

# PLCnext Technology Slides Pool

PLCnext Technology – Status September 2021



Brief  
overview



Competitive  
Advantages



PLCnext  
Control



Functional  
Safety



Edge  
Computing



Security



PLCnext  
Engineer



PLCnext  
Stoe



PLCnext  
Community

PLCnext Technology Ecosystem

## PLCnext Technology

Much more  
than just a great vision –  
enhanced automation today!



PLCnext Technology<sup>®</sup>  
Designed by PHOENIX CONTACT



PLCnext Technology Ecosystem

## Motivation

All Electric Society

INDUSTRIAL  
INTERNET  
OF THINGS

Our solution for a rapidly changing world

PLCnext Technology<sup>TM</sup>  
Designed by PHOENIX CONTACT

The open ecosystem for  
limitless automation

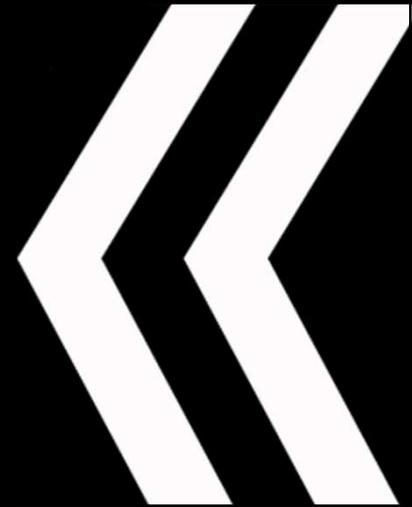
PLCnext Technology<sup>®</sup>

Designed by PHOENIX CONTACT

PLCnext Technology open ecosystem



The open ecosystem for  
limitless automation



# PLCnext Technology<sup>®</sup>

Designed by PHOENIX CONTACT



PLCnext Control

## Open Control Platform

Devices in various performance classes including PLCnext Runtime System and accessories



PLCnext Engineer

## Engineering Software

Engineering tool for commissioning, configuring and programming PLCnext Control



PLCnext Store

## Software Store

Apps for functional extension of PLCnext Control and PLCnext Engineer



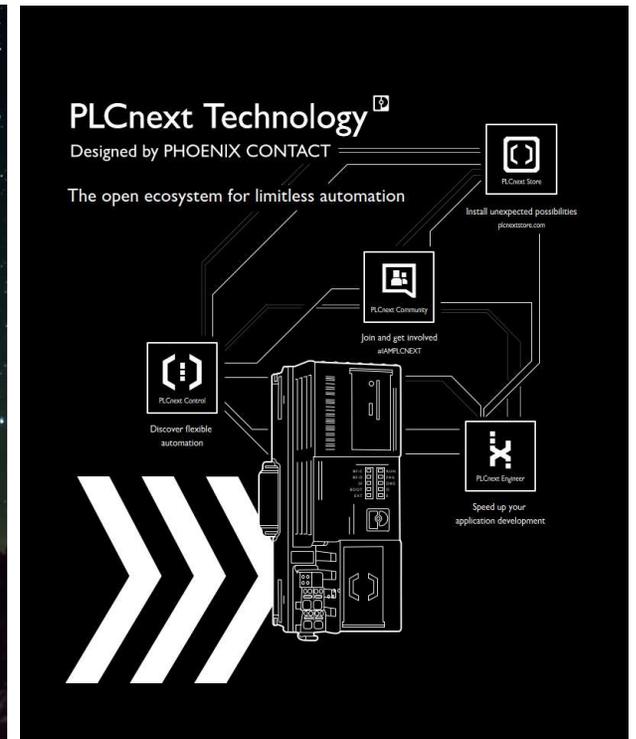
PLCnext Community

## Collaboration & Resources

We offer our community Information, support and helpful resources, including FAQs, forums, tutorials, and a GitHub presence

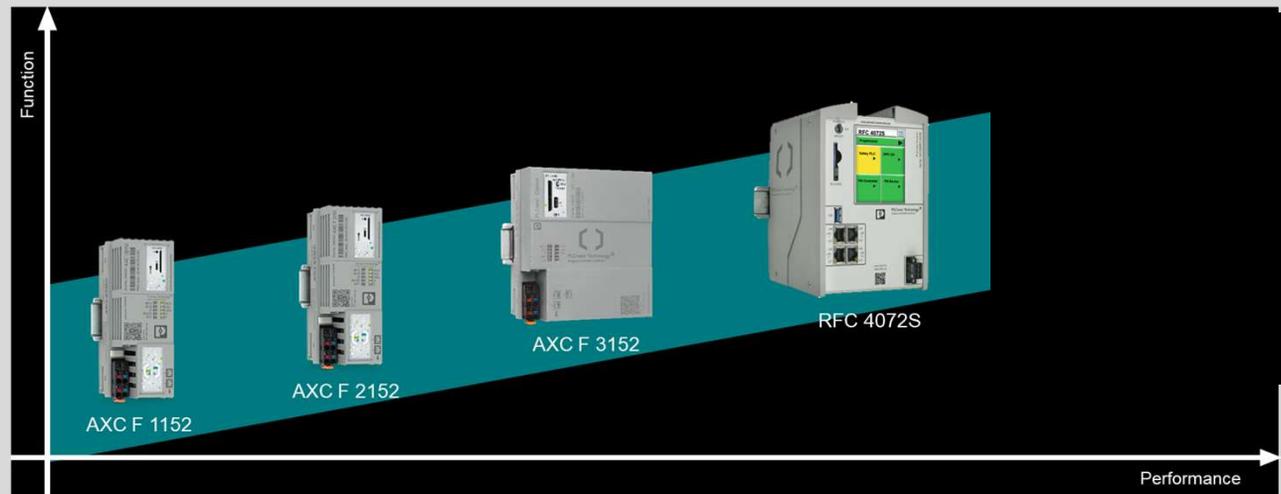
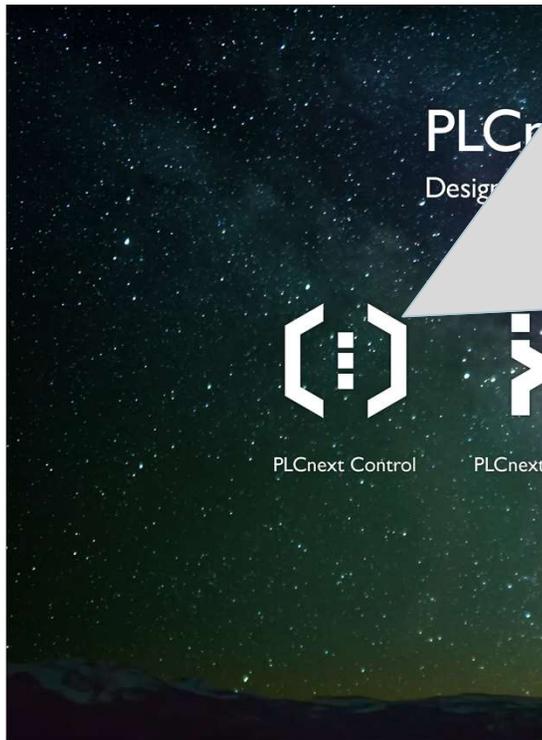
PLCnext Technology Ecosystem

# PLCnext Technology



PLCnext Ecosystem

# PLCnext Technology

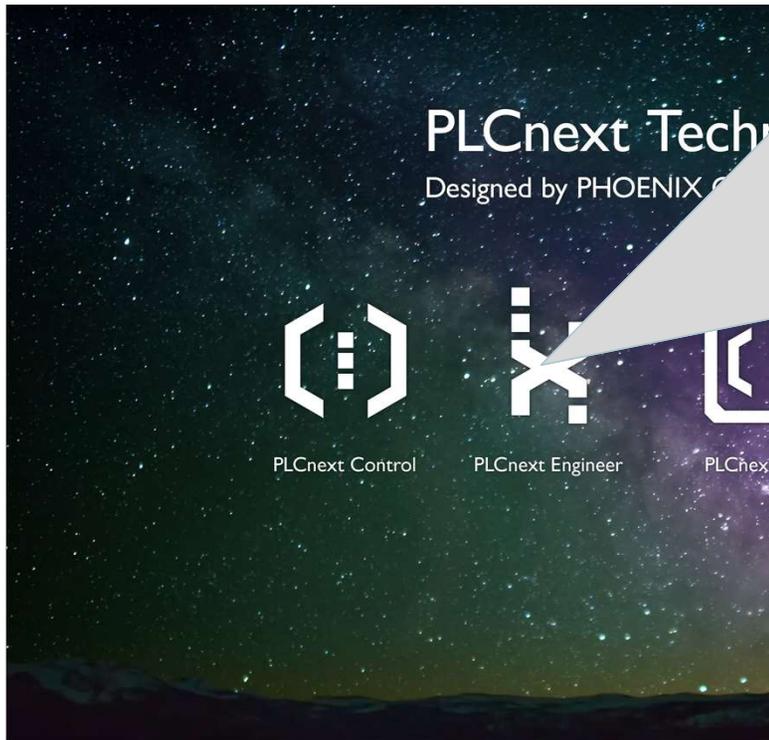


## Open Control Platform

PLCs in various performance classes including PLCnext Runtime System and accessories for PLCnext Technology

PLCnext Ecosystem

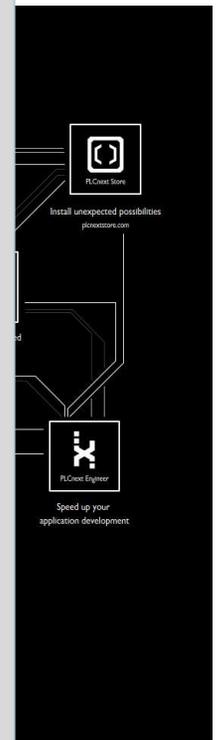
# PLCnext Technology



A central graphic showing the PLCnext Engineer software box. The box is white with a grey 'X' logo and the text "PLCnext Engineer Engineering Software" and the PHOENIX CONTACT logo. Surrounding the box are various feature labels in colored boxes: SFC+, Code Analysis, Trending, Application Control, IEC 61850, Service Programs, Alarming, C#, Safety Basics, Safety FBs, and Source Code Management.

## Engineering Software

Engineering tool for commissioning, configuring, and programming PLCnext Controls



PLCnext Ecosystem

# PLCnext Technology



PHOENIX CONTACT PLCnext Store

Install unexpected possibilities

Filter: Rating, Price, Type

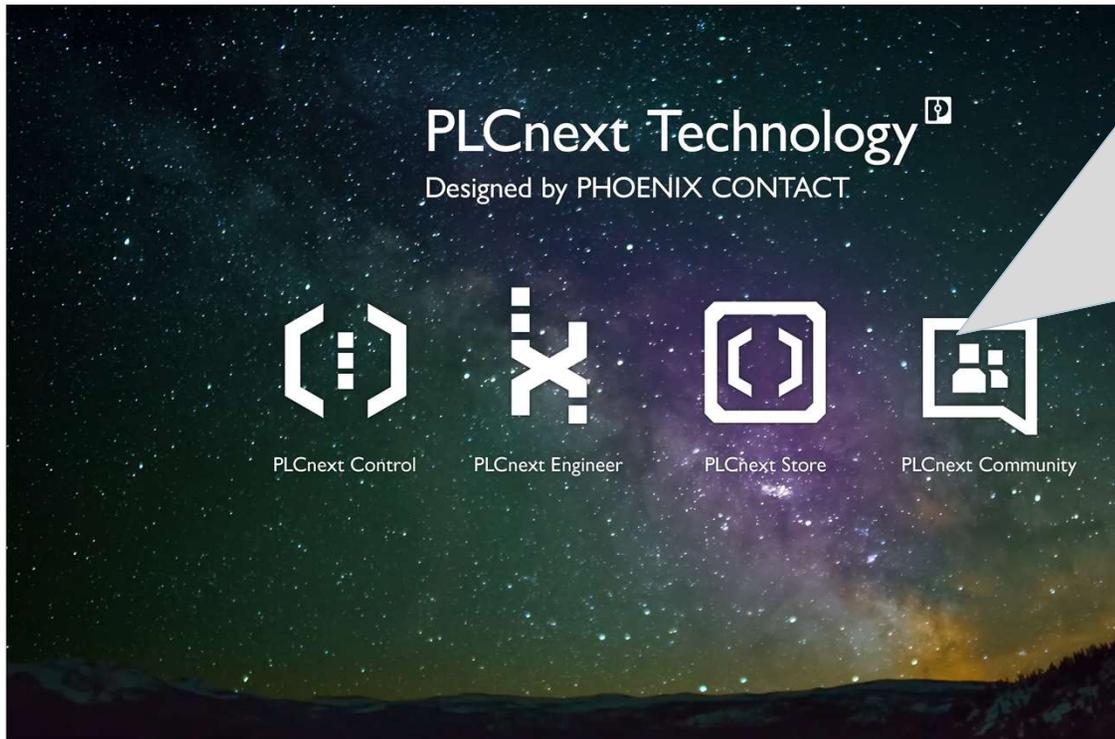
- AnalogTechnology** (Free)  
The AnalogTechnology library offers function blocks for acquisition and evaluation of analog signals.
- Basic Light Control** (Free)  
Optimize your energy consumption and reduce costs by adapting your lighting to the ambient conditions. The set our quick and easy automation of your lighting without any engineering or programming effort.
- Modbus RTU** (Free)  
Modbus is a communication protocol used for serial communication. It is a master/slave protocol. Only one master is connected to the bus at a time. In addition, one or more slaves (RTU) hardware are...
- Proficloud Writer** (Free)  
Easily automate and optimize your processes by analyzing your operational data out of the cloud. Start to log your data in the Proficloud and make it accessible no matter where you are. PHOENIX CONTACT.
- Pump Station Control** (Free)  
Save time and money by continuous monitoring and controlling of your pumping stations. Guide transform your concepts into a pumping station without any engineering or programming effort! Pump Station.

## Software Store for Automation

Apps for functional extension of PLCnext Control and PLCnext Engineer

PLCnext Ecosystem

# PLCnext Technology



Become a part of the PLCnext Community!

#plcnext #amplcnext

- Ask a question in the forum
- Upload or download apps
- Get technical support in the community
- Watch a video for technical support
- Use or share open source code
- Share your experience on Instagram

**PLCnext Technology**  
The ecosystem for limitless automation

In a rapidly changing world, in which more things are now networked together than there are people, industrial automation is also undergoing a fundamental shift. Classic system structures are developing into cyber-physical systems, and future-oriented automation systems must be flexible, open, and networked.

## User Collaboration & Resources

Information, support, and helpful resources about PLCnext Technology including FAQs, forums, tutorials and a GitHub presence

# PLCnext Technology

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## enhanced development

Connected coworking



## enhanced connectivity

Open interfaces and cloud integration



## enhanced freedom

Flexible integration of open source software and apps



## enhanced convenience

Using your favorite programming tool



## enhanced performance

Real-time execution across different programming languages

# PLCnext Technology

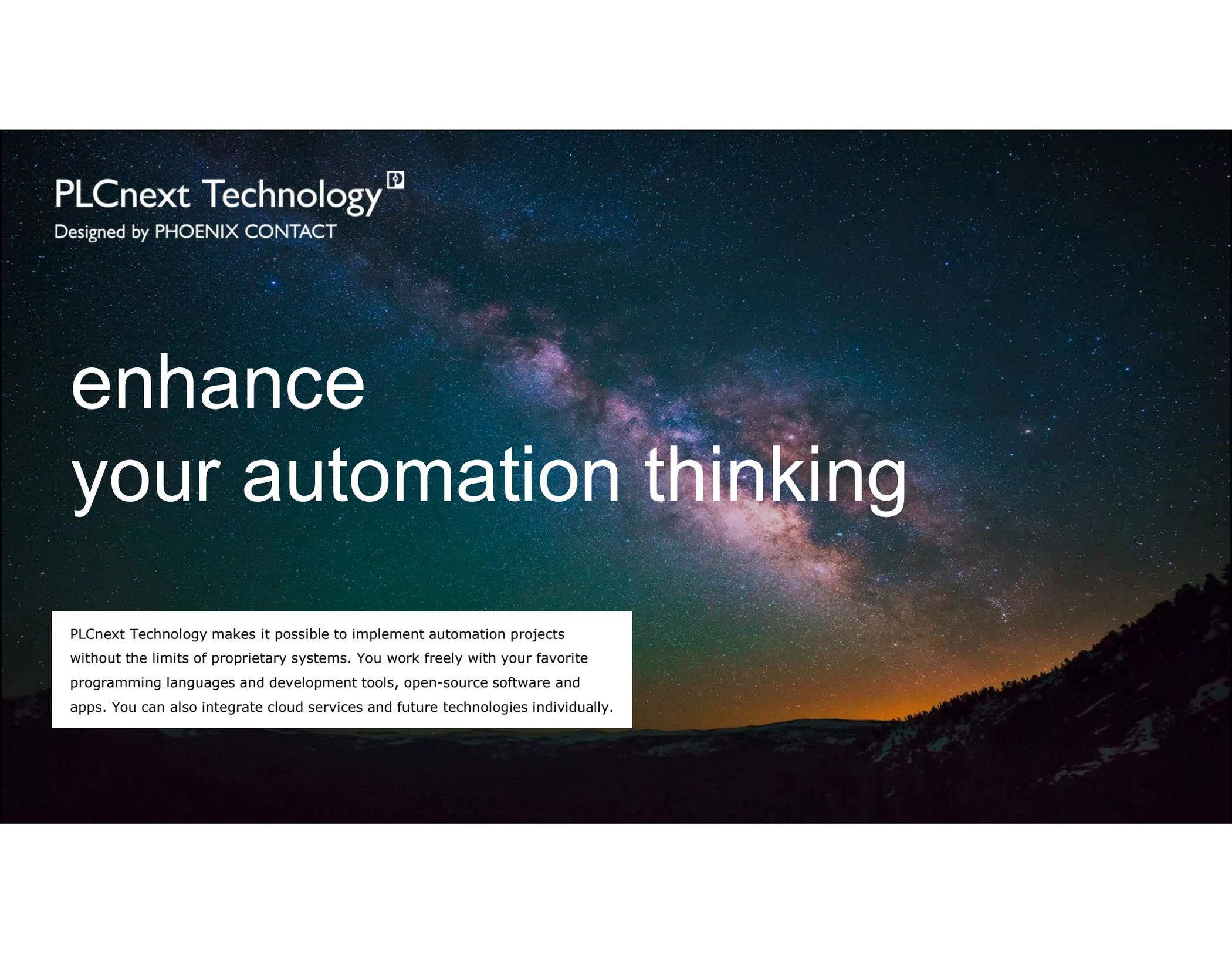
The reliability and robustness  
of the classical PLC world



## enhances

with the openness and flexibility  
of Smart Devices.





PLCnext Technology 

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# enhance your automation thinking

PLCnext Technology makes it possible to implement automation projects without the limits of proprietary systems. You work freely with your favorite programming languages and development tools, open-source software and apps. You can also integrate cloud services and future technologies individually.

PLCnext Technology   
Designed by PHOENIX CONTACT

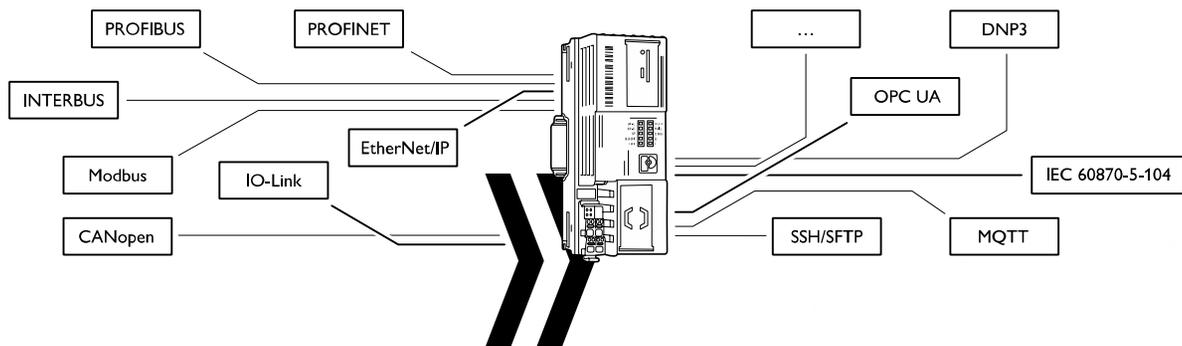
# enhanced connectivity

Open interfaces and  
cloud integration

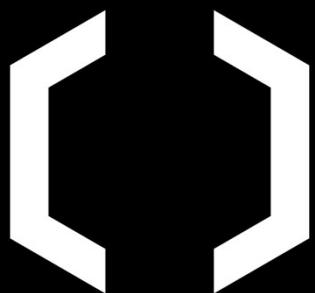
PLCnext Technology enables the integration of current and future interfaces and protocols for open communication in highly networked automation systems. Implement new IoT-based business models through edge computing and/or direct connection to cloud-based services and databases.

enhanced connectivity – Intelligent Networking

## Future-proof Connectivity



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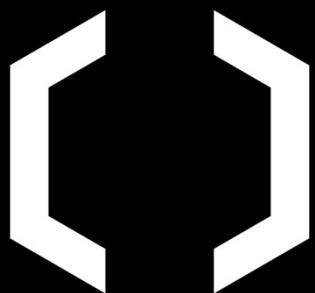
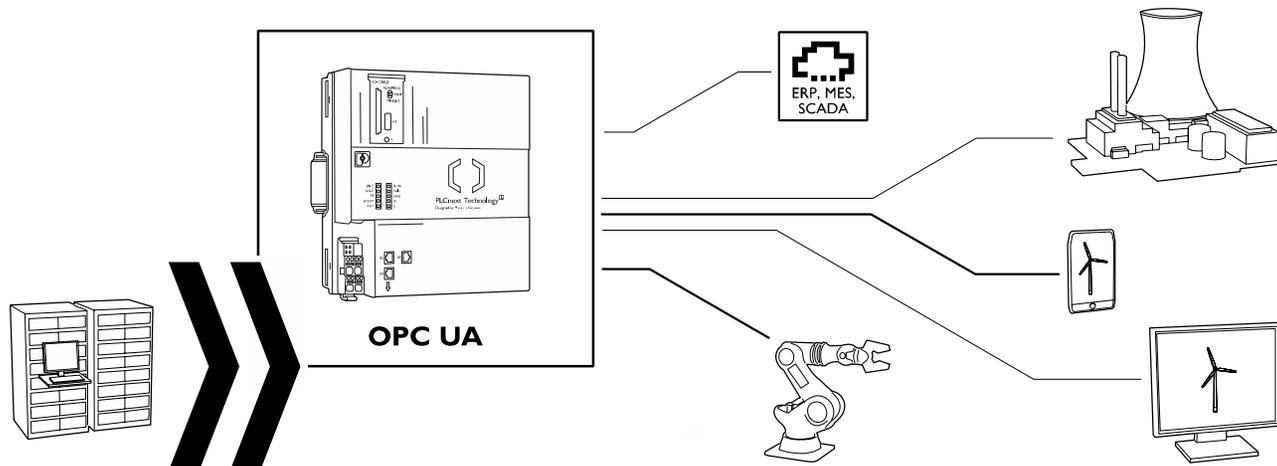


PLCnext Technology enables the integration of current and future interfaces and protocols for open communication in highly networked automation systems.

enhanced connectivity – Intelligent Networking

## Integrated OPC UA Server

PLCnext Technology   
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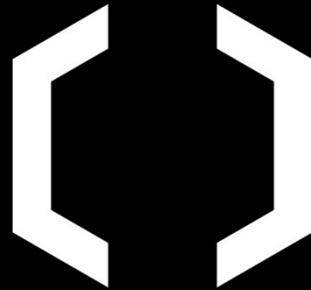


Data Access, Alarms and  
Conditions, Programs, Historical  
Access, Global Discovery Server

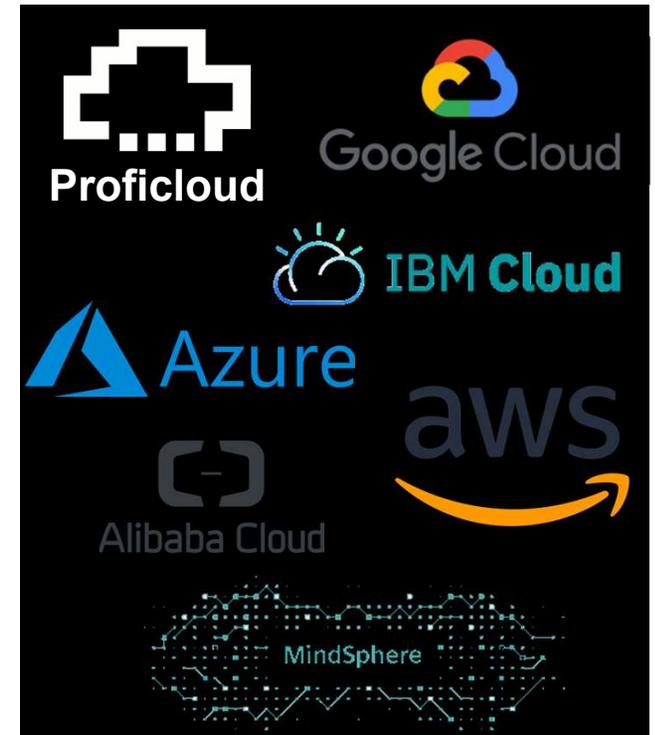
enhanced connectivity – Intelligent Networking

## PROFICLOUD, Public Cloud, Private Cloud – any Cloud!

Implement new IoT-based business models through direct connection to cloud-based services and databases.

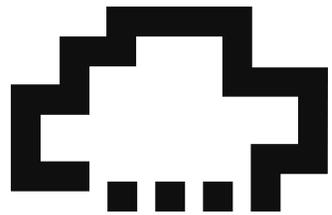


Benefit from the seamless integration of Phoenix Contact's PROFICLOUD and a cloud-agnostic strategy where the PLCnext Store delivers cloud connectors for every cloud. PLCnext Technology supports any customer cloud implementation – public, private, hybrid - including AWS, IBM, Azure, Alibaba, and MindSphere.



## Cloud Strategy for Intelligent Networking

# Proficloud, Public Cloud, Private Cloud, any Cloud



**PROFICLOUD**



Alibaba Cloud



Google Cloud



Azure

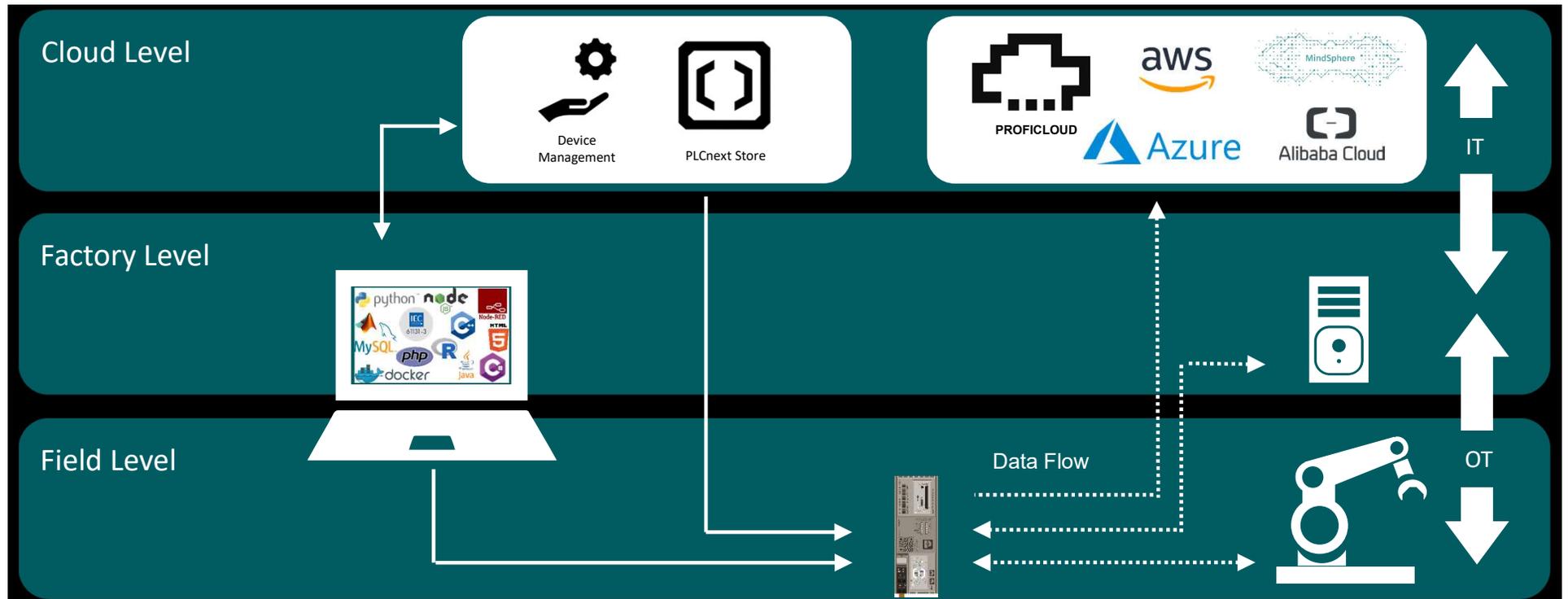


IBM Cloud

Implement new IoT-based business models through direct connection to cloud-based services and databases. With the cloud agnostic strategy, a cloud connector to any cloud can be downloaded via PLCnext Store and a fully integrated Proficloud connectivity, PLCnext Technology provides full support for any cloud strategy - public, private, hybrid - including AWS, IBM, Azure, Alibaba and MindSphere.

