



# Willkommen

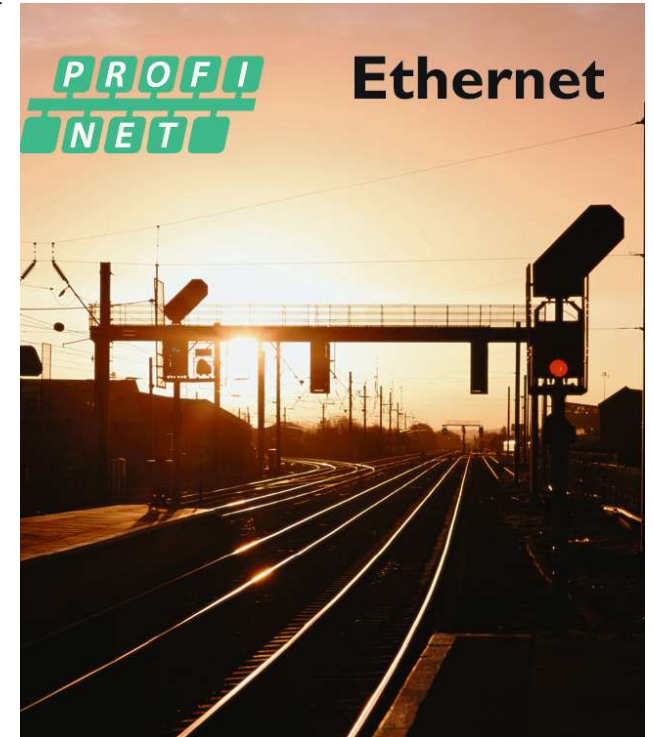
## Aplicaciones

## Proyectos con PROFINET

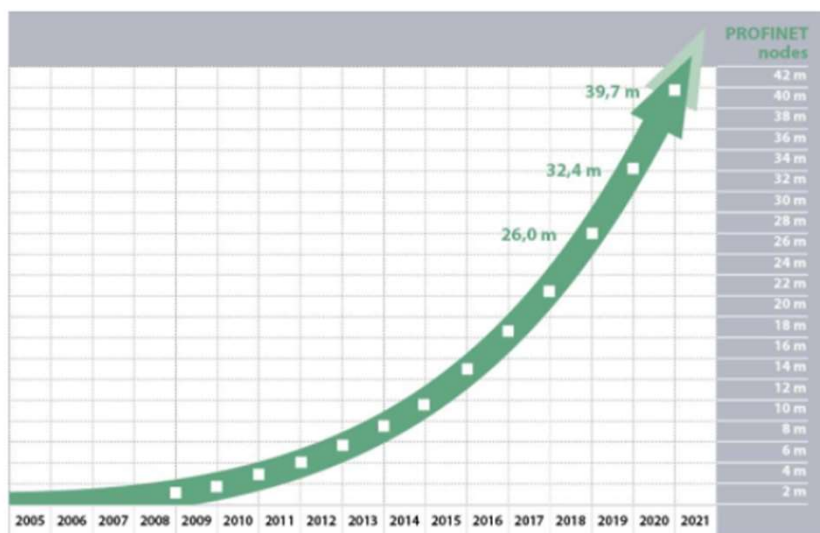
# Agenda

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- PROFINET
  - Performance Diagnostic Safety Energy Management Machine Building
  - Conformance Classes
  - Applications
    - Factory Automation
    - Infrastructure
    - Energy
    - Process
- 



PROFINET has beaten all previous records in 2020 with a total of 7.3 million products placed on the market. The number of installed PROFINET devices rose by more than 22% in comparison to the previous year, reaching a combined total of 40 million



*PROFINET is the open, cross-vendor Industrial Ethernet standard for production and process automation.*



## PROFINET Technology

The Easy Way to PROFINET—North America Edition

PROFINET

# Organization



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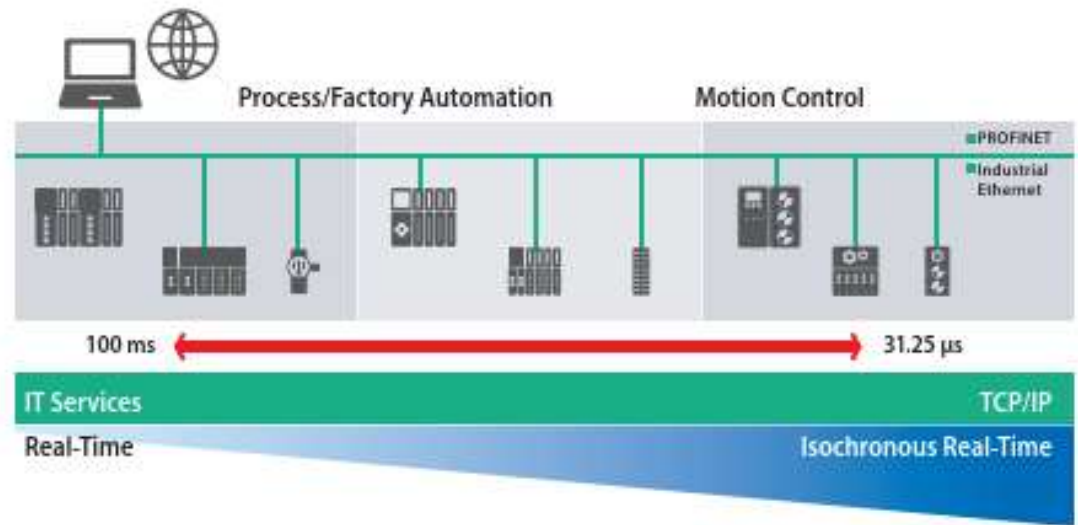


PROFINET

**Performance Diagnostic Safety Energy Management Machine Building**

## Performance

PROFINET is designed for all branches of industrial automation engineering:



## PROFINET

# Performance Diagnostic Safety Energy Management Machine Building

## Performance

*TSN integration in PROFINET  
uses future-proof IEEE technology*

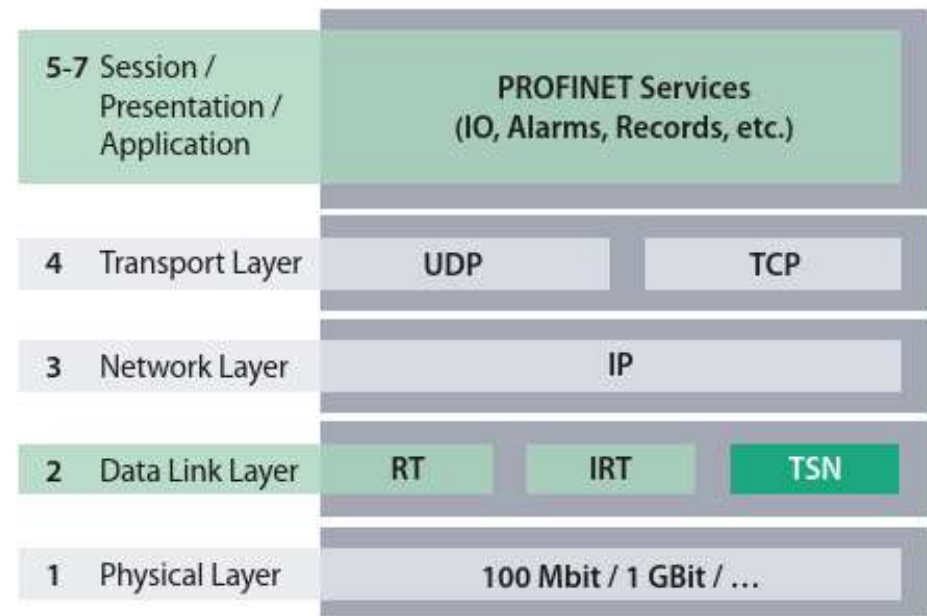
### Approach of PROFIBUS & PROFINET International (PI)

#### ► TSN and PROFINET

PI is currently working on the use of TSN for PROFINET.

The advantages are:

- Use of future-proof IEEE technology, including Gbit
- Scalable integration
- Application layer remains unchanged

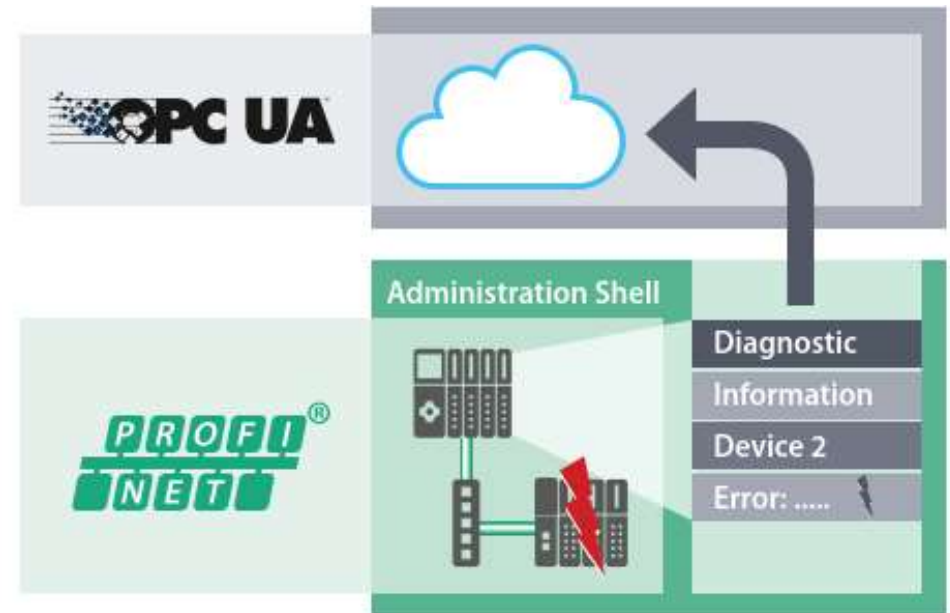


PROFINET

**Performance Diagnostic Safety Energy Management Machine Building**

**Diagnostic**

*PROFINET and OPC UA*  
*From Data to Information*



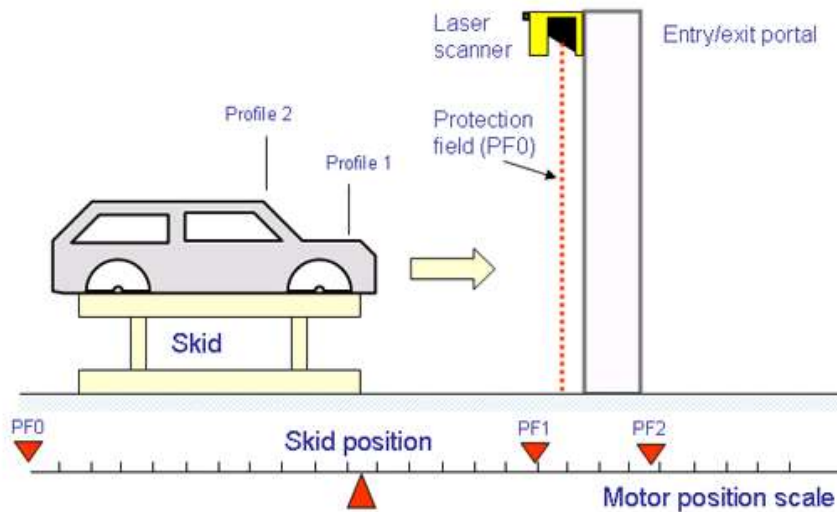
PROFINET

# Performance Diagnostic Safety Energy Management Machine Building

## Safety

### Safety in Automation

Safety has become an integral part of Automation Systems. There is hardly any machine or piece of equipment anymore which does not feature some sort of emergency stop or other means of safety device.



