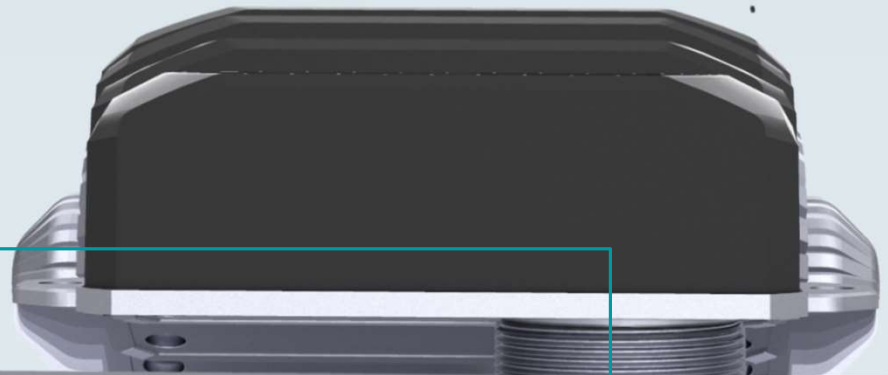
Product  
overview



# Industrial WLAN



**Fast and easy connection**  
thanks to single-hole mounting

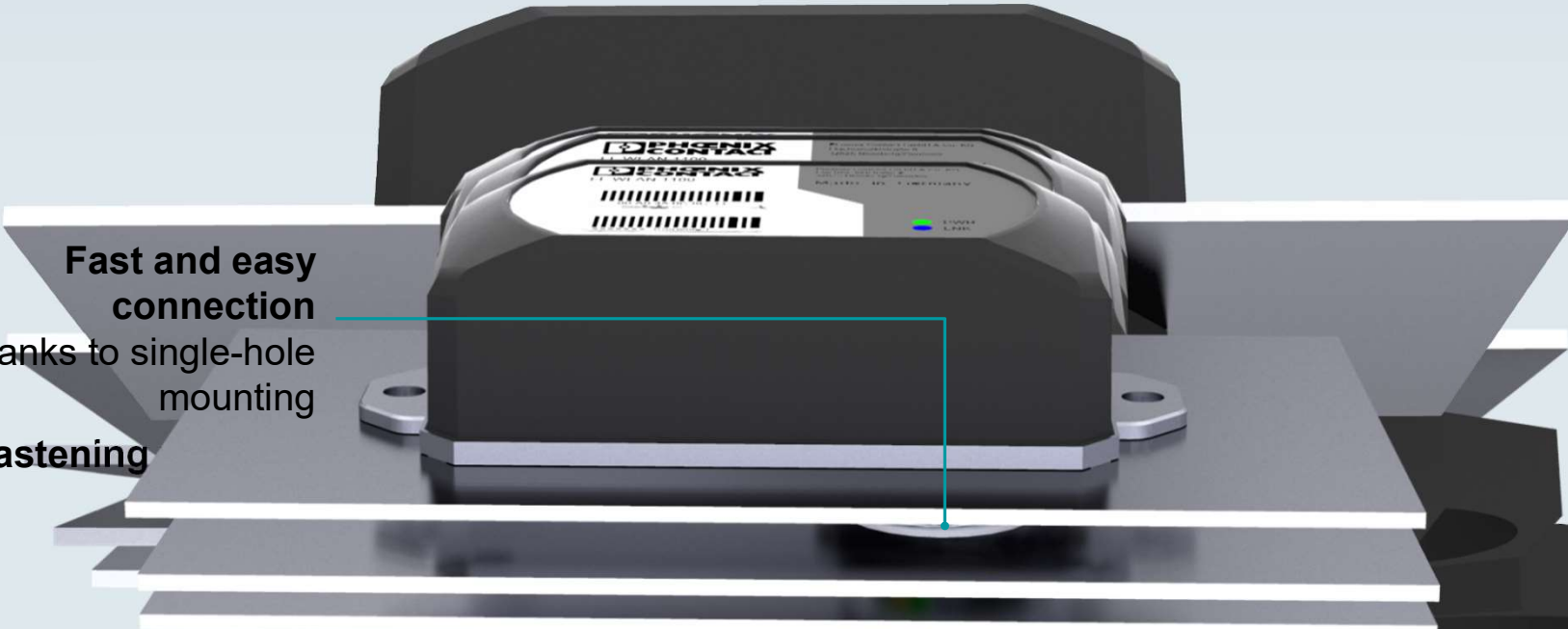


Product overview





# Industrial WLAN



**Fast and easy connection**  
thanks to single-hole  
mounting

**Quick fastening**



**Product overview**



**PHOENIX CONTACT**  
INSPIRING INNOVATIONS

# Industrial WLAN



Product overview



# Industrial WLAN



Product overview



# Industrial WLAN



<b>FL WLAN 5110 (Europe)</b>	<b>FL WLAN 5111 (USA, Canada)</b>
----------------------------------	---------------------------------------

<b>Function</b>	Wireless access point an client
<b>Antenna</b>	2 x external Antennas (not included in scope of supply) with MIMO technology
<b>Wireless standard</b>	IEEE 802.11 a/b/g/n
<b>Frequency band</b>	2,4 and 5 GHz
<b>Connection type</b>	RJ45
<b>Degree of protection</b>	IP20
<b>Temperature range</b>	-40 °C ... 60 °C
<b>Order number</b>	1043193                      1043201



# Industrial WLAN



	FL WLAN 1100 (Europe)	FL WLAN 1101 (USA, Canada)	FL WLAN 2100 (Europe)	FL WLAN 2101 (USA, Canada)
--	--------------------------	-------------------------------	--------------------------	-------------------------------

<b>Function</b>	Wireless access point and client		Wireless access point and client	
<b>Antenna</b>	2 x integrated Antennas with MIMO technology		2 x integrated Antennas with MIMO technology	
<b>Wireless standard</b>	IEEE 802.11 a/b/g/n		IEEE 802.11 a/b/g/n	
<b>Frequency band</b>	2,4 and 5 GHz		2,4 and 5 GHz	
<b>Connection type</b>	RJ45		RJ45	
<b>Degree of protection</b>	IP54 above, IP20 below		IP66/68 above, IP20 below	
<b>Temperature range</b>	0 °C ... 60 °C		-40 °C ... 60 °C	
<b>Order number</b>	2702534	2702538	2702535	2702540