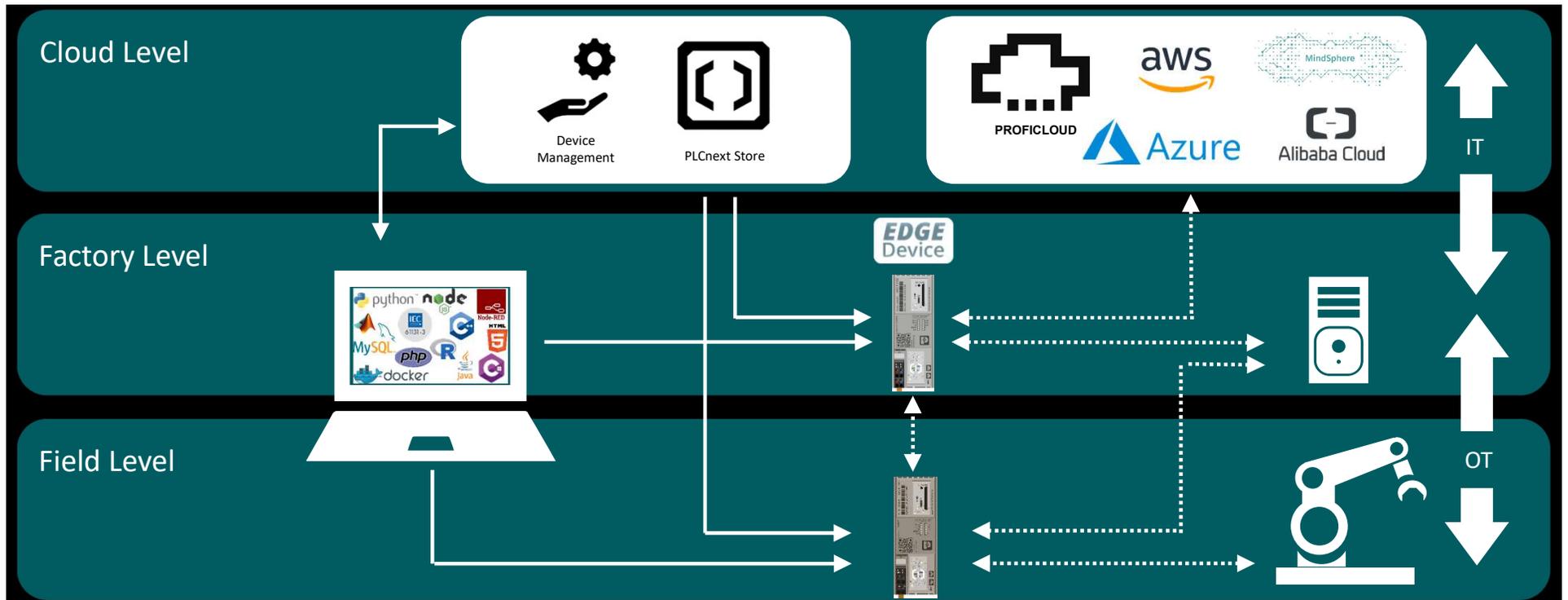
enhanced connectivity – Edge Device or PLC connecting all Levels

## PLCnext Control as PLC



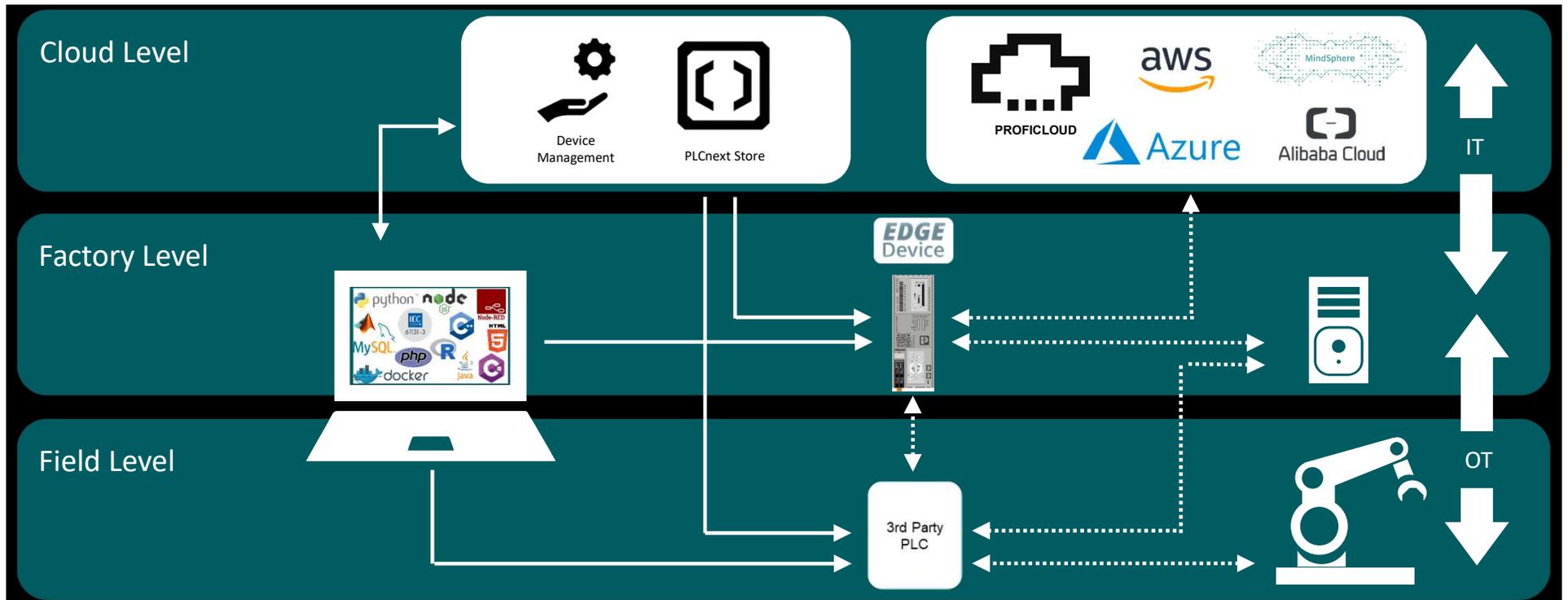
enhanced connectivity – Edge Device or PLC connecting all Levels

## PLCnext Control as PLC and Edge Device



enhanced connectivity – Edge Device or PLC connecting all Levels

## PLCnext Control as Edge Device



# enhanced freedom

Flexible integration of  
open source software and apps

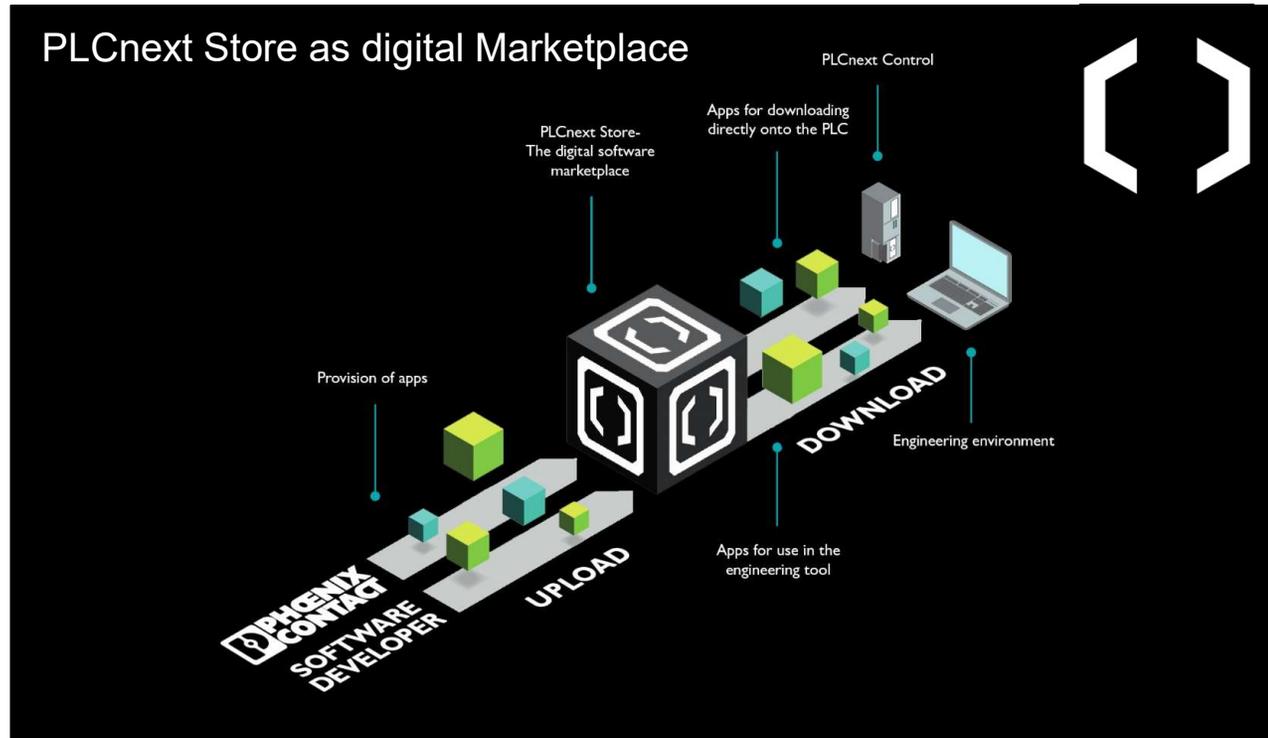
PLCnext Technology enables any desired combination of independently created program parts and complete applications. The use of open-source software and apps, e.g. from our PLCnext Store, improves the efficiency of your development processes. The sky is the limit when it comes to future expansions.

PLCnext Technology   
Designed by PHOENIX CONTACT



enhanced freedom

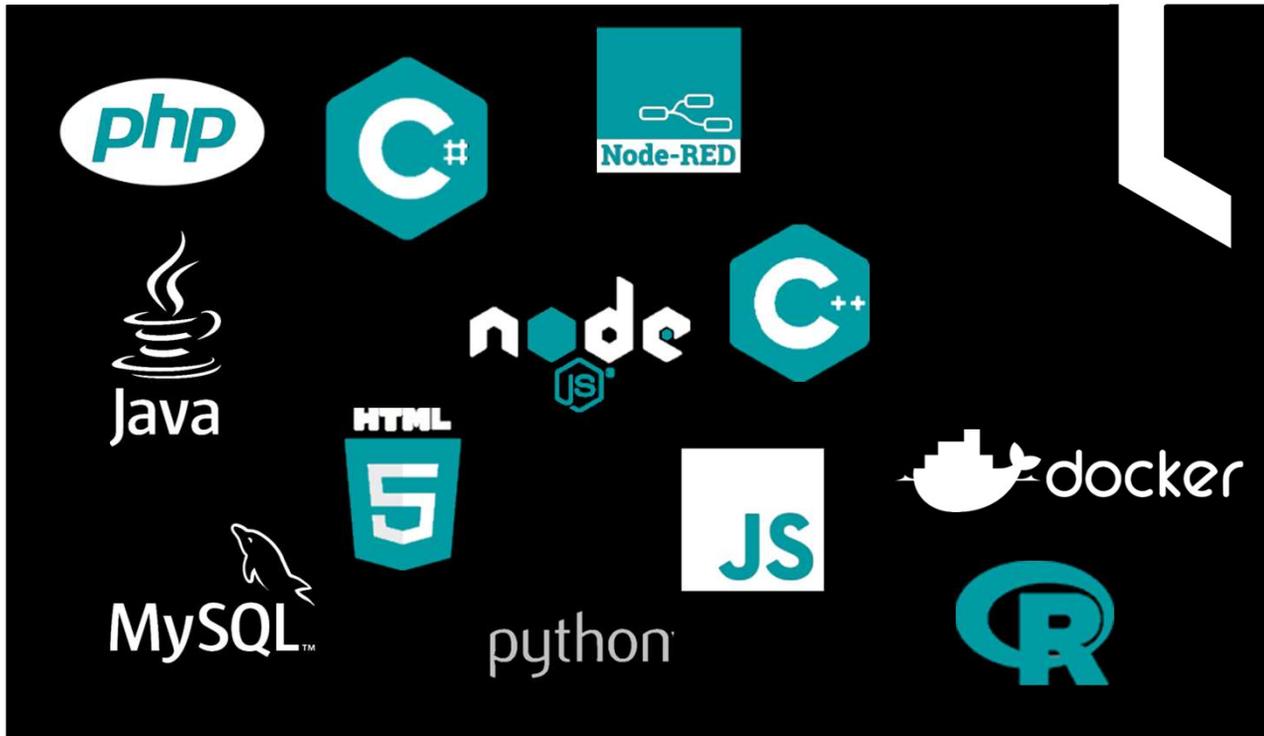
# Limitless Adaption Capability



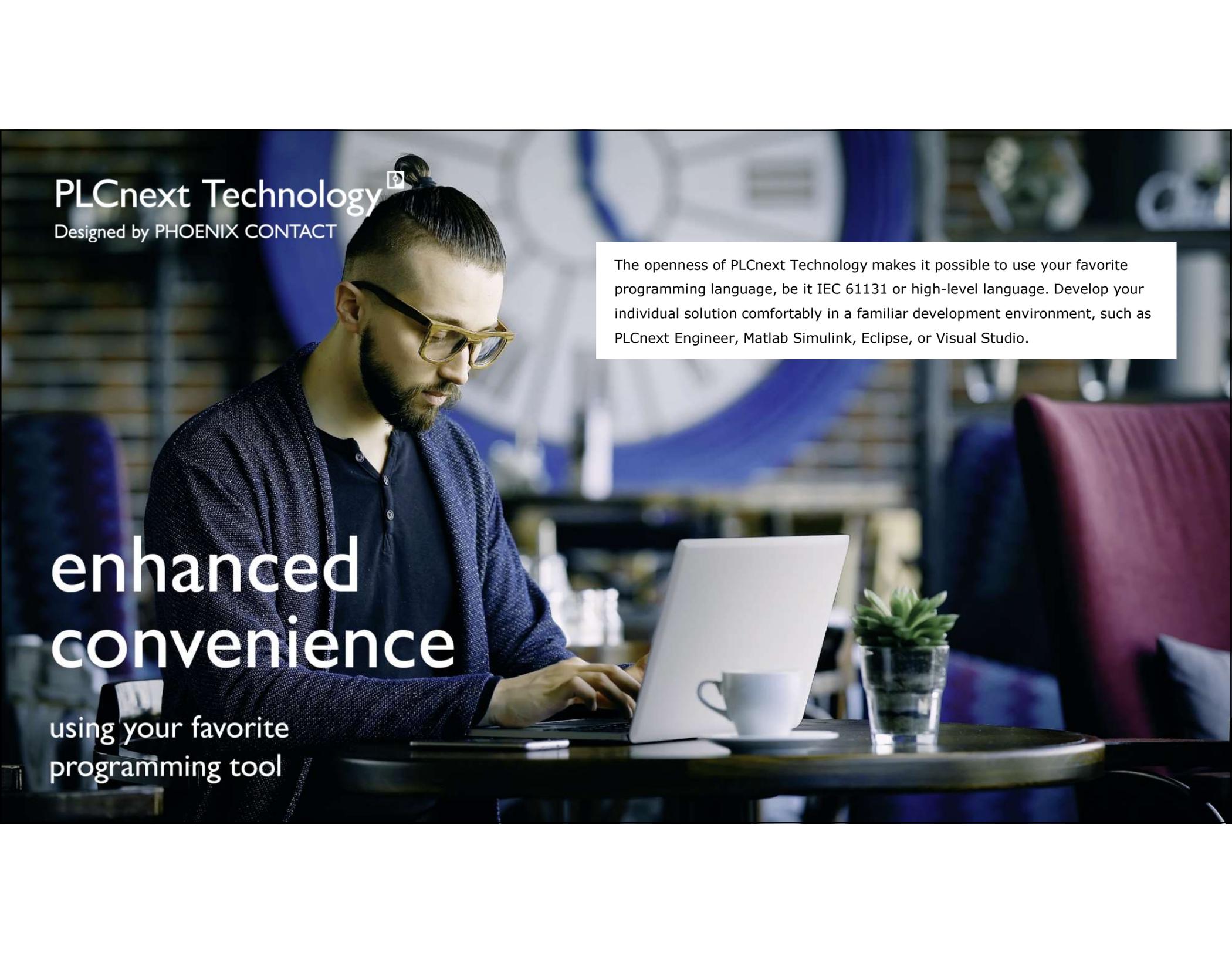
enhanced freedom

## Limitless Adaption Capability

PLCnext Technology   
Designed by PHOENIX CONTACT



PLCnext Technology enables any desired combination of independently created program parts and complete applications. The use of open-source software and apps improves the efficiency of your development processes.



PLCnext Technology 

Designed by PHOENIX CONTACT

The openness of PLCnext Technology makes it possible to use your favorite programming language, be it IEC 61131 or high-level language. Develop your individual solution comfortably in a familiar development environment, such as PLCnext Engineer, Matlab Simulink, Eclipse, or Visual Studio.

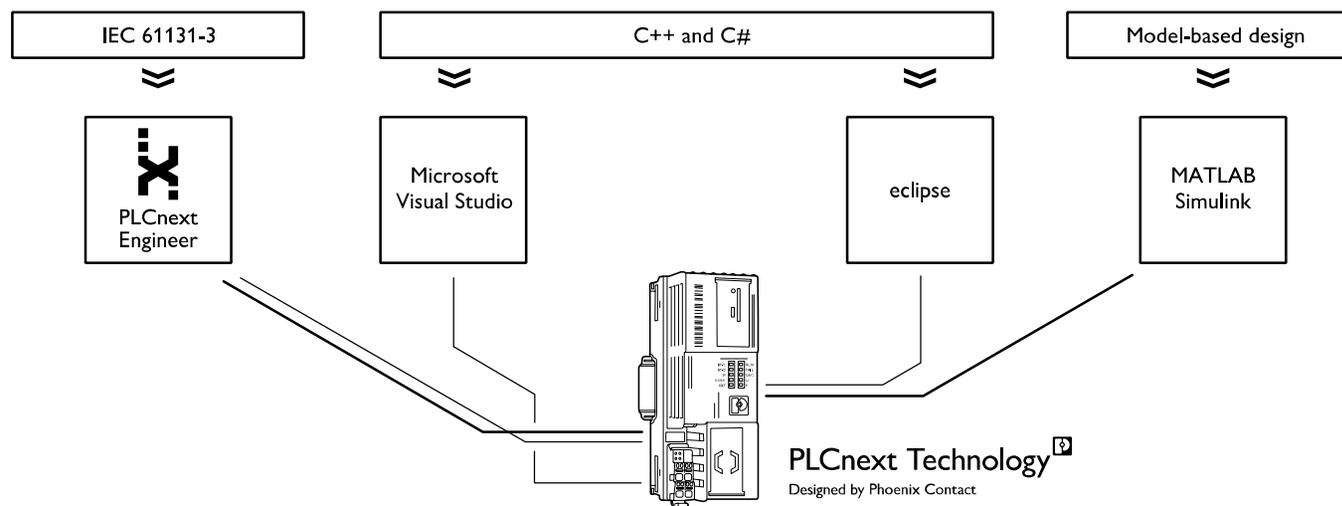
enhanced  
convenience

using your favorite  
programming tool

enhanced convenience

PLCnext Technology   
Designed by Phoenix Contact

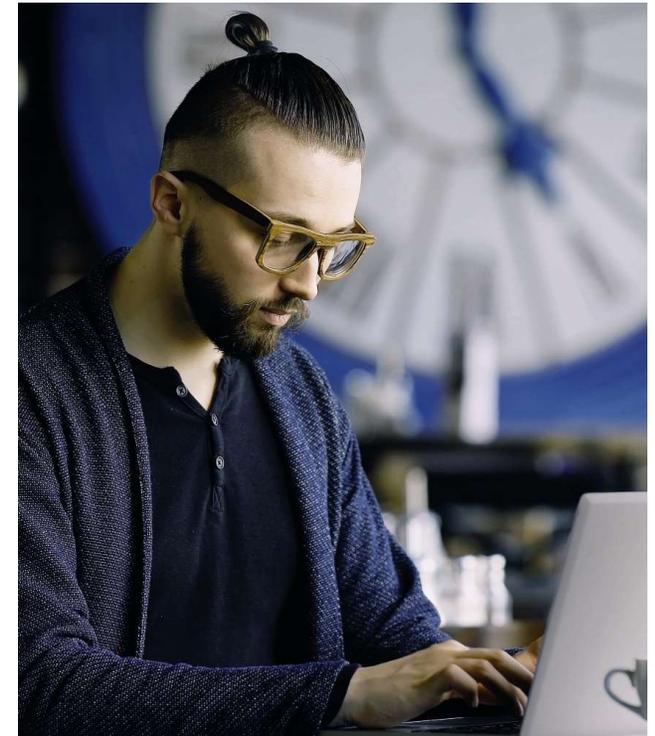
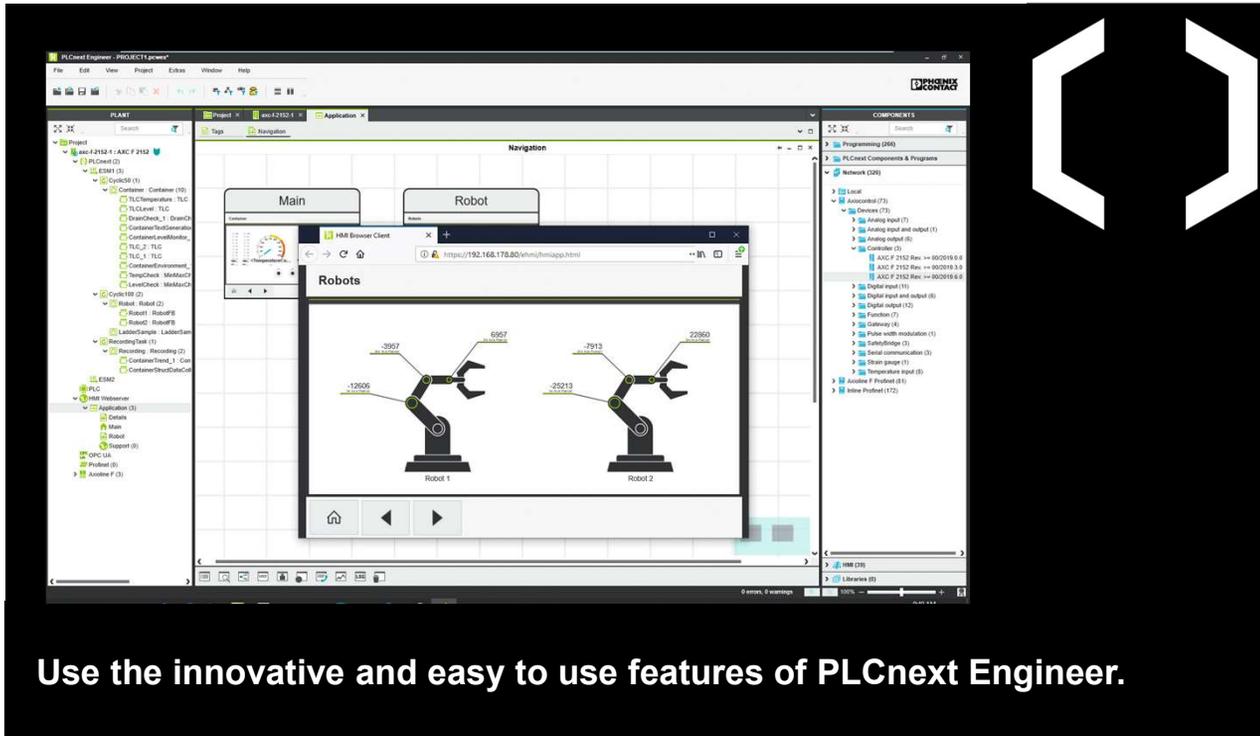
# Engineering and Application Development



With PLCnext Technology, several developers from different generations, with different skill sets and expertise can work on one controller program, in parallel and yet independently, using different programming languages.

enhanced convenience

# IEC 61131-3 Programming with PLCnext Engineer

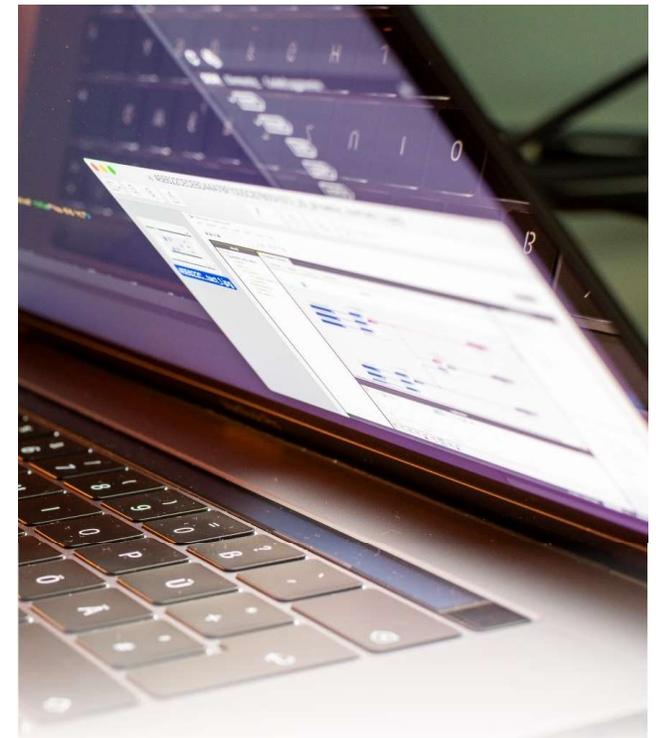
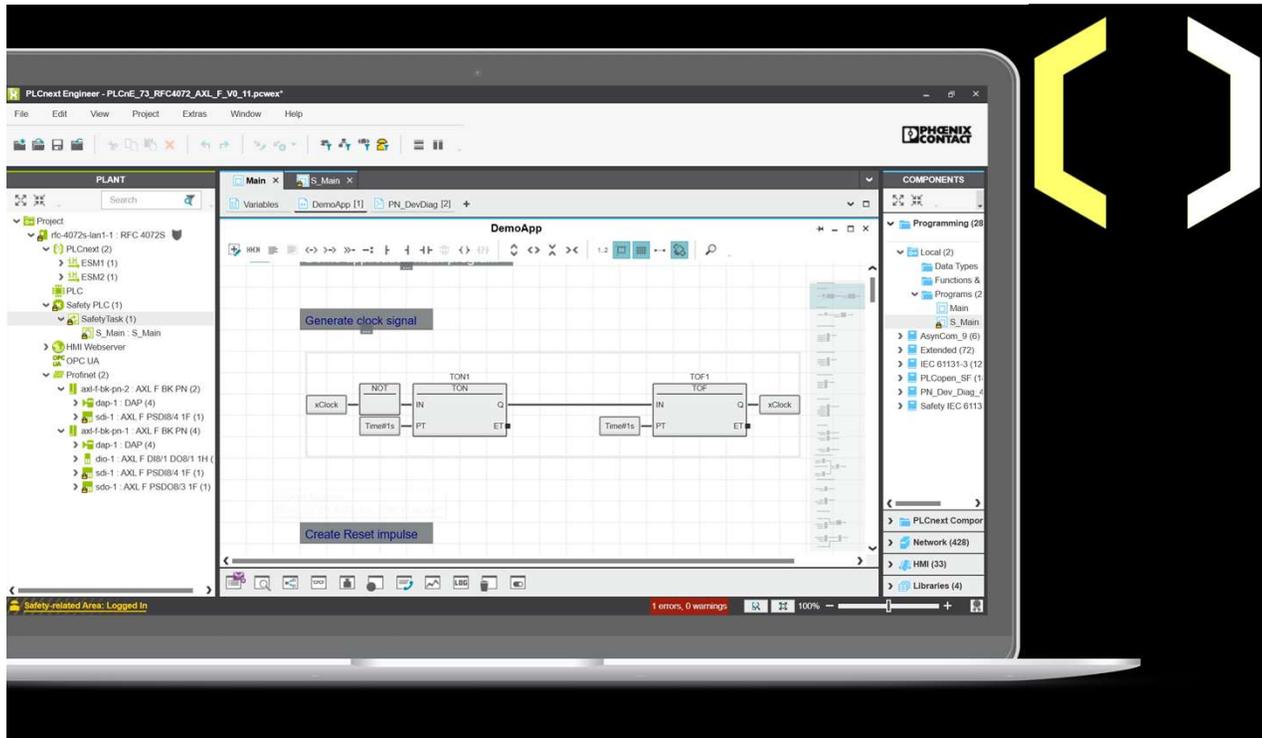


Use the innovative and easy to use features of PLCnext Engineer.

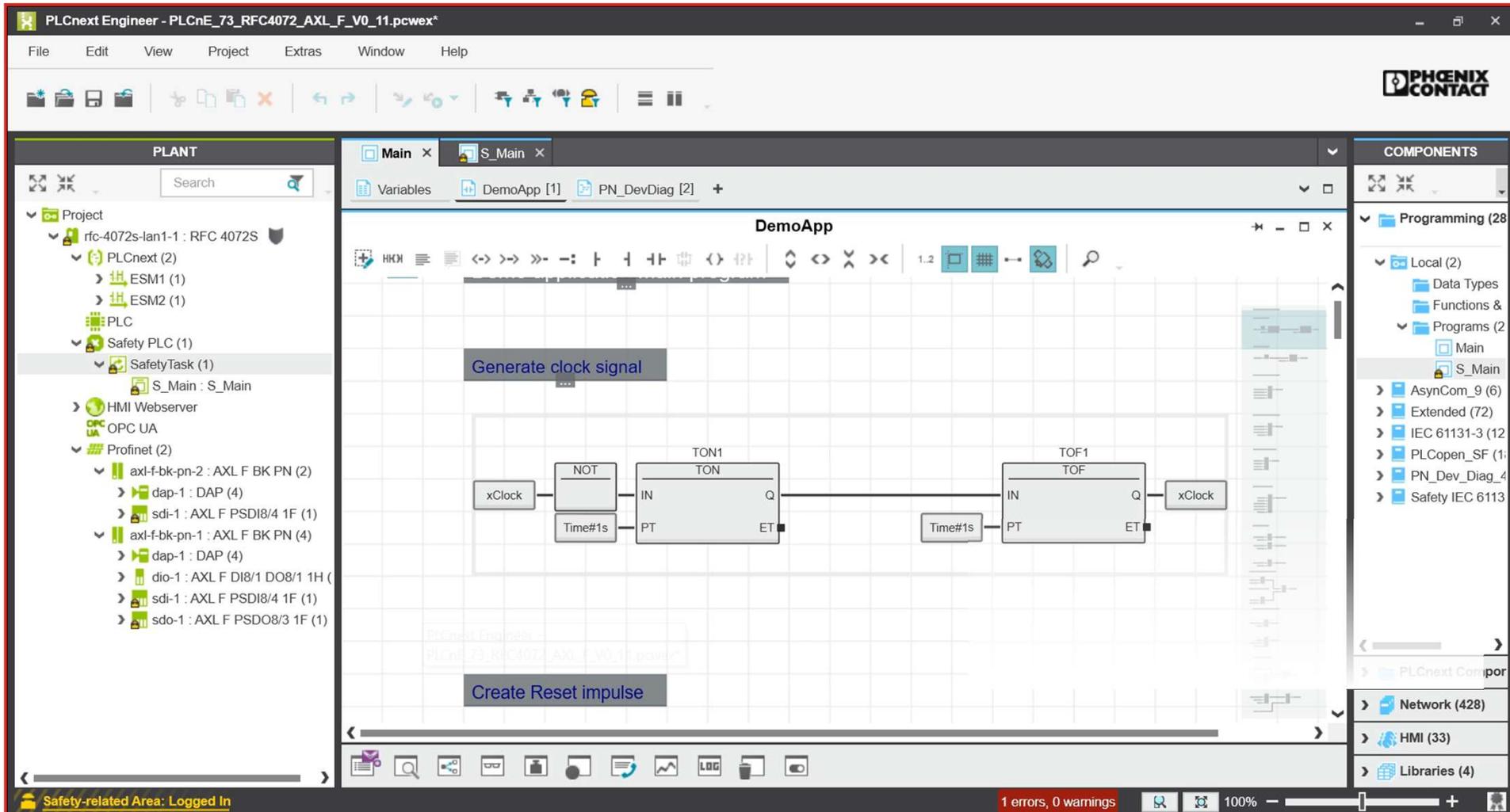
Standard and safety programming in one engineering software

# PLCnext Engineer

PLCnext Technology   
Designed by PHOENIX CONTACT



# Standard and safety programming in one engineering software



The screenshot displays the PLCnext Engineer software interface. The main workspace shows a ladder logic diagram for a program named "DemoApp". The diagram consists of two parallel rungs. The first rung starts with a normally open contact labeled "xClock", followed by a normally closed contact labeled "NOT", and then a timer coil labeled "TON1" with a preset time of "Time#1s". The output of the TON1 timer is connected to the "Q" terminal. The second rung starts with a normally open contact labeled "Time#1s", followed by a timer coil labeled "TOF1" with a preset time of "Time#1s", and then a normally open contact labeled "xClock". The output of the TOF1 timer is connected to the "Q" terminal. The status bar at the bottom indicates "1 errors, 0 warnings".