## F-Device Families

Remote I/O

Optical sensors

Drives

Robots

F-Gateways

PA-Devices

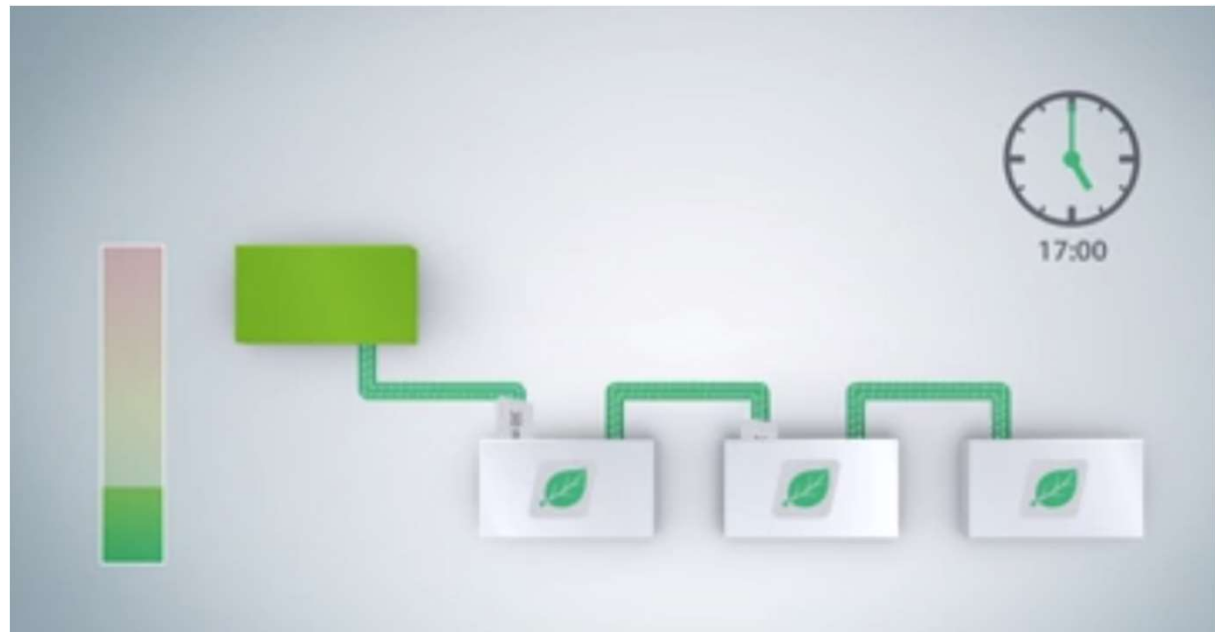


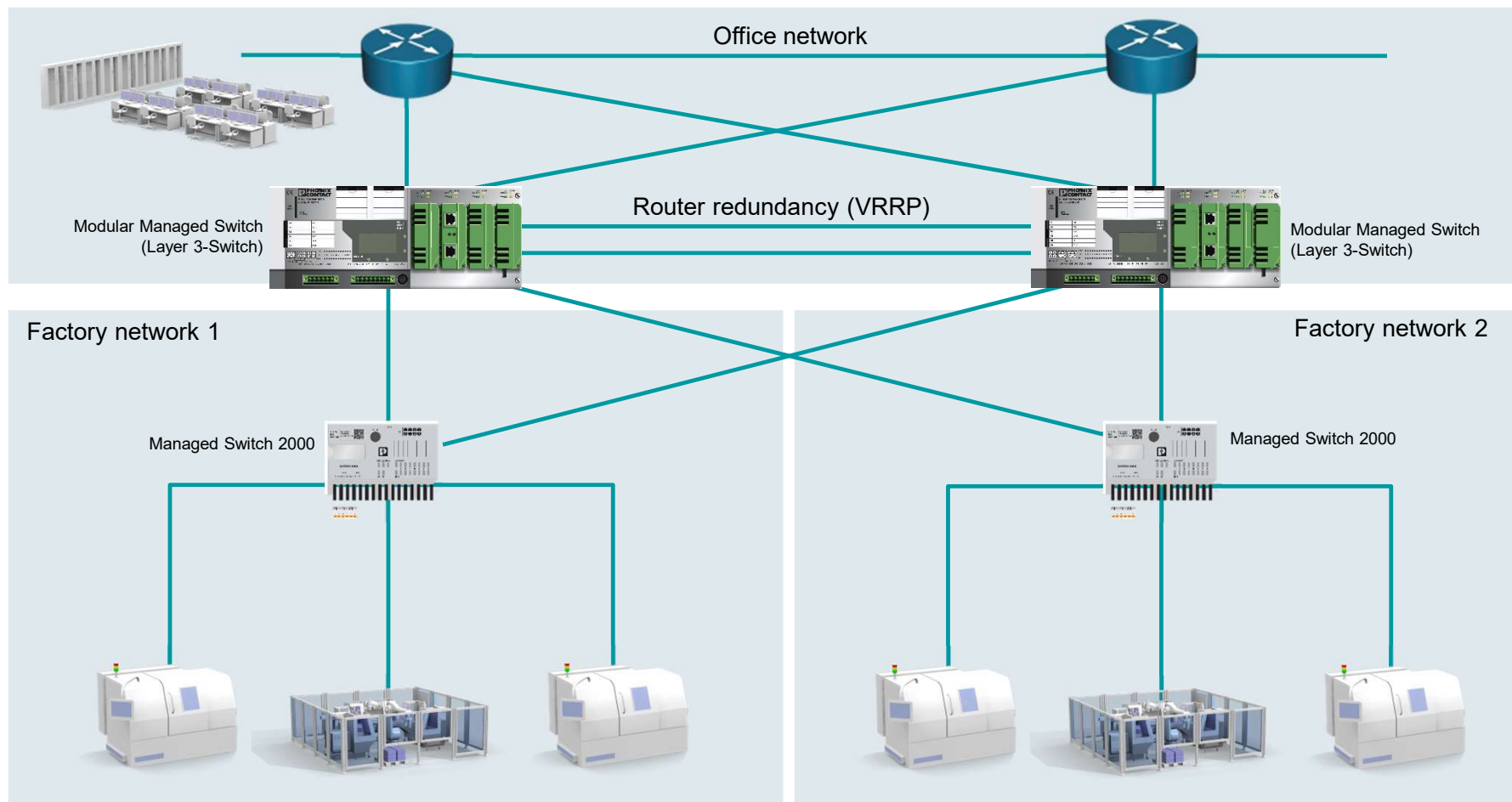


PROFINET

**Performance Diagnostic Safety Energy Management Machine Building**

**Energy Management**

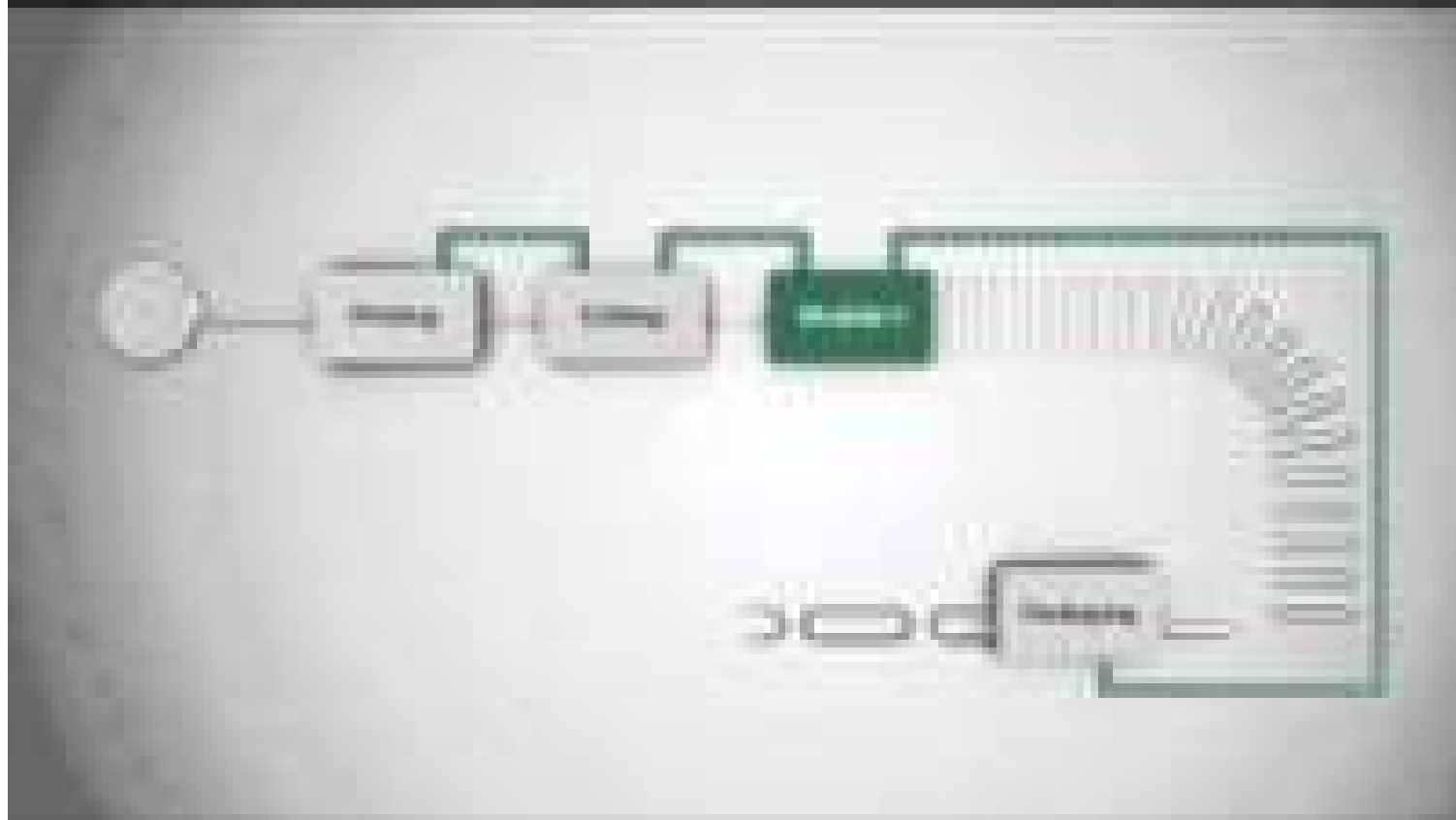





PROFINET


## Machine Building


Machine Building




# Managed Switches 2000

 Easy configuration →

 Redundancy


Security 





Profinet and  
EtherNet/IP™ support 





Unmanaged  
mode 

DHCP server 

 Automation protocols





PROFINET

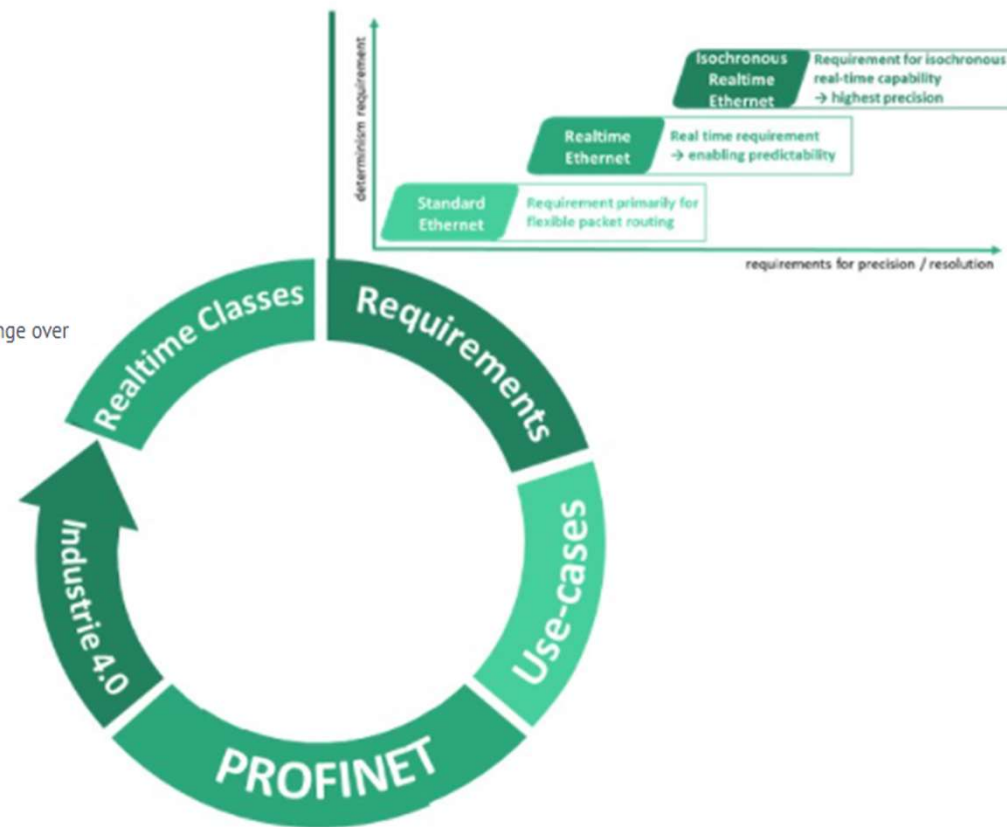
## Device Classes

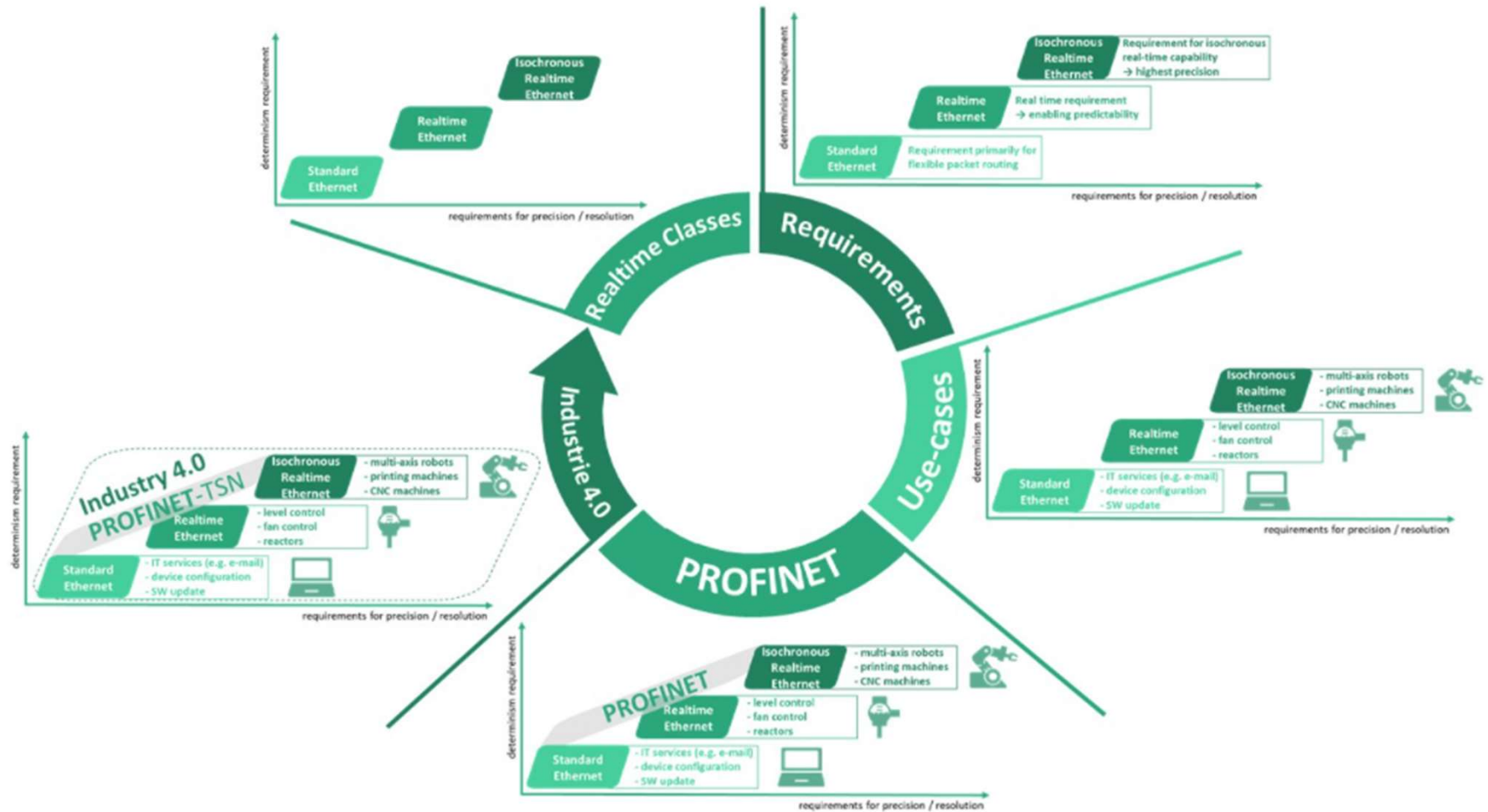
### Realtime Use Cases

#### PROFINET RT and IRT

PROFINET RT and IRT services, as well as Standard Ethernet services are forming specific *use-cases*-Clusters:

These *use-cases* are clearly defined by the requirements related to real time capability they need and will not change over time.





PROFINET

## Conformance Classes

**Conformance Classes** To meet the different requirements of automation systems, three Conformance Classes that build upon one another are defined for PROFINET. Each class has a functional scope determined for the typical area of application. The device manufacturer must consider the required Conformance Class before selecting an implementation option for the PROFINET device interface, as the type of interface implementation affects the Conformance Class that can be achieved.

CC-A

CC-B

CC-C

	Single Port	Multi Port
Conformance Class A	X	X
Conformance Class B	X	X
Conformance Class C		X

PROFINET

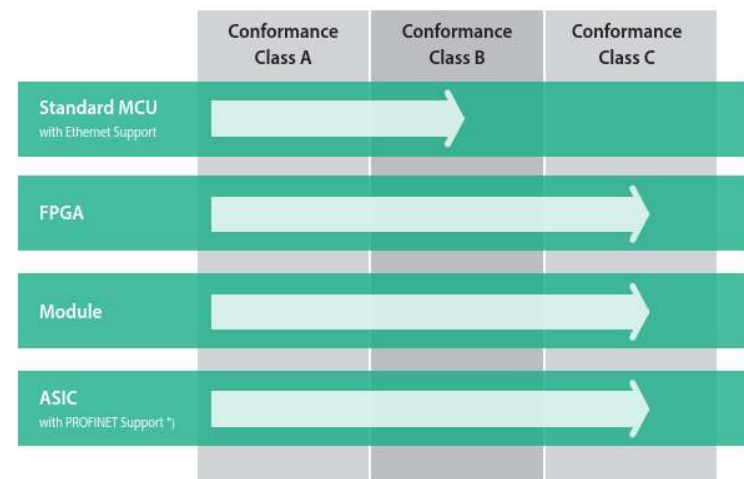
## Conformance Classes

You can choose from different options in order to implement the solution that best suits the details of the automation device:

- Design   ➤ Degree of protection   ➤ Connection method   ➤ Application
- Integrated multi-port switch   ➤ Real-time properties

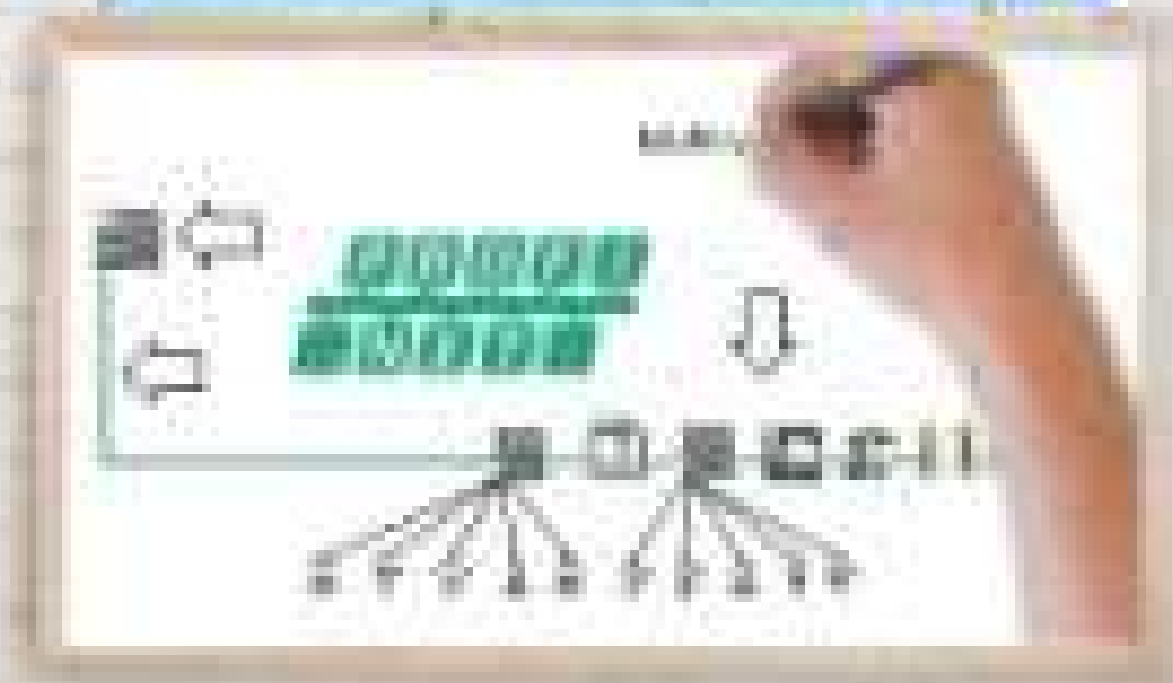
In principle, the following options are also available:

- 1: Standard microcontroller unit (MCU) with integrated or external standard Ethernet controller or FPGA
- 2: FPGA with internal or external standard or IRT-capable switch
- 3: Module with standard microcontroller or with microcontroller with IRT hardware support
- 4: ASIC with IRT hardware support and IRT-capable switch



\*) CC-C only if synchronization is available

# PROFINET 101





- Factory Automation
- Infraestructure
- Energy
- Process

## Applications

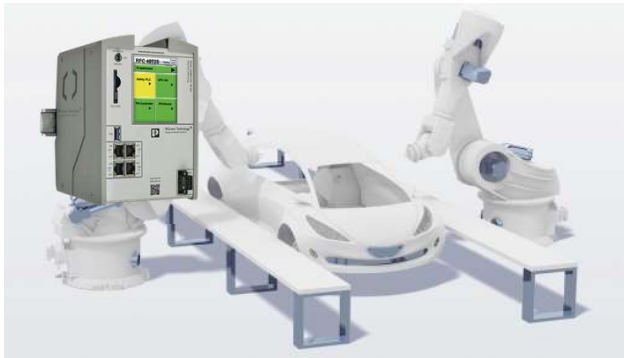
# PROFINET Factory Automation

## More than 60.000 products

<b>Operator station</b> 	<b>PLC</b> 	<b>IPC &amp; HMI</b> 	<b>Security</b> 	<b>Network</b> 
<b>Power supply</b> 	<b>Surge protection</b> 	<b>Fuse</b> 	<b>IP20 I/O's</b> 	<b>IP20 Safety I/O's</b> 
<b>IP67 IO's</b> 	<b>Terminal blocks</b> 	<b>Field Connector</b> 	<b>Profinet Cable</b> 	<b>Sensor actor cable</b> 
<b>Energy meter</b> 	<b>Current transformer</b> 	<b>Sensors</b> 	<b>Marking</b> 	<b>Service</b> 

Enhanced thinking examples !

## Examples



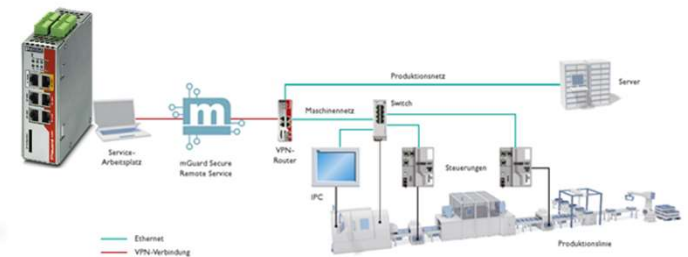
### Car manufacturer

- PILOT Cell „Body Shop“
- Library & Visualization objects
- Visualization generator
- Next body shop won



### Systemintegrator

- „Paint Shop“- Color sampling
- Substation with safety bridge technology for open communication



### Car part supplier

- Remote control via Internet
- MGuard VPN router
- mGguard secure remote service

Enhanced thinking examples !

## Examples



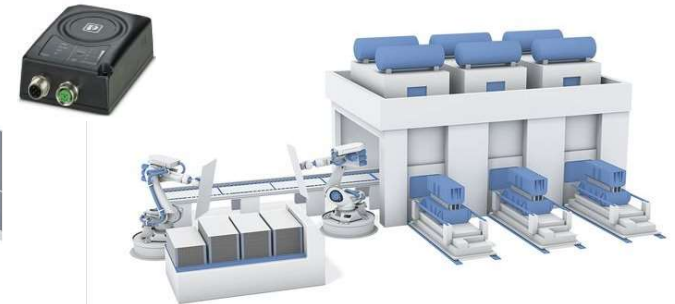
### Robot manufacturer

- Discrete high level language programming in combination with IEC 61131



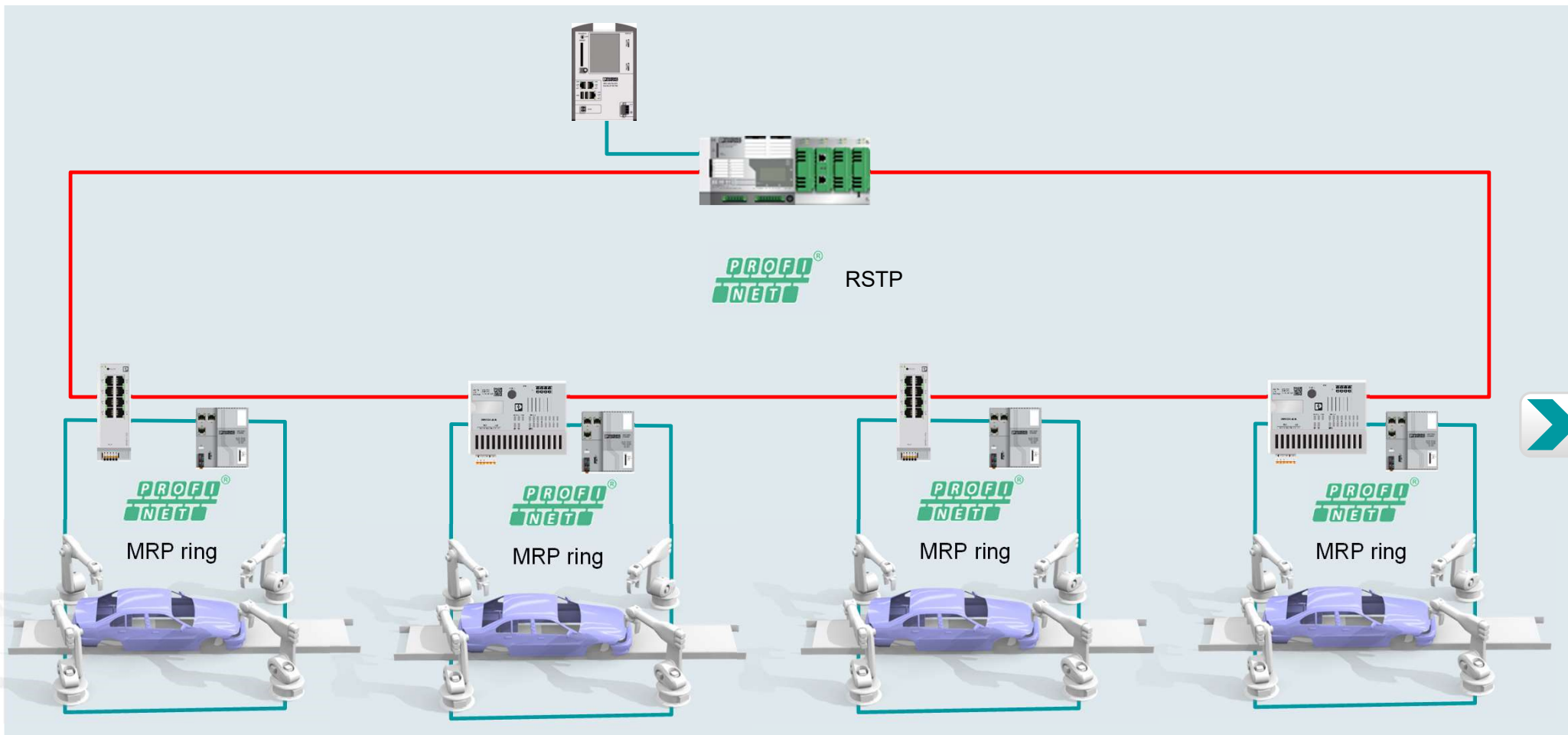
### Car manufacturer

- Data collecting
- MS SQL data base
- Cyber Security feature of PLCnext

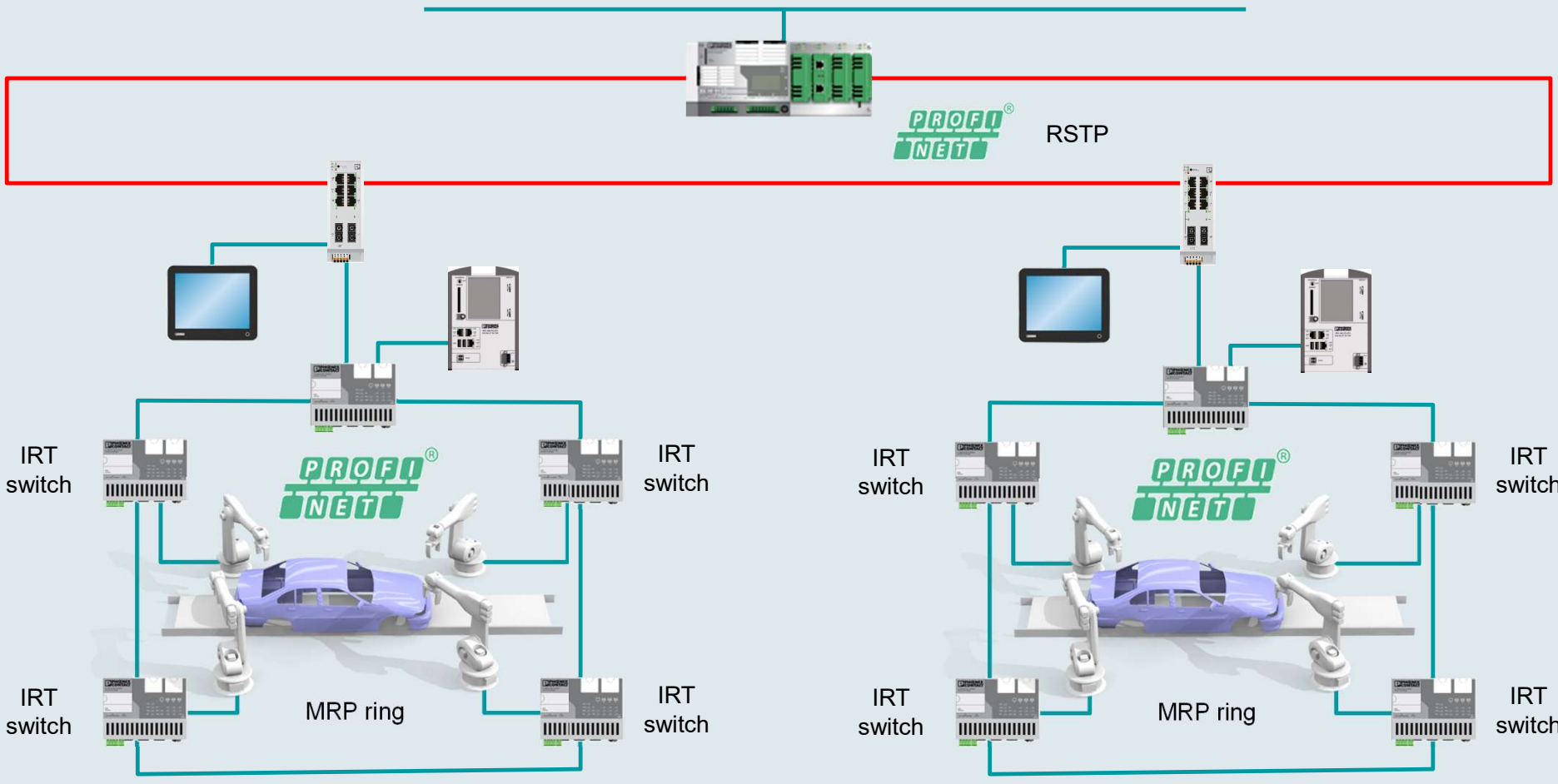


### Hydr. stamping manufacturer

- Wireless connection to moving parts
- Easy to configure
- FL EPA 2

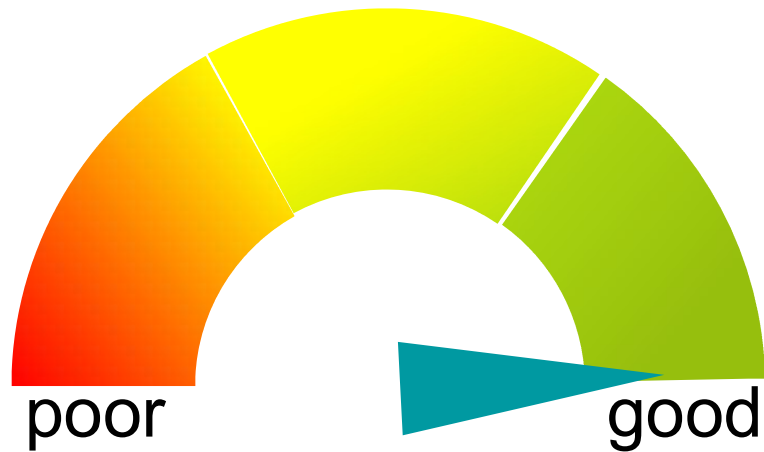






# Distribute network data intelligently

*Typical problems in unmanaged networks: As the network grows, network stability declines*