# Industrial Bluetooth and WLAN



**FL EPA 2 (WLAN Mode)**

**FL EPA 2 RSMA (WLAN Mode)**

	FL EPA 2 (WLAN Mode)	FL EPA 2 RSMA (WLAN Mode)
<b>Function</b>	Combined Ethernet wireless module with Bluetooth and WLAN	Combined Ethernet wireless module with Bluetooth and WLAN
<b>Antenna</b>	Internal antenna	Omnidirectional antenna supplied as standard
<b>Frequency band</b>	2,4 and 5 GHz	2,4 and 5 GHz
<b>Connection type</b>	M12 connection	M12 connection
<b>Degree of protection</b>	IP65	IP65
<b>Temperature range</b>	-40 °C ... 65 °C	-40 °C ... 65 °C
<b>Order number</b>	1005955	1005957





# Industrial WLAN Rugged Box



	FL RUGGED BOX	FL RUGGED BOX OMNI-1	FL RUGGED BOX OMNI-2	FL RUGGED BOX DIR-1
<b>Included</b>	incl. mounting rail, plugs and screw connections, without WLAN devices	incl. three omnidirectional antennas 2,4 / 5 GHz, which can be screwed on directly, with mounting rail, plugs and screw connections, without WLAN devices	incl. three omnidirectional antennas 2.4 / 5 GHz, with mounting rail, plugs and screw connections, with power supply 100 ... 240 V, without WLAN devices	incl. directional antenna and antenna cable 3 m for 2.4 / 5 GHz, with mounting rail, plugs and screw connections, with power supply 100 ... 240 V, without WLAN devices
<b>Degree of protection</b>	IP66			
<b>Dimension</b>	25 x 18 x 13 cm			
<b>Material</b>	Polycarbonat			
<b>Order number</b>	2701204	2701430	2701439	2701440



# Industrial WLAN – exemplary applications



**Water / Wastewater**



**Wireless machine access with smart devices**



**Warehouse logistics**



**Flexible autonomous transport systems in intralogistics**

Applications

References



Product overview



# New products 2019

**Radioline Outdoorbox**  
For use in America

New 2019



**Radioline Outdoorbox (configurable)**  
For worldwide use

New 2019



**Radioline I/O-Modules**

New 2019

4 x NAMUR inputs / 4 x 0...10 voltage inputs



**ESSENTIAL Wireless**  
For installation in PV parks

New 2019



**Antennas**  
for 868 MHz and 2,4 GHz

New 2019



**Antenna barrier**

New 2019

For installation in dust Ex areas



# Radioline Outdoor box for use in America



New 2019

## Main features

- 900 MHz wireless module
- 6 integrated I / O channels
- 1000 ft out of the box, up to 20 mile
- Supply voltage range: 10.8 ... 30.5 V DC, 100 ... 240 V AC
- Temperature range: -40 ° C to +100 ° C

- ✓ Splashproof NEMA 4X housing saves time and effort during installation
- ✓ Universal AC or DC power supply
- ✓ Intuitive startup and configuration
- ✓ Connection to standard 900 MHz Radioline radios

## Order information

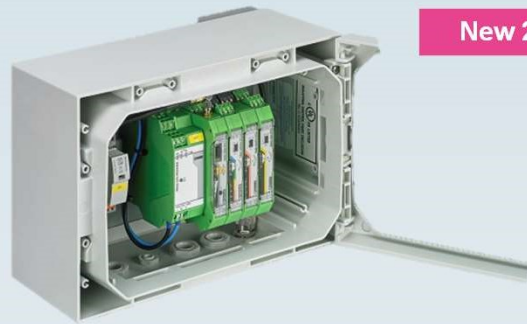
- RAD-900-DAIO6
- Order No.: 2702877



Product  
overview



# Radioline Outdoor box for worldwide use



New 2019

## Main features

- Radio module selectable
- Expandable with up to three selectable I / O extension modules
- Incl. M20 cable glands, antenna feedthrough and pressure compensation element
- Temperature range: -20 ... +55 ° C
- Universal power supply 100 ... 240 V AC

## Order information

- ANT-OMNI-0627-01
- Order No.: 1089617

- ✓ Splashproof IP66 housing saves time and effort during installation
- ✓ Fully pre-wired control box with integrated power supply, overvoltage protection, selected radio module and I / O extension modules
- ✓ Intuitive startup and configuration
- ✓ Individually configurable



Product  
overview



# Radioline – New NAMUR input module



New 2019

- ✓ 4 x digital NAMUR inputs
- ✓ Hot Swappable
- ✓ Galvanical channel-to-channel isolation

## Main features

- Line break detection
- Short circuit detection
- 19,2 V DC .... 30,5 V DC supply voltage via T-BUS
- Temperature range: -40 ° C to +70 ° C
- International approvals (ATEX, IECEx, UL Class 1 Div. 2)

## Order information

- RAD-NAM4-IFS
- Order No.: 2316275



Product  
overview





# Radioline – New voltage input module



New 2019

- ✓ 4 x analog 0...5/10 V inputs
- ✓ Hot Swappable
- ✓ Galvanical channel-to-channel isolation

## Main features

- Overrange detection
- Underrange detection
- 19,2 V DC .... 30,5 V DC supply voltage via T-BUS
- Temperature range: -40 ° C to +70 ° C
- International approvals (ATEX, IECEx, UL Class 1 Div. 2)

## Order information

- RAD-AI4-U-IFS
- Order No.: 2702290



Product  
overview



# ESSENTIAL Wireless for installation in PV parks



New 2019

- ✓ Special radio module with reduced functionality for price-sensitive PV applications
- ✓ Fully transparent cable replacement for serial RS-485 interfaces
- ✓ Interference-free communication through automatic and manual coexistence mechanisms
- ✓ Immune to electromagnetic interference

## Main features

- Licence free 2,4 GHz frequency band
- Adjustable data rates
- Range up to 500 m
- Mesh networks up to 250 nodes
- Temperature range: -20 ° C to +70 ° C

## Order information

- RAD-EE-2400-RS485
- Order No.: 1081818



Product  
overview



# 868 MHz vandalism antenna

New 2019



- ✓ Direct installation on switch cabinets
- ✓ Robust impact-proof outdoor housing
- ✓ Splash water and UV resistant
- ✓ Wall or pole mounting via accessories

## Main features

- Frequency range: 868 ... 870 MHz
- Gain: 2.5 dBi
- Protection class: IP67
- Impact-proof: IK 08
- Connector: N (female)

## Order information

- ANT-OMNI-VAN-868-01
- Order No.: 1090616



Product  
overview



# Stick antenna for installation in PV parks

New 2019



- ✓ Flexible installation - Antenna can be stick directly to control cabinet, PV module, wall or mast
- ✓ Splash water and UV resistant
- ✓ Flat design

## Main features

- Frequency range: 689 ... 2700 MHz
- Gain: 2 dBi
- Protection class: IP67
- Connector: RSMA (male)
- Incl. 1,5 m cable