**PLANT**

- Project
  - rfc-4072s-lan1-1 : RFC 4072S
    - PLCnext (2)
      - ESM1 (1)
      - ESM2 (1)
    - PLC
    - Safety PLC (1)
      - SafetyTask (1)
        - S\_Main : S\_Main
    - HMI Webservice
    - OPC UA
    - Profinet (2)
      - axl-f-bk-pn-2 : AXL F BK PN (2)
        - dap-1 : DAP (4)
        - sdi-1 : AXL F PSDI8/4 1F (1)
      - axl-f-bk-pn-1 : AXL F BK PN (4)
        - dap-1 : DAP (4)
        - dio-1 : AXL F DI8/1 DO8/1 1H (1)
        - sdi-1 : AXL F PSDI8/4 1F (1)
        - sdo-1 : AXL F PSDO8/3 1F (1)

**COMPONENTS**

- Programming (28)
  - Local (2)
    - Data Types
    - Functions &
    - Programs (2)
      - Main
      - S\_Main
  - AsynCom\_9 (6)
  - Extended (72)
  - IEC 61131-3 (12)
  - PLCopen\_SF (1)
  - PN\_Dev\_Diag\_4
  - Safety IEC 6113
- Network (428)
- HMI (33)
- Libraries (4)

**PLCnext Engineer**  
PLCnext 73 RFC4072 AXL F V0 11 pcwex\*

Safety-related Area: Logged In

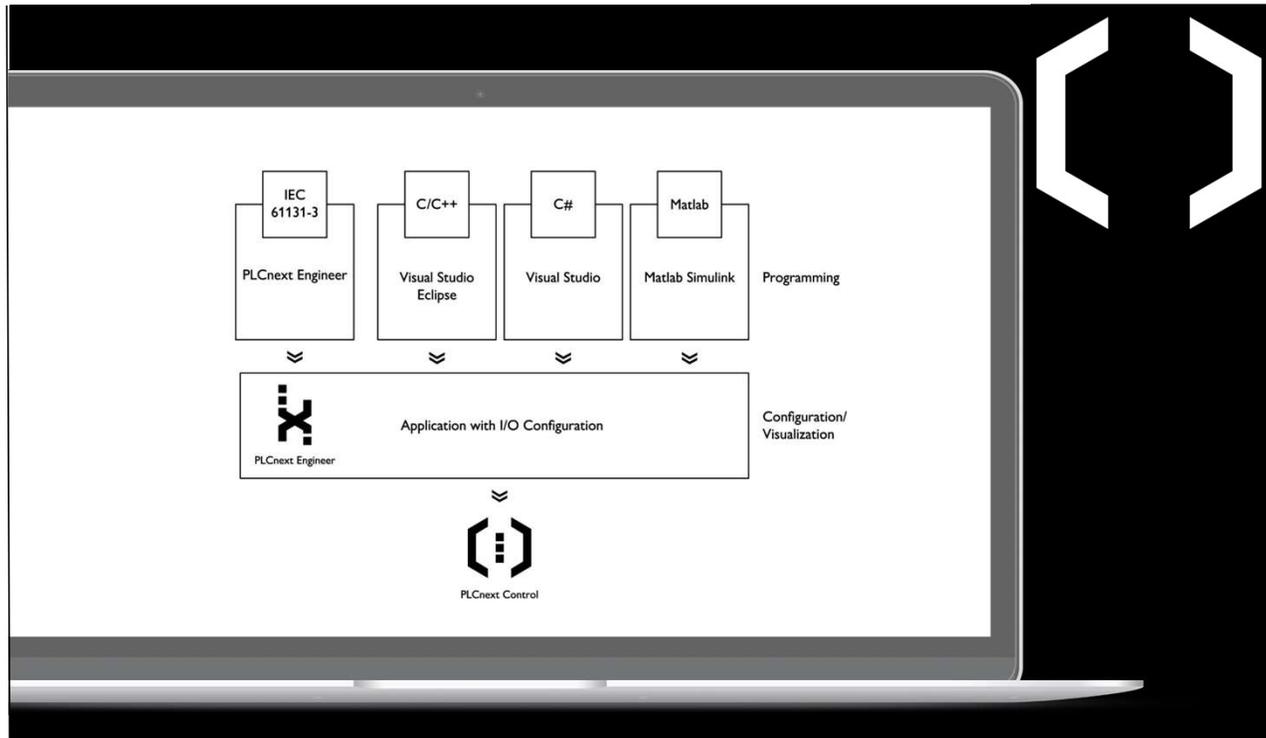
1 errors, 0 warnings

100%

PLCnext Technology – Limitless engineering options

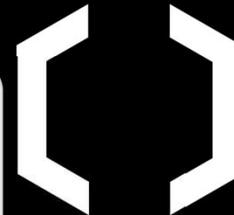
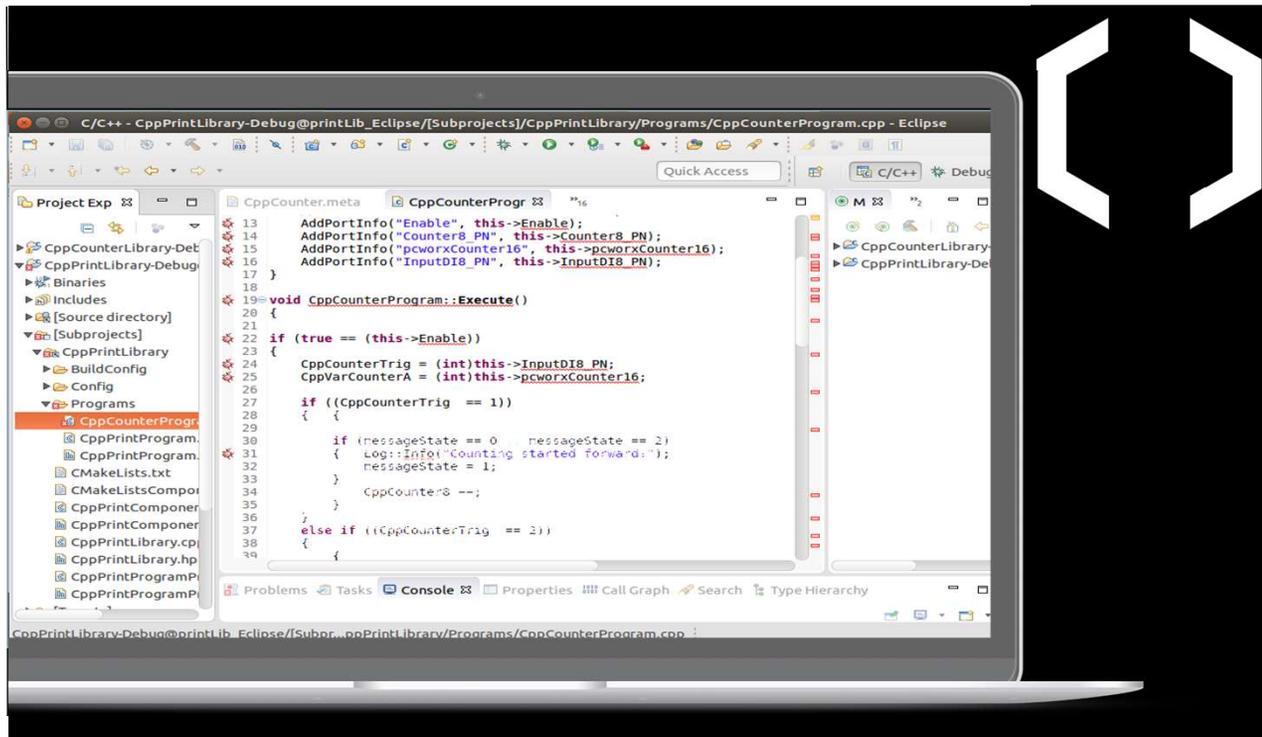
# PLCnext Engineer

PLCnext Technology   
Designed by PHOENIX CONTACT



enhanced convenience

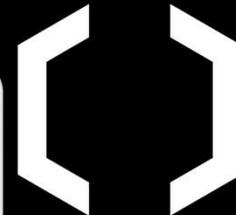
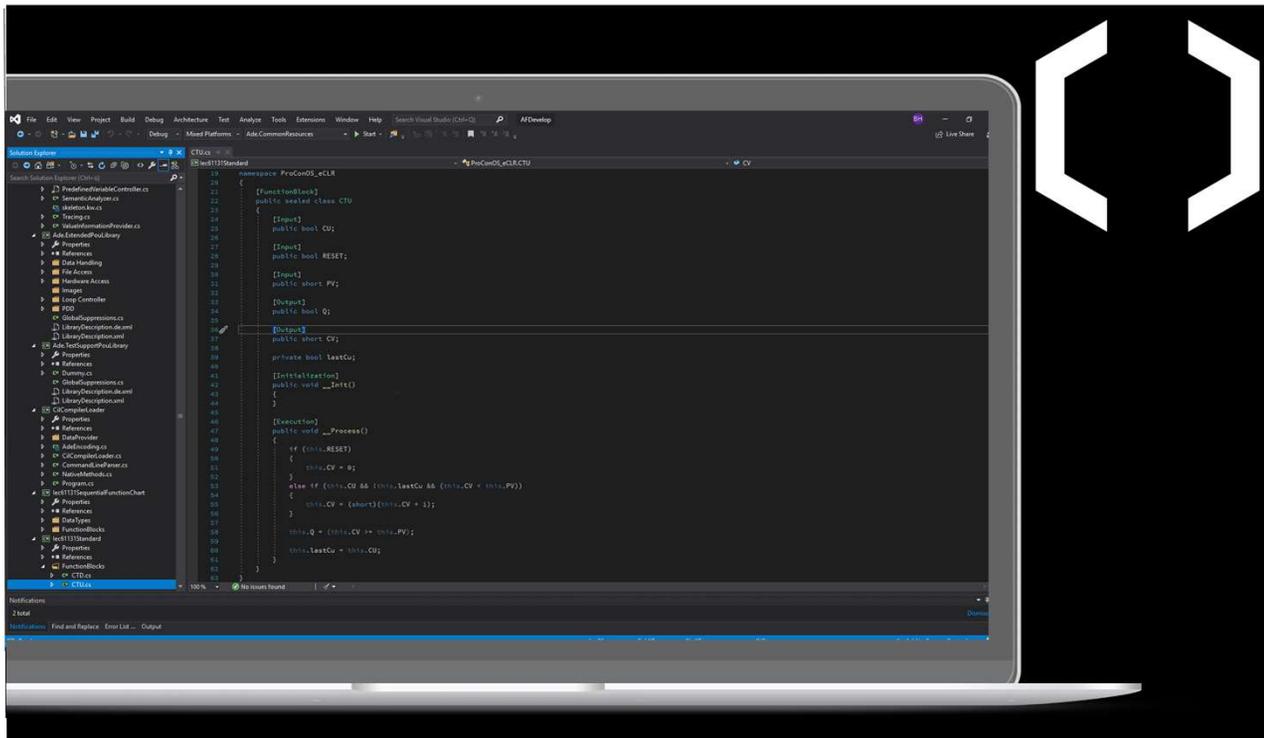
## Programming – C/C++



- C/C++ acc. to standard
- Easy interface to the PLCnext Runtime System
- Support of remote debugging
- Use the tool you are familiar with

enhanced convenience

## Programming – C/C++



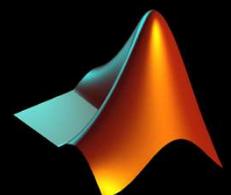
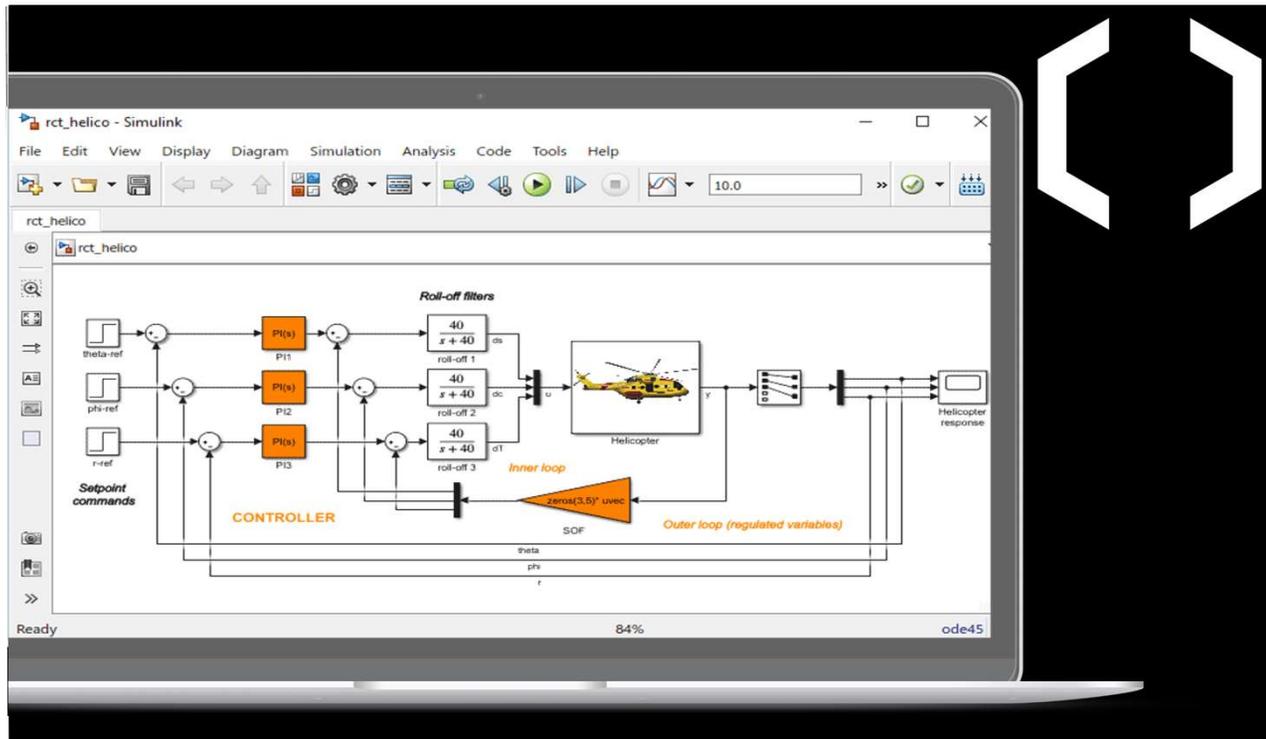
PLCnext Technology   
Designed by PHOENIX CONTACT



- Development and integration of function blocks with C#
- Dedicated plug-in for Visual Studio.
- Execute C# function blocks in real-time with the eCLR runtime system.

enhanced convenience

# MATLAB Simulink

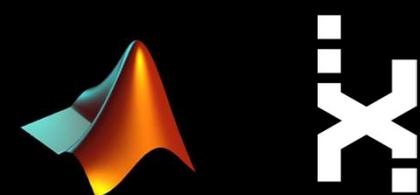
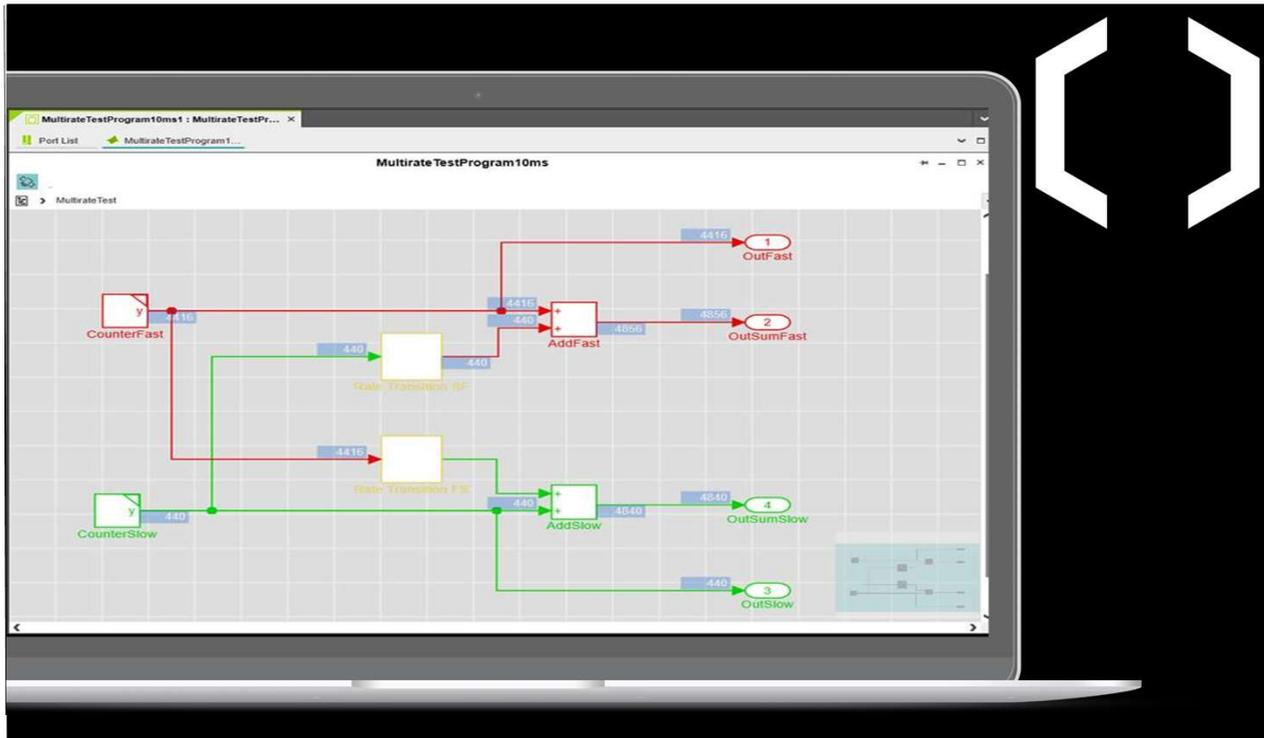


Seamless integration of model-based design & development with MATLAB Simulink.

enhanced convenience

## MATLAB Simulink & PLCnext Engineer

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Seamless integration of model-based design & development with MATLAB Simulink and PLCnext Engineer.

# enhanced development

Connected coworking

PLCnext Technology   
Designed by PHOENIX CONTACT

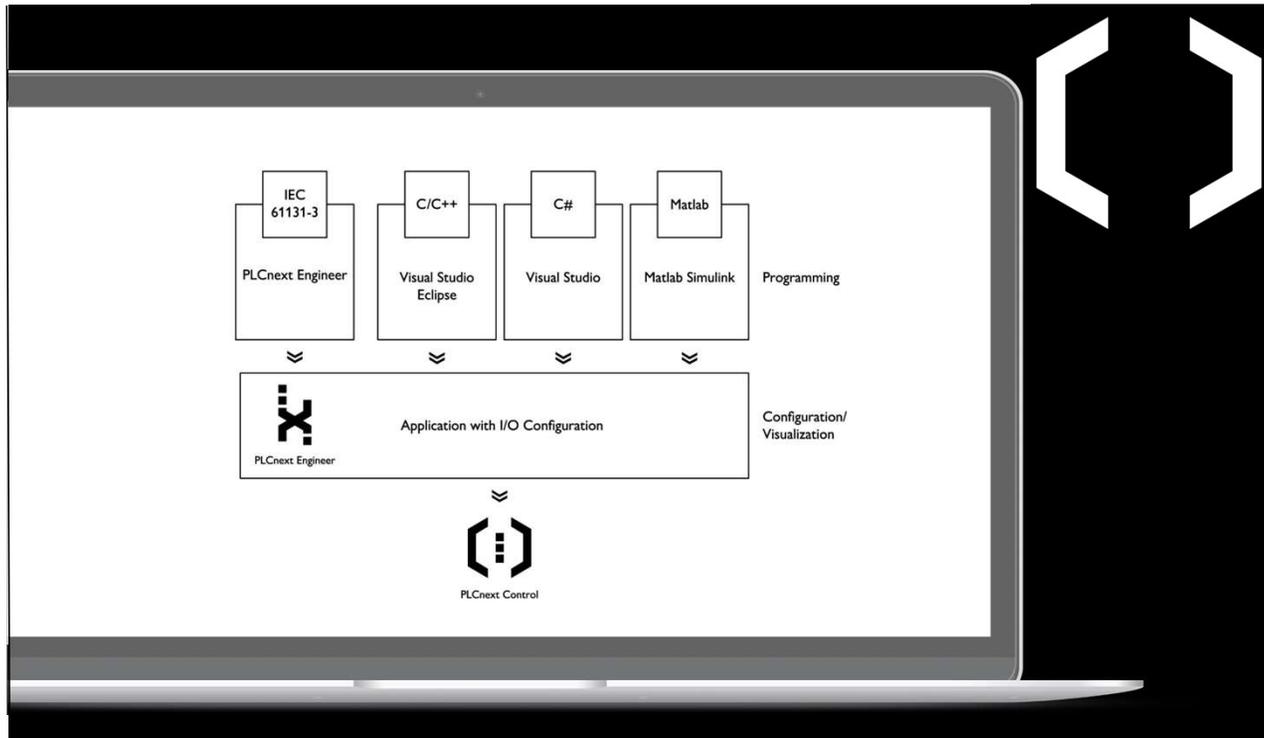


With PLCnext Technology, several developers from different generations can work on one controller program independently of each other using different programming languages. Thus, you can develop complex applications quickly using the advantages of the classic PLC world and the openness and flexibility of PLCnext Technology.

PLCnext Technology – Limitless engineering options

# PLCnext Engineer

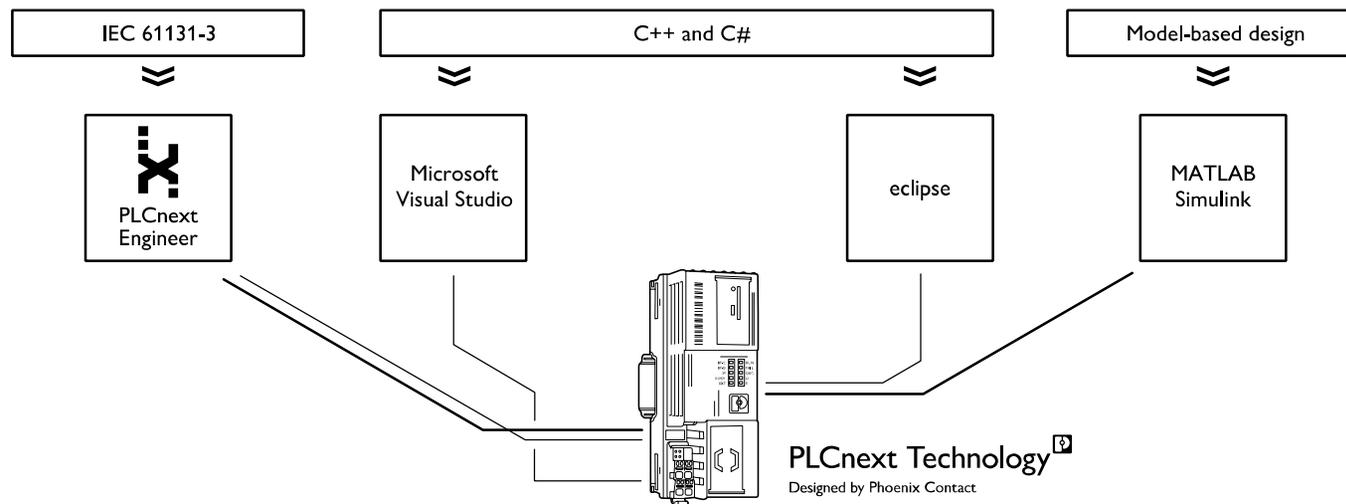
PLCnext Technology   
Designed by PHOENIX CONTACT



enhanced development

PLCnext Technology   
Designed by Phoenix Contact

# Engineering and Application Development



With PLCnext Technology, several developers from different generations, with different skill sets and expertise can work on one controller program, in parallel and yet independently, using different programming languages.



PLCnext Technology<sup>®</sup>

Designed by PHOENIX CONTACT

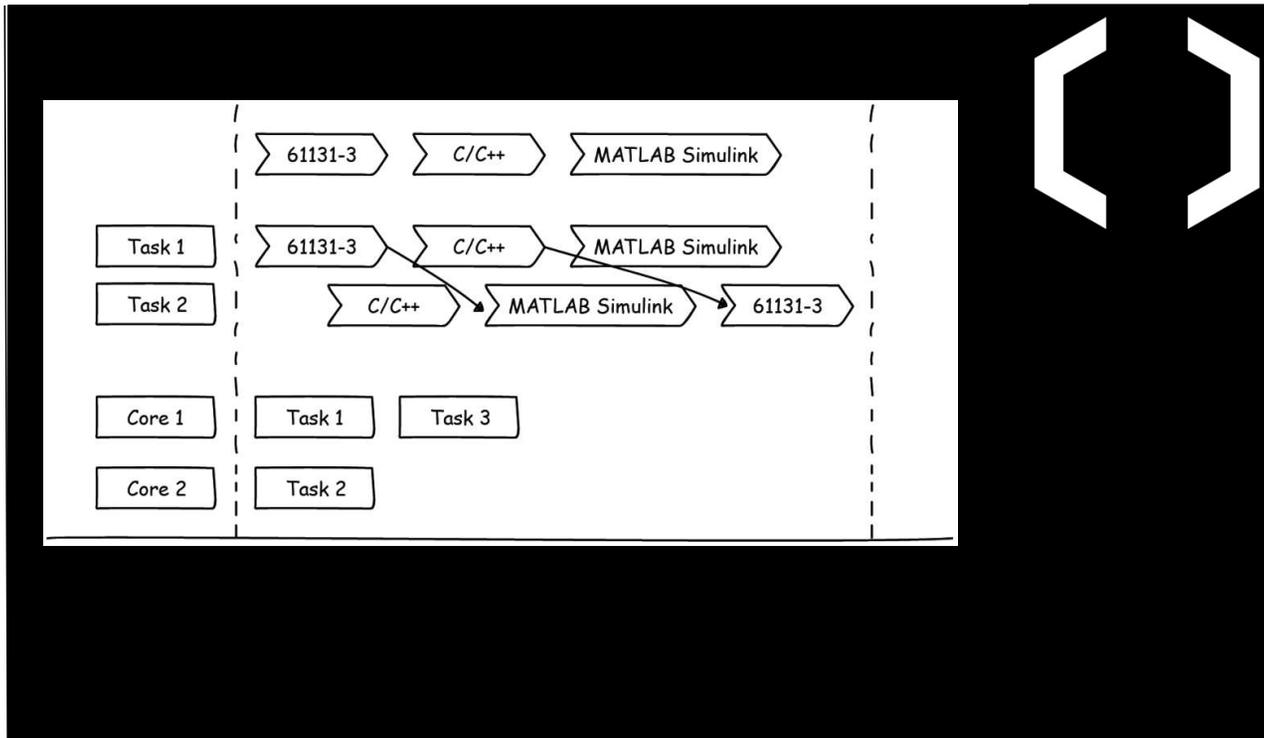
Combine program sequences in different languages into tasks as desired. The task-handling of the PLCnext Technology (patent applied for) lets program routines of different origin run like a classical IEC-61131-PLC-code – Your high-level language programs become automatically deterministic. The platform ensures consistent data exchange and synchronous execution of the program code.