Network stability

215 Network devices



High broad-and multicast-traffic in the network

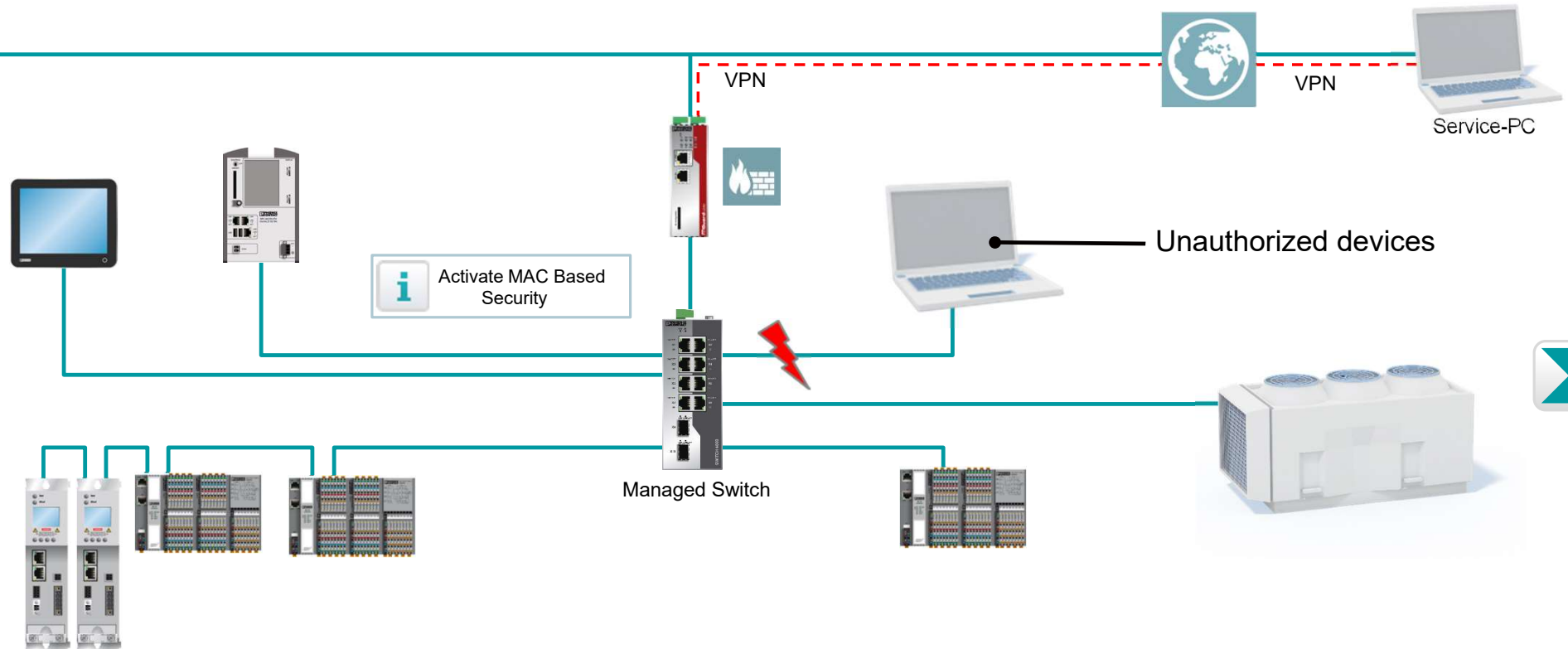
Unauthorized devices

Network loop

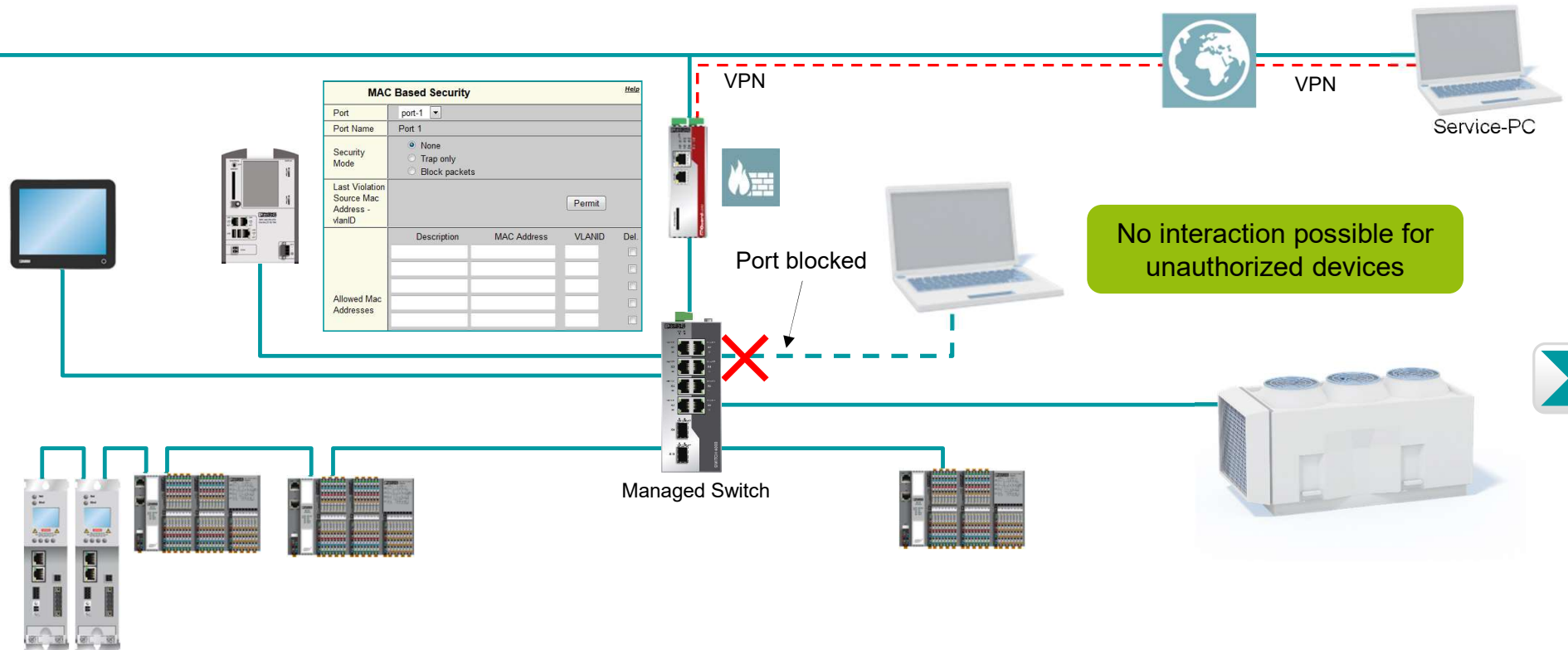
Cable and connector problems



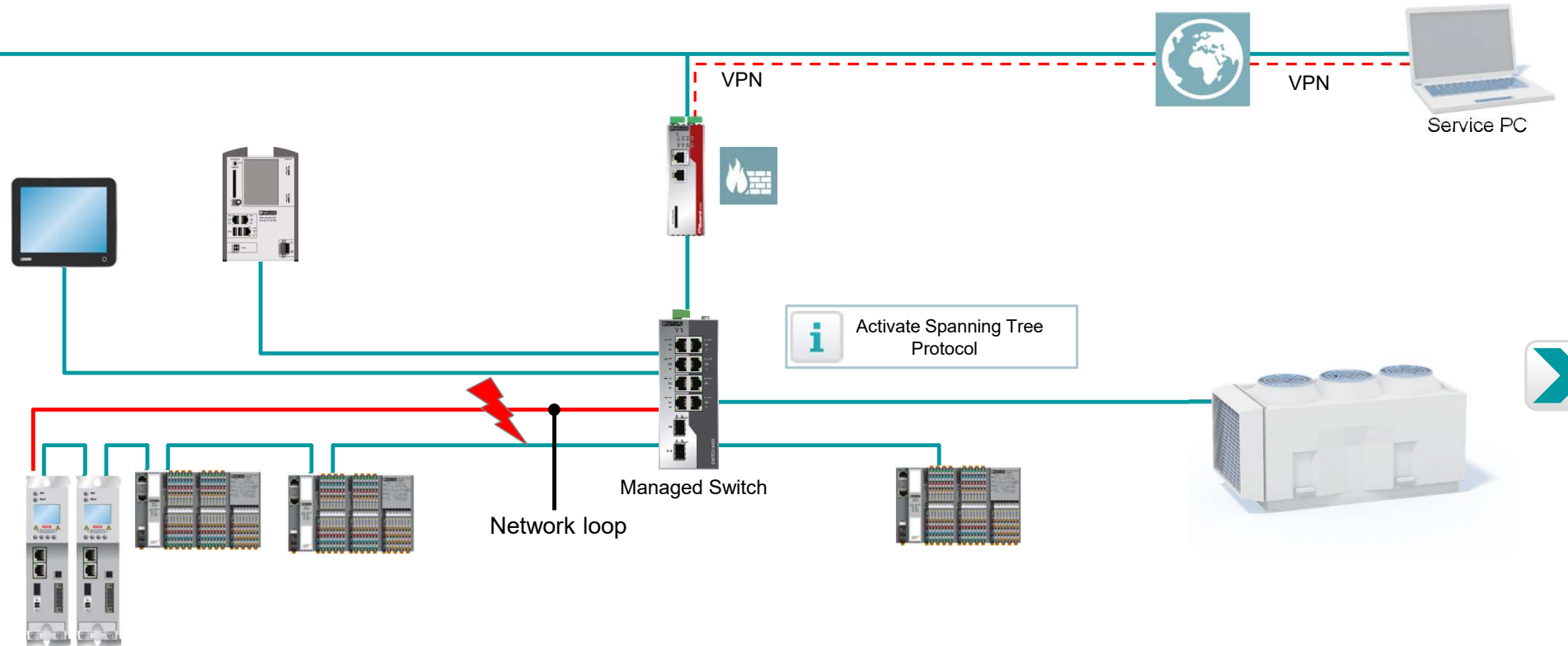
# Unauthorized devices



# Our Solution: MAC Based Security

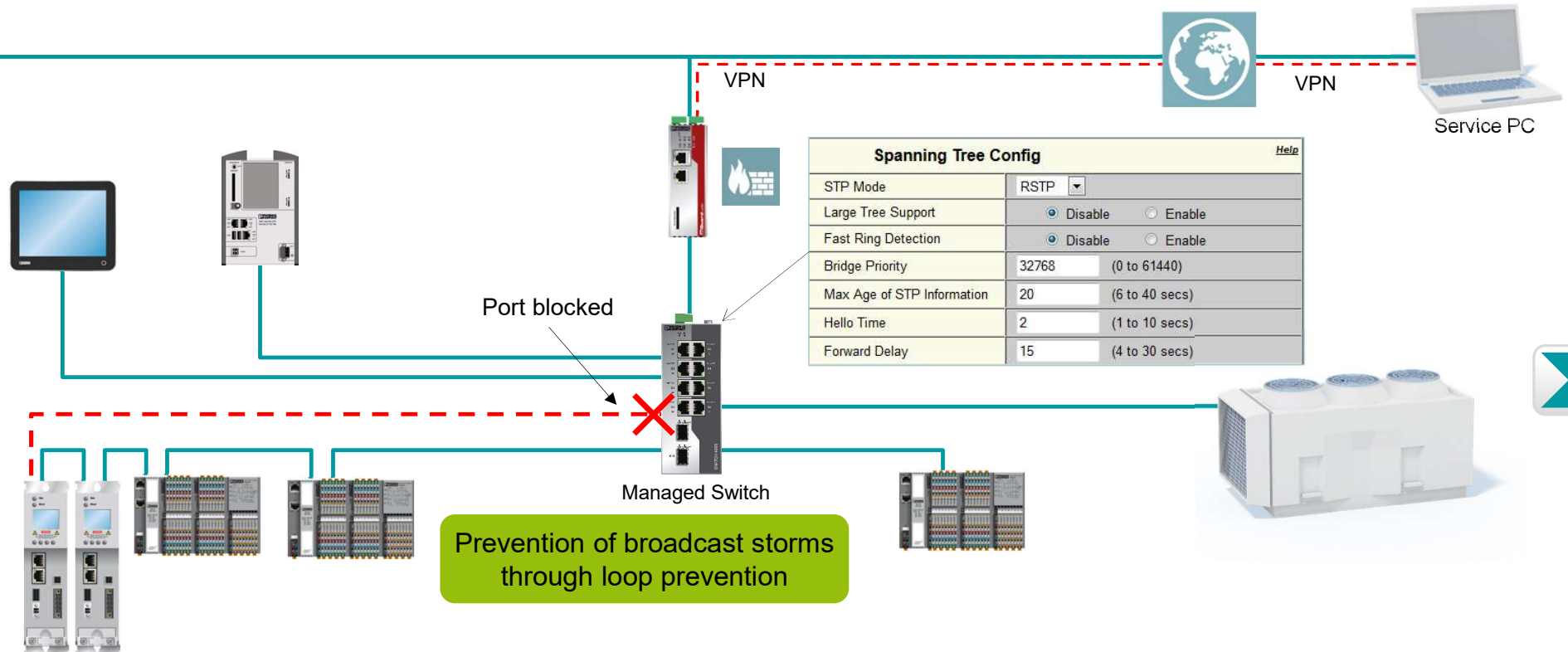


# Network Loops

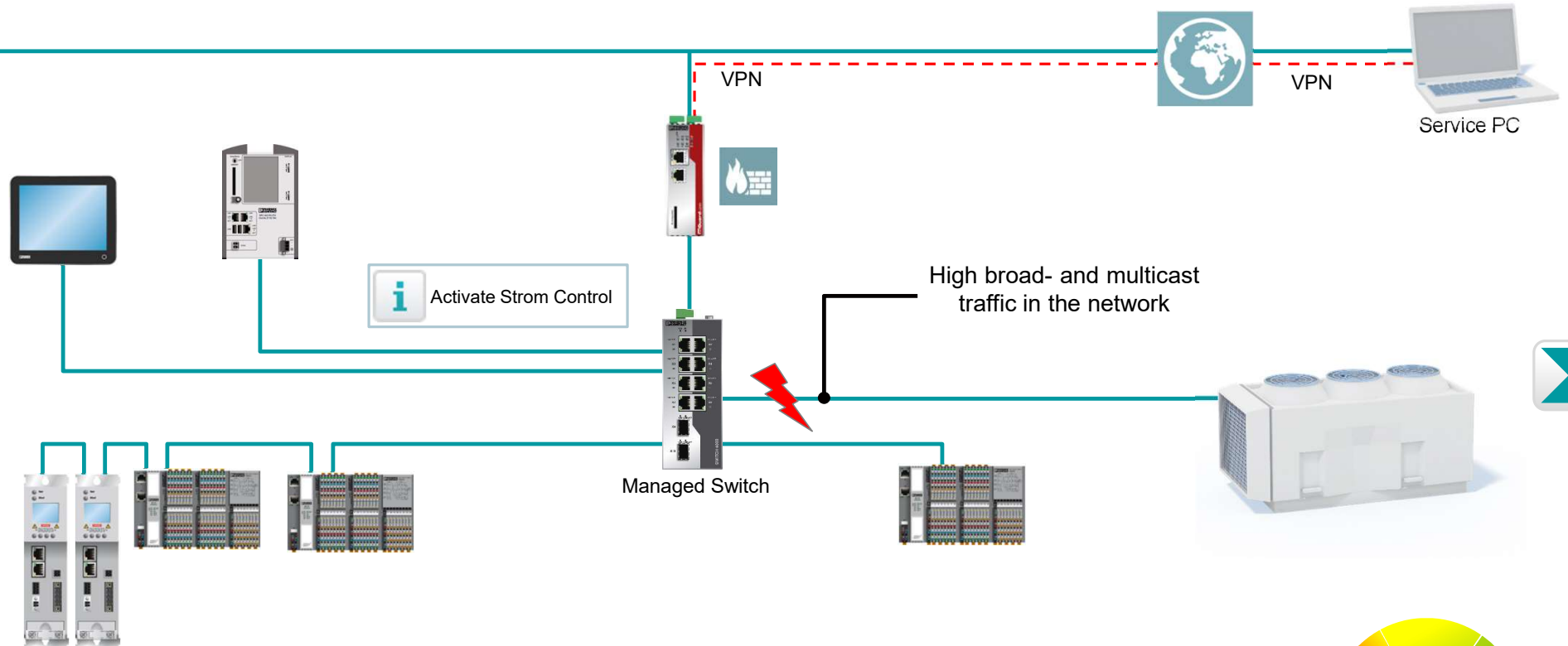




# Our Solution: Spanning Tree Protocol



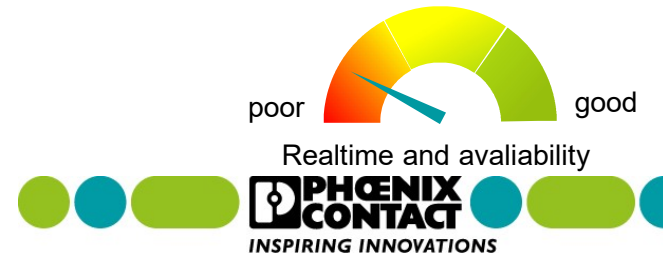
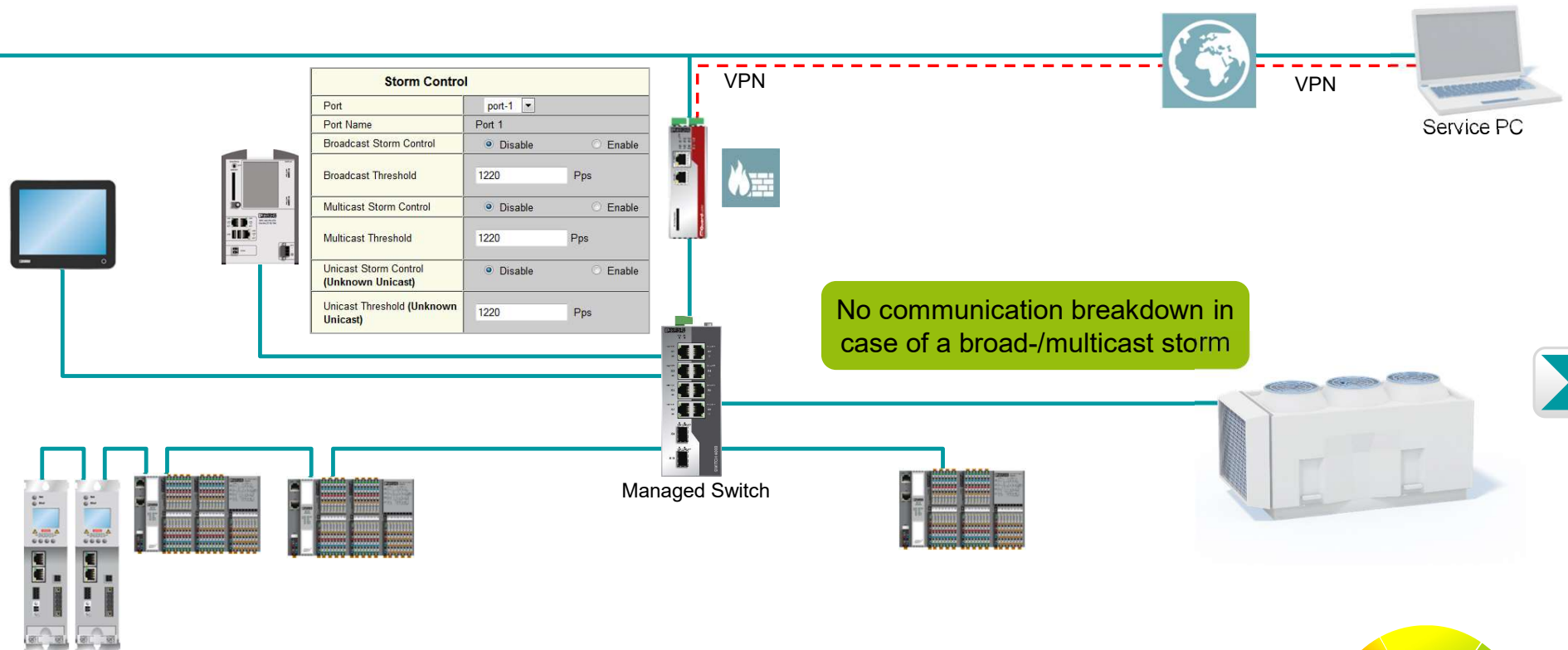
# High broad- and multicast traffic