## Order information

- ANT-OMNI-0627-01
- Order No.: 1089617



Product  
overview



# Antenna barrier for dust Ex areas



- ✓ Use of low-cost standard antennas in hazardous areas Zone 0, 1, 2
- ✓ Use of low-cost standard antennas in hazardous areas Zone 20, 21, 22 **New 2019**
- ✓ Installation as control cabinet feedthrough (IP65)

## Main features

- Compact housing design
- International approvals (ATEX, IECEx)
- Frequency range: 0.3 ... 6 GHz
- Temperature range: -40 ° C to +75 ° C
- Connector: N (female)

## Order information

- BAR-ANT-N-N-EX
- Order No.: 2702198



Product  
overview



# Service & Support



- ✓ **Professional path study**  
Give us the coordinates of the stations to be networked, we check the feasibility for you
- ✓ **Configuration and start-up**  
We help you put your network into operation and show you how to increase performance
- ✓ **Maintenance and support**  
We assist you with troubleshooting and provide assistance and recommendations
- ✓ **Trainings and workshops**  
We offer individually tailored training courses



Contact Germany

Contact International



Planning







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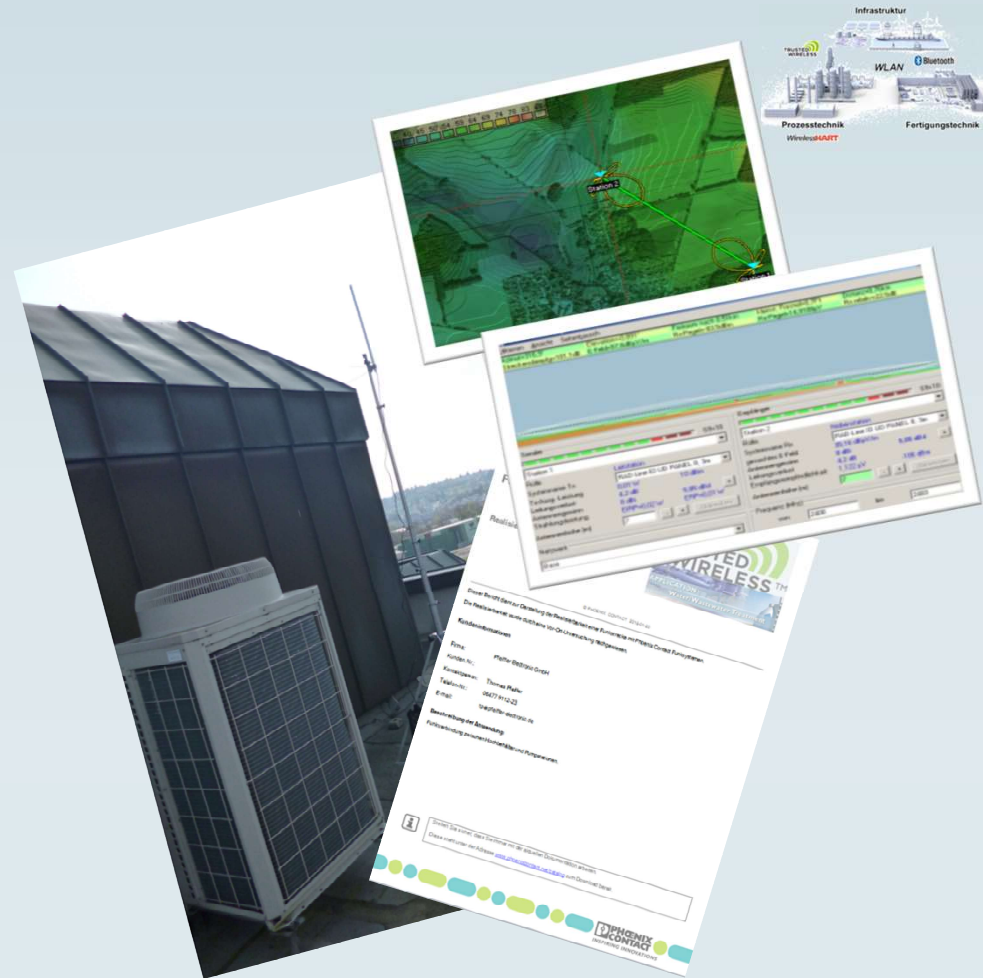
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# Planning



## Determination of basic conditions

- Type of interface (I/O, RS-232 /485/422)
- Data protocol (e.g. Modbus, Profibus, SC1000)
- Number of network nodes (end devices)
- Maximum allowable response time (a few ms or s)
- Maximum distance or geographic location of the stations (GPS coordinates)

## Feasibility analysis

- Wireless path study with special planning software based on the provided coordinates

## Feasibility test on site

- Optional: On-site feasibility check if analysis is not clear



Feasibility  
analysis

Feasibility  
test



# Feasibility analysis



Station 1		Station 2	
Systemname 1s	RAD-Line 1D UD PANEL 8, 3m	Systemname 1s	RAD-Line 1D UD PANEL 8, 3m
Leistungsverlust	4,2 dB	Leistungsverlust	4,2 dB
Antennengewinn	8 dBi	Antennengewinn	8 dBi
Stärkeleistung	ERP=0,02 W	Stärkeleistung	ERP=0,02 W
Antennenhöhe [m]	7	Antennenhöhe [m]	7
Netzwerk		Netzwerk	
Base		Base	

### Path study

Realisierbarkeitsanalyse von Funkstrecken

© Phoenix CONTACT 2016-01-19

Dieser Bericht dient zur Darstellung der Realisierbarkeit einer Funkanlage mit Phoenix Contact Funksystemen. Dieser Bericht garantiert in keiner Weise den Funkbetrieb, sondern dient als Vorabberaterung der Funkstrecken. Die Realisierbarkeit sollte möglichst durch eine Vor-Untersuchung nachgewiesen werden. Wie in dem Bericht enthaltenen Listen wurden Phoenix Contact zur Verfügung gestellt. Die Genauigkeit der Realisierbarkeitsanalyse kann nur so genau sein, wie die zur Verfügung gestellten Listen.