enhanced  
performance

Real-time execution across different  
programming languages

enhanced performance – PLC-typical Real-time Performance

## Execution & Synchronization Manager

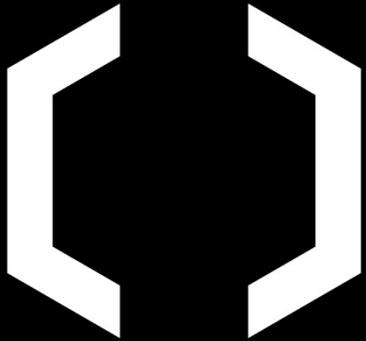
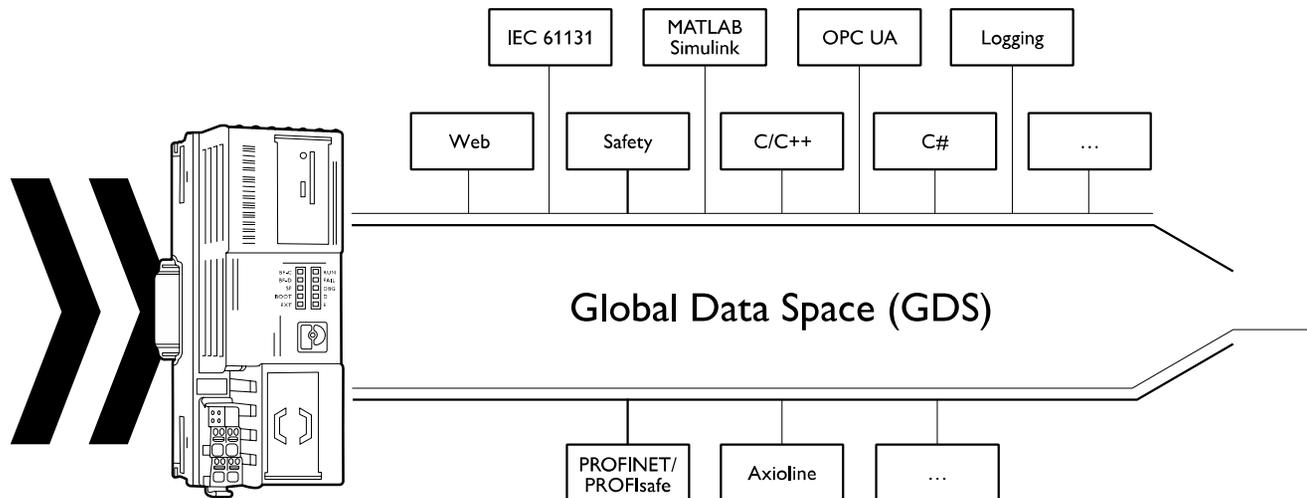


The patent-applied-for task handling of PLCnext Technology lets program routines of different origin run like classical IEC 61131 PLC code. Your high-level language programs become automatically deterministic.

enhanced performance – Data Consistency

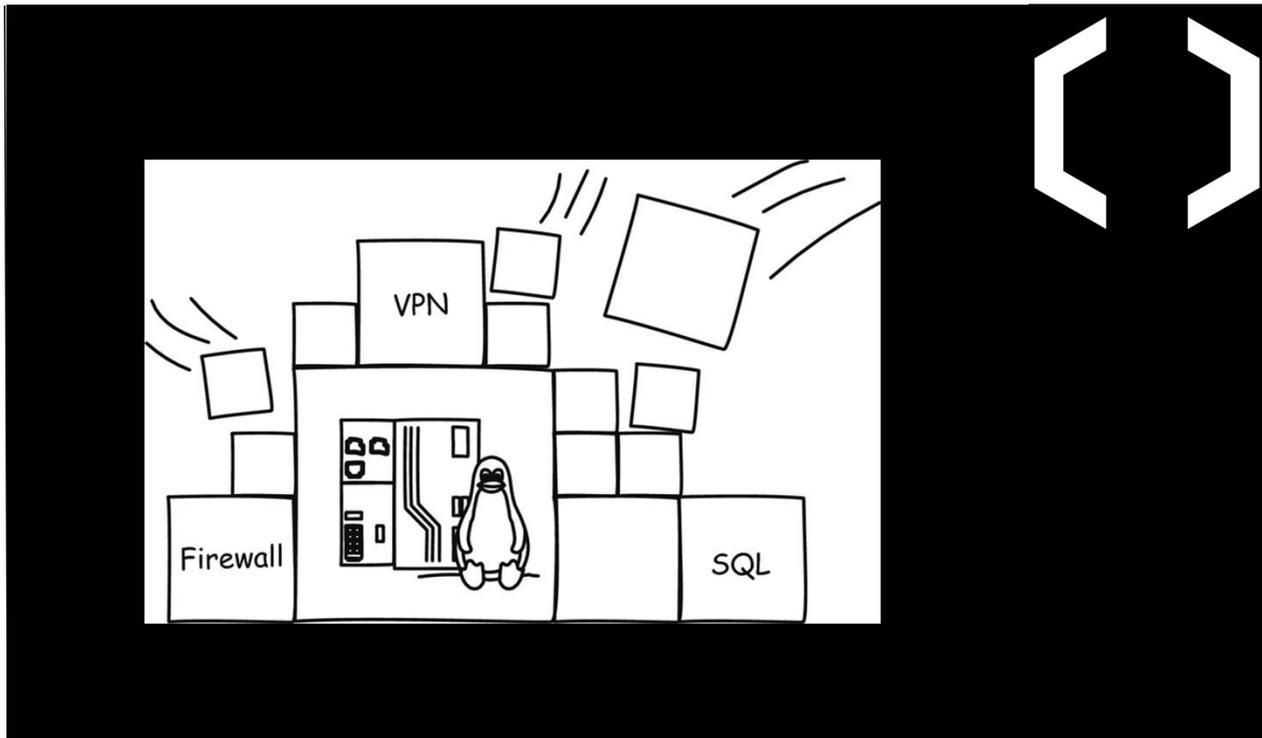
## Global Data Space

PLCnext Technology   
Designed by PHOENIX CONTACT



**Fast and consistent data exchange between user programs, fieldbuses, and system programs. Access via Data Logger, HMI, and OPC UA. Security aspects for user management.**

## Flexibility of Linux plus the Reliability of a PLC



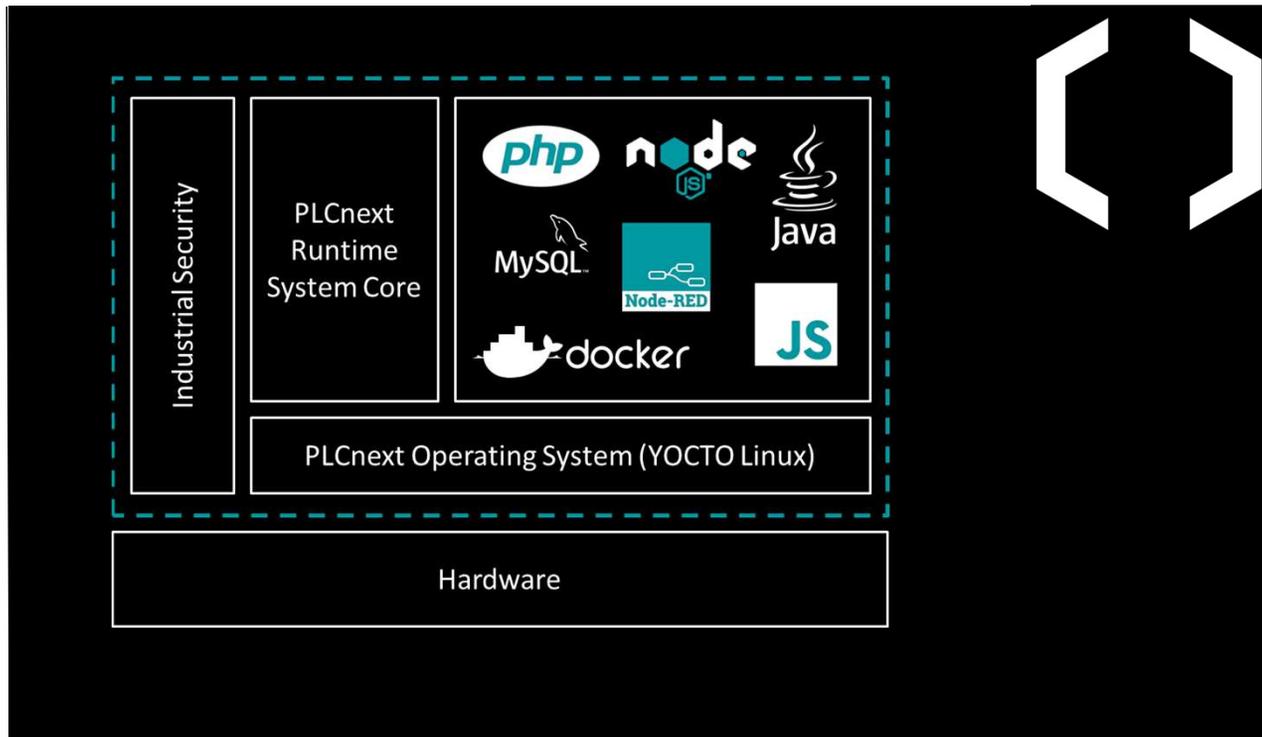
PLCnext Technology is based on Linux...

- Open source Linux Packages
- ...but as performant as a “classic” PLC!
- Easy task management
  - Precise synchronization
  - Cycle-consistent data exchange
  - No Linux knowledge needed

PLCnext Technology – Limitless engineering options

## PLCnext Runtime System

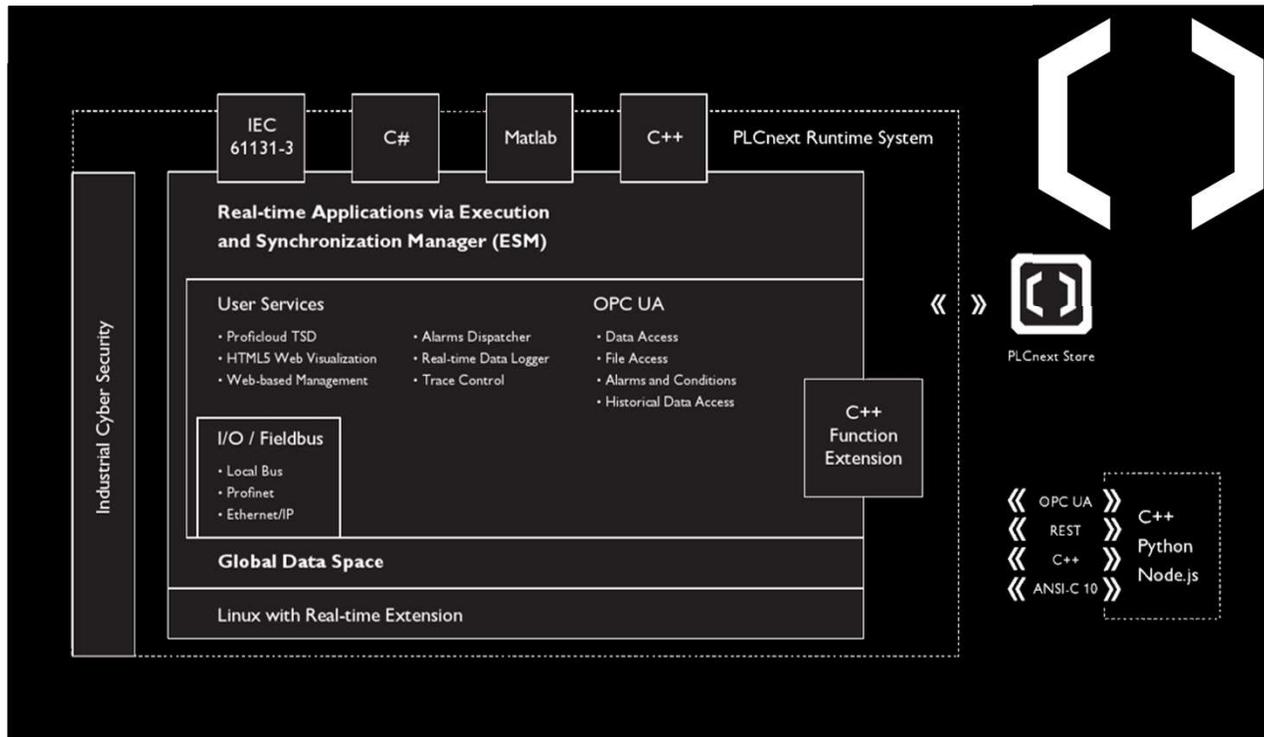
PLCnext Technology   
Designed by PHOENIX CONTACT



- Reduced deployment time through the integration of source software
- Connectivity, security & real-time capability are already implemented
- Future-proof, flexible and secure thanks to continuous updates
- Integration of IEC61131-3, high-level languages and open source software possible
- Apps from PLCnext Store easy to implement

## PLCnext Runtime System Architecture

# PLCnext Runtime System Architecture

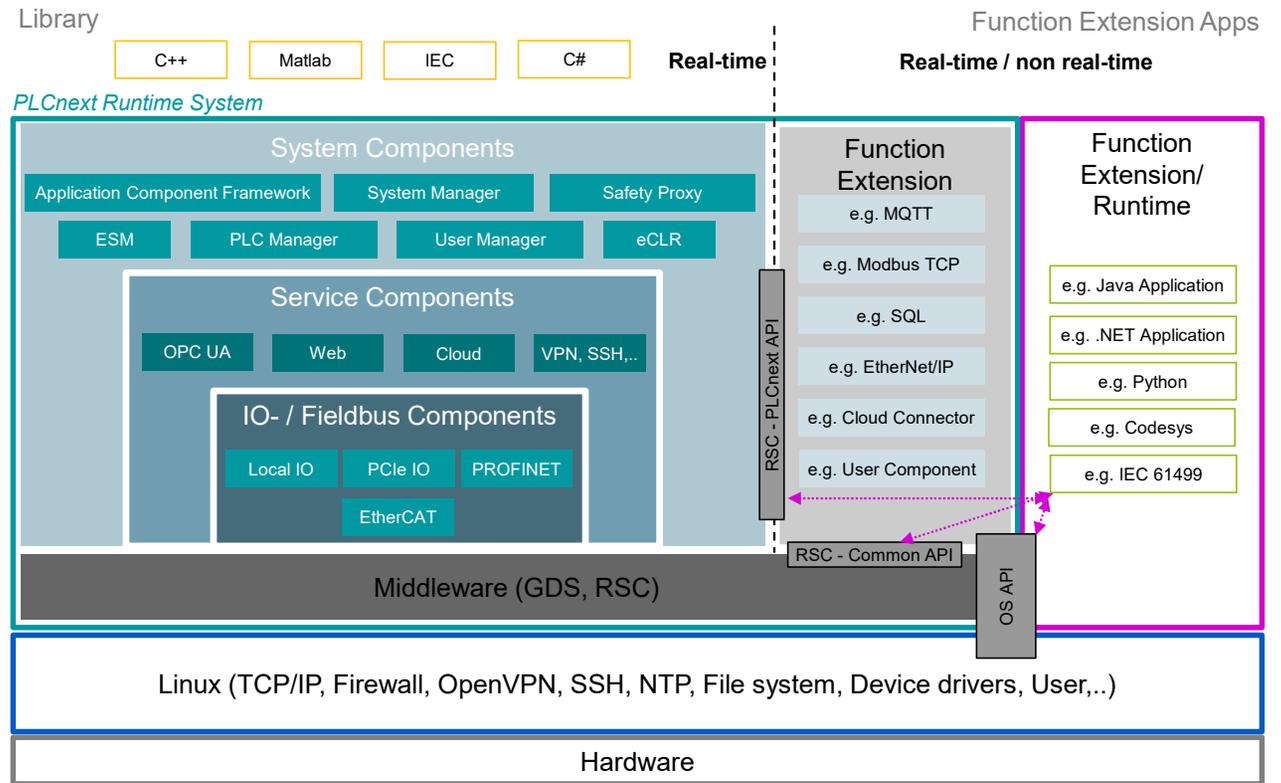


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# PLCnext Runtime System Architecture

## PLCnext Runtime System Core Components

System Components	Service Components
<ul style="list-style-type: none"> <li>• Execution and Synchronization Manager (ESM)</li> <li>• System Manager</li> <li>• PLC Manager</li> <li>• Device Interface</li> <li>• User Manager</li> <li>• Diagnostic Logger</li> <li>• eCLR</li> <li>• Application Component Framework</li> <li>• Safety Proxy</li> <li>• Event Manager</li> <li>• ...</li> </ul>	<ul style="list-style-type: none"> <li>• OPC UA Server</li> <li>• PROFICLOUD Gateway</li> <li>• Web-based Management</li> <li>• PLCnext Engineer HMI</li> <li>• Data logger</li> <li>• Device HMI</li> <li>• Accessible via OS                             <ul style="list-style-type: none"> <li>• DHCP, DCP</li> <li>• SFTP, VPN</li> <li>• SSH, NTP</li> <li>• Trace Controller</li> </ul> </li> </ul>
IO Components	Middleware
<ul style="list-style-type: none"> <li>• Fieldbus Manager                             <ul style="list-style-type: none"> <li>• PROFINET Controller</li> <li>• PROFINET Device</li> <li>• Axioline</li> <li>• ...</li> </ul> </li> </ul>	<ul style="list-style-type: none"> <li>• Global Data Space (GDS)</li> <li>• Remote Service Calls (RSC)</li> <li>• Commons Layer (Common Classes)</li> </ul>



# IEC 62443: IT-Security for Industrial Automation Control Systems

## Authentication

- User accounts
- Authentication of credentials
- Authorization



PLCnext Control

Security by Design

## Integrity

- Principle of least privilege
- Defense in depth
- Network segmentation

## Confidentiality

- Use of secure protocols
- Secure remote maintenance
- Cryptography
- Protection of expertise

## Availability

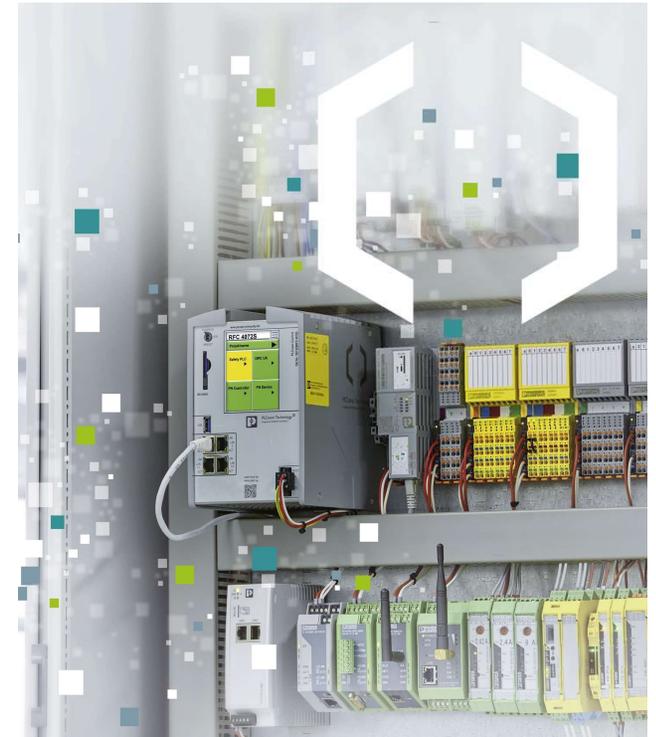
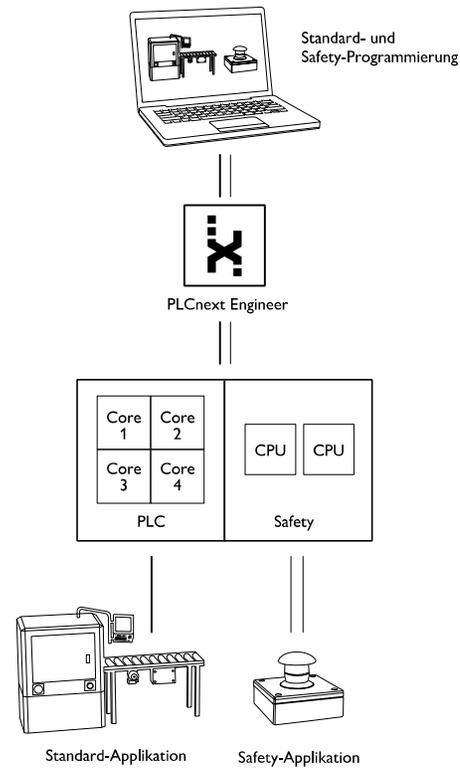
- Monitoring and attack detection
- Tamper protection

# IEC 62443

*Industrial Automation  
Basis Standard*

Confidential

# Functional Safety Integration



PLCnext Technology   
Designed by PHOENIX CONTACT

# PLCnext Technology Architecture – Competitive Advantages

# PLCnext Conceptual Advantages vs. Competitor Solutions

## Contents

- Considerations on basic architectural concepts, features comparison & evaluation
- Argumentation guideline for pre-sales customer conversation in terms of openness and integration aspects

## Symbols explanation

-  Proprietary IEC runtime environment
-  Deterministic real-time capability
-  Consistent process data exchange

## EVALUATION SCALE

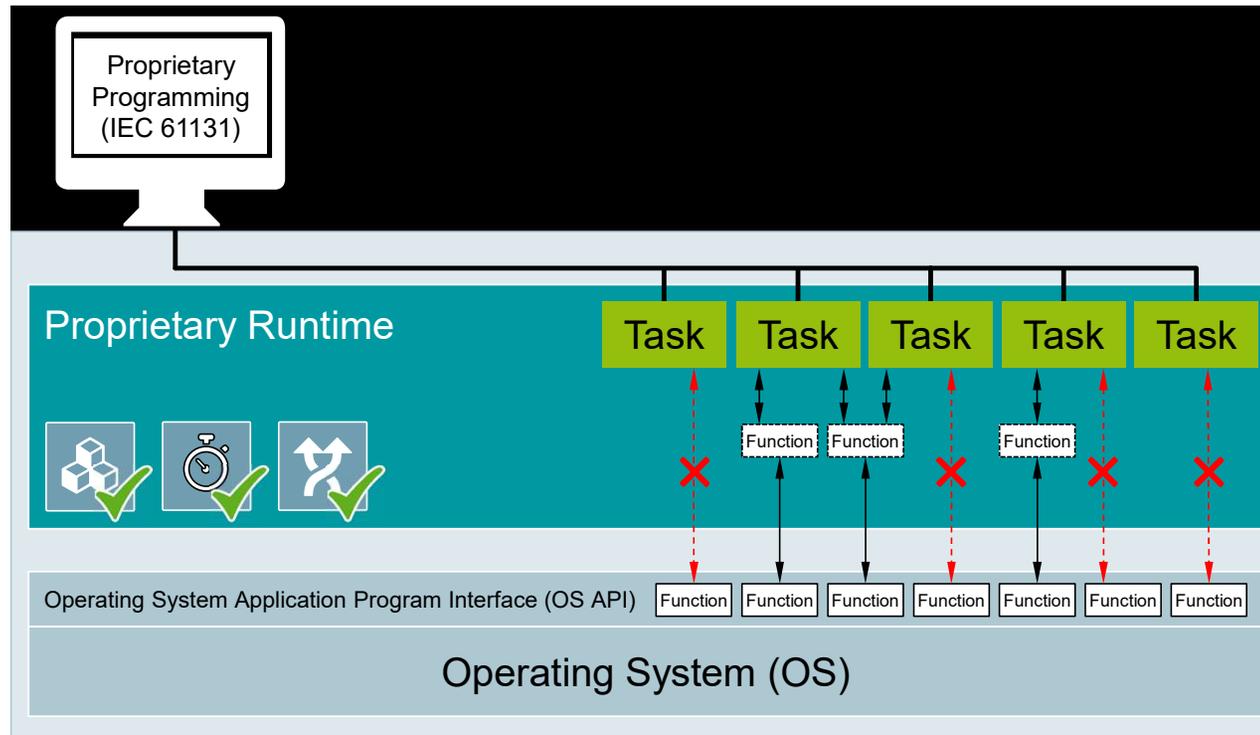
- ✓ Available / implemented / possible
- Partly available / implementation-specific
- x Not available / implemented / possible

## EVALUATION CRITERIA

- Open programming tools
- Open application & network interfaces
- Open source & apps integration
- Real-time HLL programs can use OS API
- Future-proof through modular extensibility
- Integrated real-time capability
- Cloud connectivity integrated
- Security integrated

PLCnext Technology Architecture – Competitive Advantages

# Classical PLC Architecture



- Only IEC 61131 programming
- High vendor dependency
- No possibility to use HLL programs
- No or limited OS API access

- x Open programming tools
- x Open application & network interfaces
- x Open source & apps integration
- x Real-time HLL programs can use OS API
- x Future-proof through modular extensibility
- ✓ Integrated real-time capability
- o Cloud connectivity integrated
- o Security integrated

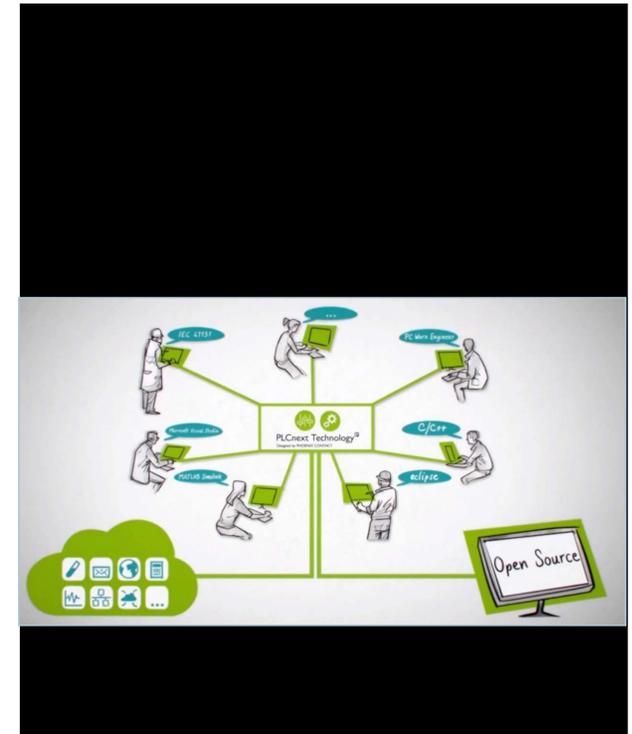
## Digital Transformation → Changing Market Requirements

### Competitors promote various “open” solutions approaches – with major drawbacks

- Proprietary solutions keep single-vendor dependencies
- “Open” systems tend to neglect classical PLC benefits like real-time and data consistency aspects

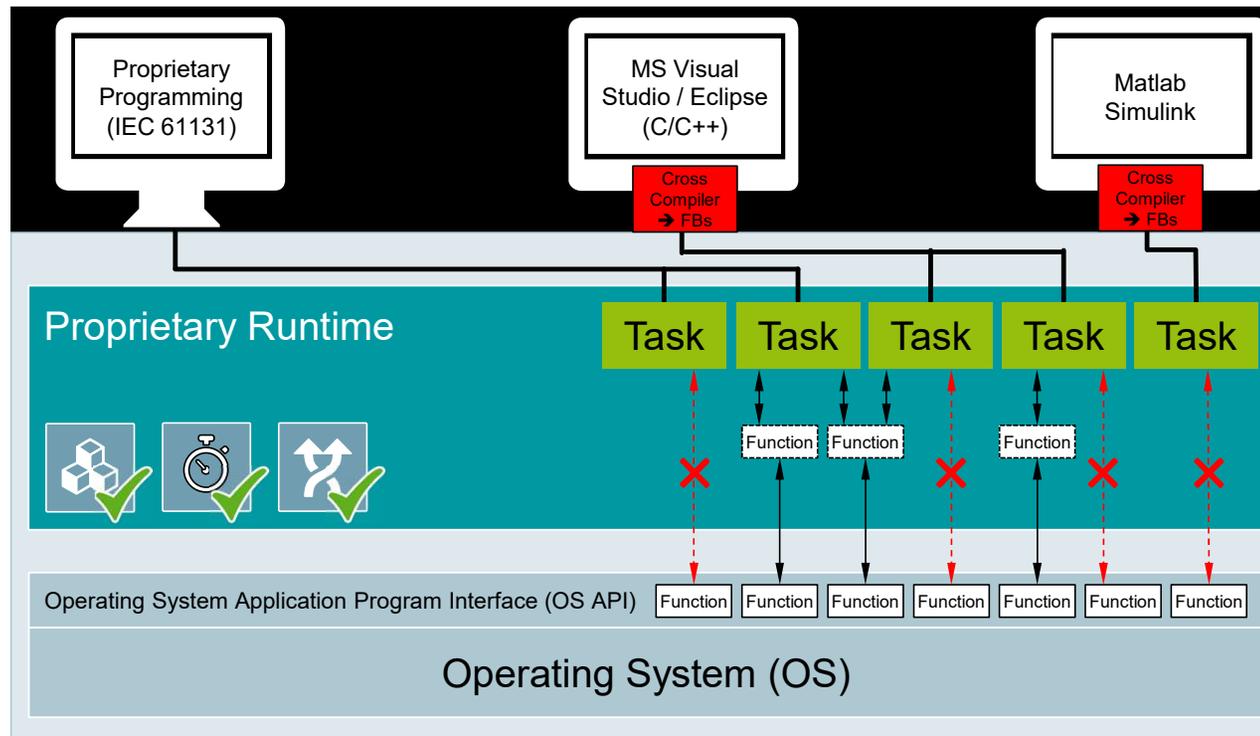
### Basic architectural approaches on the market

- A: Modified Classical PLC Architecture
- B: Open Linux-based Architecture
- C: Dual System Approach with Hypervisor
- D: PLCnext Technology



## PLCnext Technology Architecture – Competitive Advantages

# A: Modified Classical PLC Architecture



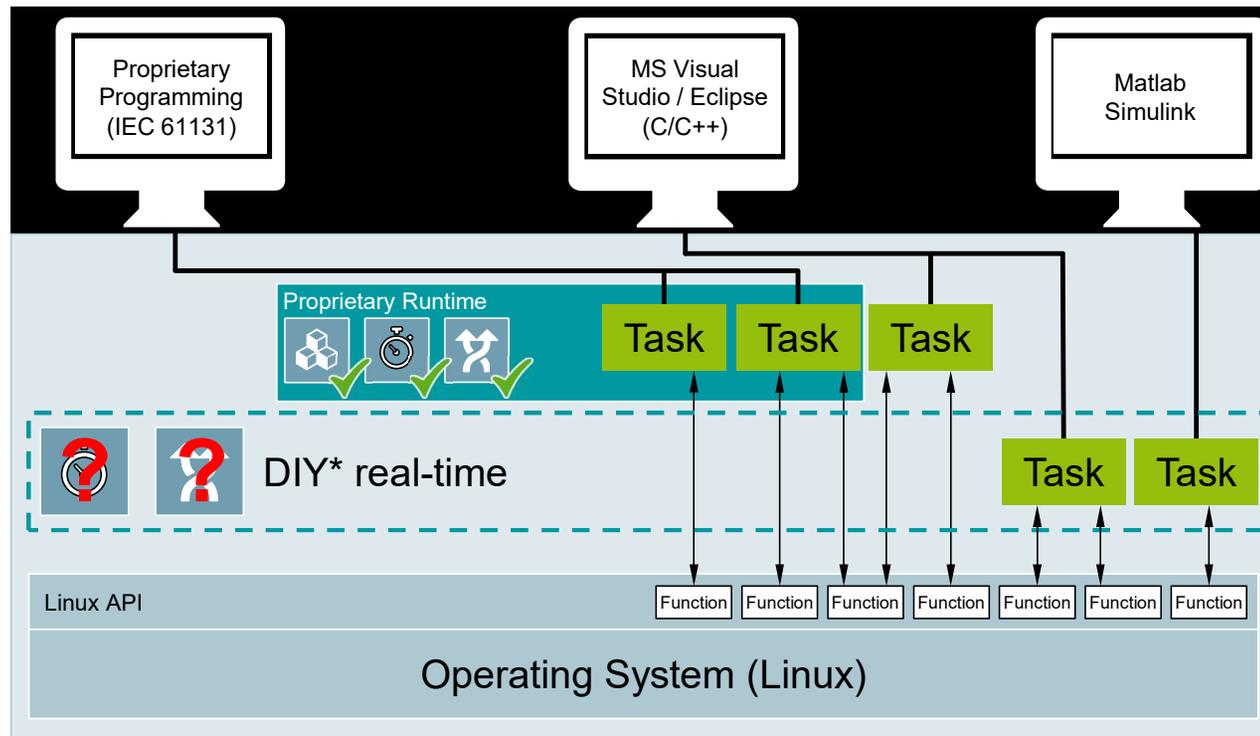
- Proprietary development packages
- HLL cross compilation → proprietary runtime → function blocks in IEC 61131
- High vendor dependency