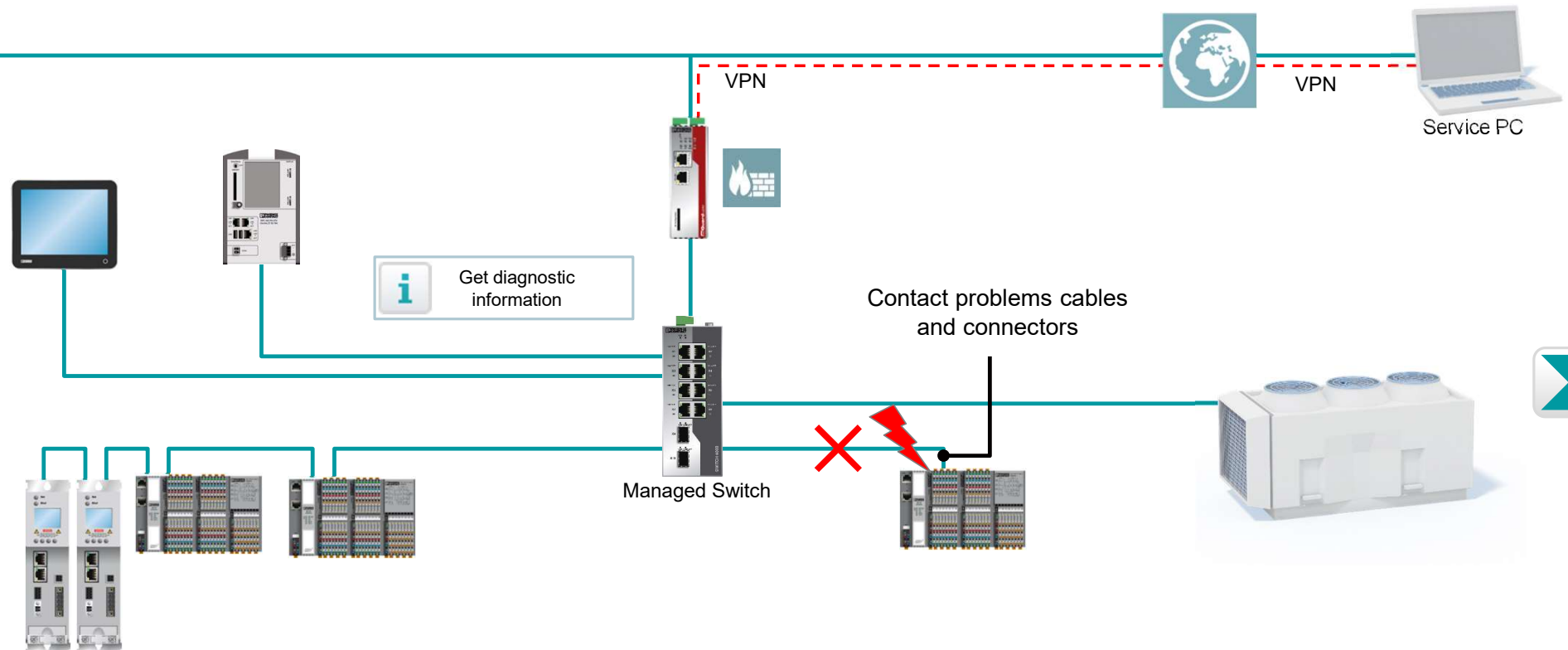
Realtime and availability

**PHOENIX CONTACT**  
INSPIRING INNOVATIONS

# Our solution: Storm control



# Contact problems of cables and connectors



# Our solution: Diagnostic information

Event Table	
System Up Time	22 min 50 sec
Time	Event
20 min 35 sec	LLDP recognized new neighbor at port 5
20 min 35 sec	Link up on Port: 5
20 min 19 sec	Link up on Port: 7
20 min 16 sec	LLDP recognized new neighbor at port 3
20 min 16 sec	Link up on Port: 3
20 min 13 sec	Link down on Port: 3
17 min 55 sec	Configuration has been saved.
17 min 30 sec	The configuration has been modified the first time after the last storing.
59 sec	Link up on Port: 3
55 sec	Link down on Port: 3
29 sec	Configuration has been saved.
25 sec	The configuration has been modified the first time after the last storing.
3 sec	Link up on Port: 3
3 sec	Configuration has been saved.
3 sec	Boot.
0 sec	RSTP disabled.
0 sec	Power Supply US2 lost

Enter password: \*\*\*\*\*

Port Statistics	
Port Number	3
Packets	4103
up to 64 Octets	2969
65 to 127 Octets	631
128 to 255 Octets	71
256 to 511 Octets	425
512 to 1023 Octets	1
1024 to 1518 Octets	6
Broadcast	307
Multicast	50
Octets	448306
Fragments	0
Undersized Packets	0
Oversized Packets	0
CRC Alignment Errors	1
Drop Events	0
Jabbers	0
Collisions	0

Clear counters  
You can set the statistic counters of all switch ports to zero.  
Enter password: \*\*\*\*\*

Port Configuration of port 3: General | RSTP

Note: This web page will be refreshed in 23 sec automatically (change the interval at the web page 'General Configuration / User Interfaces')

VPN

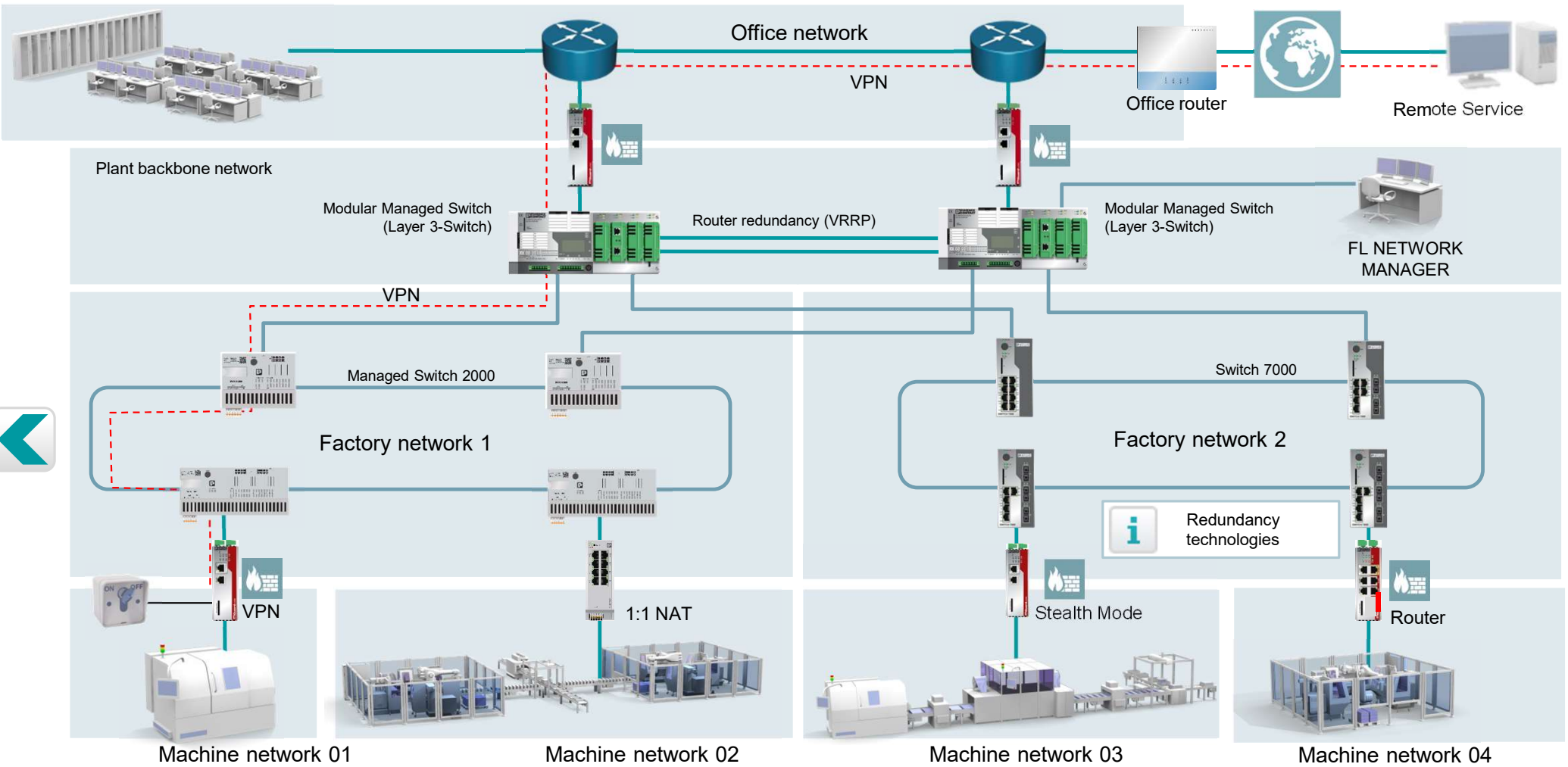
VPN

Service PC

Receive diagnostic information in case of problems with cables and connectors

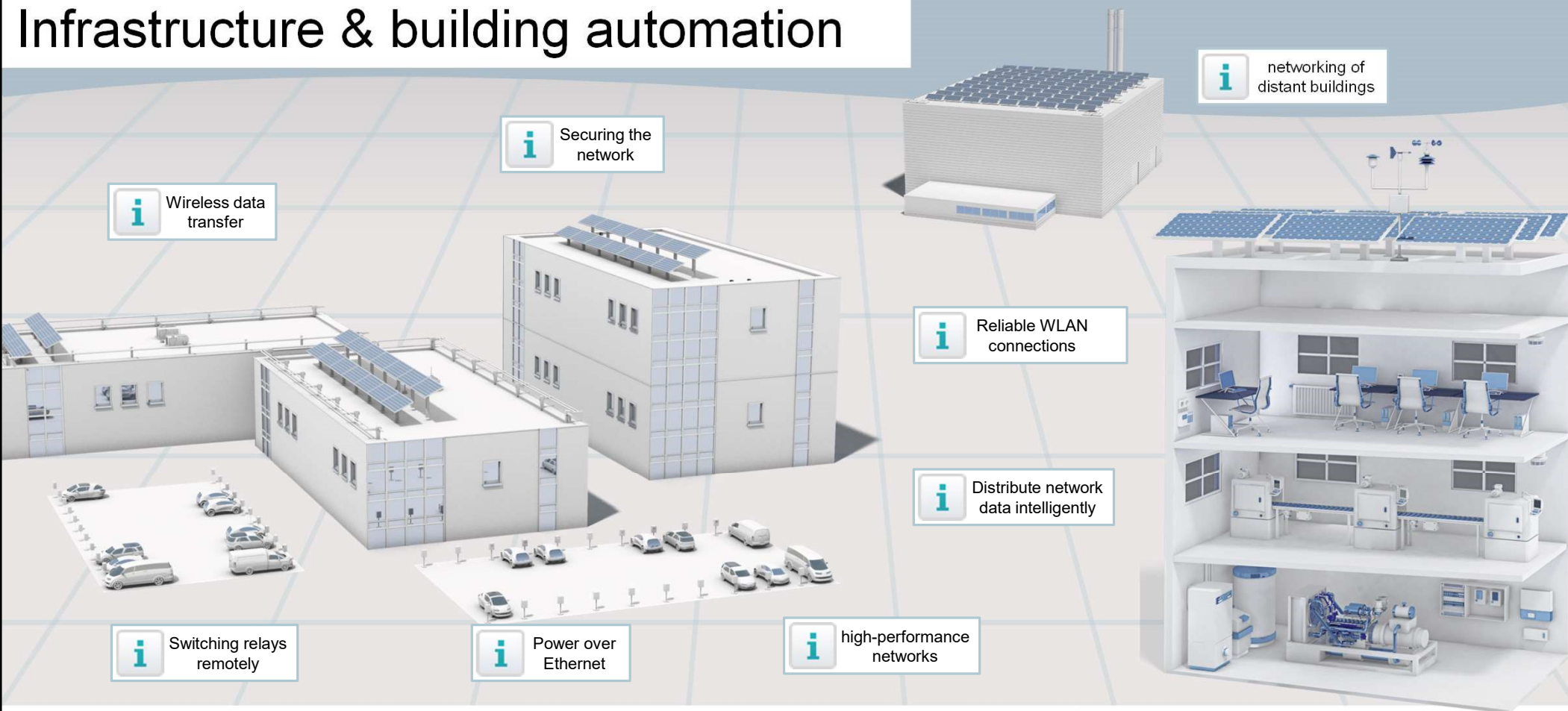
Managed Switch





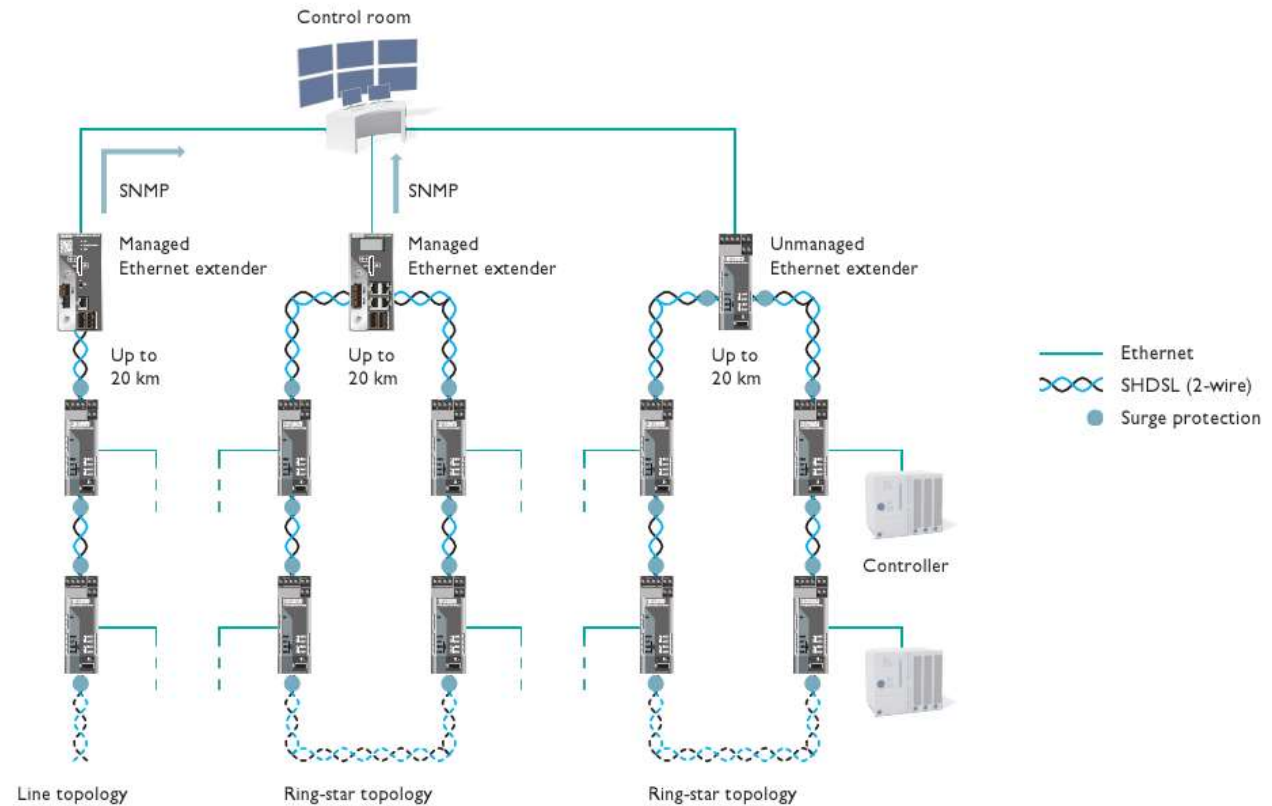


# Infrastructure & building automation



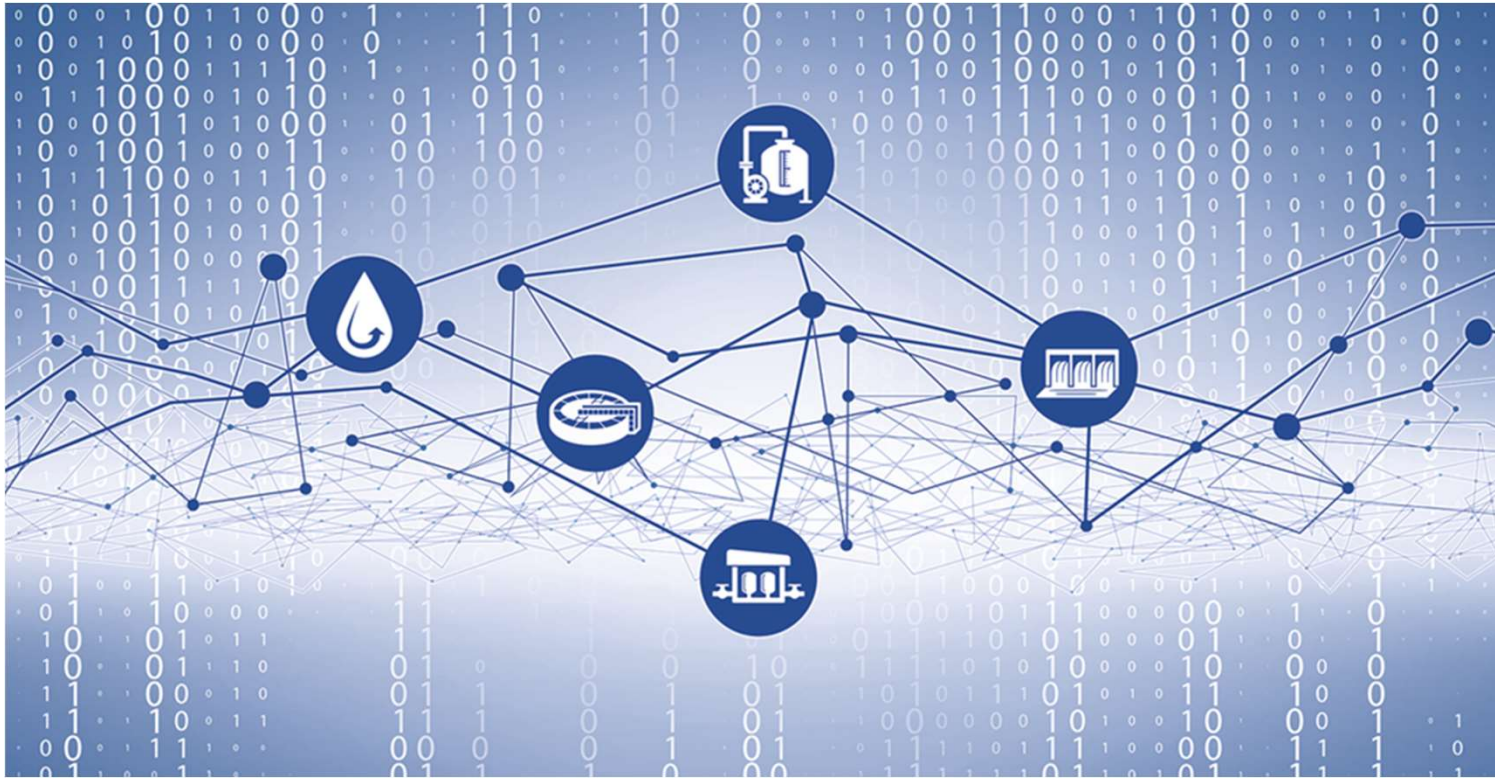


# Subsequent networking of distant buildings

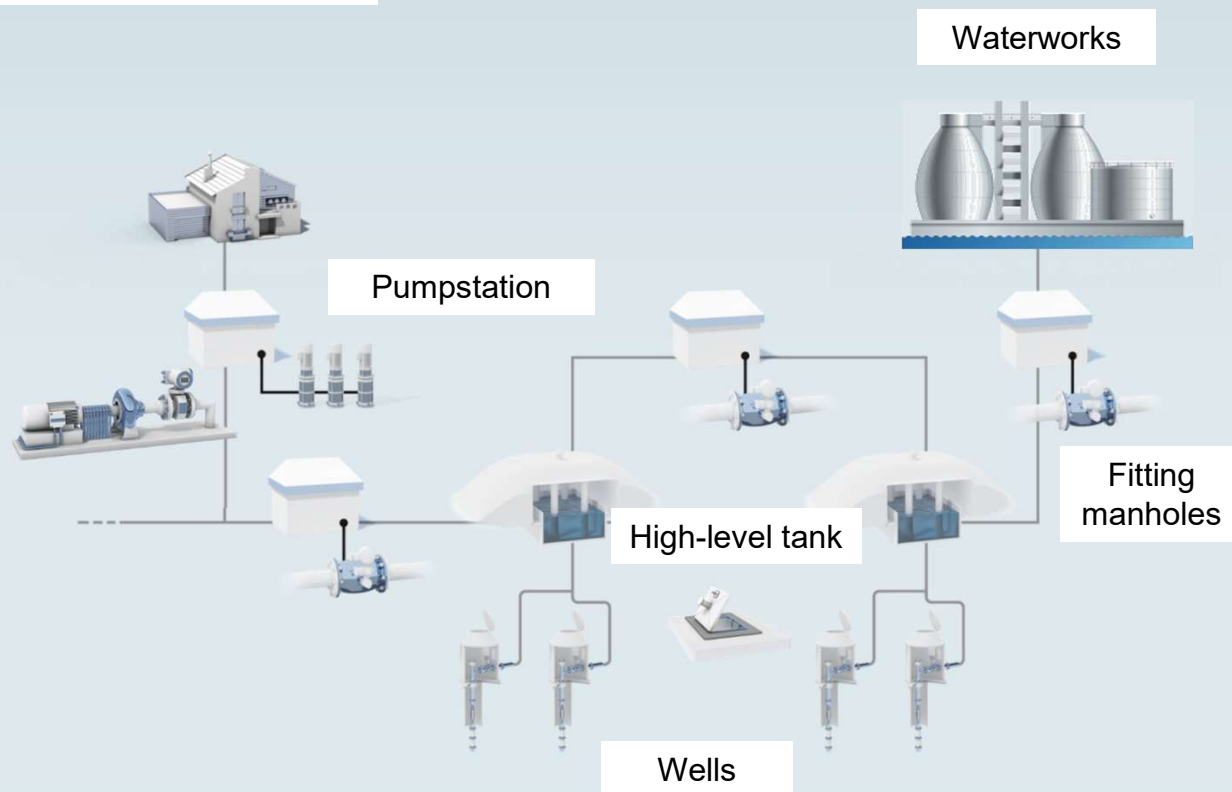


PROFINET

## Infraestructure Water and Waste Water



# Water supply

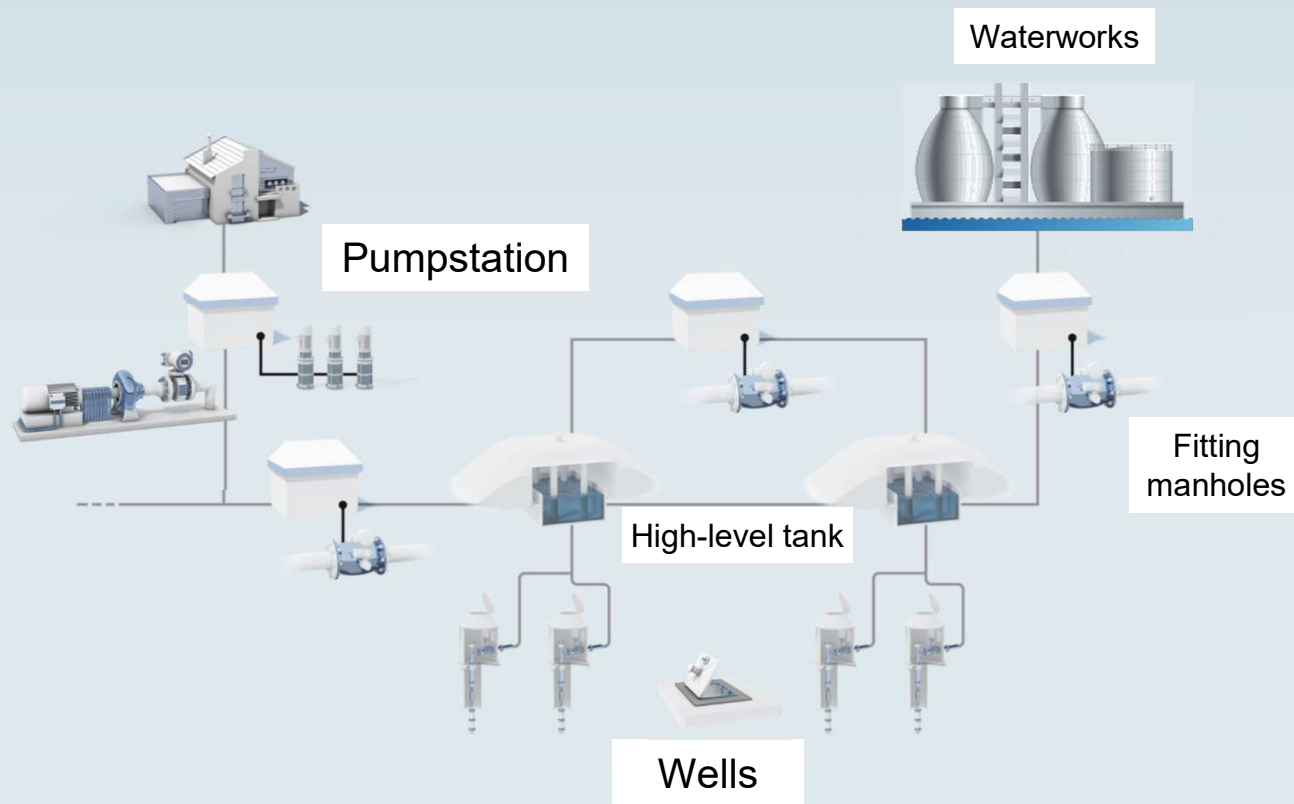


## Customer pains:

- Long distances
- „Old“ copper cable
- No cable
- Transmission of I/O signals
- Transmission of field buses  
(Profibus, Modbus, Profinet...)
- Secure data communication