**Kundeninformationen**

Forma: Stadtwerke Proxheim

Kunden-Nr.: \_\_\_\_\_

Kontaktperson: \_\_\_\_\_

Telefon-Nr.: \_\_\_\_\_

E-Mail: \_\_\_\_\_

**Beschreibung der Anwendung**

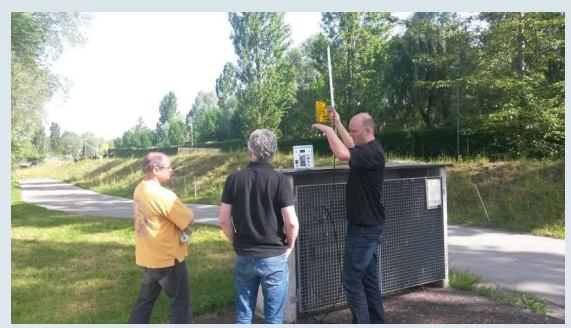
In dem nächsten Projekt müssen sie die Listen (logis und analog von 3 weiteren Anlagen HSH-W1) (Scheidhorn und H8 Neuhäuser) an einen zentralen Mast (H8 Stenegg) bringen (mit Modus Anwendung in dem zentralen Radiokegels, d.h. eine Mutuaquidreinerung aufbauen.

Stellen Sie sicher, dass Sie immer mit der aktuellen Dokumentation arbeiten.  
 Diese steht unter der Adresse [www.phoenixcontact.net/datalog](http://www.phoenixcontact.net/datalog) zum Download bereit.





# Feasability test



## Test report

Realisierbarkeitsanalyse von Funkstrecken

© PHOENIX CONTACT 2016-01-19

Dieser Bericht dient zur Darstellung der Realisierbarkeit einer Funkstrecke mit Phoenix Contact Funksystemen. Dieser Bericht garantiert in keiner Weise den Funkbetrieb, sondern dient als Vorabberachtung der Funkstrecken. Die Realisierbarkeit sollte möglichst durch eine Vor-Untersuchung nachgewiesen werden. Wie in dem Bericht enthaltenen Listen wurden Phoenix Contact zur Verfügung gestellt. Die Genauigkeit der Realisierbarkeitsanalyse kann nur so genau sein, wie die zur Verfügung gestellten Listen.

**Kundeninformationen**  
 Firma: Stadtwerke Hötting  
 Kunden-Nr.: \_\_\_\_\_  
 Kontaktperson: \_\_\_\_\_  
 Telefon-Nr.: \_\_\_\_\_  
 E-Mail: \_\_\_\_\_

**Beschreibung der Anwendung:**  
 In dem nächsten Projekt müssen die drei Listen (digitale und analoge von 3 weiteren Anlagen (HöWi) Schmelzofen und Hei Häusaer) an einen zentralen Punkt (HöStanzregg) bringen (mit Modbus Anbindung in dem zentralen Radioequipment), d.h. eine Multipunkterbindung aufbauen.

Stellen Sie sicher, dass Sie immer mit der aktuellen Dokumentation arbeiten.  
 Diese steht unter der Adresse [www.phoenixcontact.net](http://www.phoenixcontact.net) zum Download bereit.



Feasability test forest

Feasability test city

Feasability test tunnel



# Feasibility test forest



**Waterworks**

- 868 MHz (Master)
- 9,6 kbps
- 8 dBi Yagi



**Obstacles**

- spruce forest



**Water supply well**

- 868 MHz (Slave)
- 9,6 kbps
- 8 dBi Yagi



# Feasibility test city



### Wastewater treatment plant

- 868 MHz (Master)
- 9,6 kbps
- 12 dBi Yagi

### Obstacles

- Trees
- Buildings
- A44 bridge

### Pump station

- 868 MHz (Slave)
- 9,6 kbps
- 4 dBi OMNI





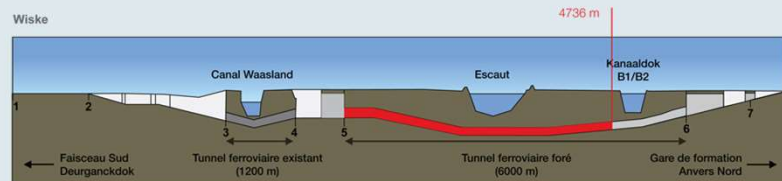
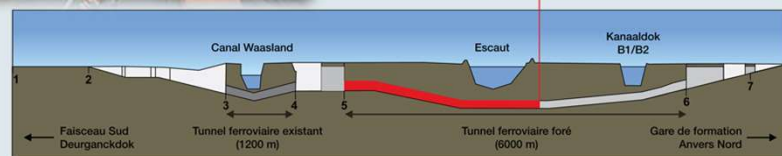
# Feasability test tunnel

## Tunnel information:

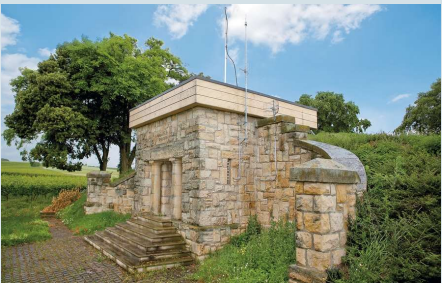
- Length ca. 1400 m
- 4 roads each 3,75 m width
- Hight ca. 5 m
- No lign of sight

## Test results:

- RSSI Signal 2,4 GHz: 1,3 V (OMNI)  
2,5 V (PANEL)
- RSSI Signal 868 MHz: 2,3 V (OMNI)  
2,9 V (PANEL)



# Successfully implemented customer projects



Water supply



Wastewater disposal



Process automation



Oil & Gas



Power generation / distribution



Transportation infrastructure



Machine building



Warehouse logistics



# Water Supply „Zweckverband Seebachgebiet“



„We have saved a lot of time and money by using the Radioline wireless system“, says Hermann-Josef Hofmeister from the waterworks Osthofen.