### EVALUATION

- ✓ Open programming tools
- Open application & network interfaces
- x Open source & apps integration
- x Real-time HLL programs can use OS API
- Future-proof through modular extensibility
- ✓ Integrated real-time capability
- Cloud connectivity integrated
- Security integrated

## PLCnext Technology Architecture – Competitive Advantages

# B: Open Linux-based Architecture



\* DIY = Do It Yourself

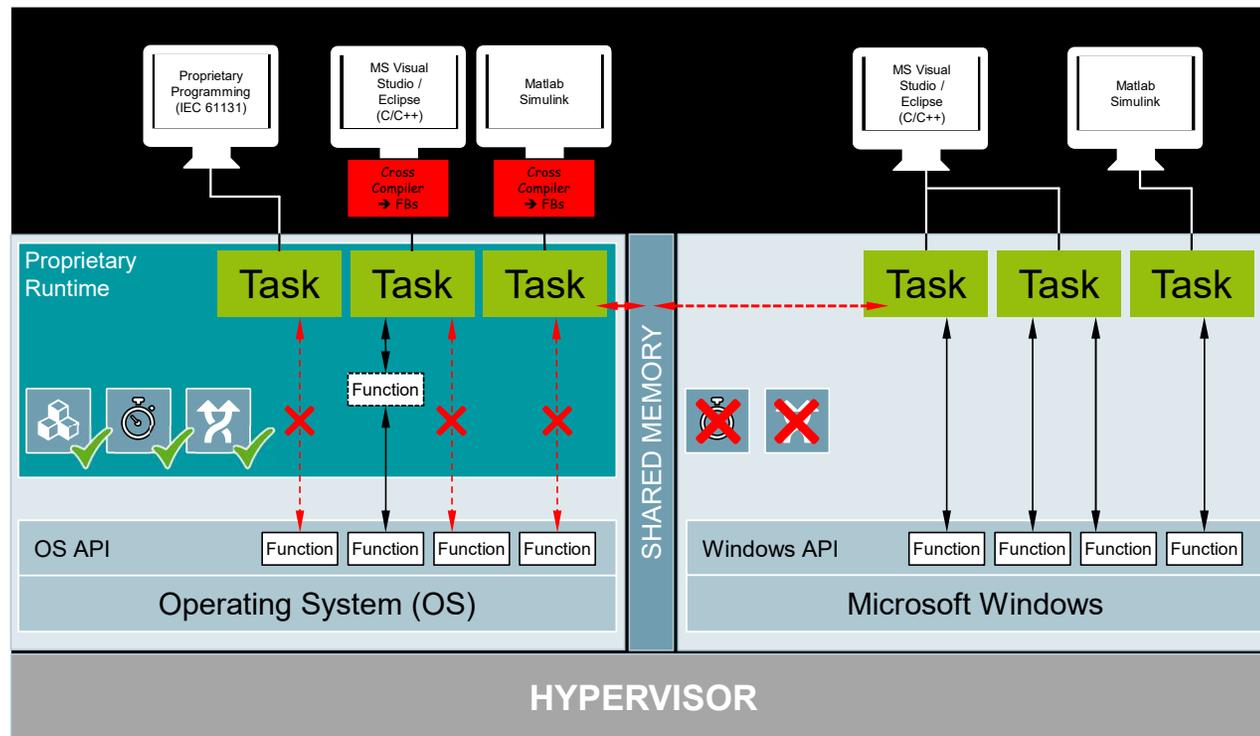
- No specific vendor dependency
- High additional programming effort and expert knowledge needed to solve real-time automation applications

### EVALUATION

- ✓ Open programming tools
- ✓ Open application & network interfaces
- ✓ Open source & apps integration
- Real-time HLL programs can use OS API
- ✓ Future-proof through modular extensibility
- x Integrated real-time capability
- Cloud connectivity integrated
- Security integrated

## PLCnext Technology Architecture – Competitive Advantages

# C: Dual System Approach with Hypervisor



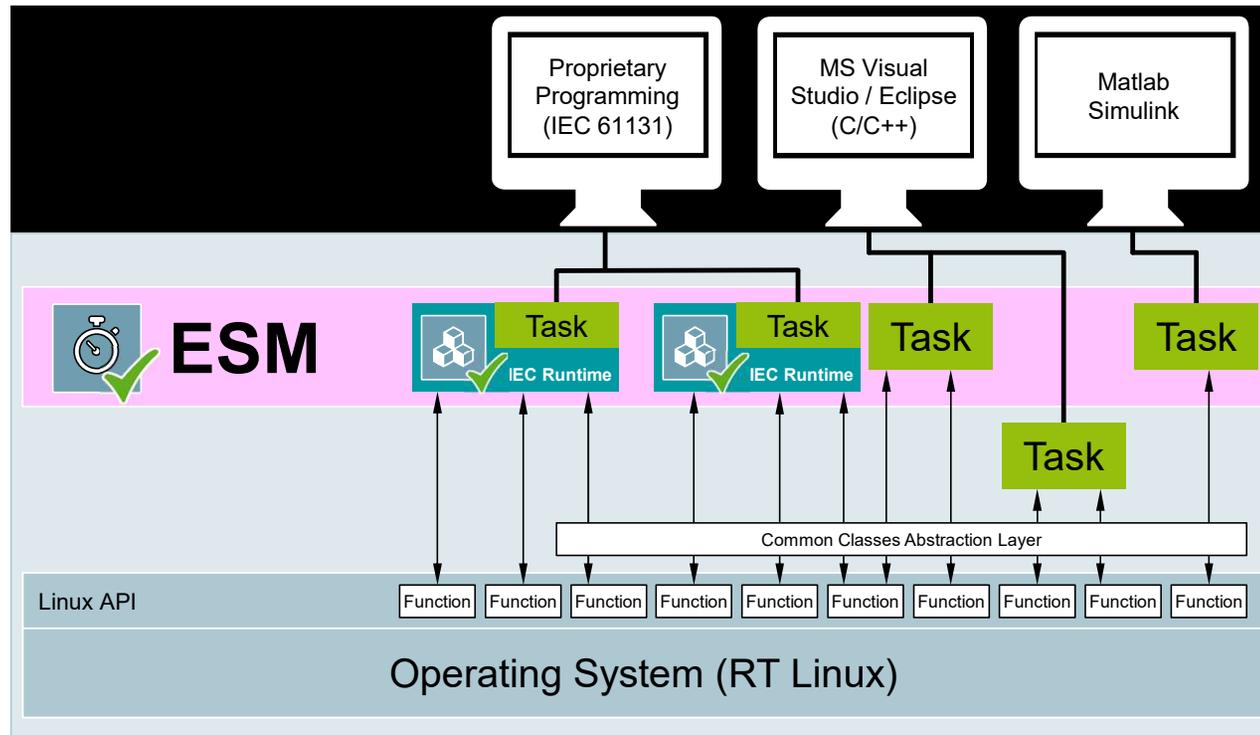
- Costly high-performance HW needed
- Real-time for IEC 61131 and cross-compiled HLL (function blocks) only
- No OS API access HLLs in real-time  
 → e.g. no EtherCAT integration etc.

### EVALUATION

- ✓ Open programming tools
- ✓ Open application & network interfaces
- ✓ Open source & apps integration
- x Real-time HLL programs can use OS API
- o Future-proof through modular extensibility
- ✓ Integrated real-time capability
- ✓ Cloud connectivity integrated
- ✓ Security integrated

PLCnext Technology Architecture – Competitive Advantages

# D: PLCnext Technology Architecture Advantages – ESM



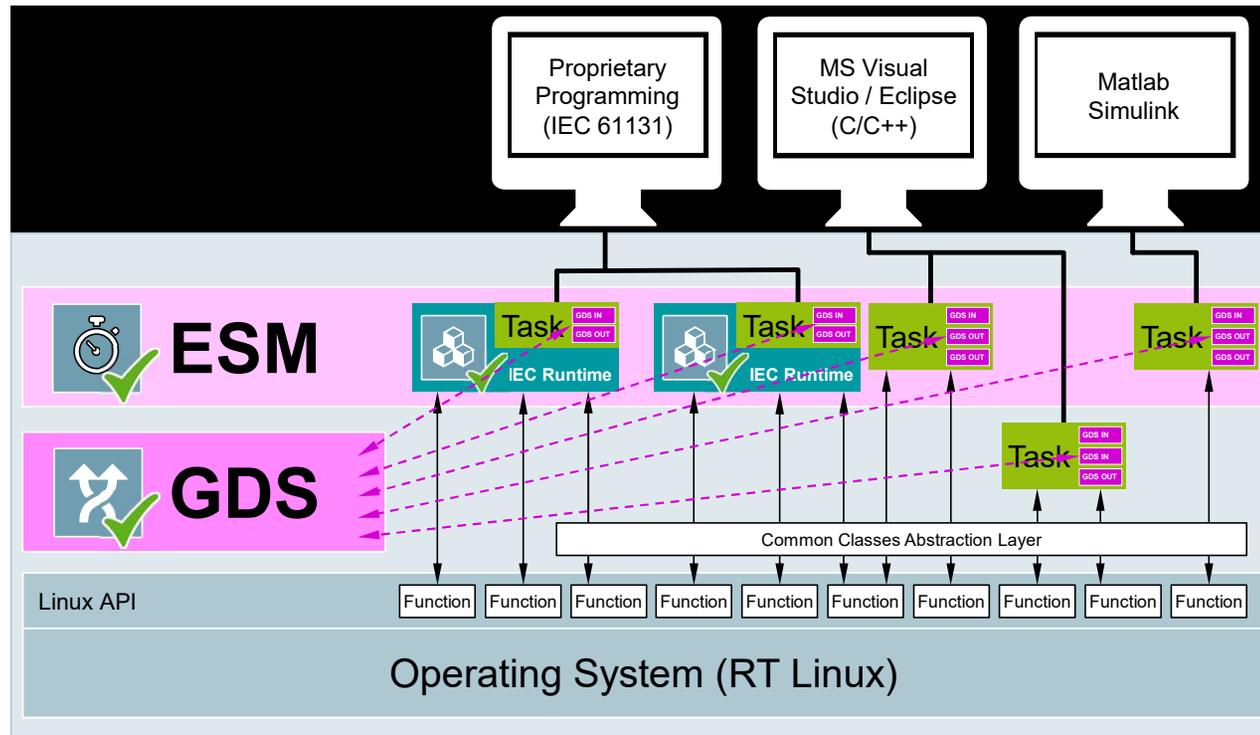
## ESM

### Execution & Synchronization Manager

- Real-time scheduler for all Linux tasks
  - Separated from IEC 61131 runtime – no mutual dependencies
- Tasks can run inside or outside the real-time context
- Open source and HLL programs are based on Linux
  - Unlimited access to Linux API – directly or via Common Classes
- HLL or Simulink applications possible, also combined with IEC 61131 programs
- No need for in-depth Linux knowledge to implement PLC-like real-time
- Easy configuration via PLCnext Engineer or XML files

PLCnext Technology Architecture – Competitive Advantages

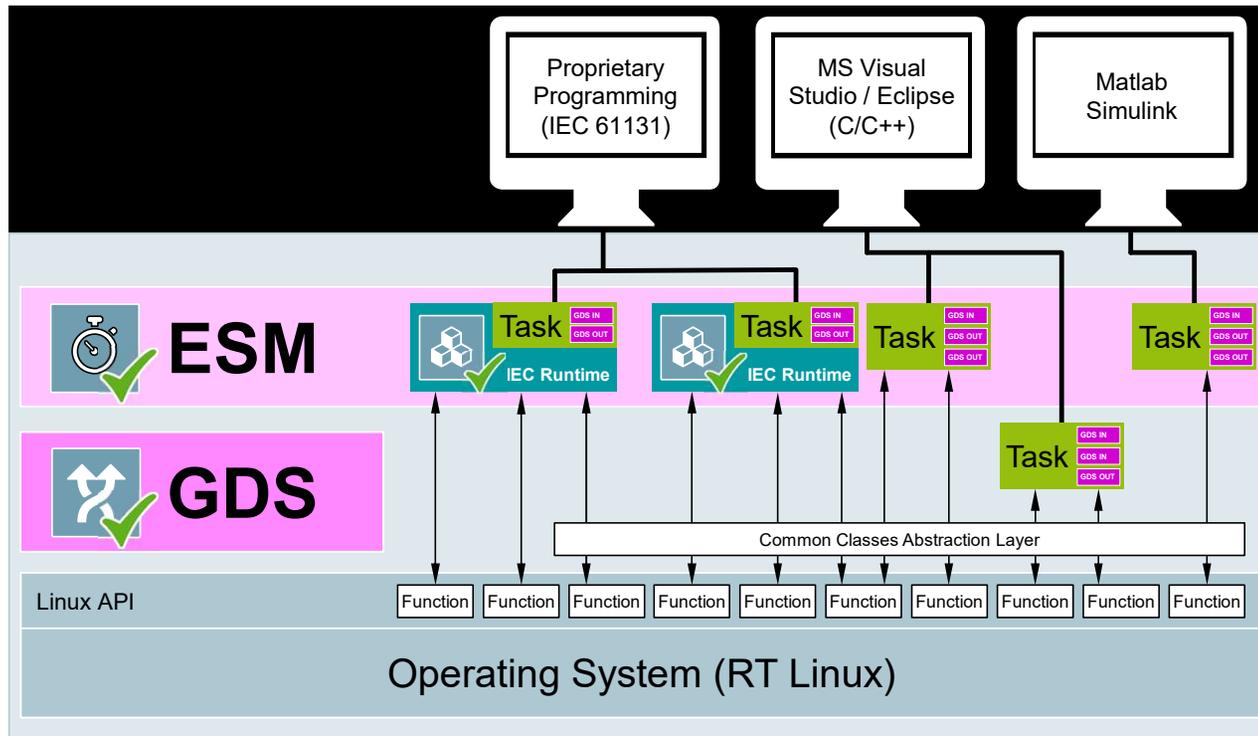
# D: PLCnext Technology Architecture Advantages – GDS



## GDS Global Data Space

- Intelligent shared memory
- Port-based process data exchange among tasks via intelligent automatic buffer generation
- No programming effort for consistent and task-synchronous process data exchange (e.g. semaphores, resource blocking, ...)
- No need for in-depth Linux knowledge
- Easy configuration via PLCnext Engineer or XML files

## D: PLCnext Technology Architecture Advantages – Summary



- No vendor dependency
- Combined use of IEC 61131, HLL, and model-based programs
- Built-in real-time and data consistency for IEC 61131, HLL, and Matlab
- Unlimited OS API access

### EVALUATION

- ✓ Open programming tools
- ✓ Open application & network interfaces
- ✓ Open source & apps integration
- ✓ Real-time HLL programs can use OS API
- ✓ Future-proof through modular extensibility
- ✓ Integrated real-time capability
- ✓ Cloud connectivity integrated
- ✓ Security integrated

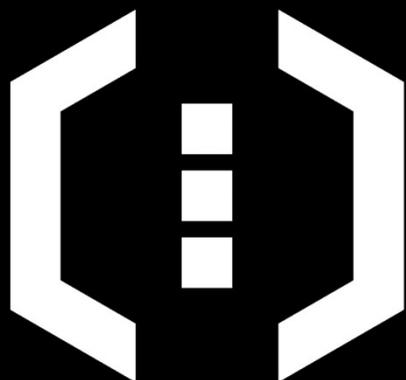


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# PLCnext Technology<sup>®</sup>

Designed by PHOENIX CONTACT

Open control platform for flexible automation



PLCnext Control

Discover flexible  
automation



PLCnext Ecosystem – PLCnext Control

# PLCnext Control

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PLCnext Technology<sup>®</sup>

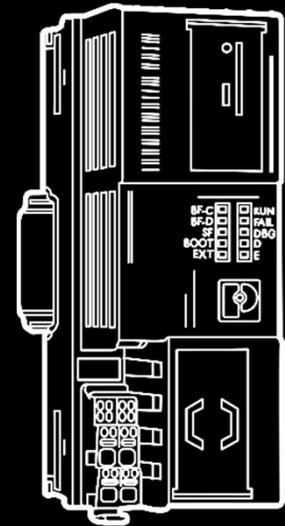
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Open control platform for flexible automation



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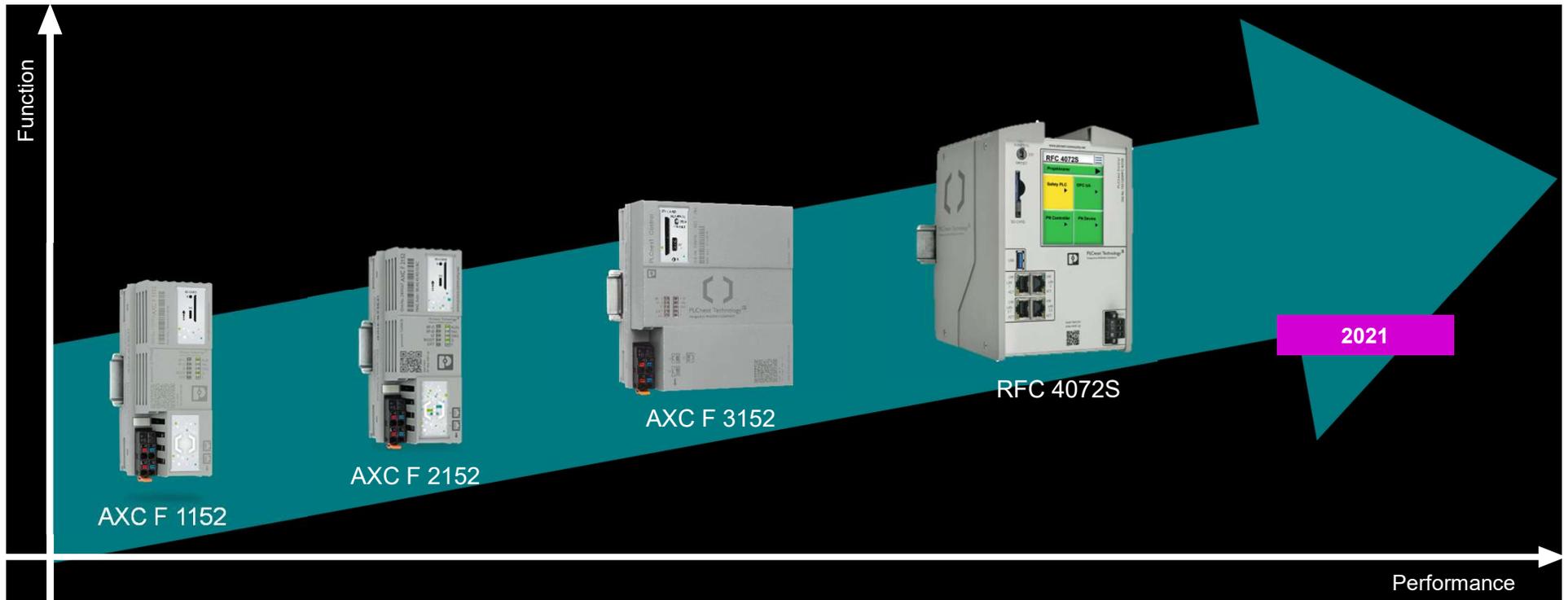
Discover flexible  
automation



PLCnext Ecosystem – PLCnext Control

# PLCnext Control Portfolio Overview

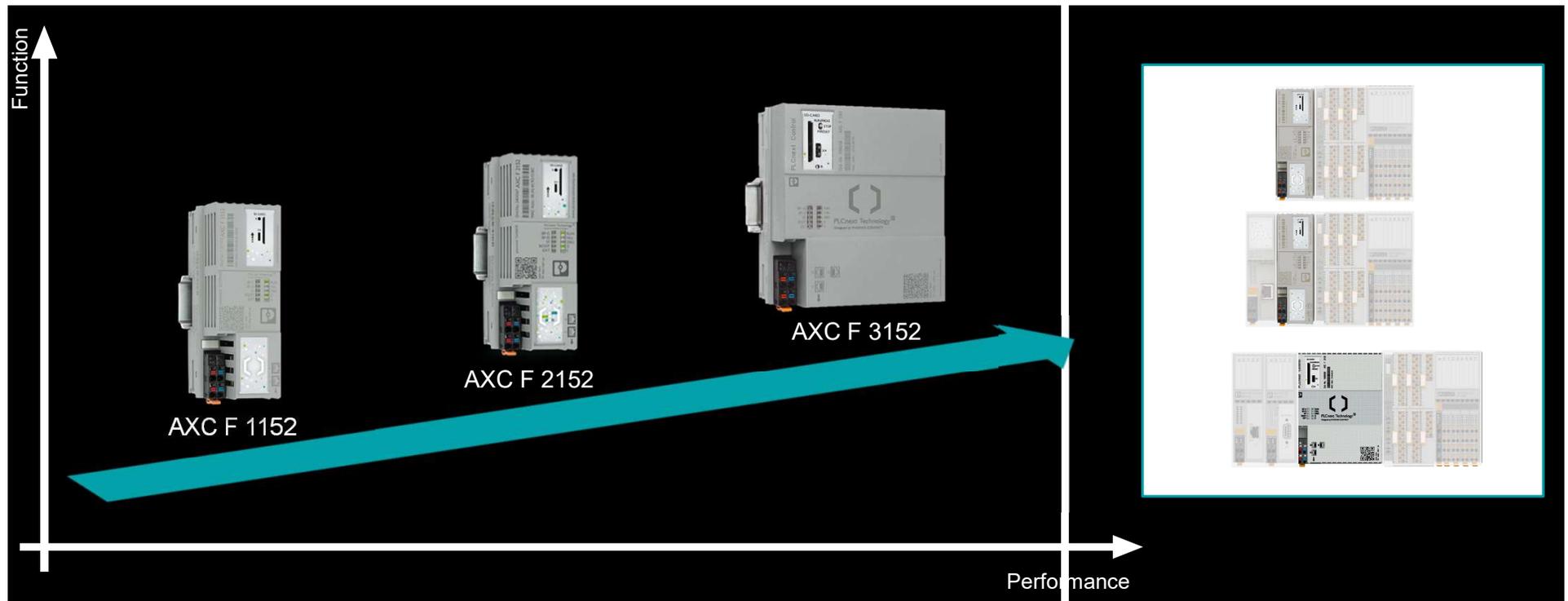
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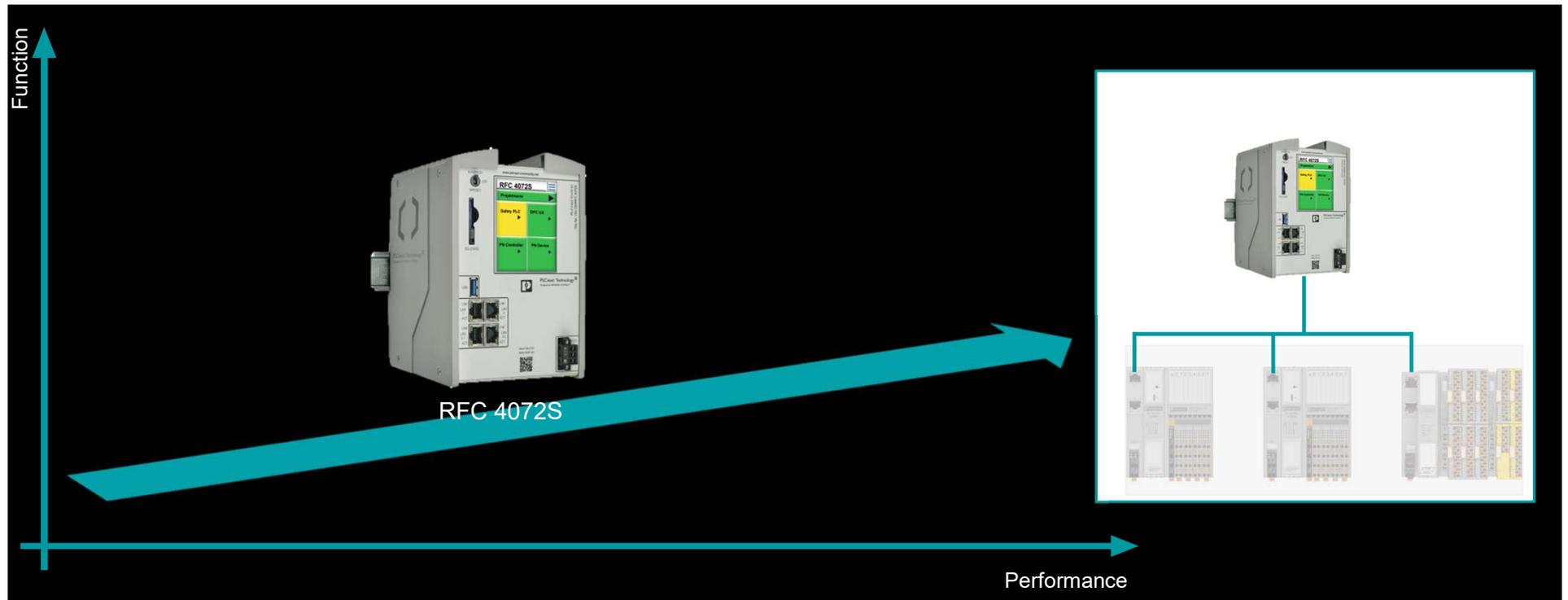
PLCnext Control

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## PLCnext Control for flexible automation with modular hardware platform



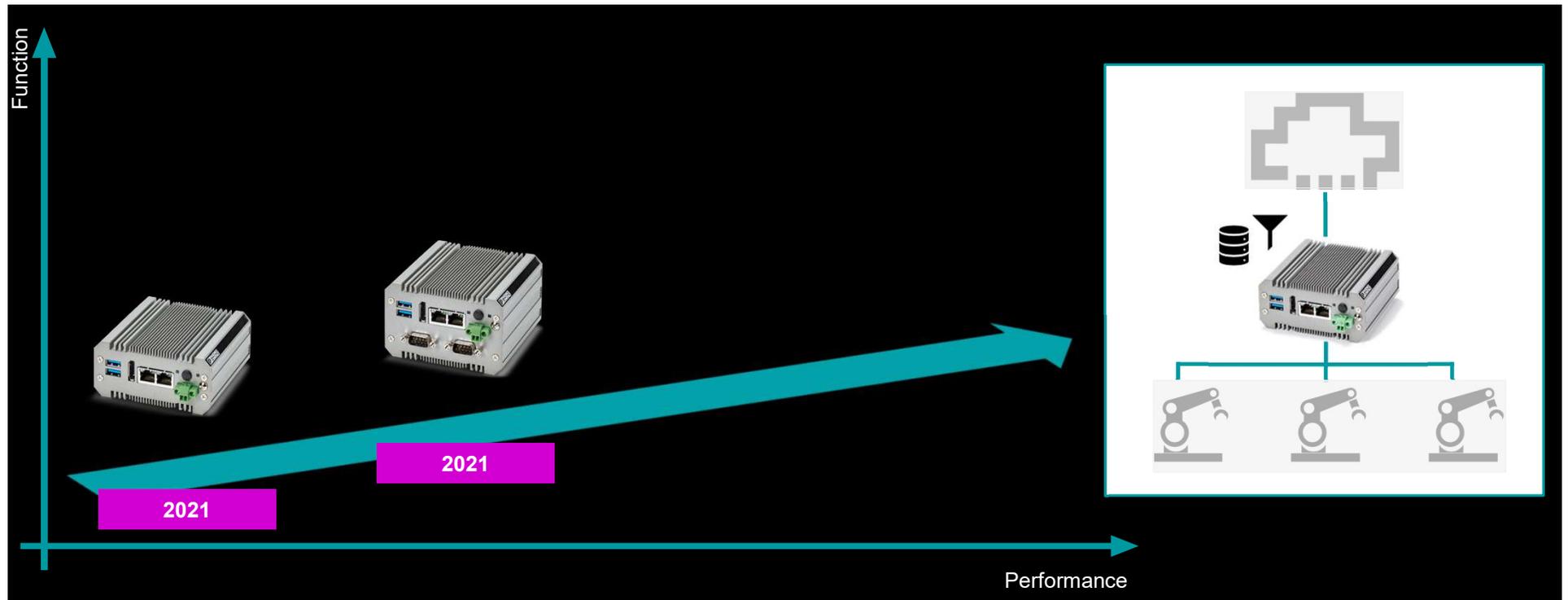
# PLCnext Control for centralized applications with decentralized IOs



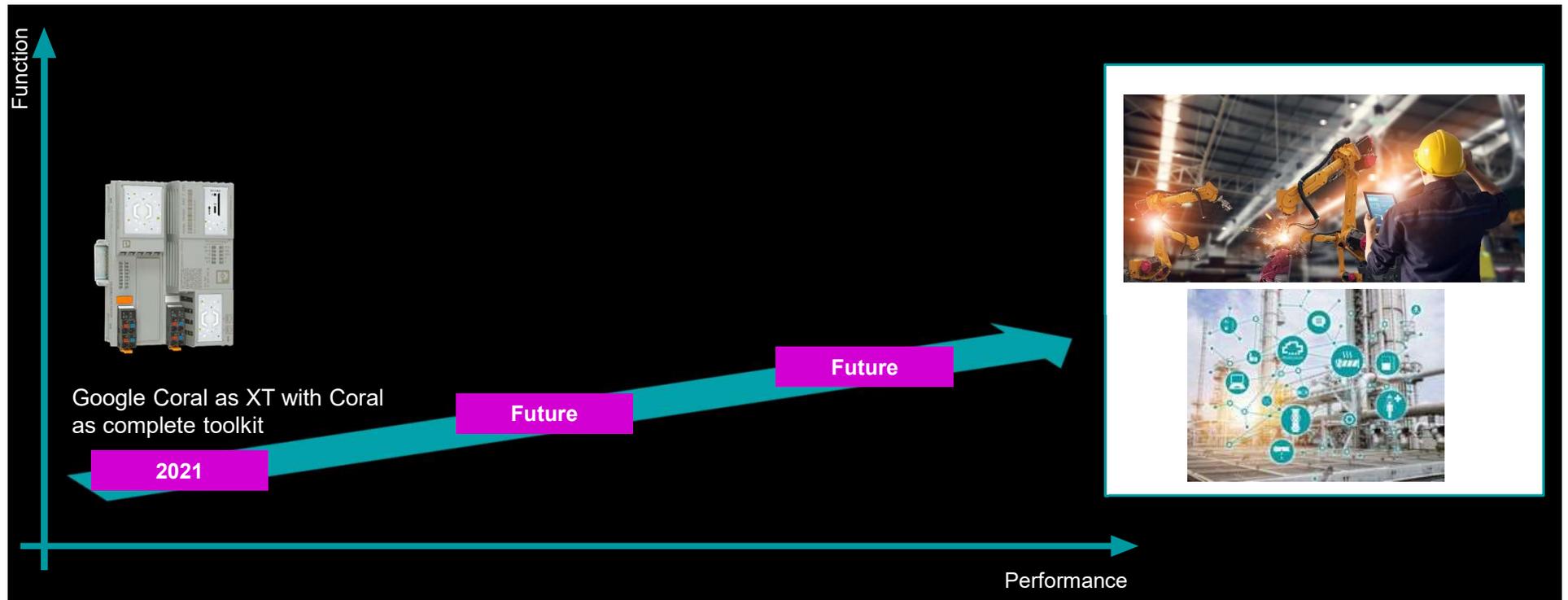
PLCnext Control

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# PLCnext Control for Edge Computing



# PLCnext Control for intelligent applications with Artificial Intelligence



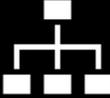
# PLCnext Controls Performance Benchmark



PLCnext Control

# PLCnext Control AXC F 1152



Core	Working memory	Temperature
 <b>ARM Cortex-A9 (800 MHz)</b>	 <b>512 Mbytes RAM</b>	 <b>-25°C-60°C</b>
 <b># control tasks (IEC 61131)</b> <b>8</b>	 <b>Min. cycle time (IEC 61131)</b> <b>5 ms</b>	 <b>Security</b> <b>TPM integrated</b>

PLCnext Control

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## Entry Level – PLCnext Control AXC F 1152

- Cyclone 5 with ARM Cortex-A9 CPU 1 x 800 MHz
- Number Control-Tasks (IEC 61131): 8
- Min. cycle time (IEC 61131): 5 ms
- Profinet Controller & Device with 16 ARs
- 512 Mbytes RAM
- SD Flash card slot
- 1 x ETH-MAC interface (2 x 10/100 Mbit) switched
- Real-time clock
- Supports INLINE and AXIOLINE I/O modules
- Trusted platform module (TPM) for security
- Temperature range: -25°C up to +60°C

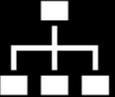


PLCnext Control

# PLCnext Control AXC F 2152



The image shows the PLCnext Control AXC F 2152 device, a compact industrial PLC. It features a grey metal casing with a front panel containing a barcode, a QR code, and a status indicator panel with LEDs for RUN, FAIL, DBG, D, and E. The top panel has an SD-CARD slot and a small display. The bottom panel has a terminal block for wiring.