# Water supply



 Pumpstation

 Wells



# Wells



Ethernet Extender



Switches



Surge protection



mGuard  
Cyber security



RJ 45 cable  
& connector





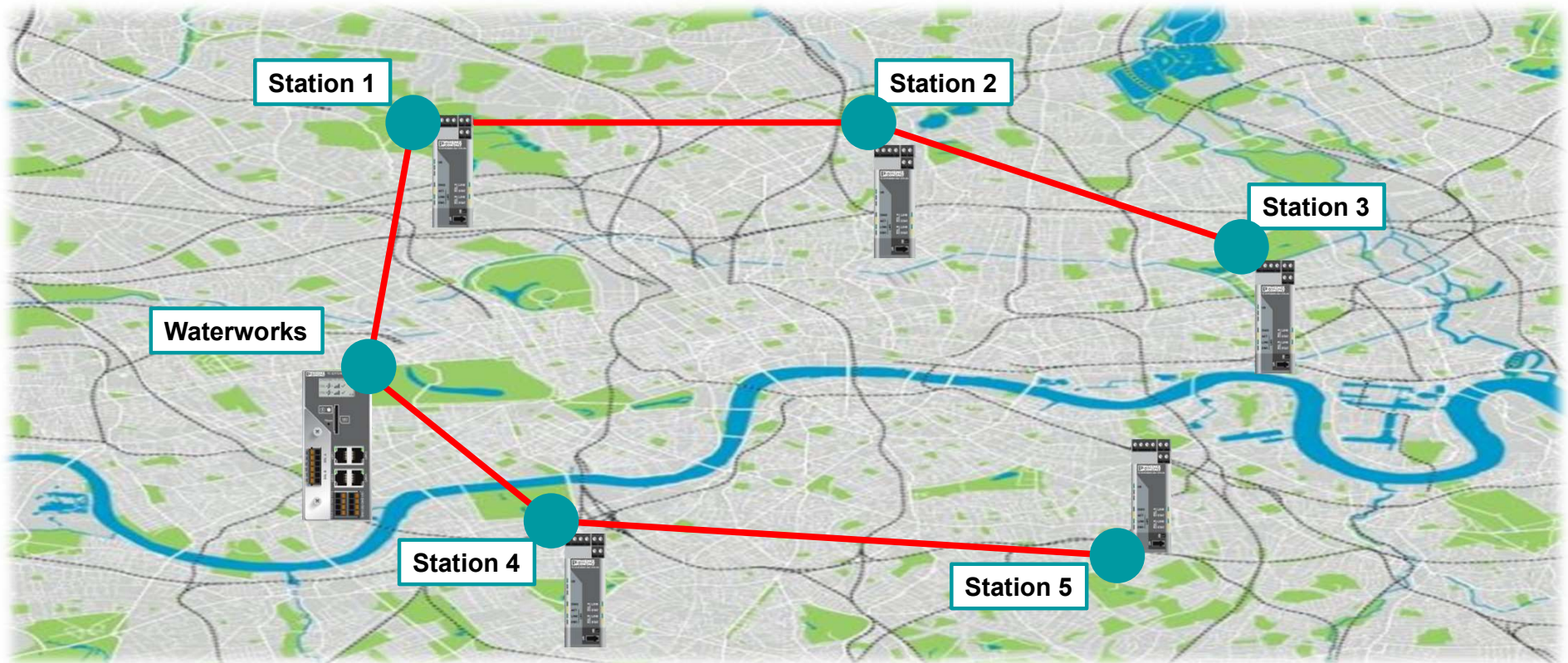
# Water 4.0 Ethernet Infrastructure



Ethernet Extender

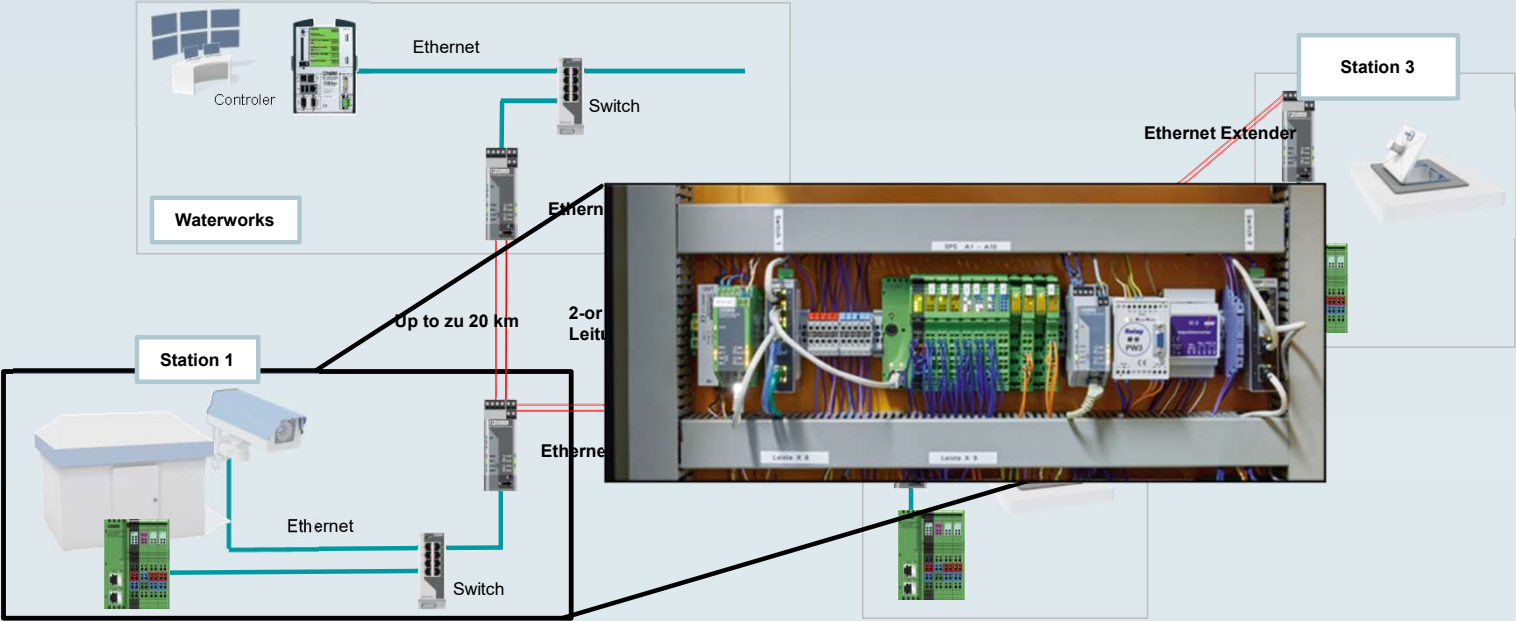


2-wire copper cable



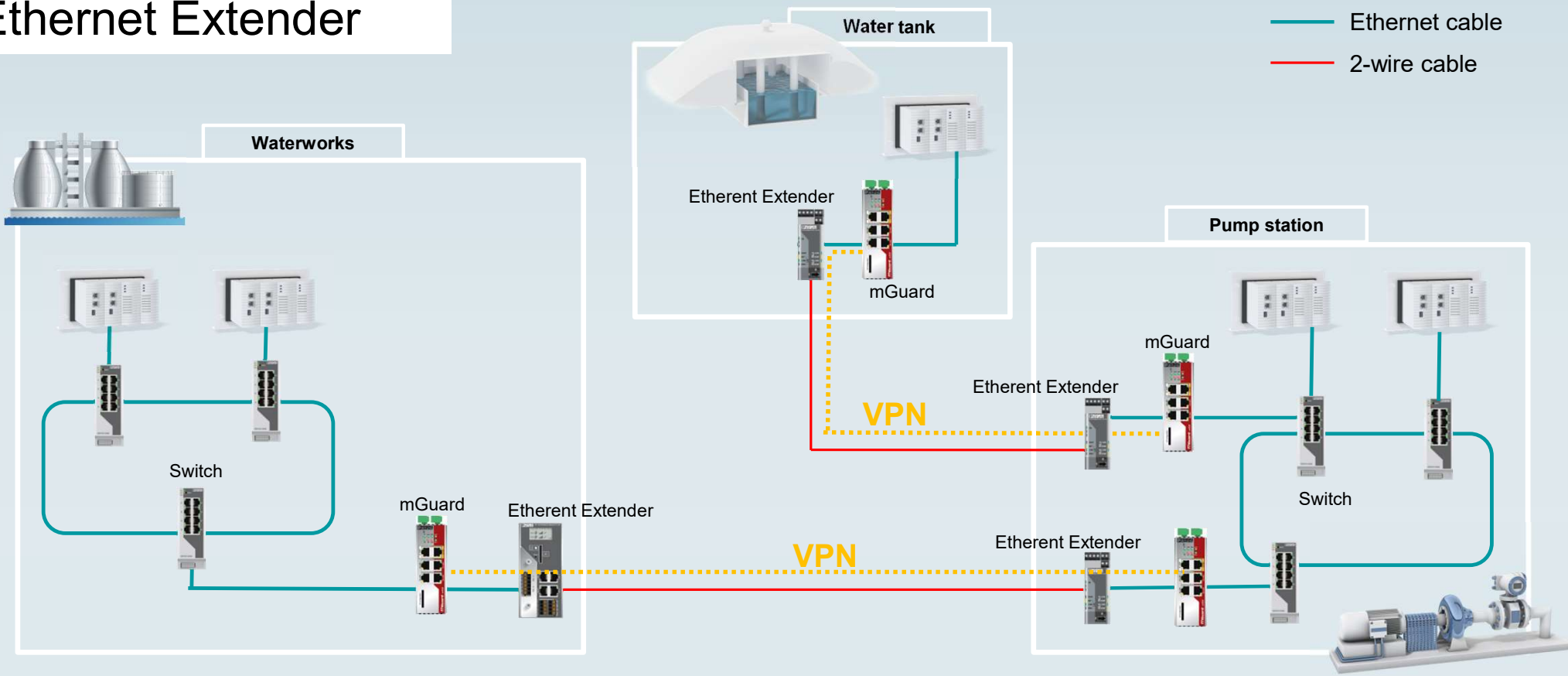
# Ethernet Extender

## Point-to-Point and Line network structure

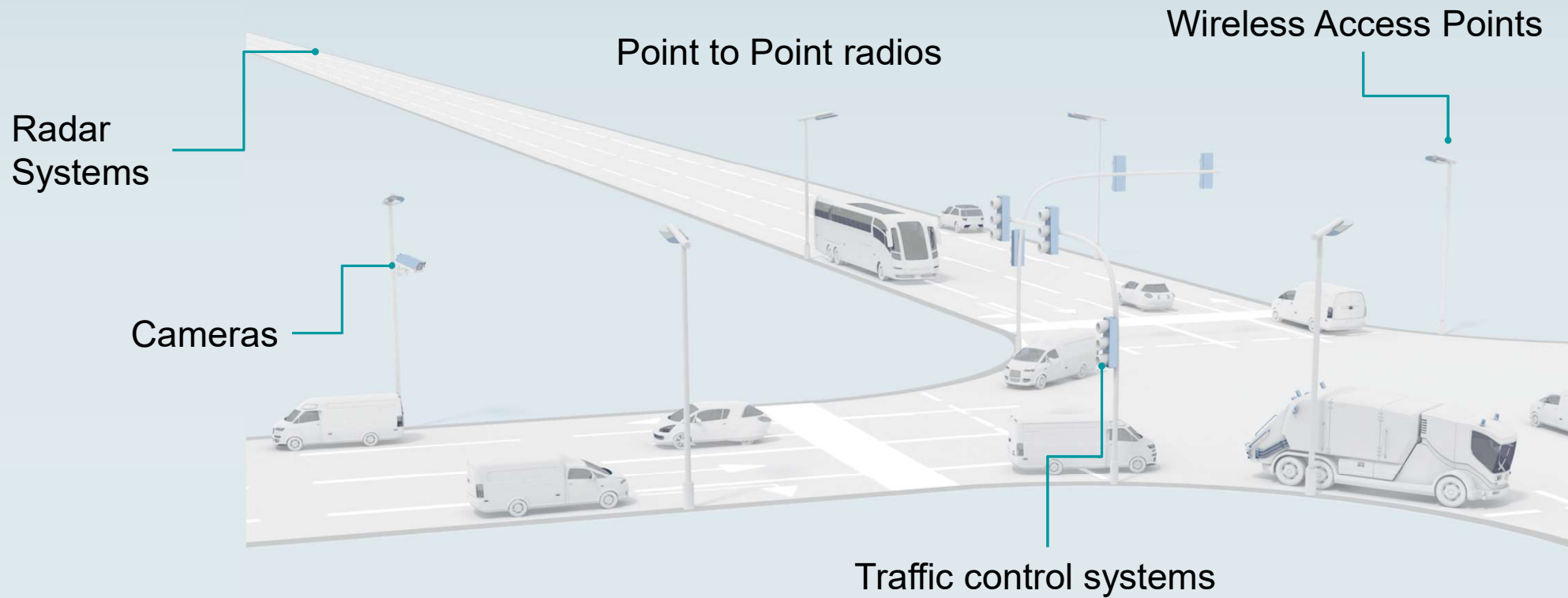




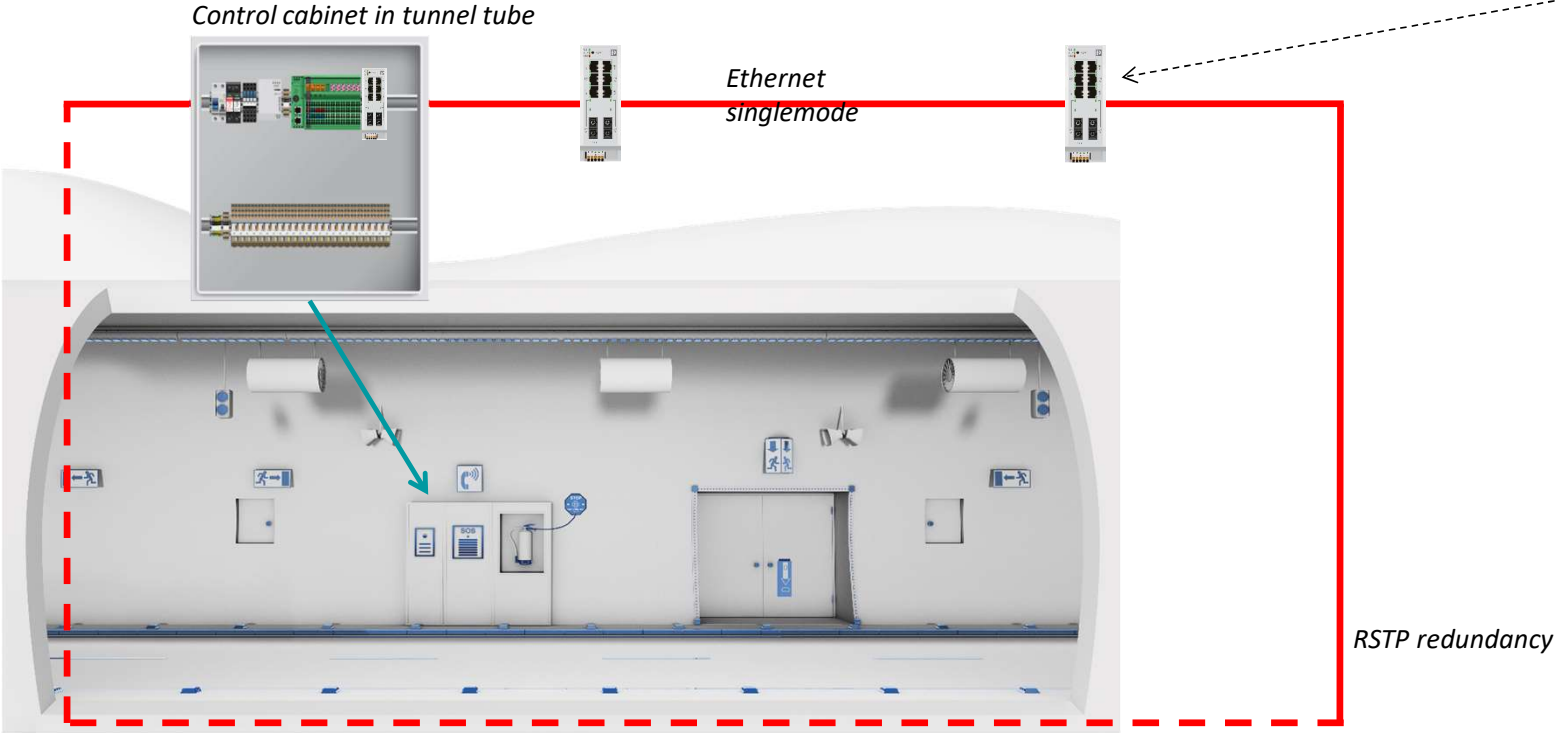
# Ethernet Extender



# ITS – Intelligent Transportation Systems



# High-available infrastructure networks

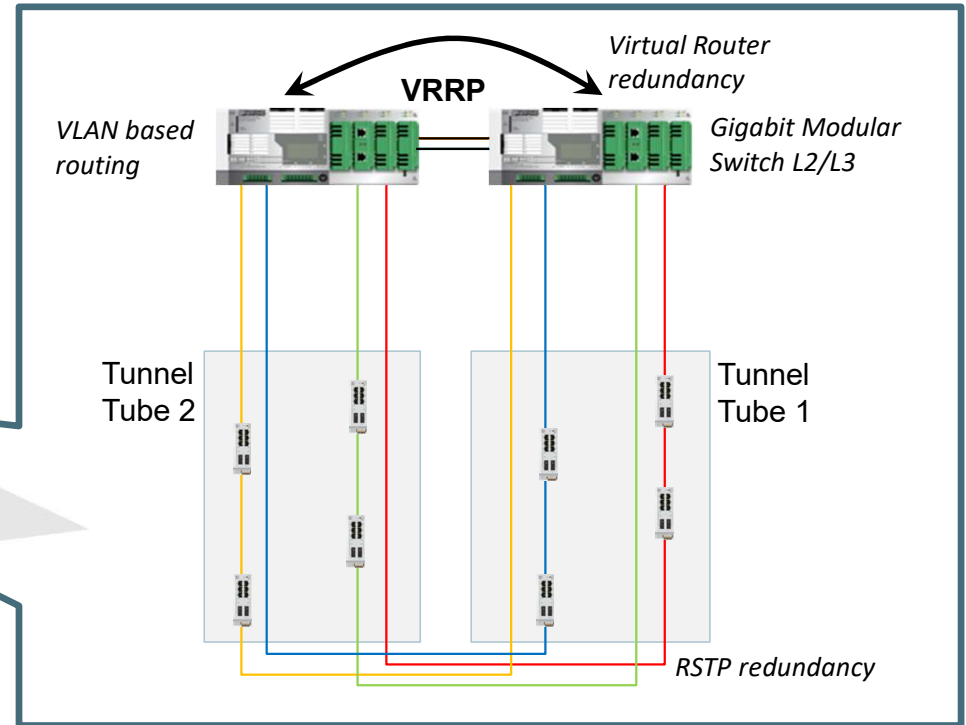
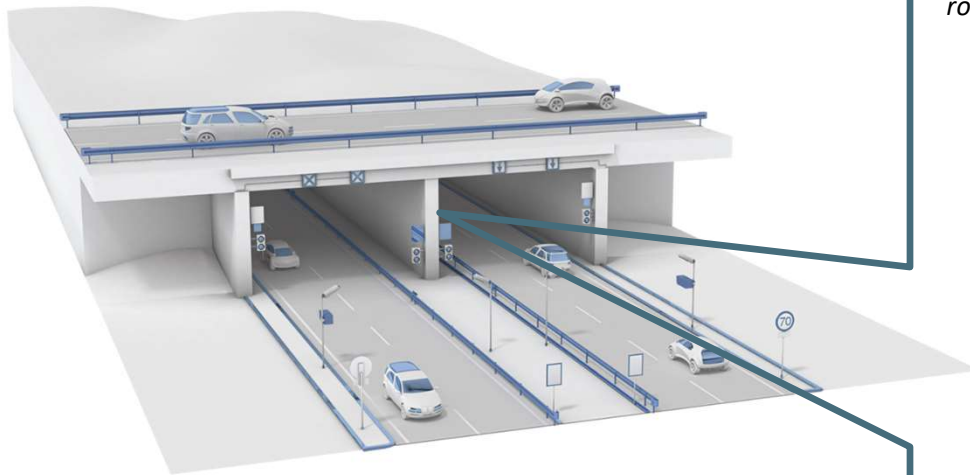


RX Power(dBm)	TX Power(dBm)
-16	-1.8
N/A	N/A

Integrated Fiber diagnostics



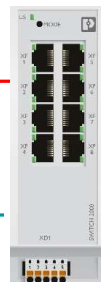
# High-available infrastructure networks