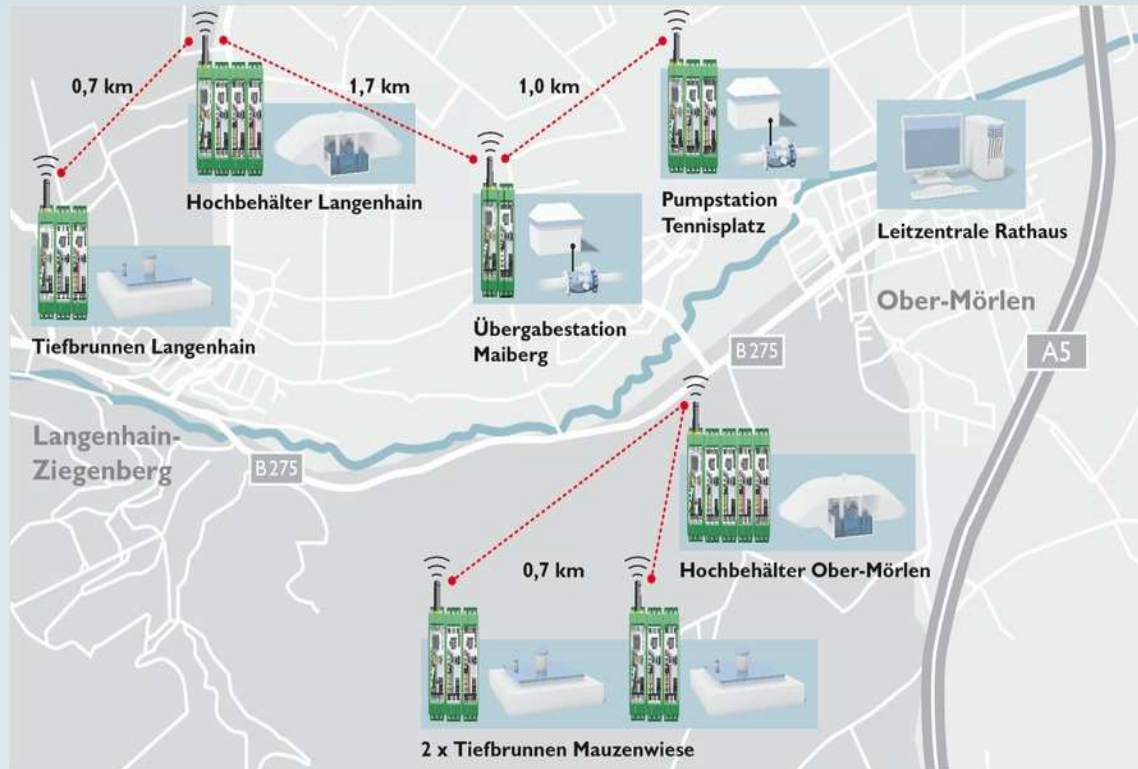
The water supplier “Zweckverband Seebachgebiet” uses an industrial wireless solution based on the Radioline system from Phoenix Contact for communication between the various substations.



Product  
overview



# Water Supply „Stadtwerke Obermörlen“



„The radio links are stable and have not even failed since the first day”, says Karlheinz König.

Most of the substations are controlled by a telephone network whose cables have decayed over the years.

This is why the Radioline wireless system now reliably links the distant outdoor structures to the control system.



Product  
overview

# Central wastewater plant Wilhelmshaven



"By using the wireless solutions, we have solved numerous challenges, such as the replacement of wear-prone slip rings, and saved a lot of money," sums up Frank Jakobs.

As part of the modernization of the wastewater treatment plant, four secondary sedimentation tanks, sand traps and pumping stations and digestion towers were equipped with a Phoenix Contact wireless system.



Product  
overview



# Wastewater plant RWE Power Neurath



"The commissioning of the Radioline modules has proven to be really easy", sums up Stefan Strasser from RWE.

As part of a modernization, the treatment plant should be able to be operated via a remote control operation.

Wireless technology and other components from Phoenix Contact contribute to the flexible and reliable operation of the system.



Product  
overview



# Foundry MPG Mendener Präzisionsrohr



"By using the wireless solutions, we were able to replace the interference-prone cable drums and saved a lot of money", sums up Thomas Vos from Bregar Systems Engineering.

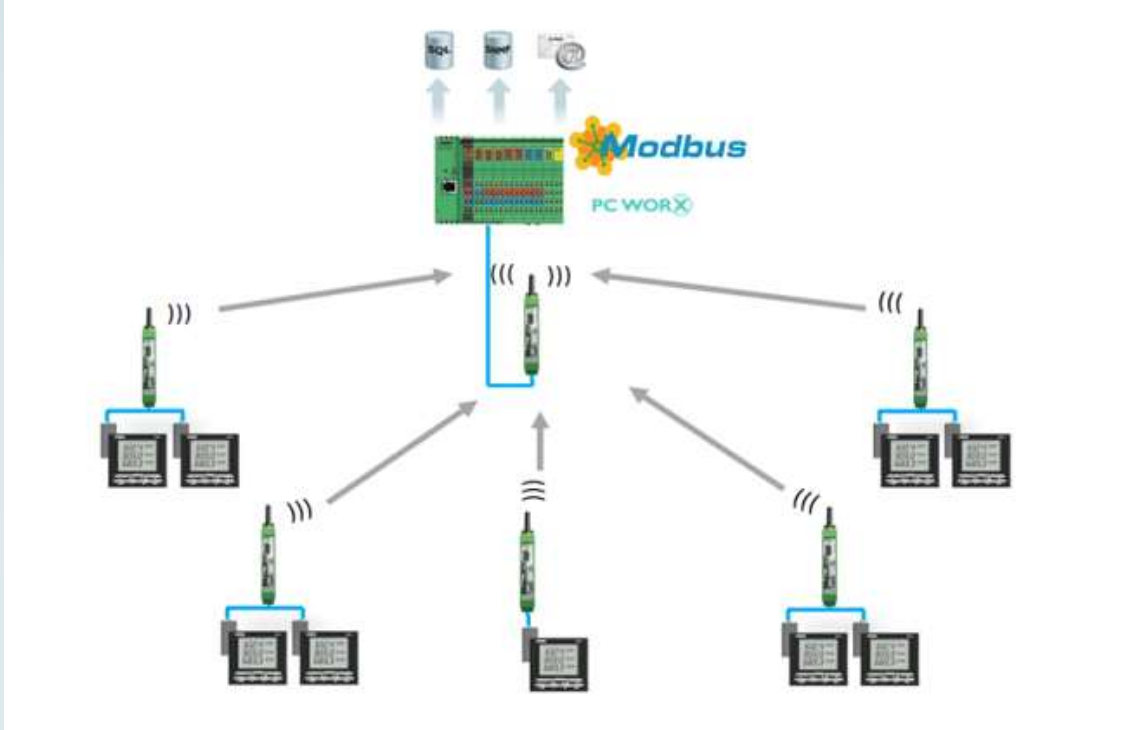
At MPG, the metals to be melted are transported to the furnace via charging trolleys.

With the Wireless MUX, the signals are sent from the charging trolley to the central machine control.



Product  
overview

# Metal production Walter Mester



"We were not sure that wireless communication always works reliably in the harsh environment of a forge. But after the implementation of a similar application in another forge, all doubts are dispelled", sums up Thomas Besbes from Isertech GmbH.

In order to benefit from tax deductions for energy-intensive businesses, energy consumption must be recorded transparently.

The implemented solution shows how the energy consumption can be determined transparently by means of measuring devices systematically installed at the energy focal points in combination with a reliable Radioline wireless transmission.



Product overview



# Glas production NSG Group



"We were enthusiastic about the fast and competent support of Phoenix Contact and could hardly believe our eyes when we realized that Radioline itself can transmit through several halls, walls and other obstacles", says Björn Niemann.