Core	Working memory	Temperature
 <b>ARM Cortex-A9 (2x 800 MHz)</b>	 <b>512 Mbytes RAM</b>	 <b>-25°C-60°C</b>
 <b># control tasks (IEC 61131)</b> <b>32</b>	 <b>Min. cycle time (IEC 61131)</b> <b>1 ms</b>	 <b>Security</b> <b>TPM integrated</b>

PLCnext Control

PLCnext Technology   
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## Proven Standard – PLCnext Control AXC F 2152

- Cyclone 5 with ARM Cortex-A9 CPU 2 x 800 MHz
- 512 Mbytes RAM
- SD Flash card slot
- 1 x ETH-MAC interface (2 x 10/100 Mbit) switched
- Micro-USB type C
- Real-time clock
- Supports INLINE and AXIOLINE I/O modules
- Left side extension capability
- Trusted platform module (TPM) for security
- Temperature range: -25°C up to +60°C



## Feature Set Differences – AXC F 1152 vs. AXC F 2152

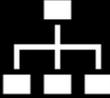
Feature	AXC F 1152	AXC F 2152
<b>CPU</b>	Cyclone 5 with ARM Cortex-A9 1 x 800 MHz	Cyclone 5 with ARM Cortex-A9 2 x 800 MHz
<b>Approvals</b>	UL, CE	UL, CE, Marine, ATEX
<b>Max. number of control tasks</b>	8 (1 x 8)	32 (2 x 16)
<b>PLCnext extension support (left-hand side)</b>	No	Yes
<b>PROFINET Features</b>	Controller & Device with max. 16 ARs	Controller & Device with max. 64 ARs
<b>Min. task cycle time</b>	5 ms	1 ms

PLCnext Control

# PLCnext Control AXC F 3152



The image shows a grey PLCnext Control AXC F 3152 unit. It features a control panel with buttons for RUN/PROG, STOP, and MR/RESET, along with an SD-CARD slot. The unit is labeled with 'PLCnext Control', 'AXC F 3152', and 'Designed by PHOENIX CONTACT'. It has various ports and connectors on the front and bottom.

Core	Working memory	Temperature
 <b>Intel ATOM x5-E3930 dual-core</b>	 <b>2 GB DDR4 dual-channel RAM</b>	 <b>-25°C-60°C</b>
 <b># control tasks (IEC 61131)</b> <b>32</b>	 <b>Min. cycle time (IEC 61131)</b> <b>500 µs</b>	 <b>Security</b> <b>TPM integrated</b>

## More Performance – PLCnext Control AXC F 3152

- Intel ATOM x5-E3930 dual-core CPU (2 x 1,3 GHz)
- 2 GB DDR4 dual-channel RAM
- 3 independent ETH-MAC interfaces (3 x 1 Gbit)
- Supports 2 PLCnext Control extensions (internal PCIe bridge)
- Supports INLINE and AXIOLINE I/O modules
- Integrated uninterruptible power supply (UPS) for targeted application shutdown
- SD card slot
- Diagnostic LEDs
- Real-time clock
- Temperature range: -25°C up to 60°C
  - Optional fan to increase service life



PLCnext Control

PLCnext Technology   
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## More Performance – PLCnext Control AXC F 3152

- **Based on PLCnext Technology**
  - Linux operating system
  - Supports high-level programming languages
  - PROFICLOUD Connection
- PROFINET Controller (up to 128 devices) + Device
- OPC UA
  - Easy integration of other fieldbus protocols (Linux OS)
- Prepared for TSN
- Trusted platform module (TPM) for security
- Approvals
  - UL (Hazloc), CUL, IEC Ex, ATEX
  - DNV/GL, LR, BV, ABS, ...



PLCnext Control

# PLCnext Control RFC 4072S



The image shows a grey industrial PLC unit with a color display. The display shows 'RFC 4072S' at the top, followed by 'Propolisware' and four colored buttons: 'Safety PLC' (yellow), 'DPC UA' (green), 'PN Controller' (green), and 'PN Device' (green). Below the display are various ports and a QR code.

Core	Working memory	Temperature
 <b>Intel i5 6300U 2 x 2,4 GHz processor</b> # control tasks (IEC 61131)  <b>32</b>	 <b>4 GB DDR 4 dual channel RAM</b> Min. cycle time (IEC 61131)  <b>500 µs</b>	 <b>0°C up to 55°C with fan</b> Security  <b>TPM integrated</b>

PLCnext Control

## PLCnext Control RFC 4072S

- Intel i5 6300U 2 x 2,4 GHz processor
- 4 GB DDR 4 dual channel RAM
- Profisafe integrated (up to 300 F-Devices)
- Operation Mode Switch
- Touch display
- SD Flash card slot
- 3 ETH-MAC interfaces (2 x 1 Gbit, 1 x 100 Mbit switched)
- Real-time clock
- Trusted platform module (TPM) for security
- Temperature range: 0°C up to 55°C with fan

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PLCnext Technology – New Starterkit

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# Start now and become a part of PLCnext Technology



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Ecosystem for limitless automation

GETTING STARTED  
starterkit.plcnextcommunity.com

Getting started



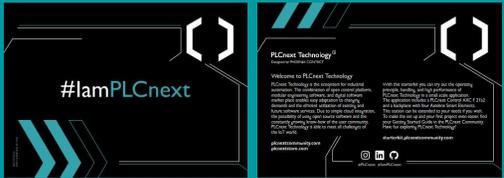
Online

Hardware



PLCnext Control & Axioline Smart Element

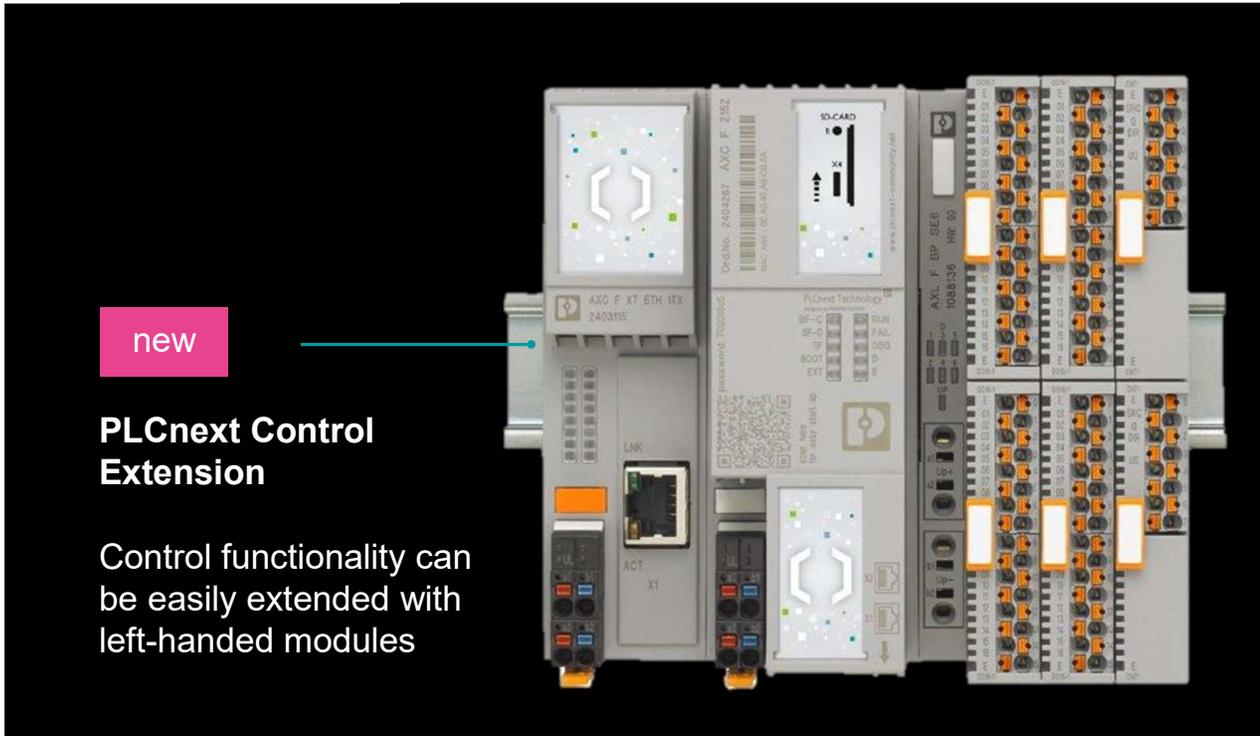
starterkit.plcnextcommunity.com



Countless possibilities in hardware variance

# PLCnext Control

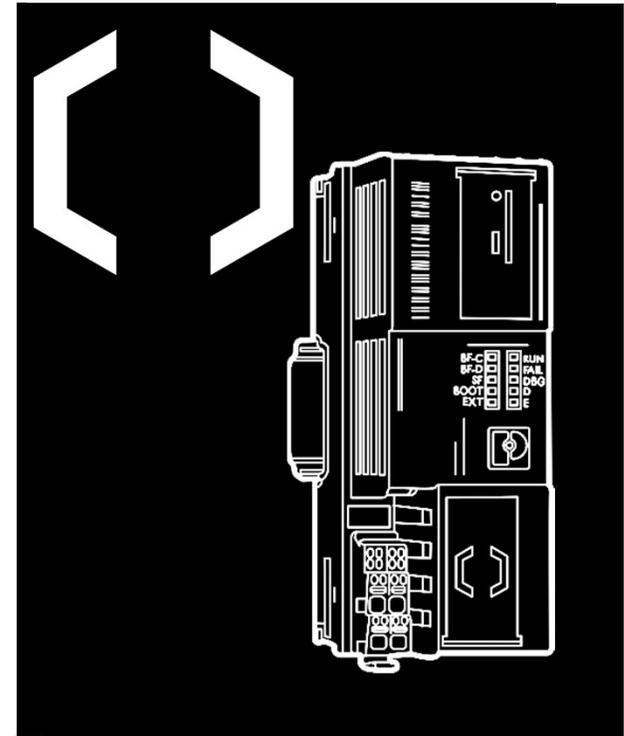
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new

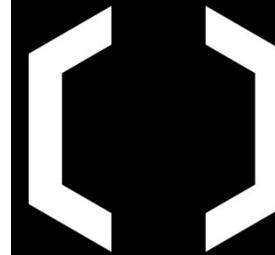
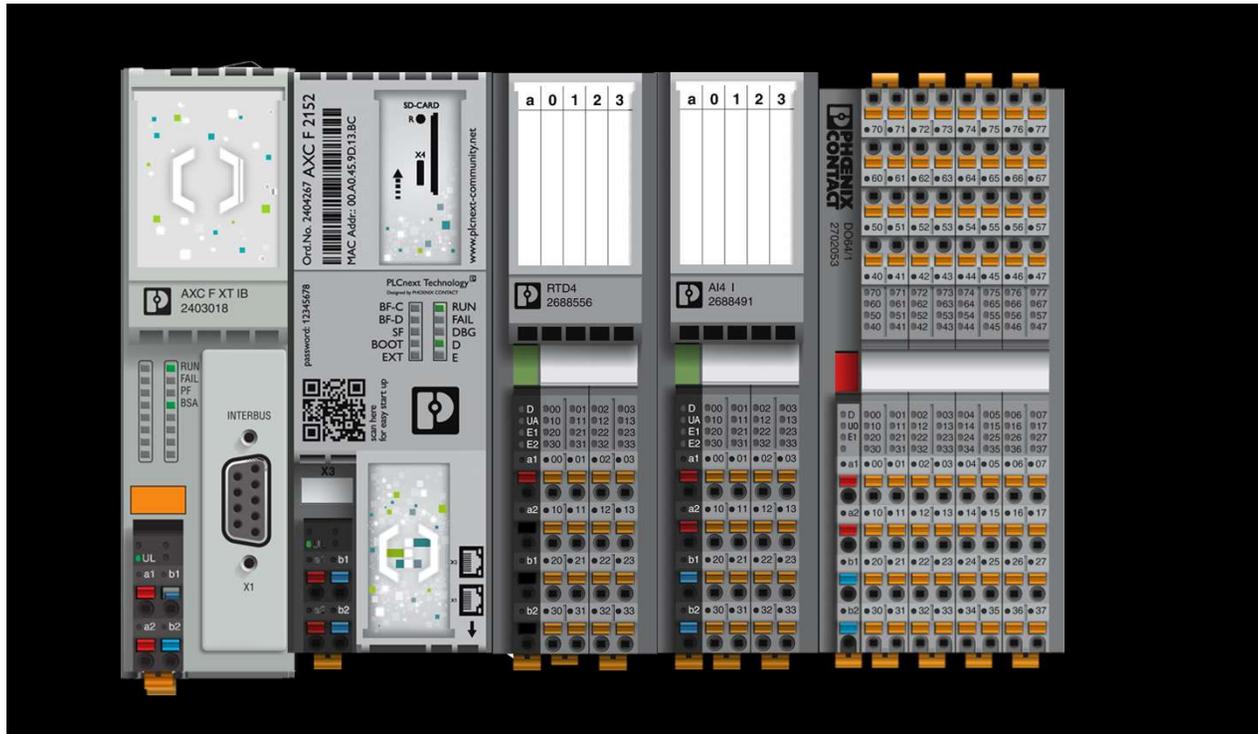
## PLCnext Control Extension

Control functionality can be easily extended with left-handed modules



## PLCnext Ecosystem – PLCnext Control

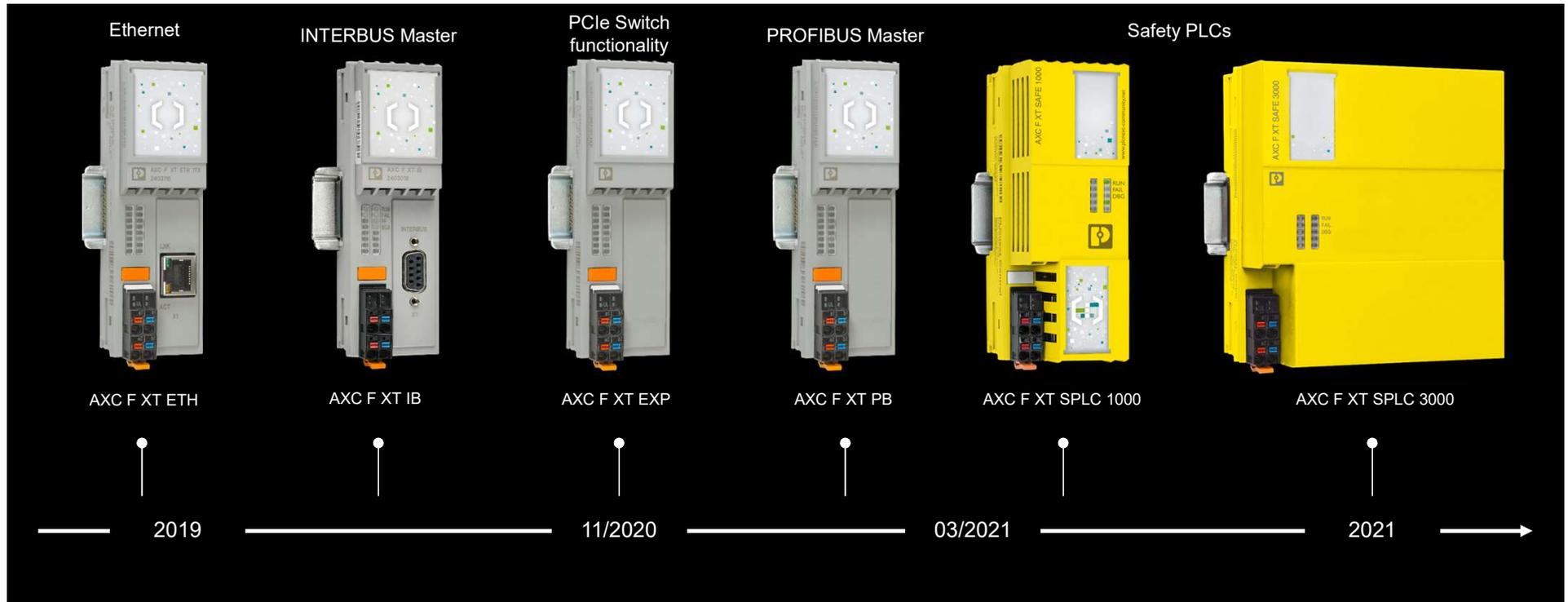
# Left-hand side extension possibilities



- Modular expandability of the controller through left-sided expansion modules on the PCI express interface via a corresponding bus socket
- Unlimited expansion possibilities

PLCnext Ecosystem – PLCnext Control

# Portfolio PLCnext Control Extensions



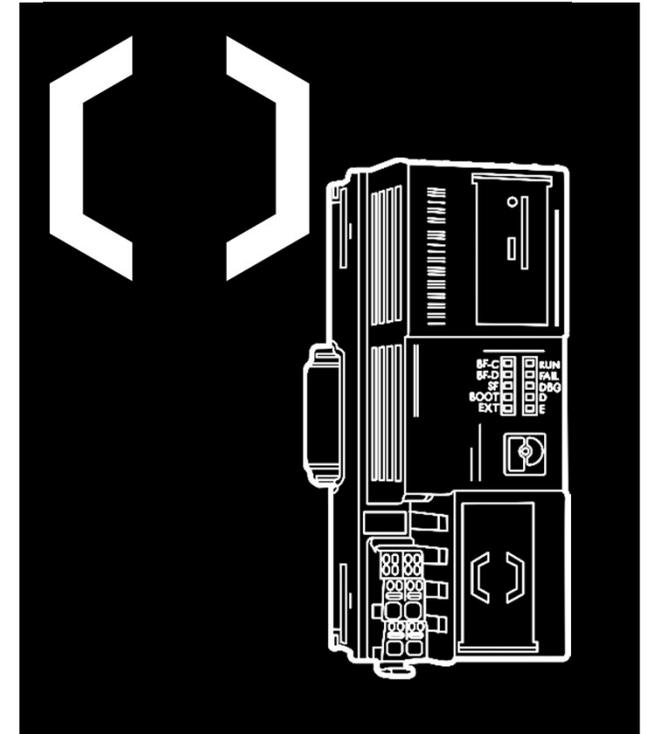
PLCnext Control

## PLCnext Extension AXC F XT ETH

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- Additional 1Gbit MAC interface
- Temperature range: -25°C up to 60°C
- Profinet Control capability
- Security due to separated interfaces
- Modularity and Flexibility
- Approvals
- UL (Hazloc), CUL
- DNV/GL, LR, BV, ABS, ...
- IEC Ex, ATEX



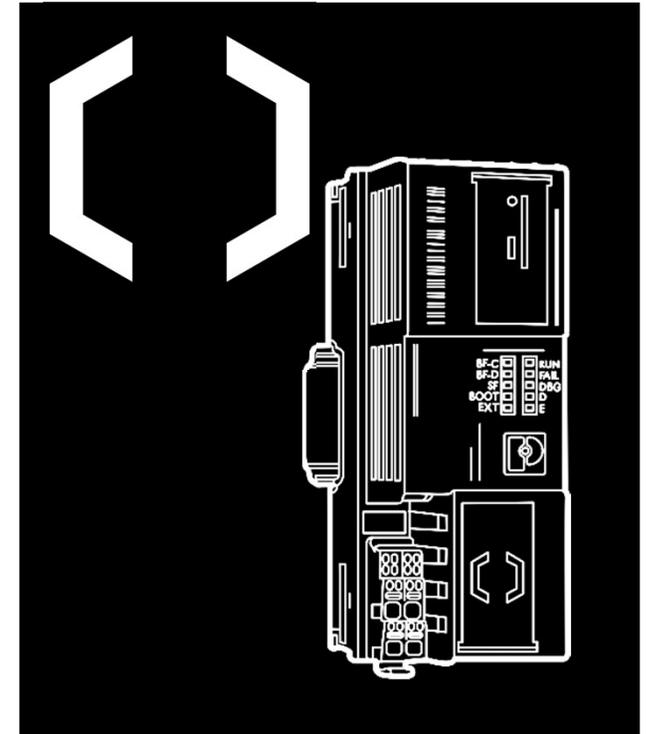
PLCnext Control

## PLCnext Extension AXC F XT IB

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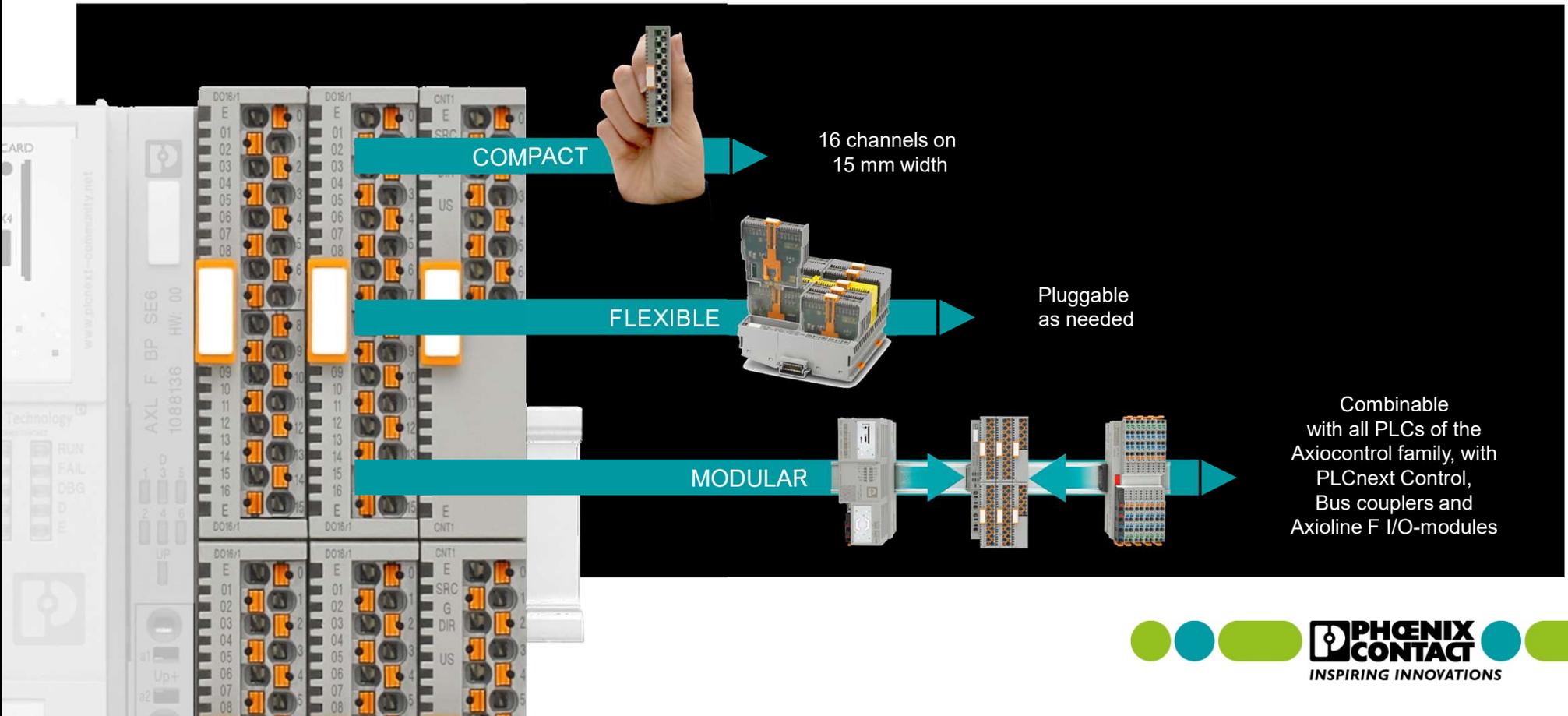


- Additional INTERBUS Master
- Up to 512 Devices, up to 255 Remote Devices
- Up to 126 PCP Devices
- Up to 16 Remote Bus Level
- 4096 Bit Process data
- 500kBit und 2 Mbit
- Ideal for Retrofit applications
- Approvals
  - UL (Hazloc), CUL, IEC Ex, ATEX
  - DNV/GL, LR, BV, ABS, ...
- Temperature range: -25°C up to 60°C



PLCnext Ecosystem – PLCnext Control - IO

# Axioline Smart Elements



Axioline Smart Elements

## Automate smart and economically



### Ready for automation

All necessary functionalities  
incl. Safety and IO-Link

DI

SDI

AI

IO-Link

INC

DO

SDO

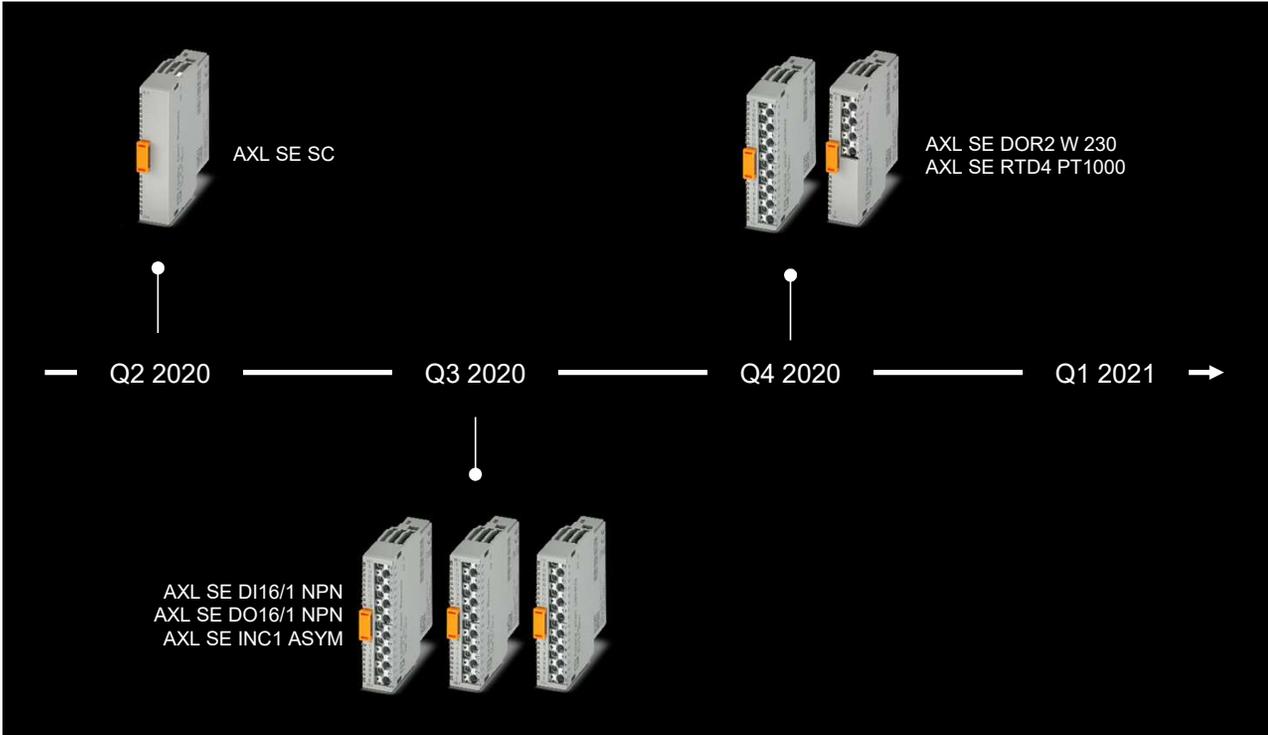
AO

RS485

CNT

Axioline Smart Elements

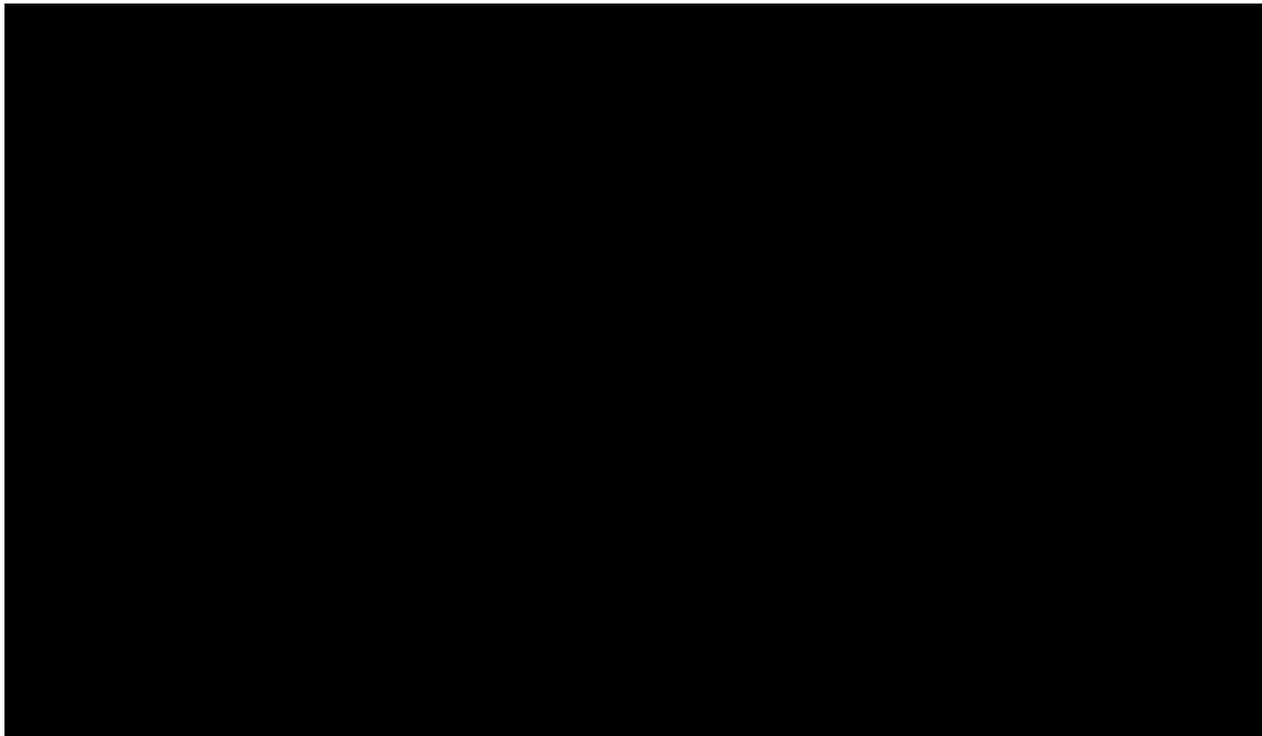
# More to come



Check regularly for latest information on new products and management updates.