Video traffic:  
Prio = 6



PROFINET traffic:  
Prio = 6

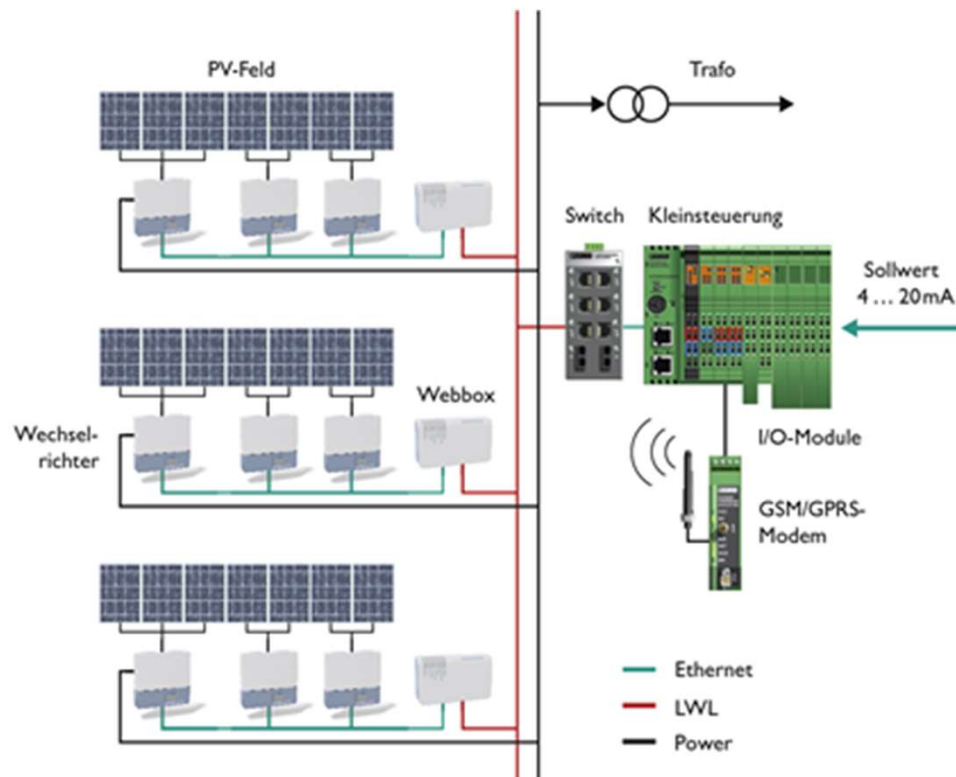


PROFINET  
Controller

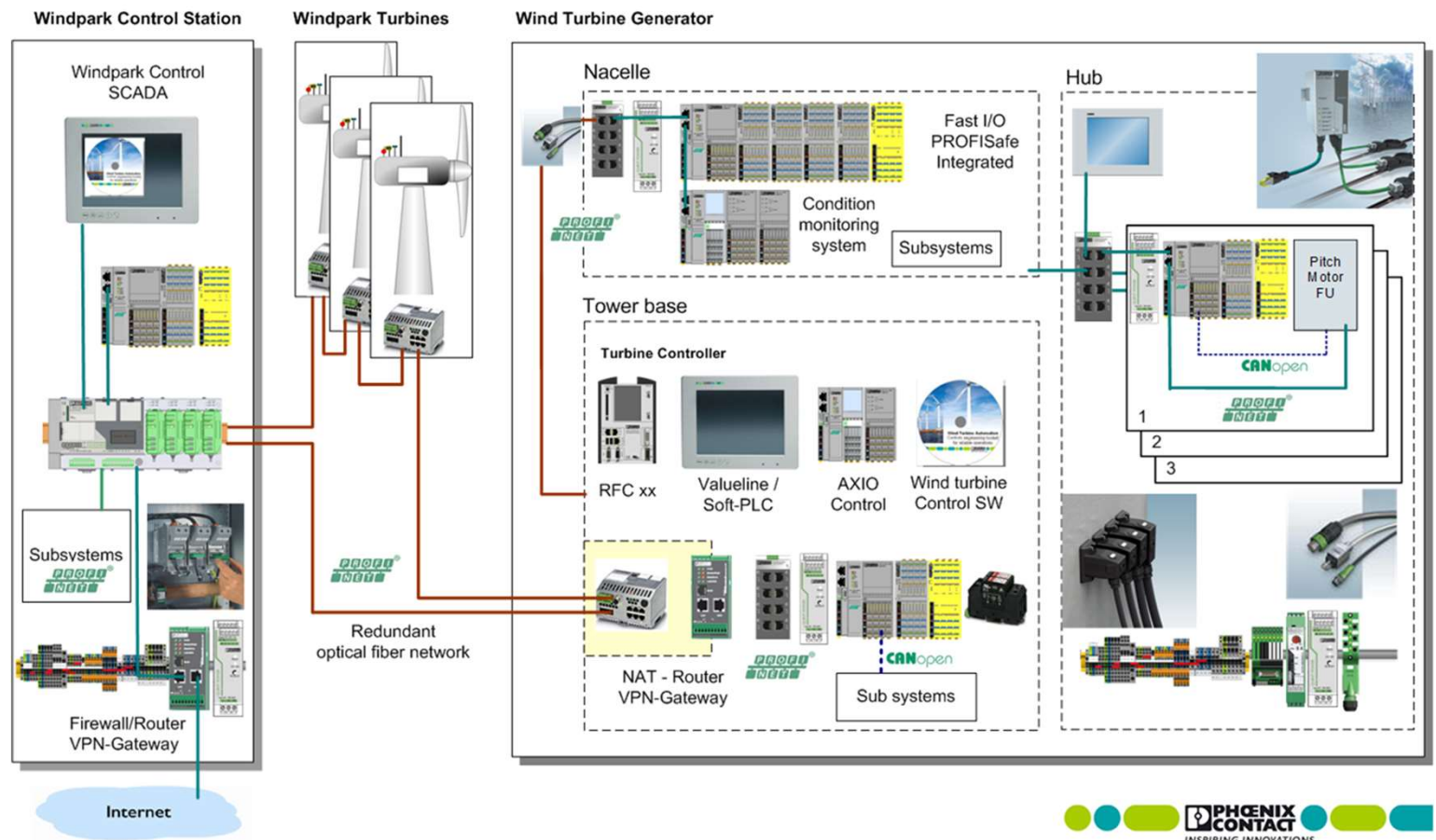
Prioritized forwarding of  
PROFINET frames

PROFINET

## Energy (Solar & Wind)



# PROFINET Wind





Factory network



Remote Service

Machine network



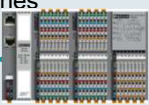
Firewall, 1:1 NAT. Router



Managed Switch 2000



Unmanaged Switches



Managed Switch 2000



Managed Switch 2000



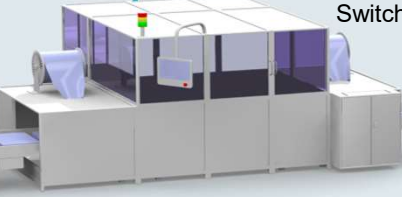
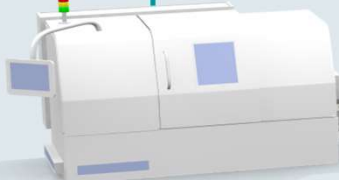
Unmanaged Switches



IRT Switches



IRT Switches



# Our Solution: Spanning Tree Protocol

Production network



VPN



Service PC

VPN



Port blocked

## Spanning Tree Config

STP Mode	RSTP	<a href="#">Help</a>
Large Tree Support	<input checked="" type="radio"/> Disable <input type="radio"/> Enable	
Fast Ring Detection	<input checked="" type="radio"/> Disable <input type="radio"/> Enable	
Bridge Priority	32768	(0 to 61440)
Max Age of STP Information	20	(6 to 40 secs)
Hello Time	2	(1 to 10 secs)
Forward Delay	15	(4 to 30 secs)

Managed Switch 2000

Prevention of broadcast storms through loop prevention



# Profinet simple device replacement

Production network

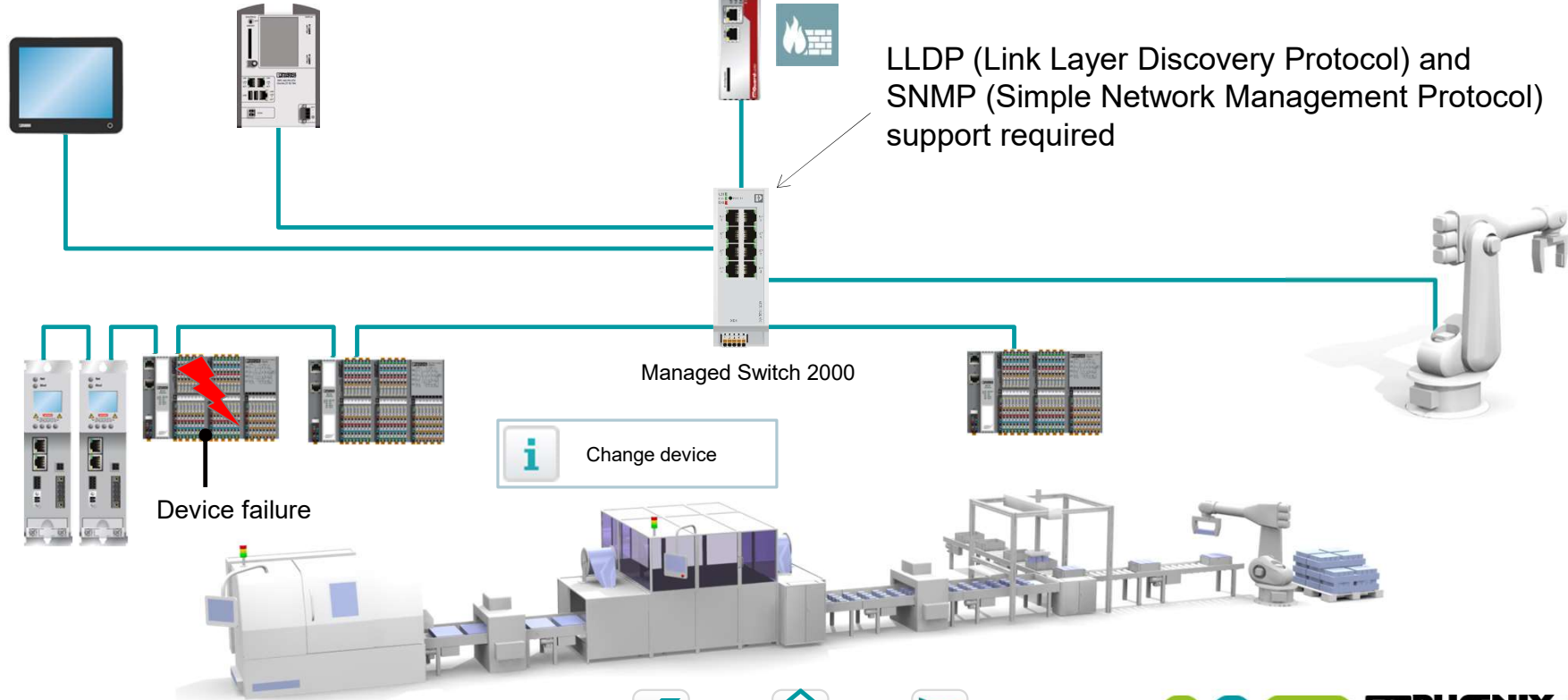


VPN

VPN

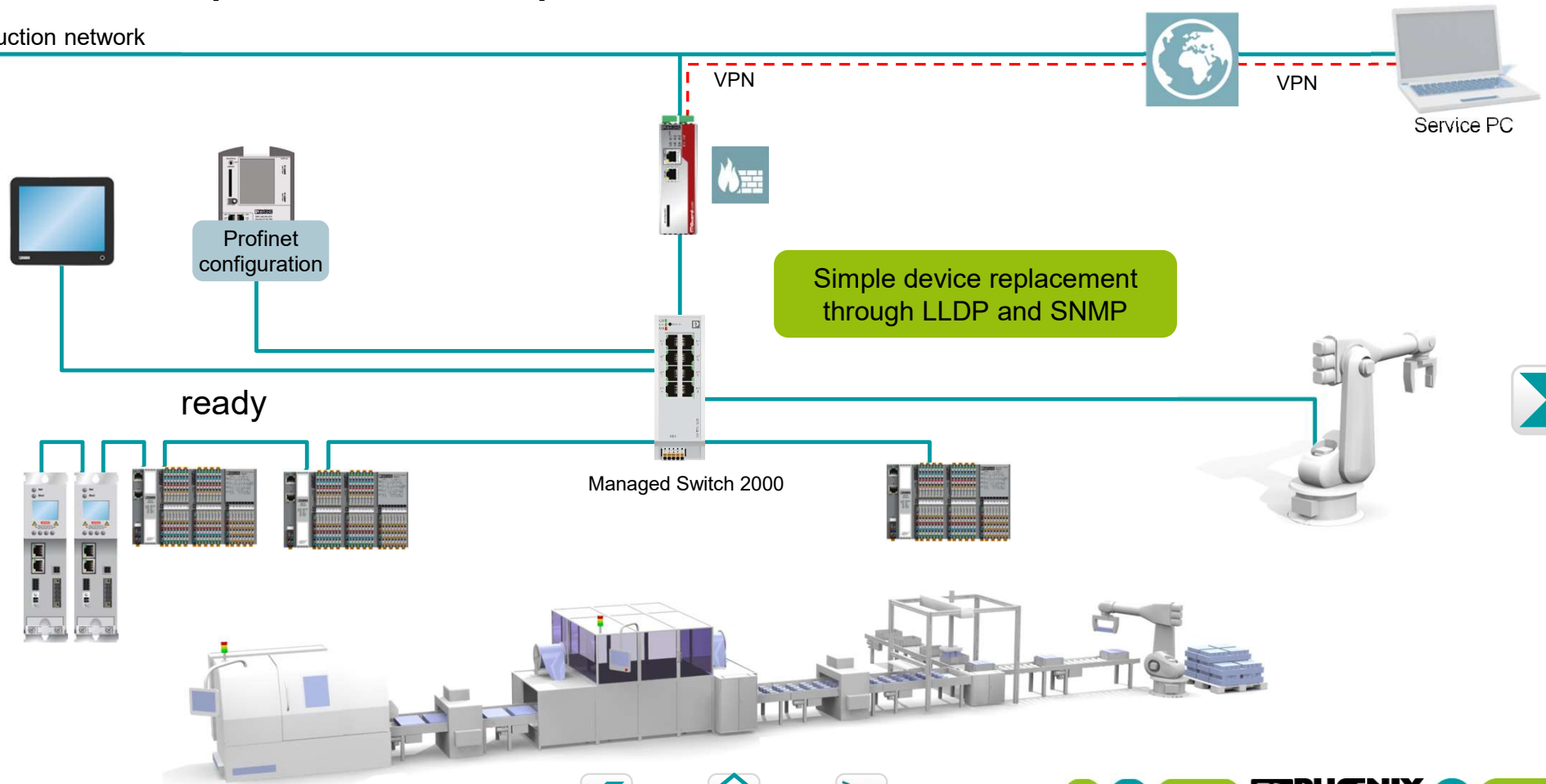


Service PC



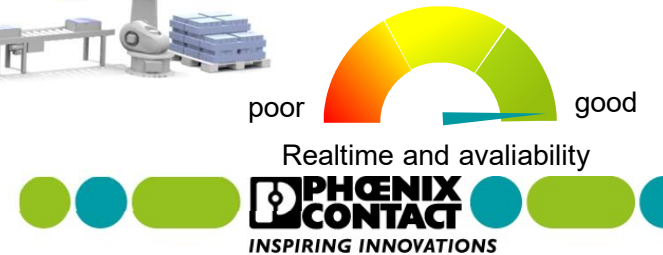
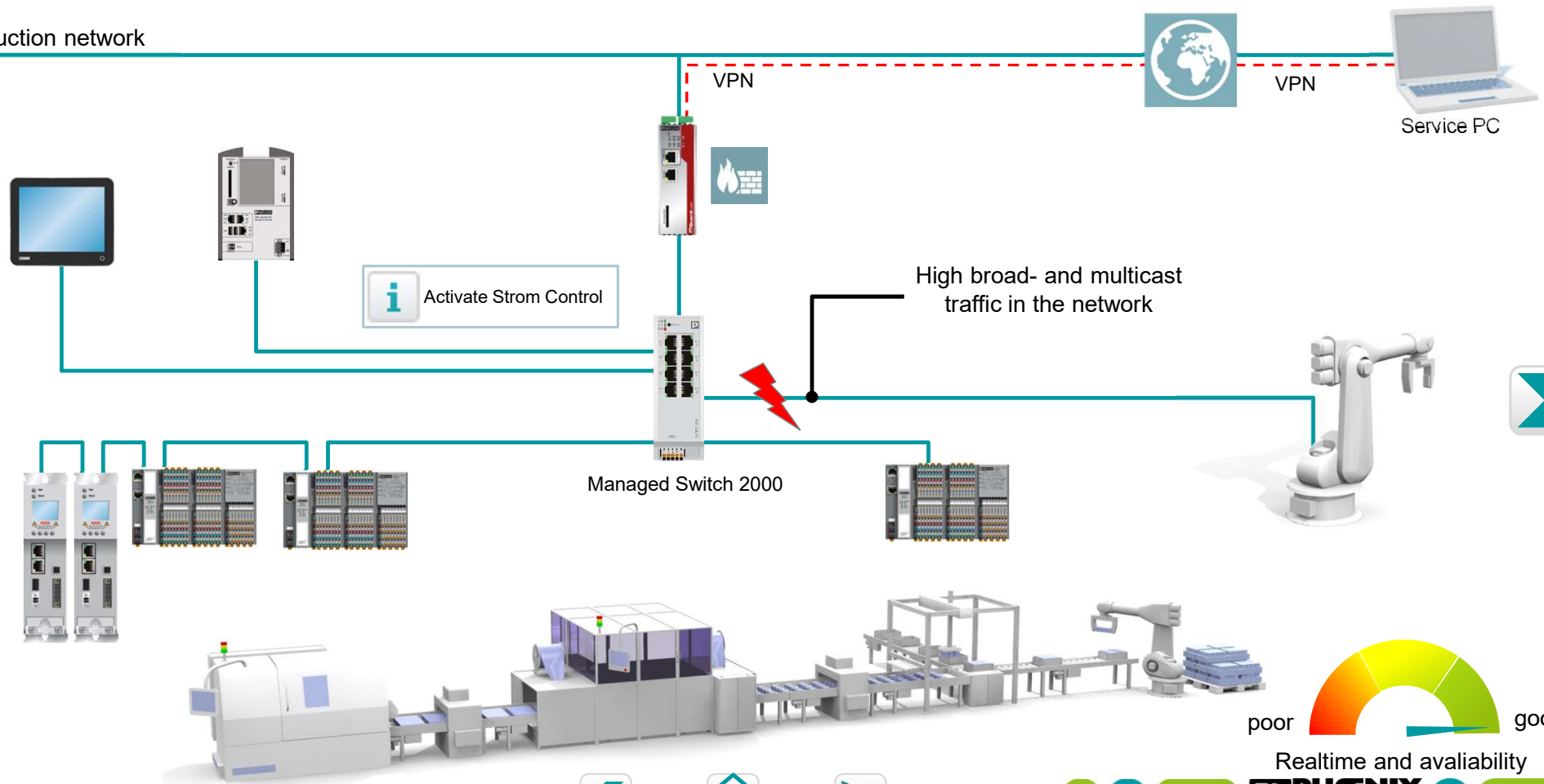
# Profinet simple device replacement