A lot of energy has to be expended for the glass production, therefore the energy acquisition and the resulting increase in efficiency in the production is unavoidable.

The Radioline wireless system not only helps to transparently record energy consumption, but also to increase cost-effectiveness.



Product  
overview





# Glas production Saint-Gobain



"We could hardly believe that Radioline could transmit data even through the rather thick reinforced concrete ceiling. The setup was a child's play, with just one turn on the wheel, the inputs and outputs are assigned to each other", explains Wilfried Brepols.

The windows installed in cars are heated to more than 600° C in the furnace during their production and then tempered by mobile refrigeration units due to the rapid cooling.

The Radioline system transmits the signals from the cooling units through a ceiling to the controller in the building basement.



Product  
overview

# Oil refinery Petronor



A refinery utilizes hundreds of thousands of barrels of oil every day. Between the individual process steps, liquids and gases are produced, which are constantly pumped back and forth between the process plants and storage tanks via pipelines.

At the Petronor refinery in Muskiz, Spain, the Radioline wireless system provides remote monitoring of valve positions, pump status and system pressures.



Product overview





# RWE power plant Westfalen



In extensive infrastructure facilities, data often has to be transmitted from remote outstations to the control center.

In this way, the measured values recorded for documentation can be easily and economically transferred to the control system.

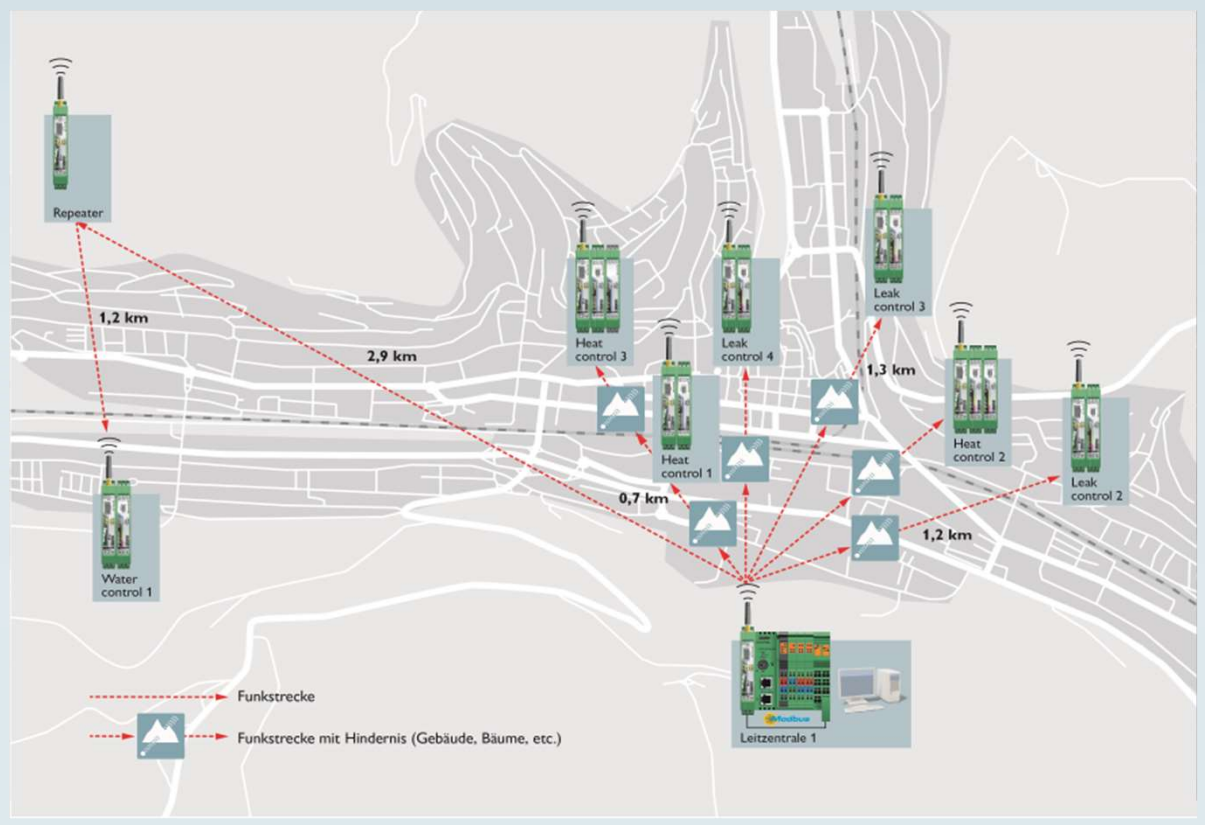
For this purpose, RWE uses the industrial wireless system Radioline from Phoenix Contact.