PLCnext & Axioline Smart Elements

## Modular automation system



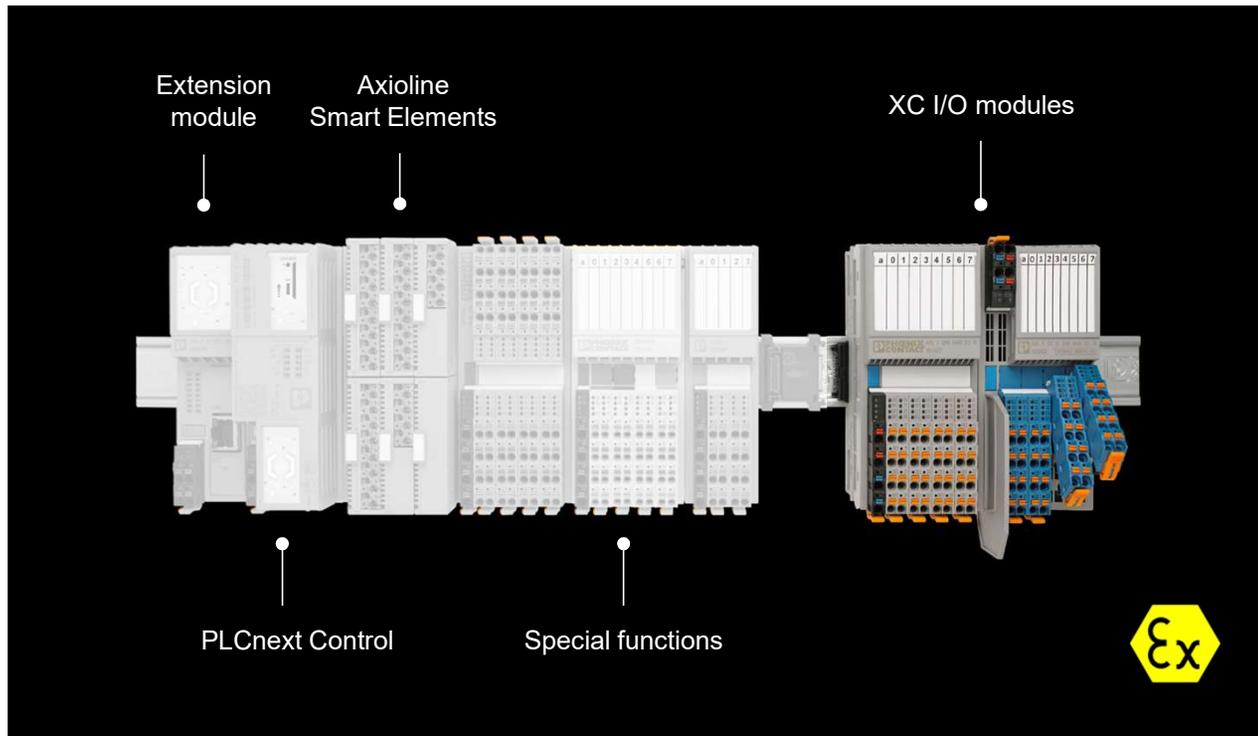
- Scalable automation system for simple to complex assignments
- Large selection of modules according to the modular system principle
- Optimal complement to PLCnext Control
- All components are part of the COMPLETE line system

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Designed by PHOENIX CONTACT

COMPLETE line

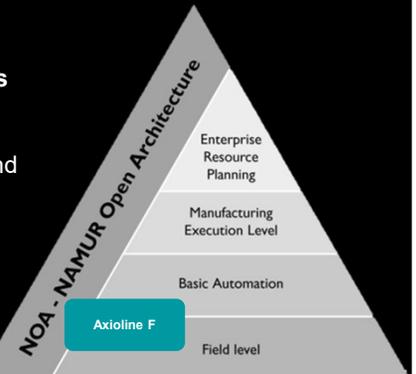
I/O solutions for process industry

## Axioline F – Monitoring and Optimization



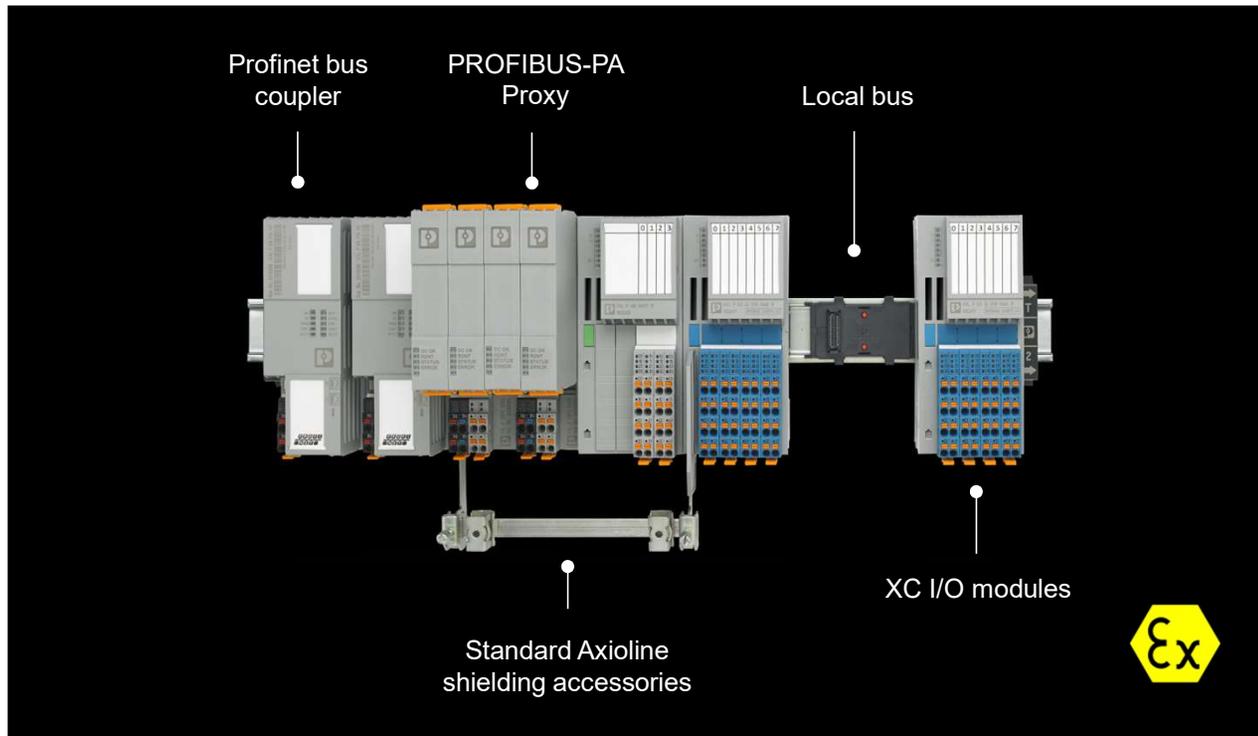
- Extreme condition temperature range
- IECEX/ATEX zone 2 certification
- Intrinsically safe
- HART communication
- NAMUR functionality

**Side process automation:**  
Focus on monitoring and optimization



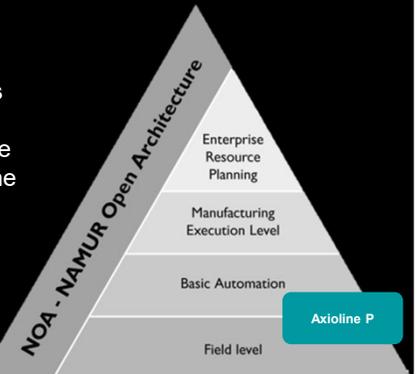
I/O solutions for process industry

## Axioline P – high availability with hot-swap

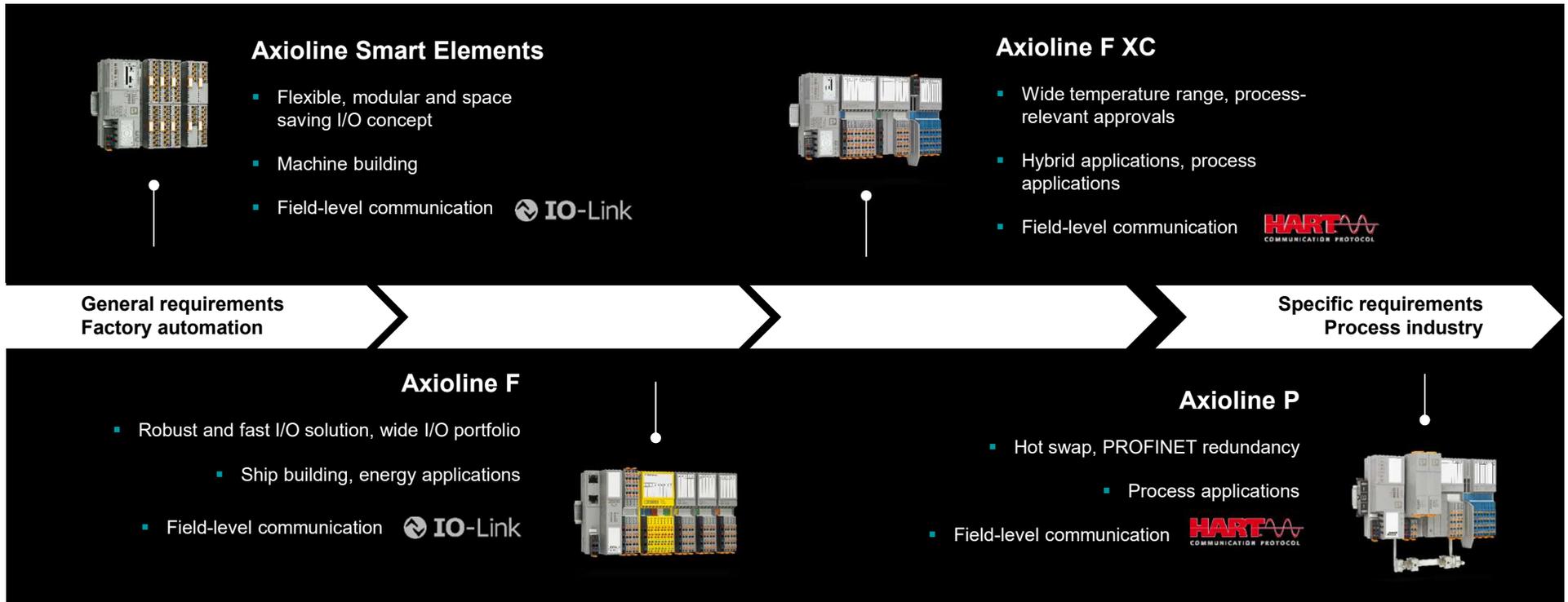


- PROFINET S2 redundancy
- Hot-swap
- Installation in zone 2
- Connection to zone 0/1
- HART communication
- NAMUR functionality

**Core process automation:**  
Connecting the field level to the control room



# Overview – Axioline IP20 I/O systems

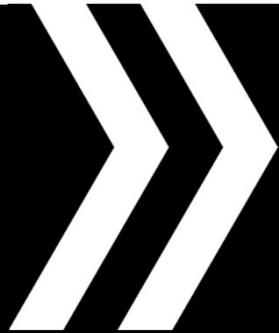


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# Functional Safety Integration

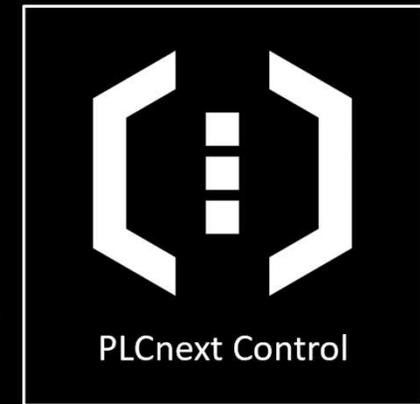
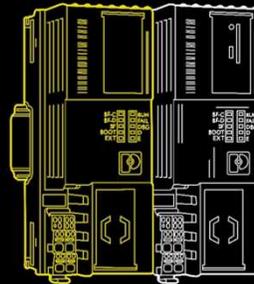
PLCnext Technology

## The open ecosystem for limitless automation



# Safety

with PLCnext Control



PLCnext Control

Discover flexible  
automation

PLCnext Technology

# PLCnext Control Extension SPLC 1000



PLCnext Control Extension AXC F XT SPLC 1000

Core  
2 x Cortex M4

# of Profisafe devices  
32

Temperature  
-25°C - 60°C

Width  
45mm

Approvals  
UL, CUL, etc

C Functions  
Reloadable

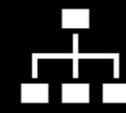
PLCnext Extension AXC F XT SPLC 1000

PLCnext Control

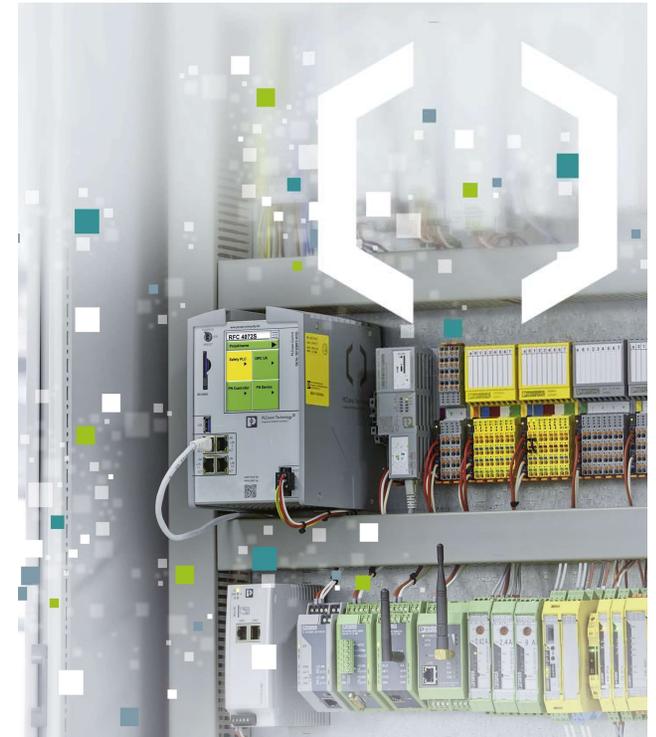
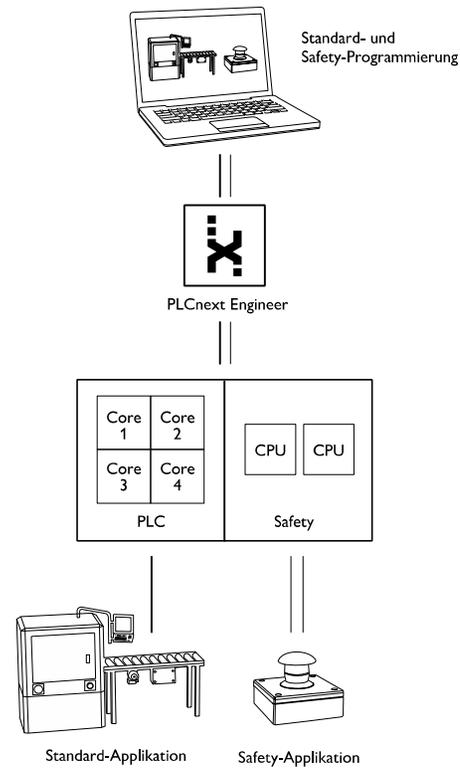
# PLCnext Control RFC 4072S



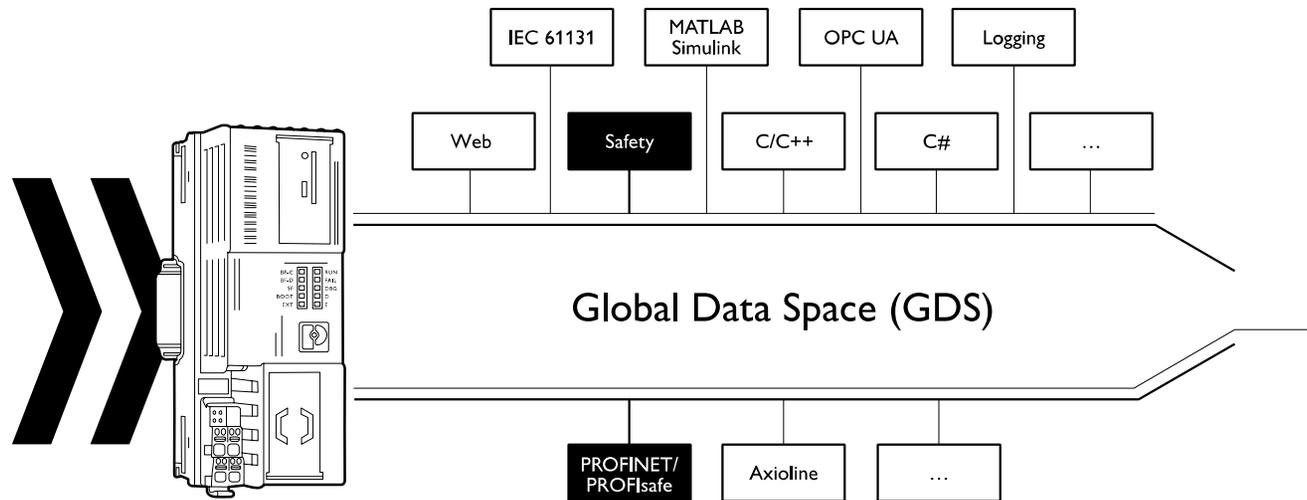
The image shows a white PLCnext Control RFC 4072S unit. The front panel features a color display showing 'RFC 4072S' and several status indicators: 'Propagator', 'Safety PLC', 'DPC UA', 'FN Controller', and 'FN Device'. Below the display are various ports including USB, LAN, and power terminals. A QR code is visible at the bottom right of the front panel.

Core	Working memory	Temperature
 <b>Intel i5 6300U 2 x 2,4 GHz processor</b>	 <b>4 GB DDR 4 dual channel RAM</b>	 <b>0°C up to 55°C with fan</b>
<b># control tasks (IEC 61131)</b>  <b>32</b>	<b>Min. cycle time (IEC 61131)</b>  <b>0,5 ms</b>	<b>Security</b>  <b>TPM integrated</b>

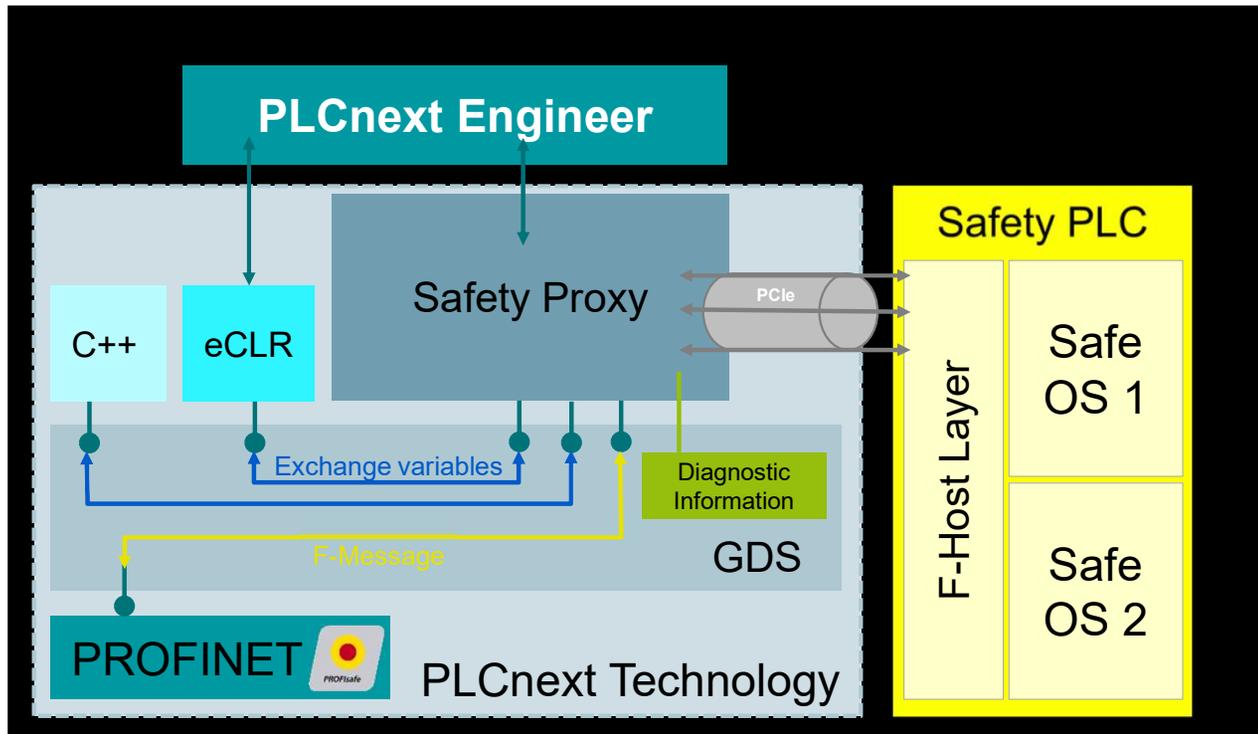
# Functional Safety Integration



# Safety integrated

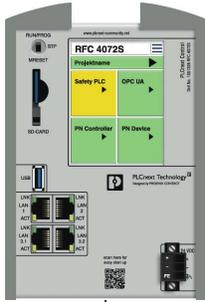


# Safety integrated



- Safety integrated (programming, hardware configuration)
- Consistent usability
- SIL 3
- Separate Safety PLC
  - 2 different cores

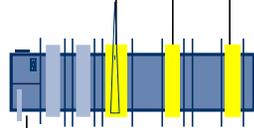
RFC 4072S  
(F-Host)



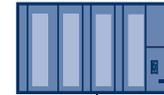
Emergency Stop



Safety I/Os



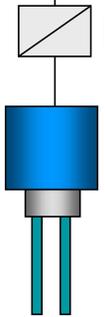
Standard I/Os



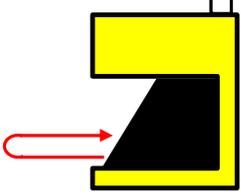
**Standard and safety devices in common ethernet network**



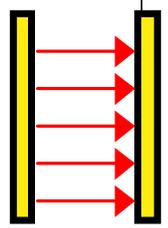
DP/PA



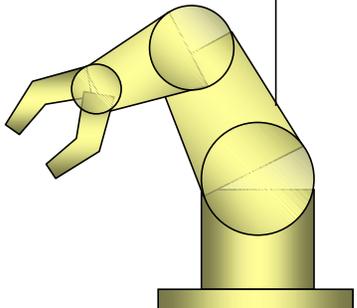
Limit switch



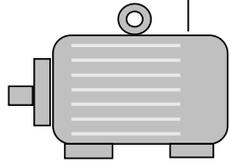
Sick  
Safety  
Scanner



Light curtain



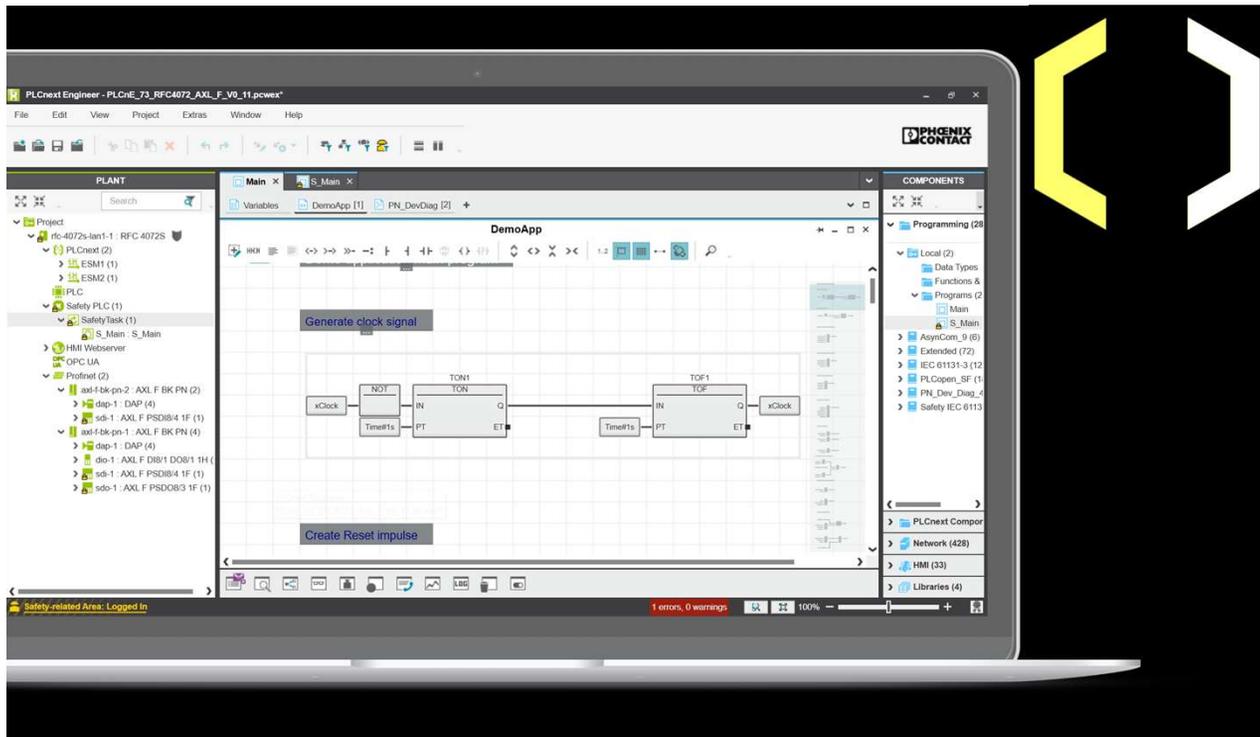
Kuka Robot



E Motors

Standard and safety programming in one engineering software

# PLCnext Engineer

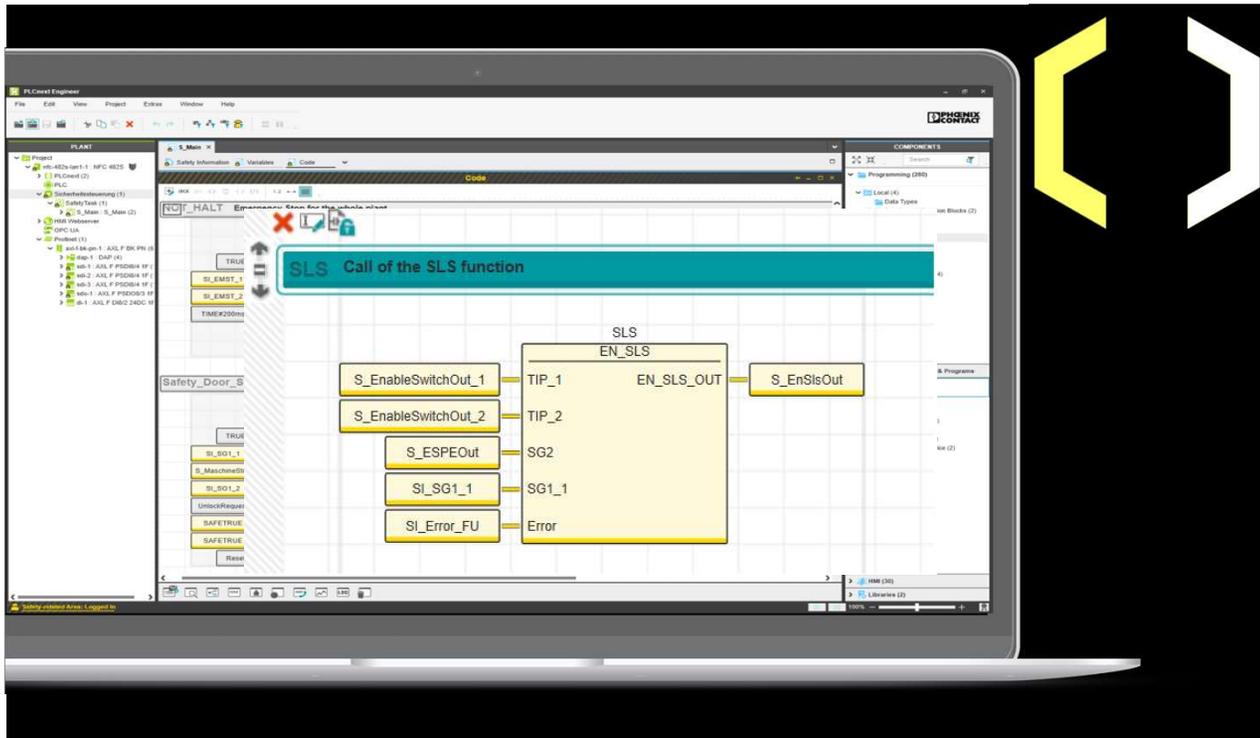


## Fully integrated Safety programming

- TÜV Rheinland certified according to IEC 61508
- Editor with common behavior as known from standard FBD or LD editors
- Low Variability Language support
- Network granular CRC checksums
- PROFIsafe Support