Production network



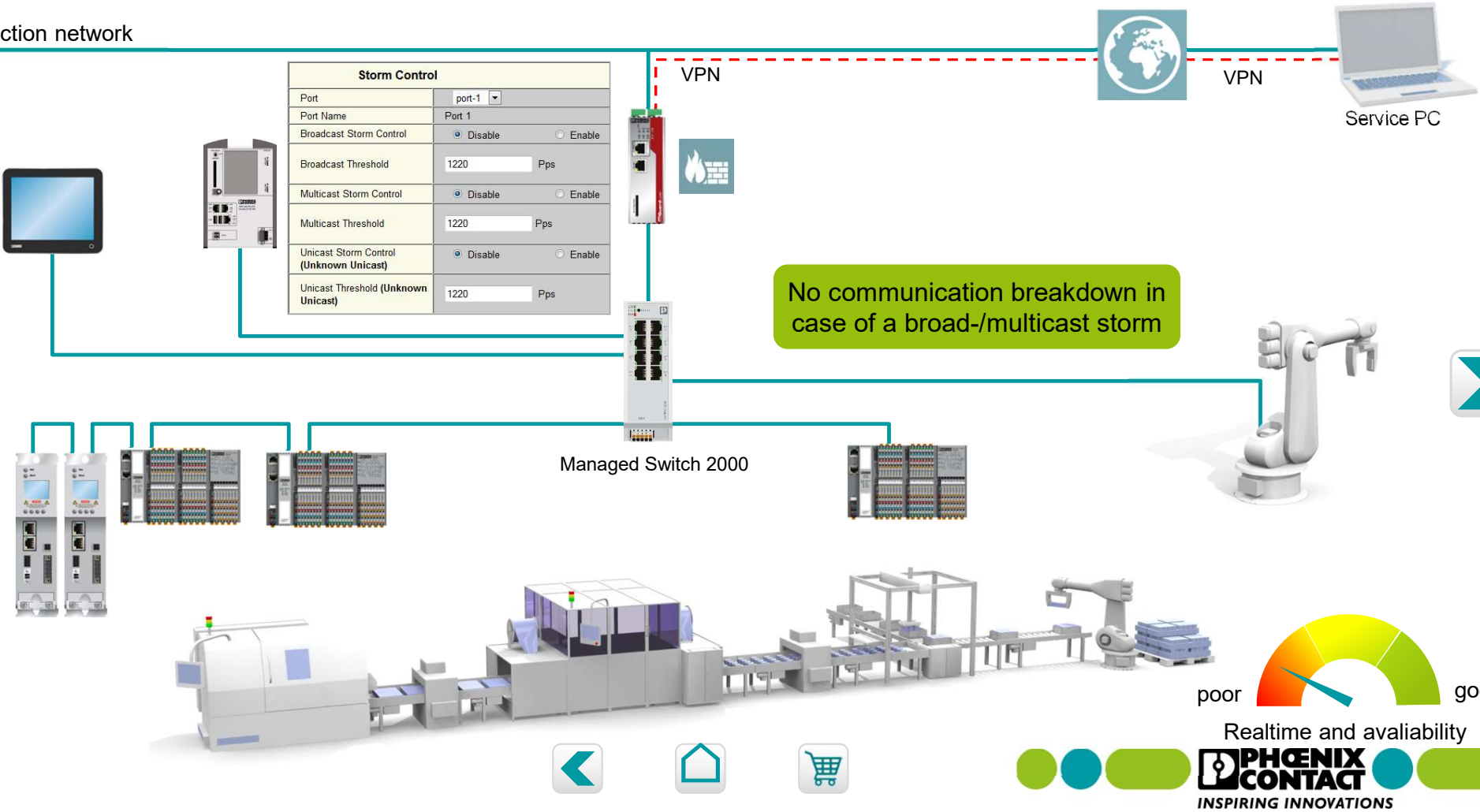
# High broad- and multicast traffic

Production network



# Our solution: Storm control

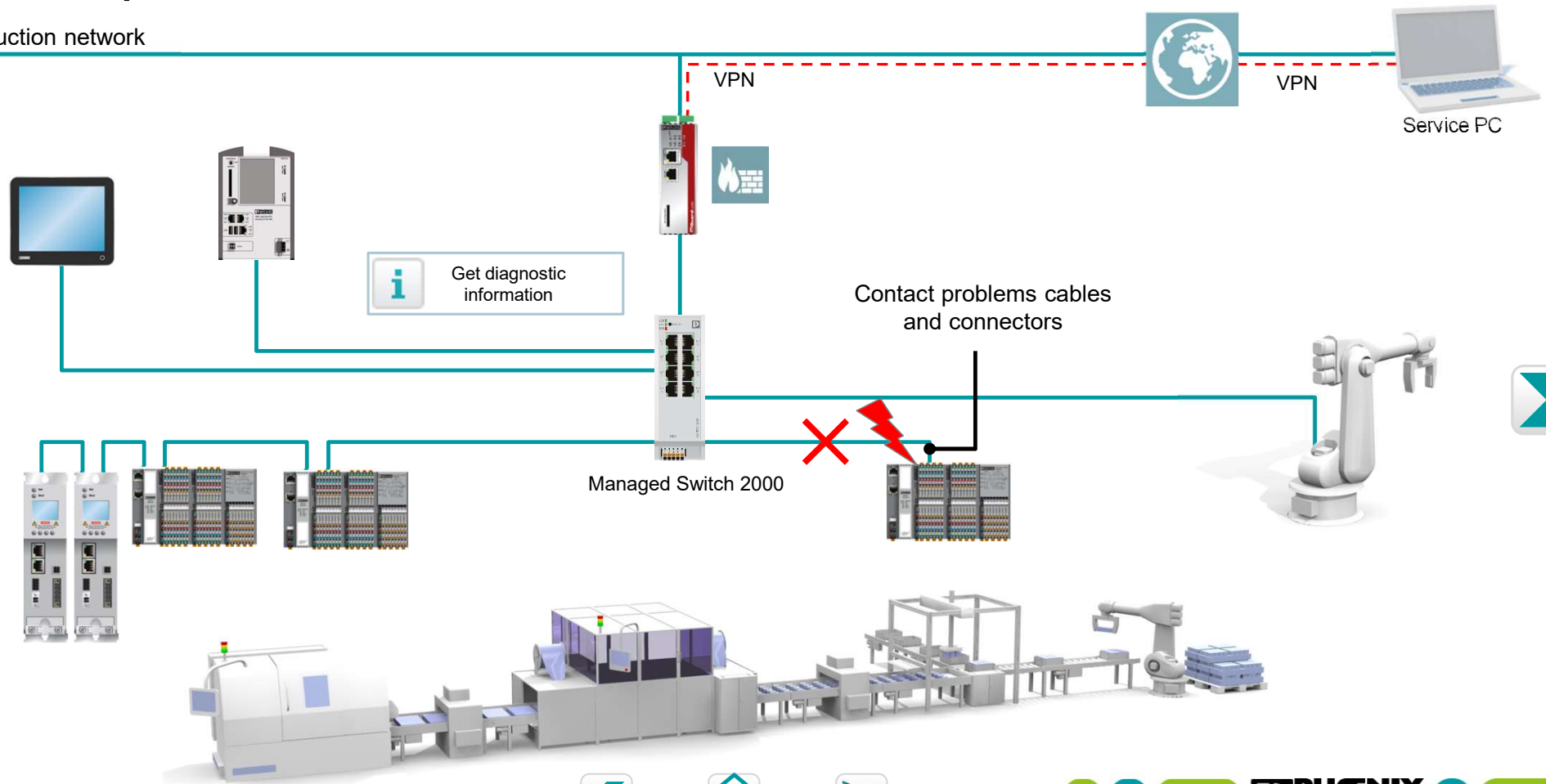
Production network





# Contact problems of cables and connectors

Production network





# Our solution: Diagnostic information

Production network

Event Table

System Up Time

22 min 50 sec

Time

Event

20 min 35 sec

LLDP recognized new neighbor at port 5

20 min 35 sec

Link up on Port: 5

20 min 19 sec

Link up on Port: 7

20 min 16 sec

LLDP recognized new neighbor at port 3

20 min 16 sec

Link up on Port: 3

20 min 13 sec

Link down on Port: 3

17 min 55 sec

Configuration has been saved.

17 min 30 sec

The configuration has been modified the first time after the last storing.

59 sec

Link up on Port: 3

55 sec

Link down on Port: 3

29 sec

Configuration has been saved.

25 sec

The configuration has been modified the first time after the last storing.

3 sec

Link up on Port: 3

3 sec

Configuration has been saved.

3 sec

Boot.

0 sec

RSTP disabled.

0 sec

Power Supply US2 lost

Enter password

\*\*\*\*\*

Clear

Port Statistics

Port Number

3

Packets

4103

up to 64 Octets

2969

65 to 127 Octets

631

128 to 255 Octets

71

256 to 511 Octets

425

512 to 1023 Octets

1

1024 to 1518 Octets

6

Broadcast

307

Multicast

50

Octets

448306

Fragments

0

Undersized Packets

0

Oversized Packets

0

CRC Alignment Errors

1

Drop Events

0

Jabbers

0

Collisions

0

Clear counters

You can set the statistic counters of all switch ports to zero.

Enter password

\*\*\*\*\*

Clear

Port Configuration of port 3: General I (RSTP)

Enter password

\*\*\*\*\*

Clear

Note: This web page will be refreshed in 23 sec automatically (change the interval at the web page: General Configuration / User Interfaces!)

VPN

VPN


Service PC

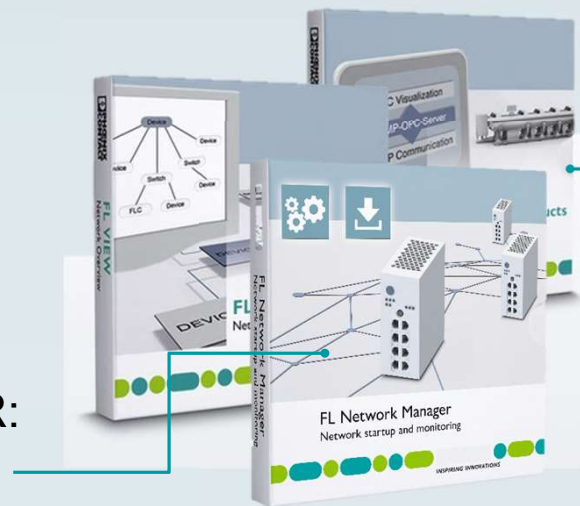
Receive diagnostic information in case of problems with cables and connectors


Managed Switch 2000



# Software

 **FL NETWORK MANAGER:**  
Network startup and  
monitoring



**SNMP OPC Products:**   
Linking of standardized  
protocol types



## Initial IP assignment

Via BootP, DHCP, DCP

## Multi Device Configuration

Quick configuration of same parameters for different devices in parallel

## SNMP based Scripting

SNMP configuration and information independent of device vendor



## Multi Device Firmware Update

Easy Firmware update for many devices in parallel, thanks to the integrated TFTP server

## Configuration File Handling

Simple up- and download of configuration files for back up and reconfiguration

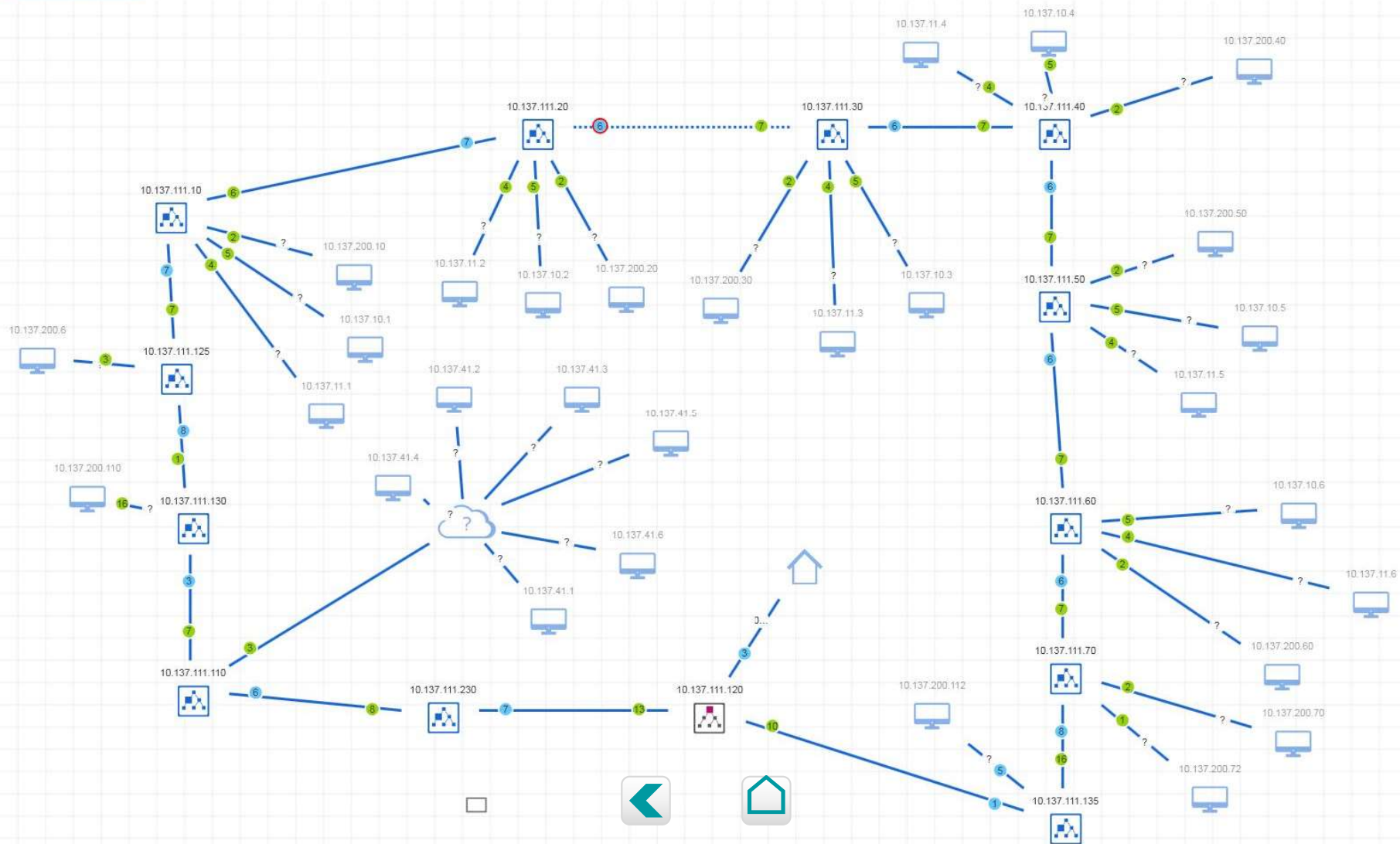
## Topology overview

Static topology overview with focus on redundancy systems (RSTP, MRP,...)



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Physikalische Topologie





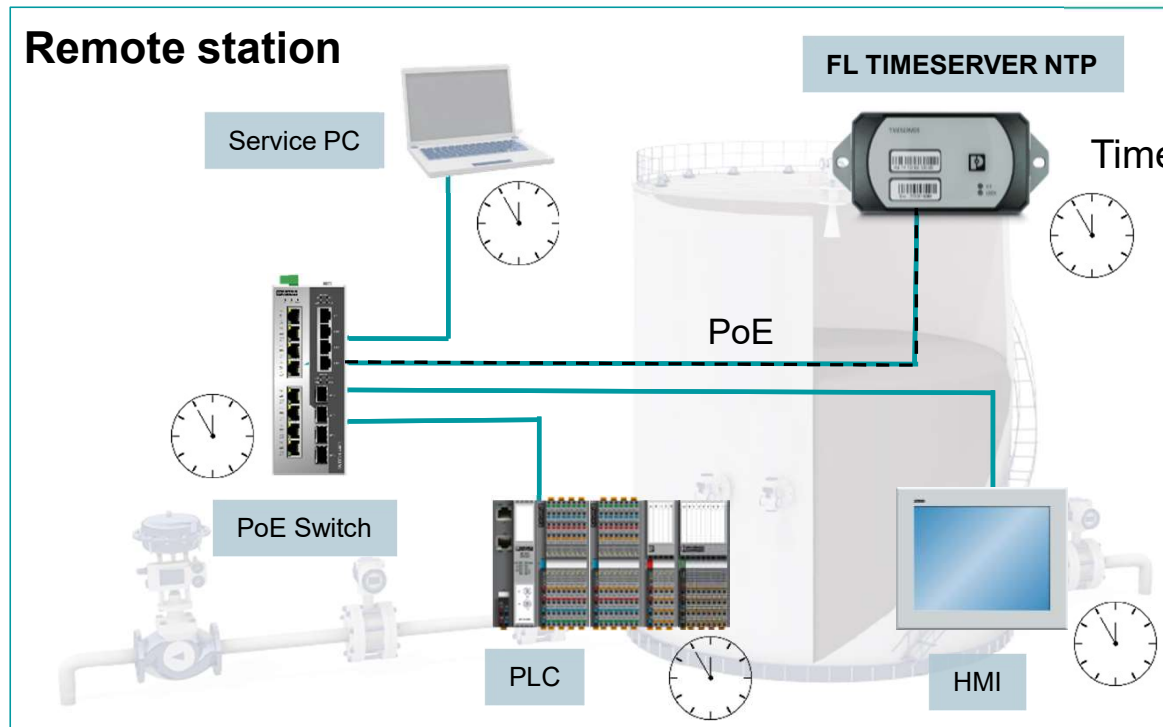
# PROFINET Process

GPS, Galileo and  
GLONASS



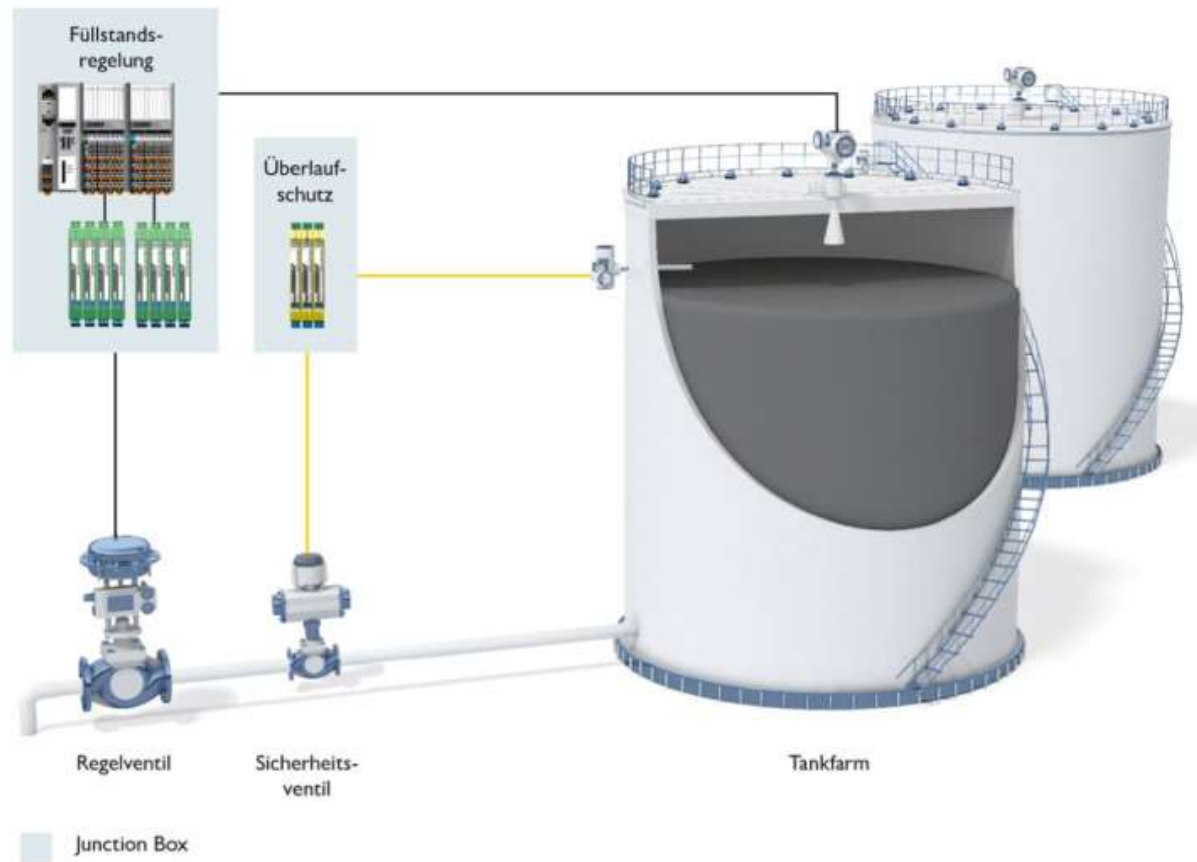
**PROFI  
NET**

## Remote station





# PROFINET Process

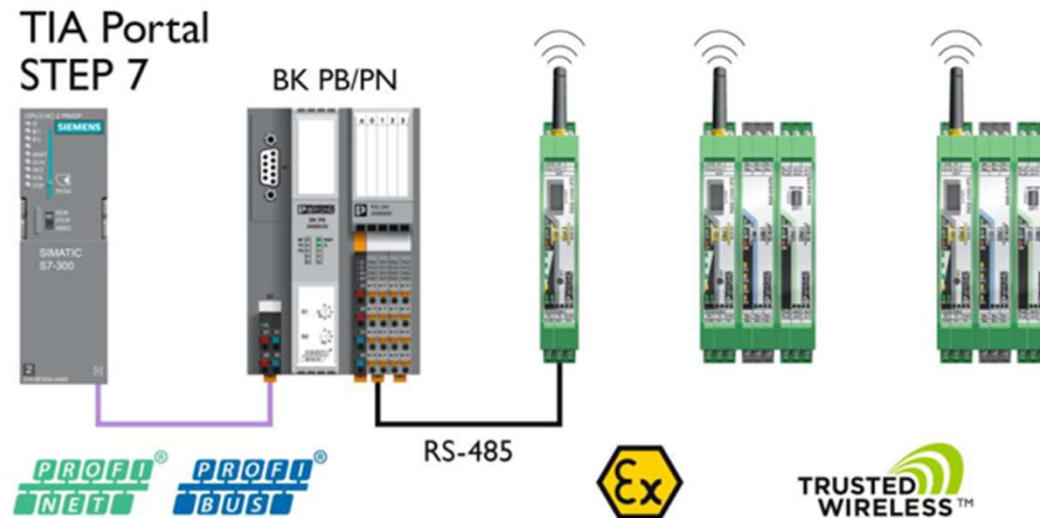




PROFINET

## Process

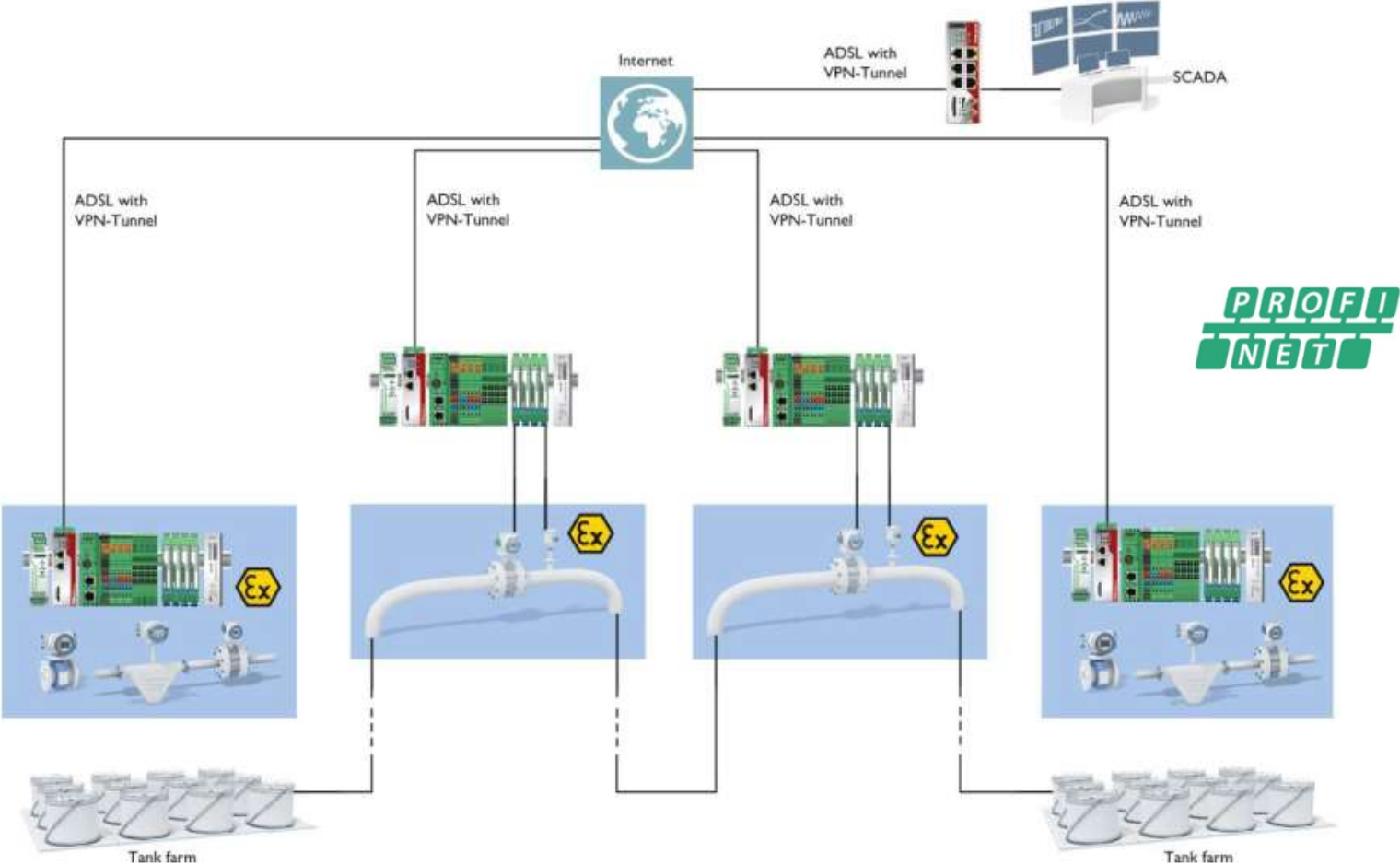
- Wireless



### Unterstützte Hardware und Software

- Siemens: S7-3xx, S7-12xx, S7-15xx Steuerungen, STEP 7, TIA Portal
- Phoenix Contact: Inline- + Axioline Steuerungen, PCWORX