Product  
overview



# Leakage monitoring „Albstadtwerke“

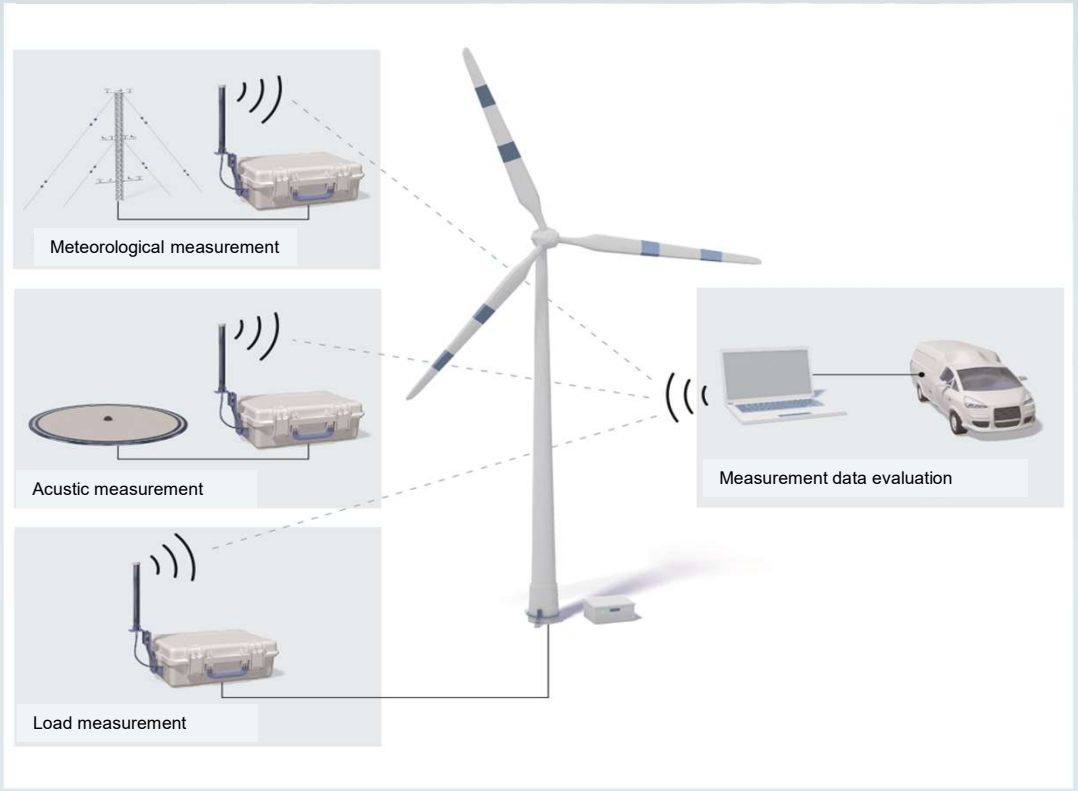


"New underground cables could not be laid due to the available budget and local conditions. A mobile communication solution was also out of the question, since we need to be able to exert influence in the event of a fault", sums up Thomas Haas.

To ensure that the pipelines required for the energy supply (district heat and water) always function perfectly, they must be continuously monitored.

By using Radioline, all measurements can now be recorded continuously and obstacles can be passed.

# Generation plants certification - MOE



"By using the autonomous wireless measuring boxes, we save a lot of wiring time during installation", sums up Christoph Thiel from Moeller Operating Engineering GmbH.

In total, three measuring boxes will be placed around the wind turbine. A box is placed on the acoustic sensor, one near the plant control and the last finally on the meteorological sensor mast.

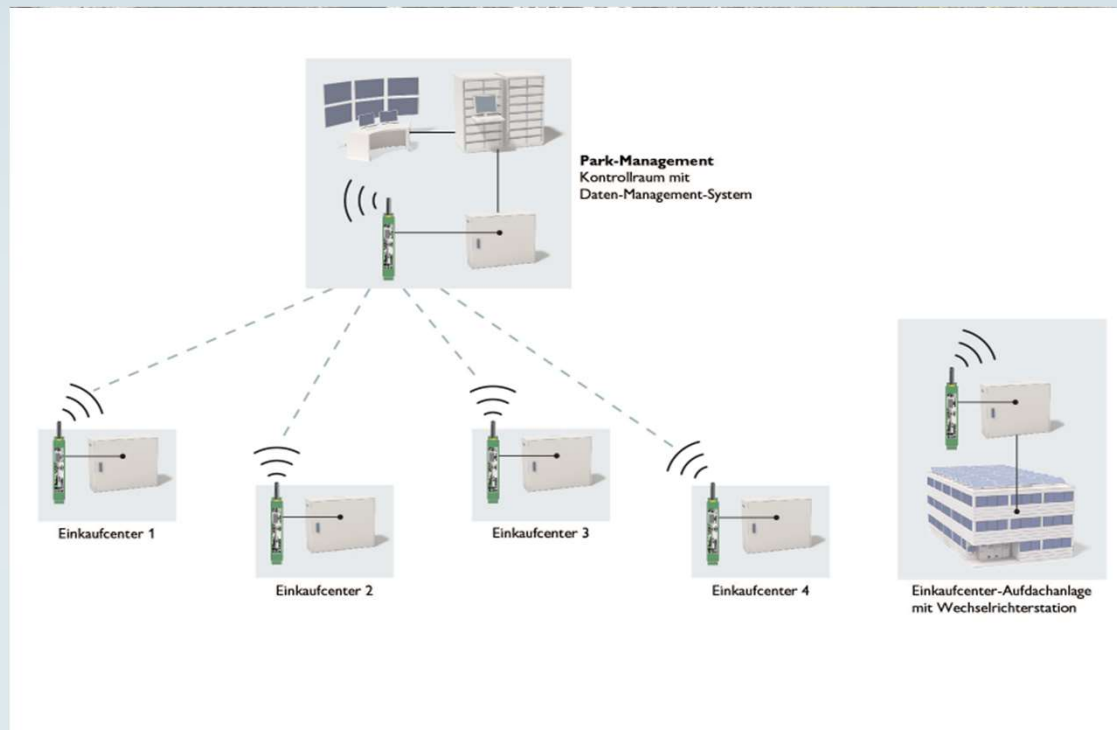
Radioline pass the recorded data wirelessly to their remote stations in the parked vehicle, which they transfer to the computer. There, the data is archived and processed.



Product overview



# Wireless networking of PV inverters



ValloSol GmbH specializes in the technical operation of renewable energy producers.

The number of photovoltaic systems installed on the rooftops of buildings and in the open air has risen steadily in recent years. In order for the operators to achieve the highest possible return, central plant monitoring plays an important role

With the Radioline system, various remote rooftop systems can be combined to form a network and transmit the Modbus-RTU coded data to a data management system.



Product  
overview



# Erasmus Bridge Rotterdam



Due to the tides of the North Sea, not every ship can pass under the Erasmus Bridge in Rotterdam at any time.

To prevent damage to the ships and the bridge, six scoreboards visualize the current maximum headroom.

The corresponding analog values are obtained by the display boards of a small AXC 1050 controller via the Radioline wireless system.



Product  
overview

# Lighting Gent-Terneuzen canal



The lighting of the Dutch section of the canal Gent-Terneuzen should be switched centralized and decentralized.

Along the canal are a total of 17 control boxes for switching the lighting.

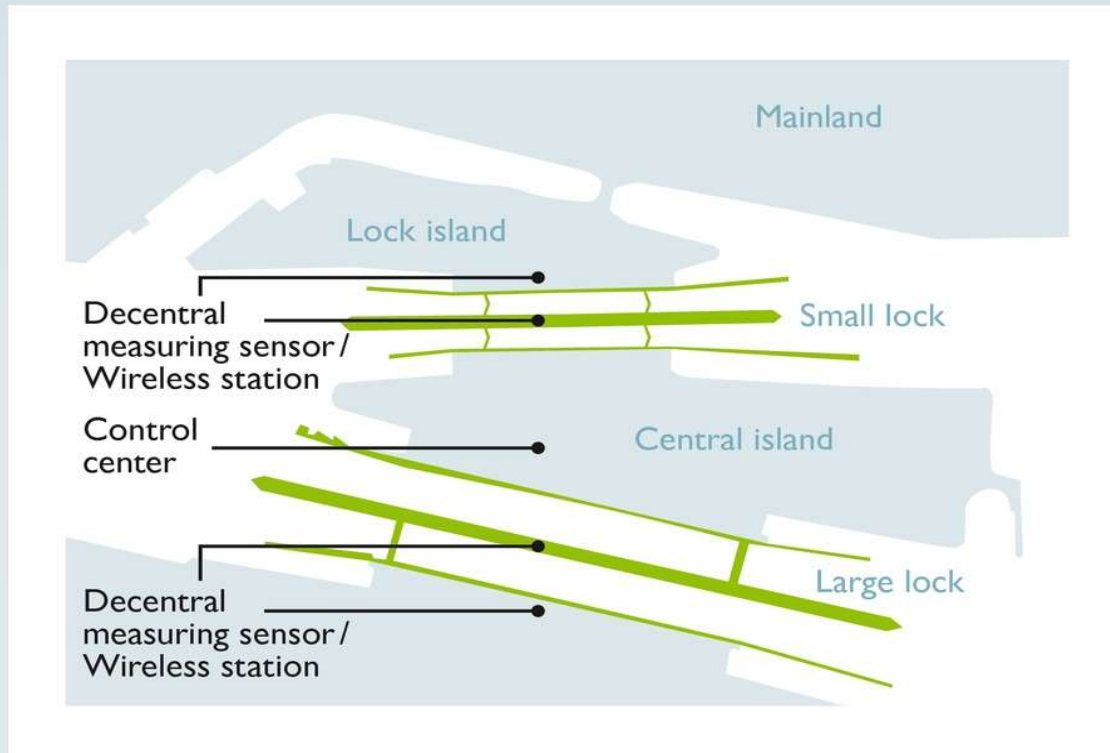
To transmit the control commands, each control box includes a Radioline 868 MHz module and an I/O extension module.



Product  
overview



# Watergate Kiel-Holtenau



“All measured values can now be permanently recorded so that we can respond promptly to early incidents,” says Jürgen Glözl from Glözl Baumesstechnik.

During construction, high-quality sensors measure all important points of the lock construction, whereby the remote measuring stations are connected via Radioline wireless systems.



Product  
overview



# Packaging machines from Haloila



"The previous design of the Octopus machines has significantly reduced the data transmission between the actuators of the control system and the actuators in the moving parts," sums up Janne Koskela.

The wireless modules FL BT EPA provide a reliable and wear-free solution for the communication between central control and rotating machine parts.

[Video](#)



[Product overview](#)

# Automation of transport systems



Industrial wireless systems are the solution for reliable communication between the central control system and the shuttle.

Fast roaming, real-time communication between controller and carry, and sufficient reserve even for data-intensive applications, are just some of the advantages of intralogistics wireless systems.



Product overview

# Your benefit

- Easy and fast installation
- No earthworks
- No breakthroughs
- No maintenance costs
- High flexibility
- No fees

**Cost and time saving**

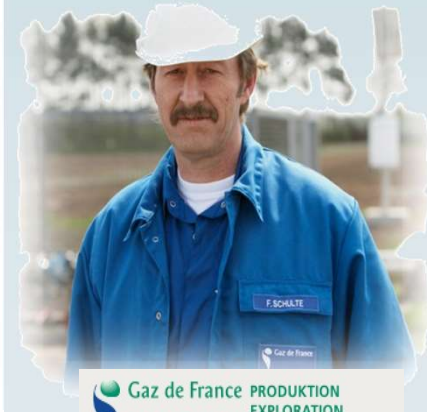


**WG**  
WASSERWERK ZWECKVERBAND SEEBACHGEBIET

*„Using the service of the cost free path study the hill was detected already during the planning phase.“*

*„The Trusted Wireless technology allows IO data transfer over big distances.“*

*„By using Radioline we have saved a lot of time and money.“*



**Gaz de France PRODUKTION EXPLORATION DEUTSCHLAND GMBH**

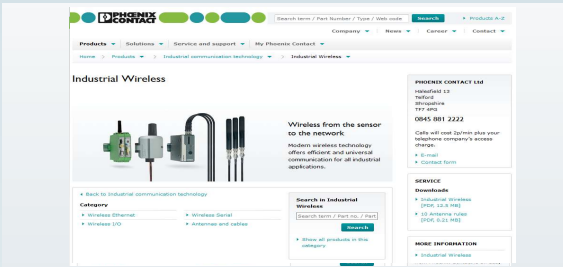
*„The continous wireless transmission of the measured values increases the process reliability.“*

*„In search of an alternative for expensive cables and earthworks we have decided to use the Trusted Wireless devices from Phoenix Contact.“*

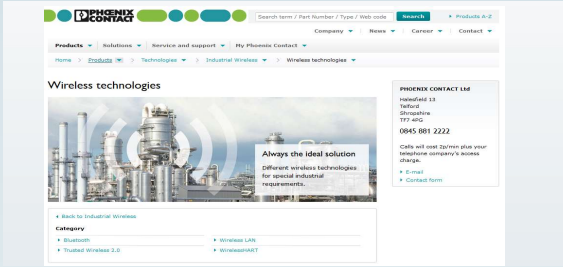
*„This technology is trend-setting for us“*



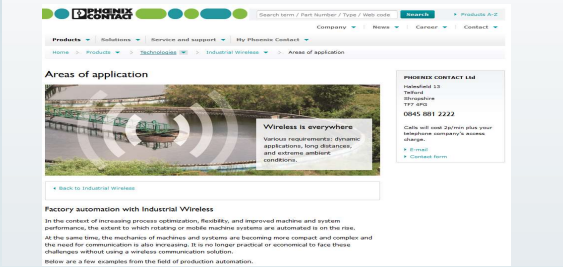
# Further information on the homepage



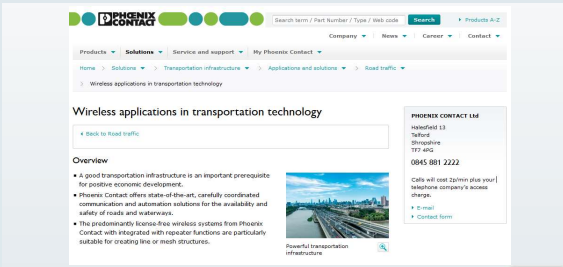
Product information



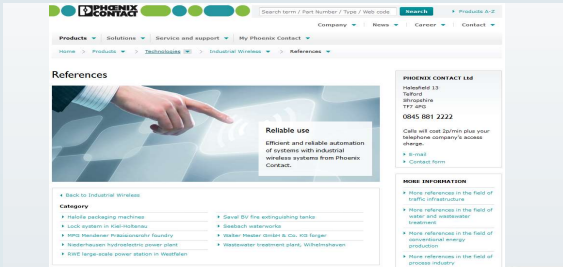
Technology informations



Applications



Solutions



References



PC World (internal)