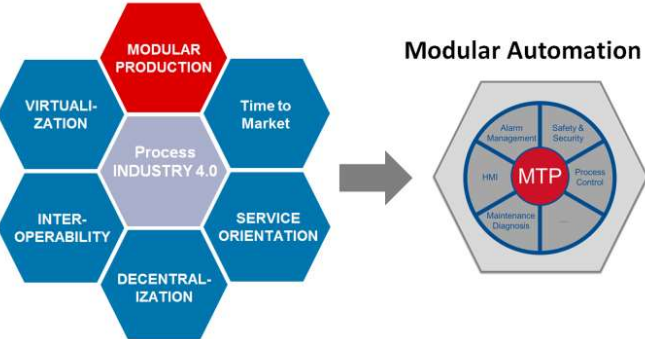
PROFINET  
Process



PROFINET

# Process

Modular Type Package



MTP

## Motivation of the market segments



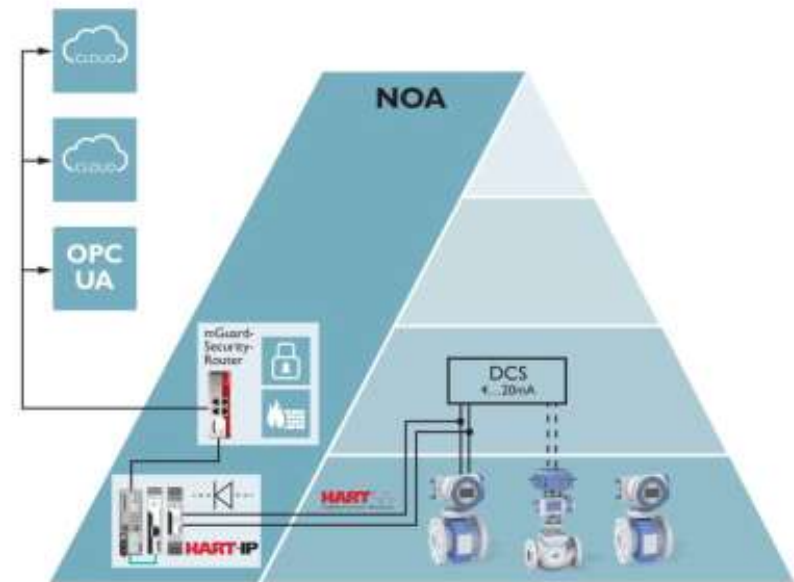
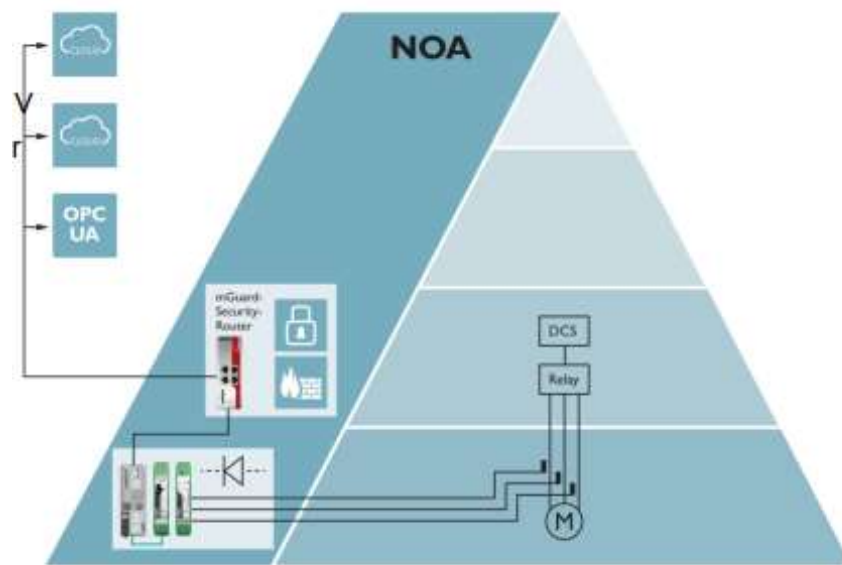
Source: ZVEI/Namur/ProcessNet





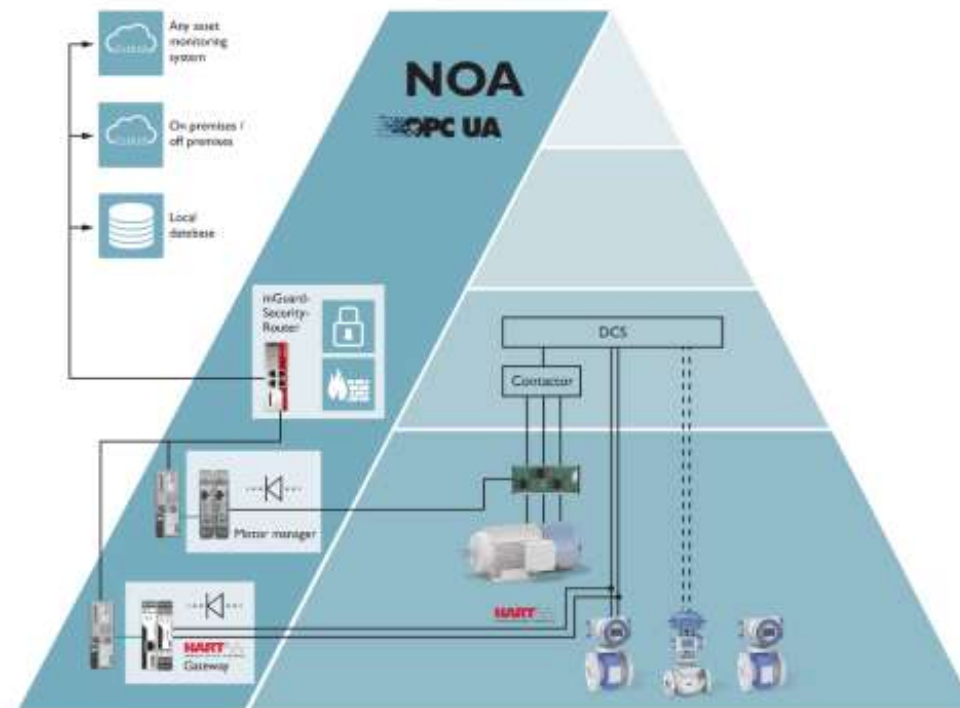
PROFINET

## Process

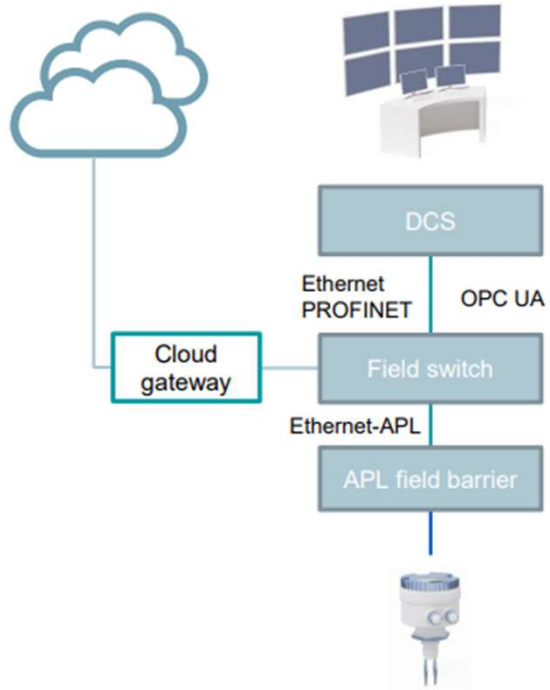
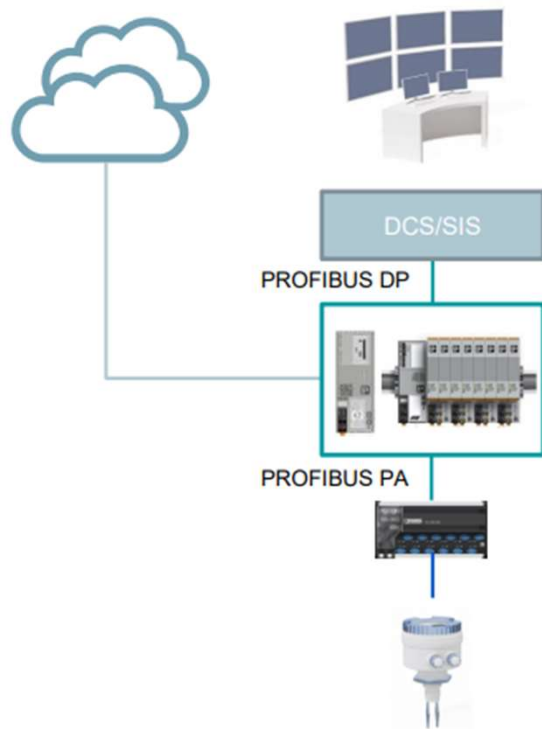


PROFINET

# Process









**ethernet-apl™**  
advanced physical layer

# Ethernet to the Field Within Process Plants

## Standards Development Organizations



## Member Companies

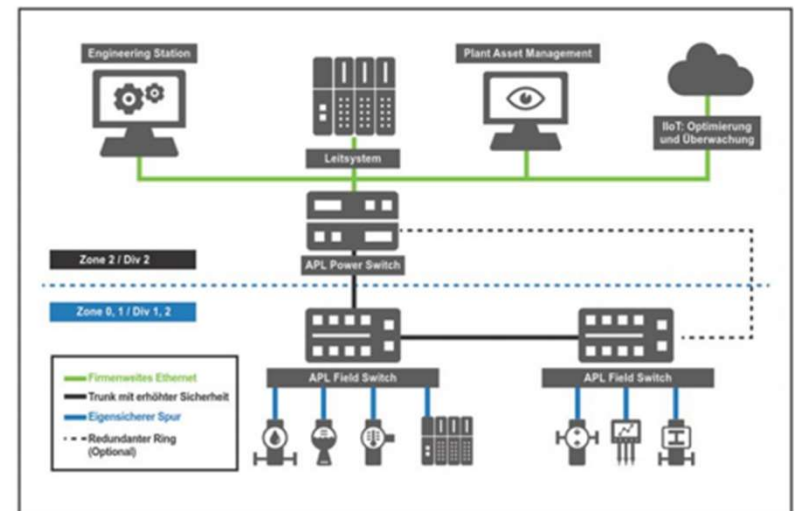


Technology, that enables  
**Ethernet communication**  
**over 2 wires** instead of 4 or 8  
with **intrinsic safety** into the  
**hazardous environment**



# Ethernet-APL (Advanced Physical Layer)

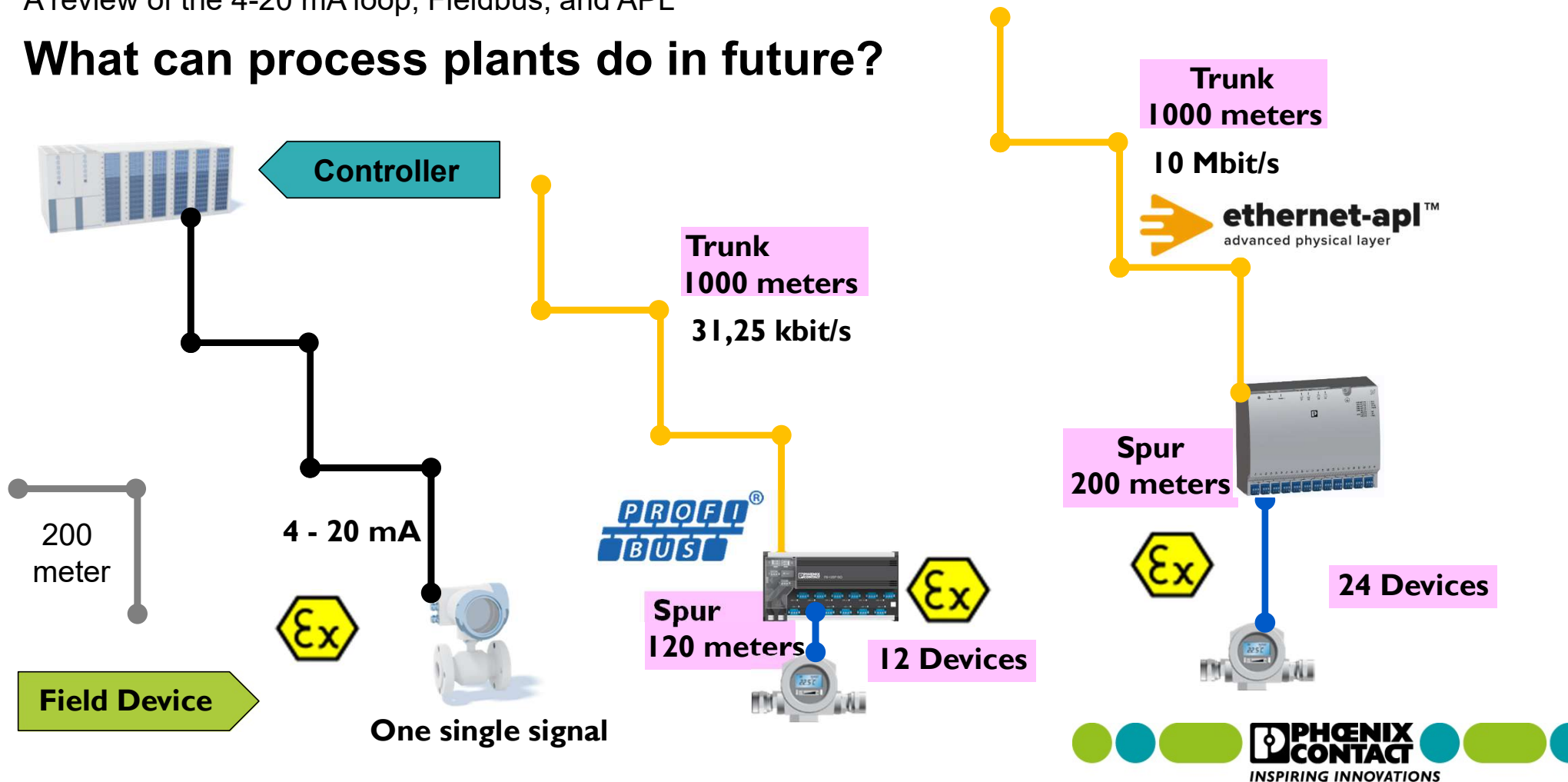
- Single Pair Ethernet (SPE) / 2-wire
- Trunk
  - Installation in Ex zone (Ex eb) (zone 1, class 1 div 1...)
  - Cable length  $\leq 1000$  m @ 10 Mbps full duplex
  - Ex i intrinsic safety – 60 W ( $\leq 50$  field devices @ 500 mW)
- Track
  - Installation in Ex zone Ex d / Ex ia (zone 0, class 1 div 1...)
  - Cable length:  $\leq 200$  m @ 10 Mbps
  - Intrinsic safety: Redundant or non-redundant communication
  - Power mode
- Cables
  - 2-wire, shielded (IEC 61158 type A fieldbus cable)



2018 FieldComm Group, ODVA and Profibus and Profinet International (PI)

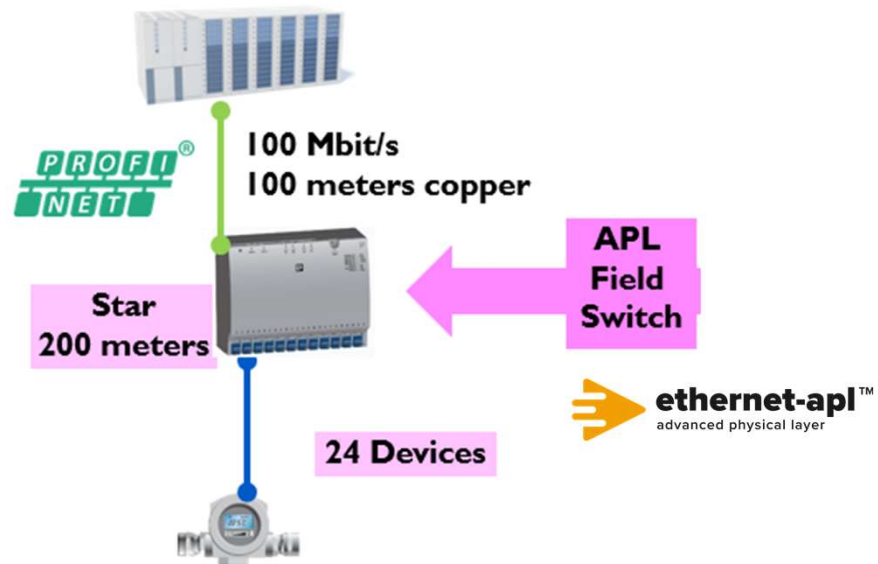
A review of the 4-20 mA loop, Fieldbus, and APL

## What can process plants do in future?

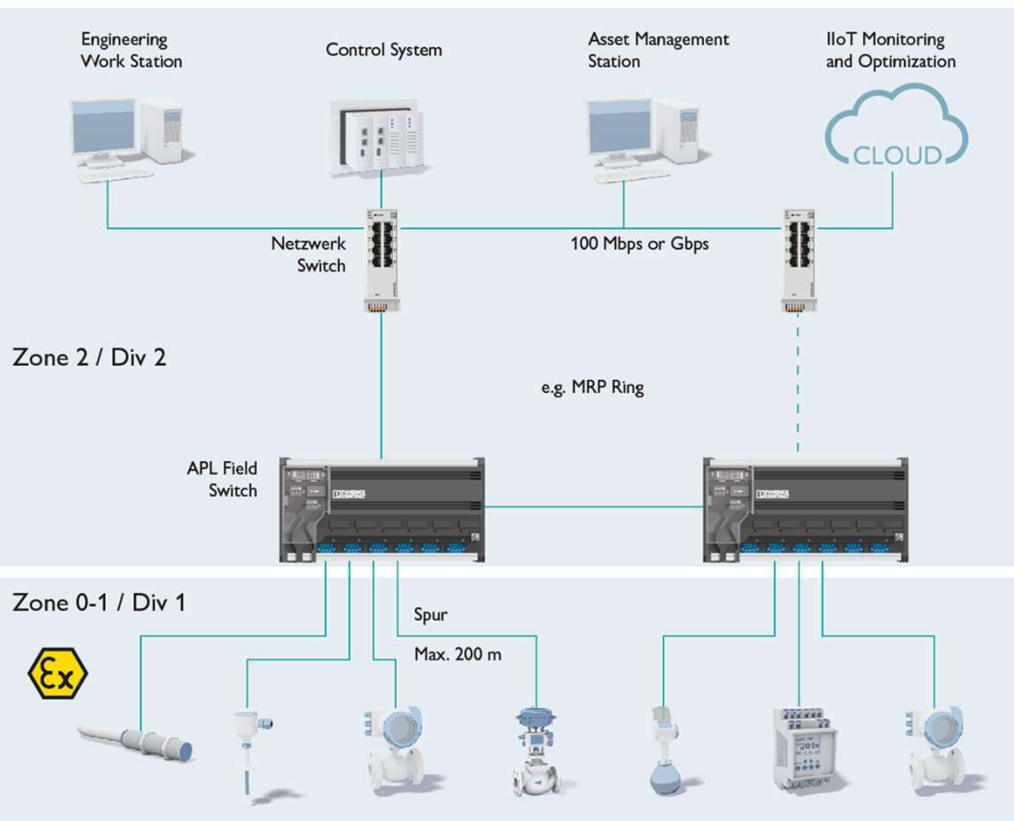




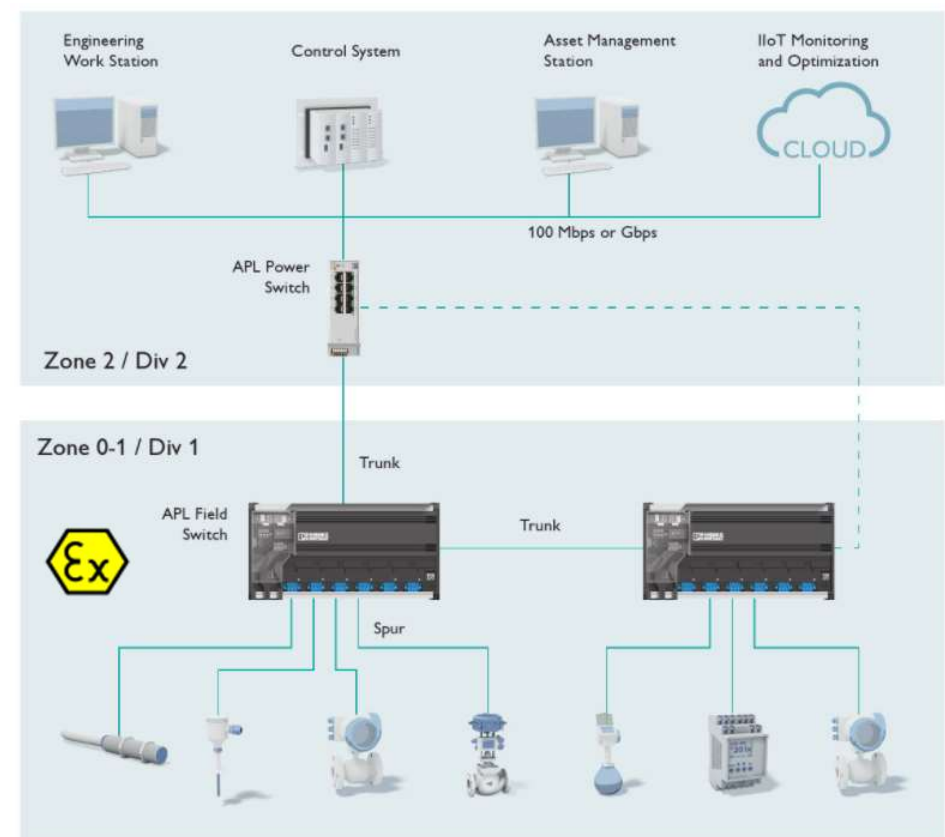
# PROFINET PROCESS



# APL in Process Automation



**Short or Compact Installation  
Star Installation**



**Long Reach  
Trunk and Spur**