Standard and safety programming in one engineering software

## PLCnext Engineer

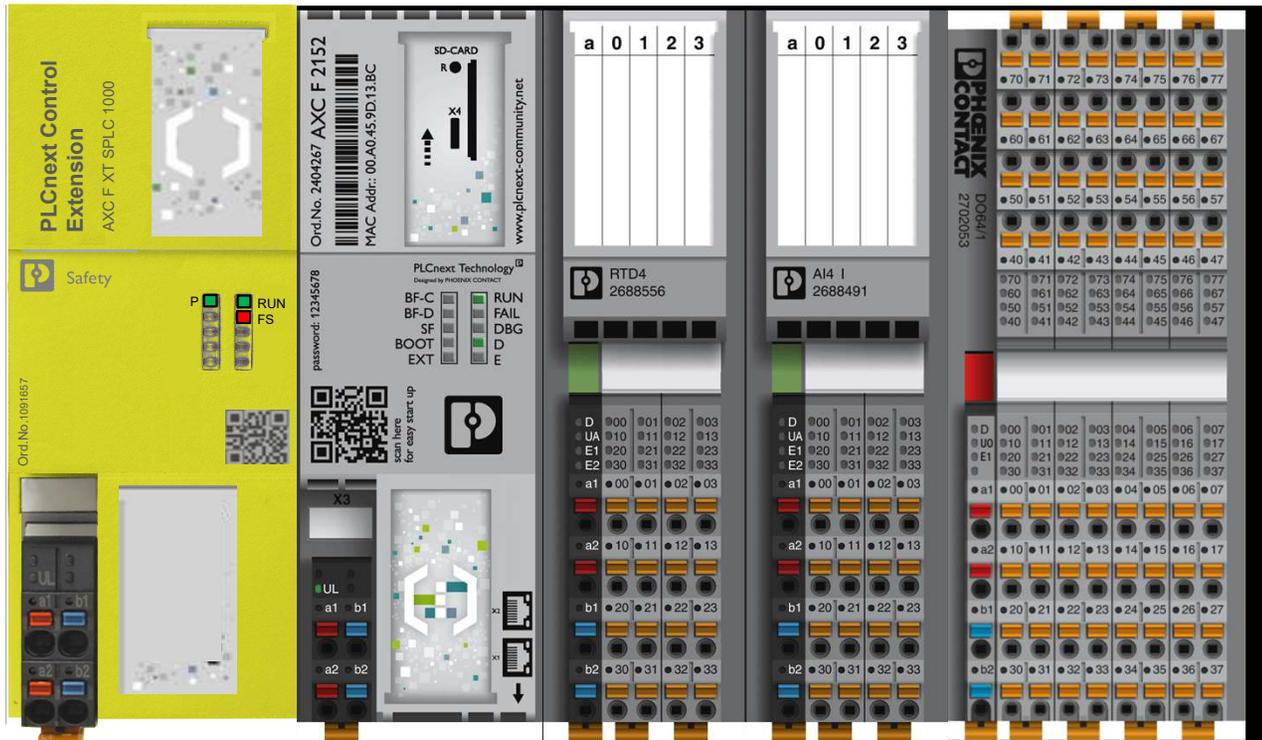


### Fully integrated Safety programming

- Individual safety functions can be protected by a verification function
- Background signal path analysis
- Background safe semantic analysis
- Diversely-redundant code generator

Scalable Safe PLCs

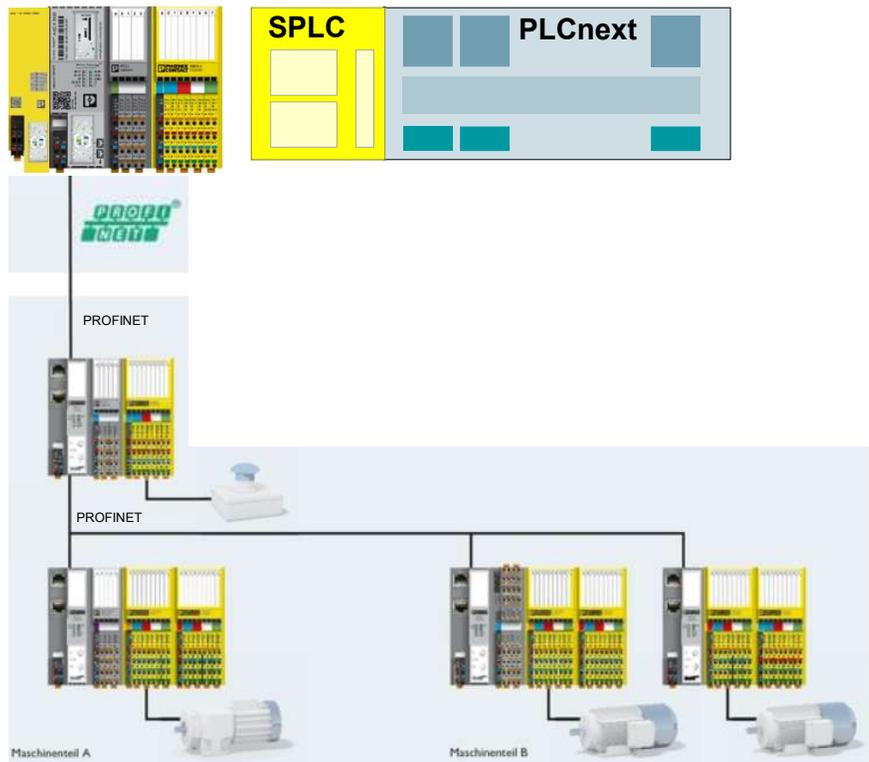
# AXC F XT SPLC 1000 – Low-Scale Modular Safe PLC



- Decentralized Small Safe PLC
- Left-hand side connectable to PLCnext Controls
- Supported Safety Protocols:
  - PROFIsafe V2.61 (32 instances)
- Connectable to higher-layer SPLC
  - as F-Device
  - via new OPC UA Safety Protocol

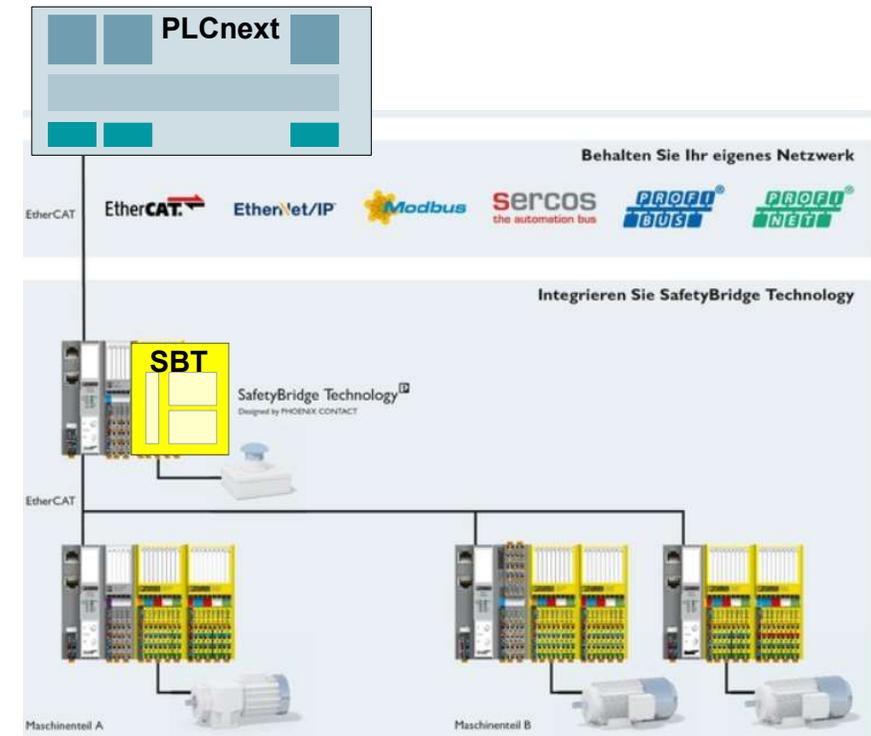
PLCnext Safety / SafetyBridge Categorization

# PLCnext Safety



PLCnext Technology   
Designed by PHOENIX CONTACT

# SafetyBridge Technology

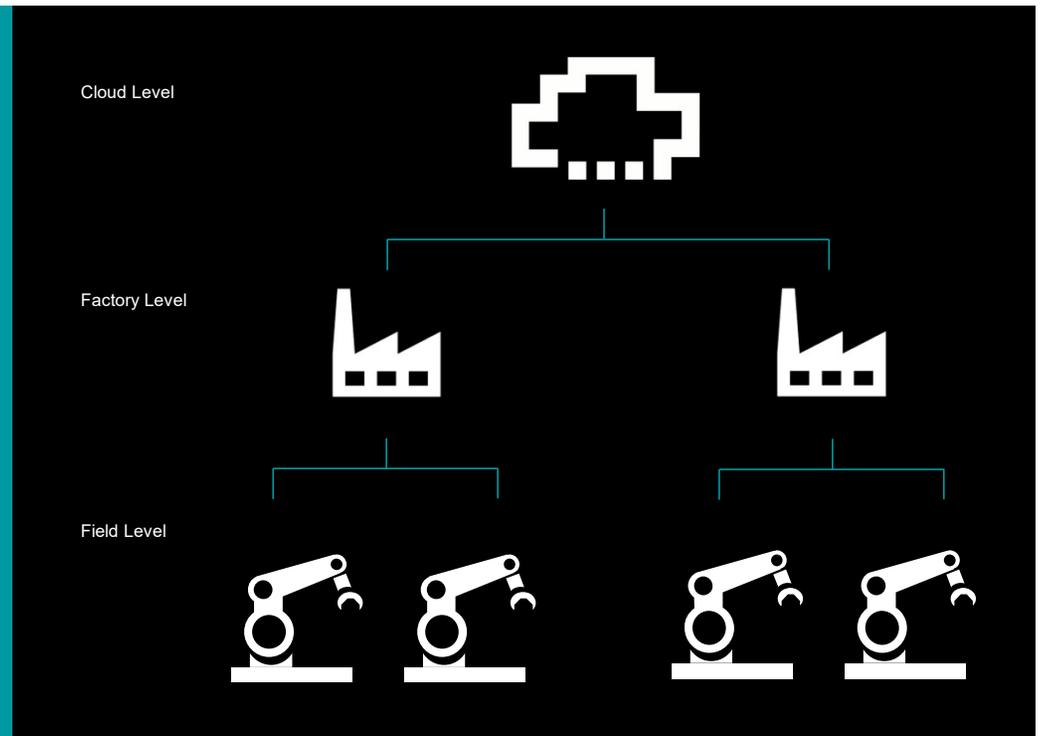


PLCnext Technology   
Designed by PHOENIX CONTACT

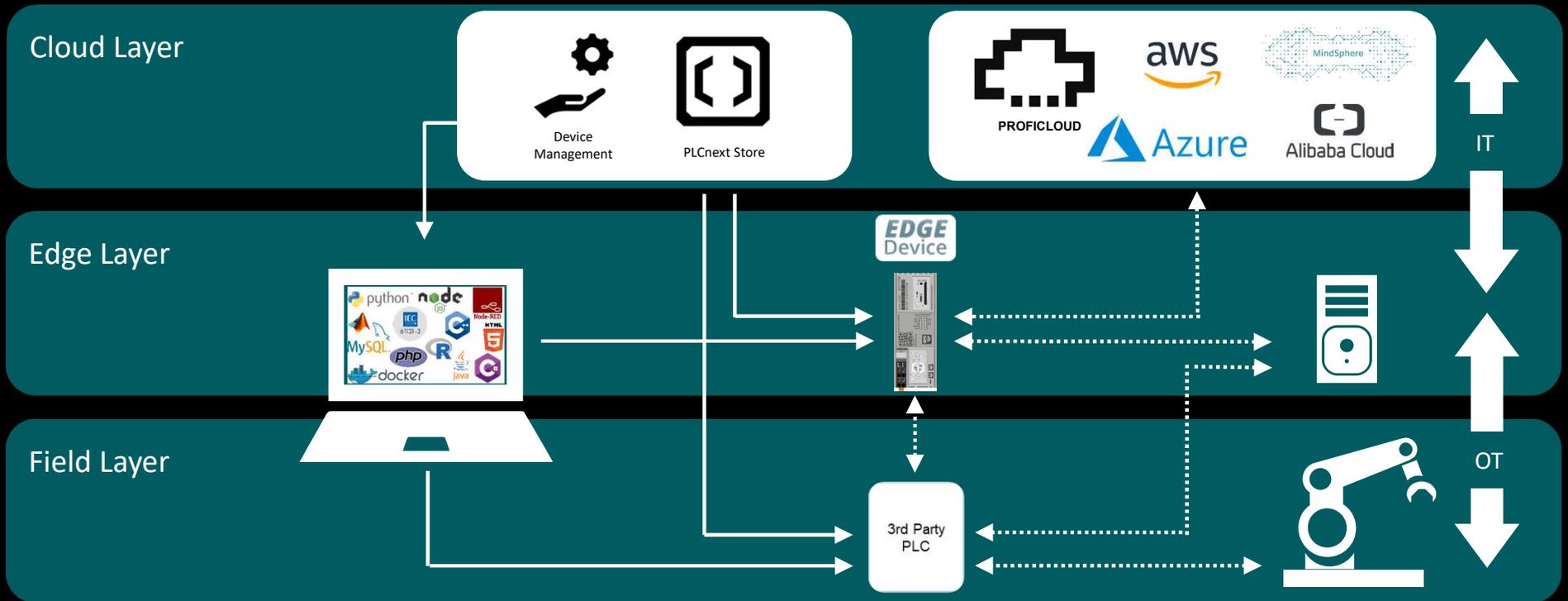
# PLCnext Control for Edge Computing

## Edge Computing

- Cloud computing has revolutionized how people store and use their data, but...
- Latency, bandwidth, security or a lack of offline access can be problematic
- To solve this problem, users need robust, secure and intelligent on-premise infrastructure for edge computing
- When data is physically located closer to the user who connect to it, information can be shared quickly, securely and without latency

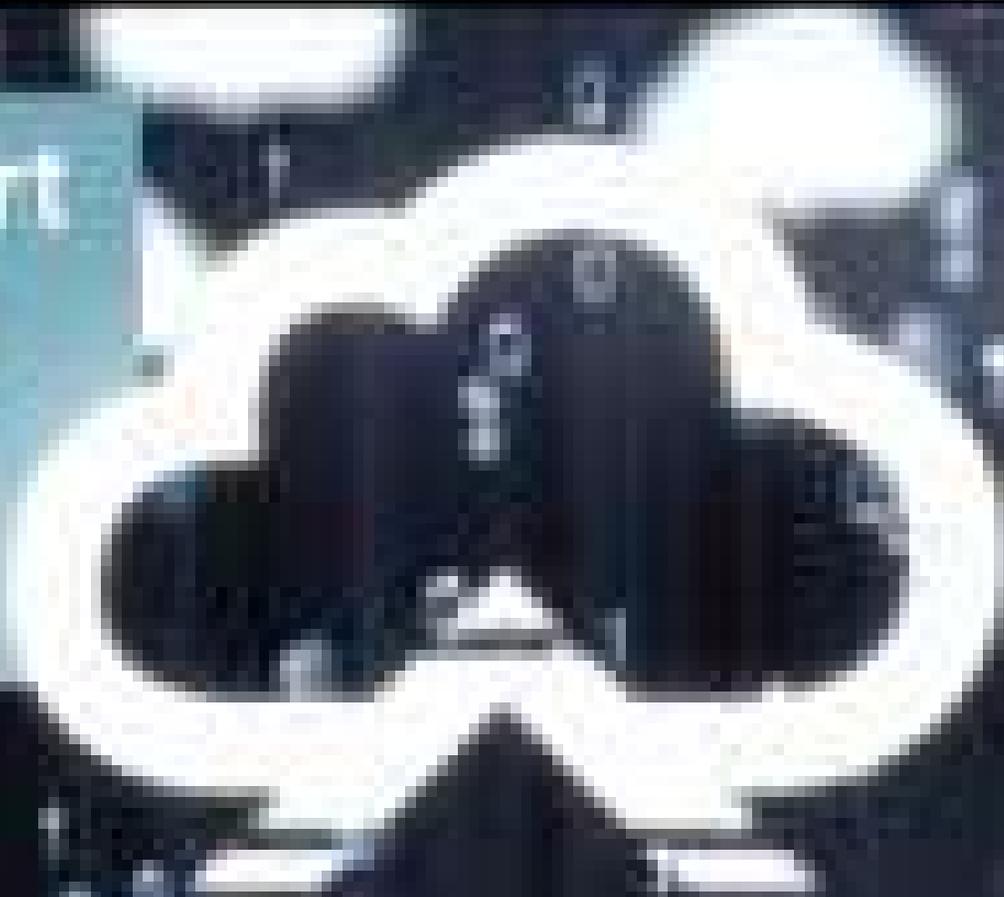


# PLCnext Control for Edge Computing



Application Example

State-of-the-art  
IIoT and edge  
computing  
solution

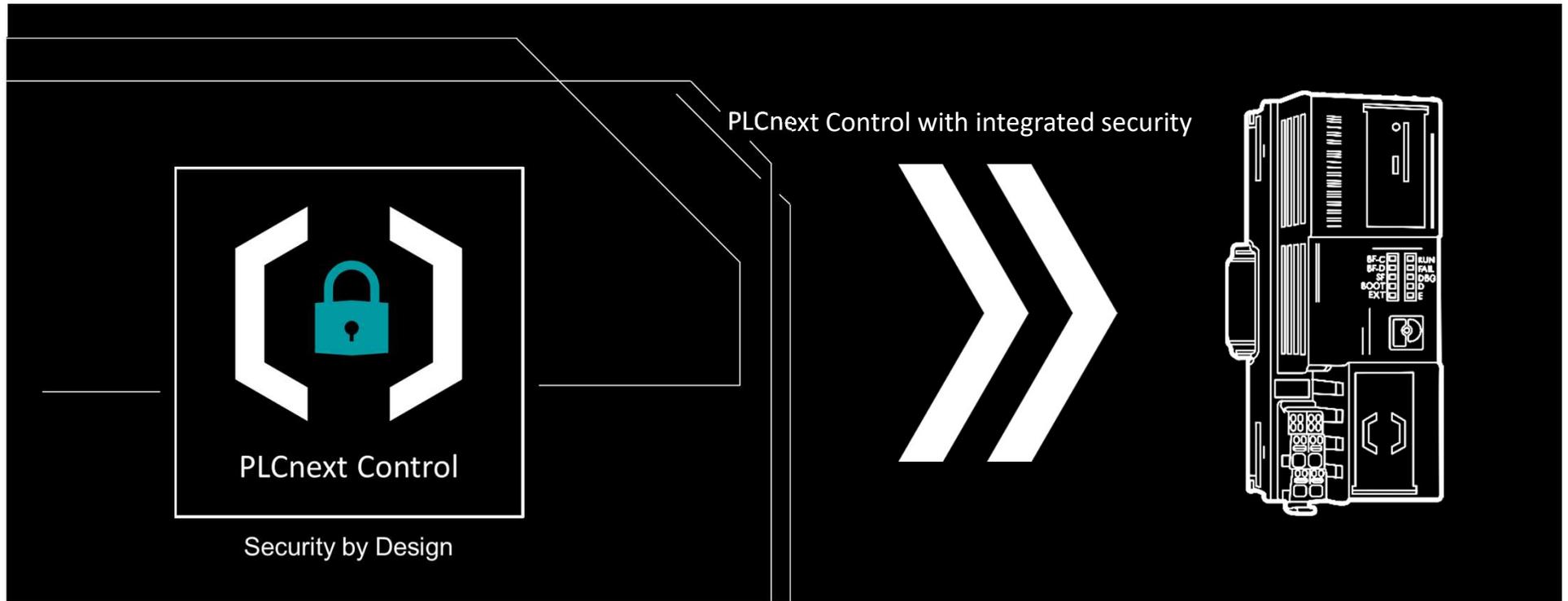


PLCnext Technology   
Designed by PHOENIX CONTACT

Security by design  
acc. to IEC 62443

PLCnext Ecosystem – PLCnext Control

# PLCnext Control according to the standard IEC 62443



## Effects of Security Incidents on Production Facilities



PLCnext Control

Security by Design

### Plant downtime

Due to security problems, production has to be stopped for hours or days. What are the costs of such a production downtime?

### Loss of know-how

A competitor can access your sensitive data (design, engineering,...). Can you quantify the damage economically?

### Data loss

Suddenly all data is lost. What would be the cost of reconstructing this data?

### Standing

What happens if your reputation for the reliability and security of your company's data is compromised by your partners?

## Applicable Security Laws and Standards

# Brief Overview of the Most Important Laws & Standards

### Security Laws (What must be done?)



#### IT Security Act (2015)

Asset owner of critical infrastructures must establish and certificate an **ISMS** (Information Security Management System) as well as fulfill a set of minimum technical requirements

Version 2.0 in preparation



#### EU Cybersecurity Act (3/2019)

A comprehensive set of regulations, technical requirements, standards and procedures for certification or conformity assessment of products

### Recommendations (What should be done?)



#### BSI IT Basic Protection Catalogs (asset owner / device manufacturer)

### Basic Security Standards (How to implement?)



#### IEC 62443 Security for industrial automation (asset owner / device manufacturer)



#### ISO/IEC 2700X Information Technology (asset owner)

Applicable Security Laws and Standards

## Sector-specific Security Standards

Standard	Target Group	Main Purpose	Geographical / Industry Focus	Certification possible?
<b>BDEW</b>	Device manufacturers / system integrators	Security requirements for suppliers	D, A, CH Energy & water sectors	No
<b>WIB</b>	Device manufacturers / system integrators	Device manufacturer certification	Oil & Gas sector	Yes
<b>ISO/IEC 27019</b>	Asset owners / plant operators	IT security for control systems	Energy sector	Yes
<b>NIST 800-82</b>	Asset owners / plant operators	Technical security recommendations	USA	No
<b>NERC CIP</b>	Asset owners / plant operators	Increasing reliability of energy supply infrastructure	USA, Canada	Yes
<b>IEC 62443</b>	Device manufacturers / system integrators / plant operators	Requirements for secure products, secure solutions, and secure operation	General industry sector	Yes

# IEC 62443: IT-Security for Industrial Automation Control Systems

## Authentication

- User accounts
- Authentication of credentials
- Authorization



PLCnext Control

Security by Design

## Confidentiality

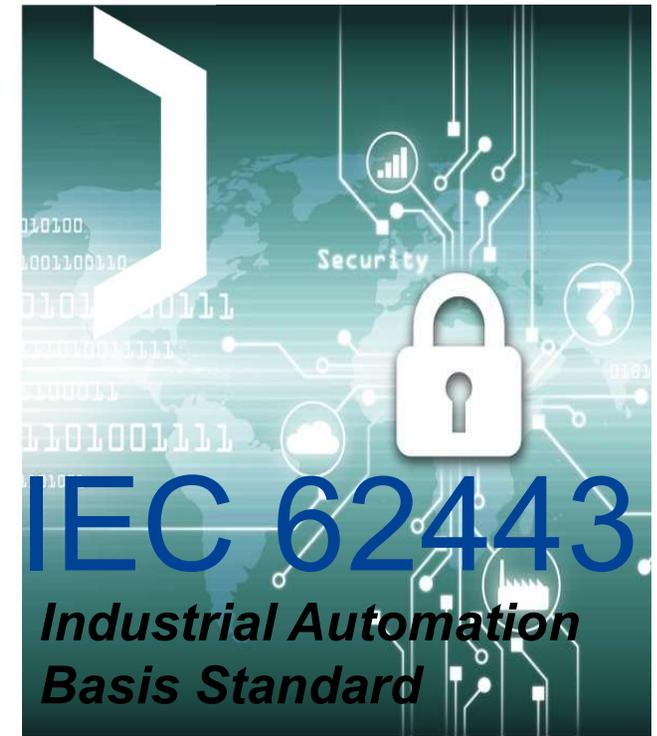
- Use of secure protocols
- Secure remote maintenance
- Cryptography
- Protection of expertise

## Integrity

- Principle of least privilege
- Defense in depth
- Network segmentation

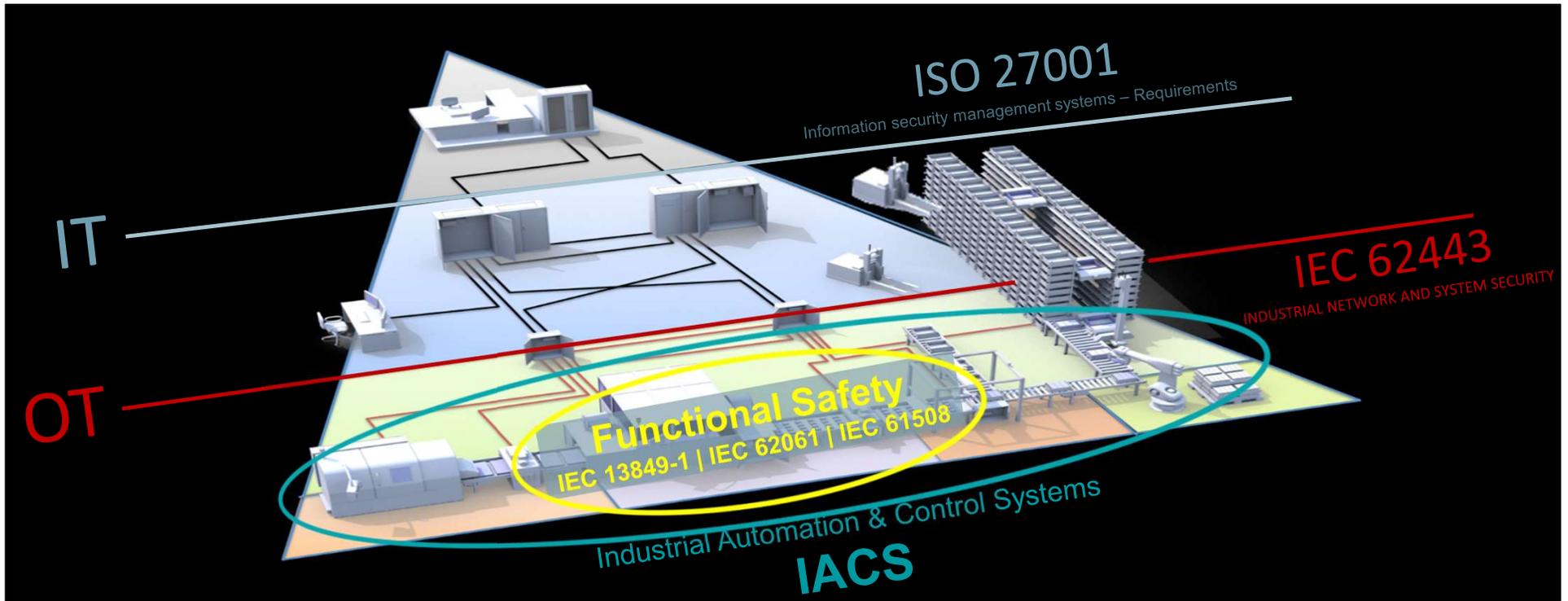
## Availability

- Monitoring and attack detection
- Tamper protection



Terminology, Roles, and Tasks in Security Processes

# The “Automation Pyramid”

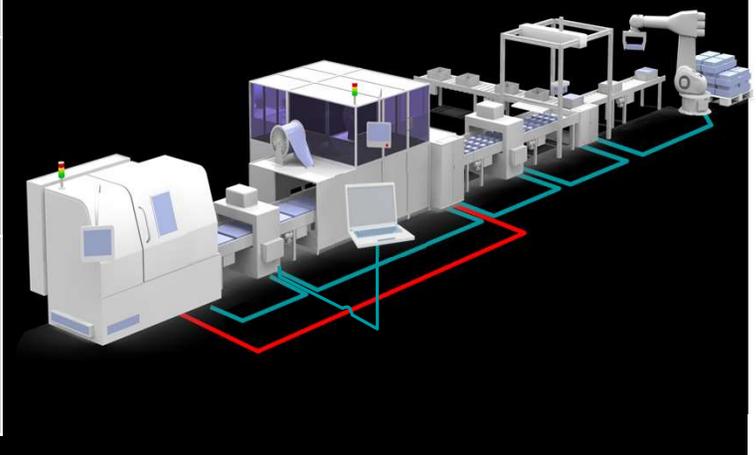


Terminology, Roles, and Tasks in Security Processes

## Basic Roles & Purposes of the IEC 62443 Standard

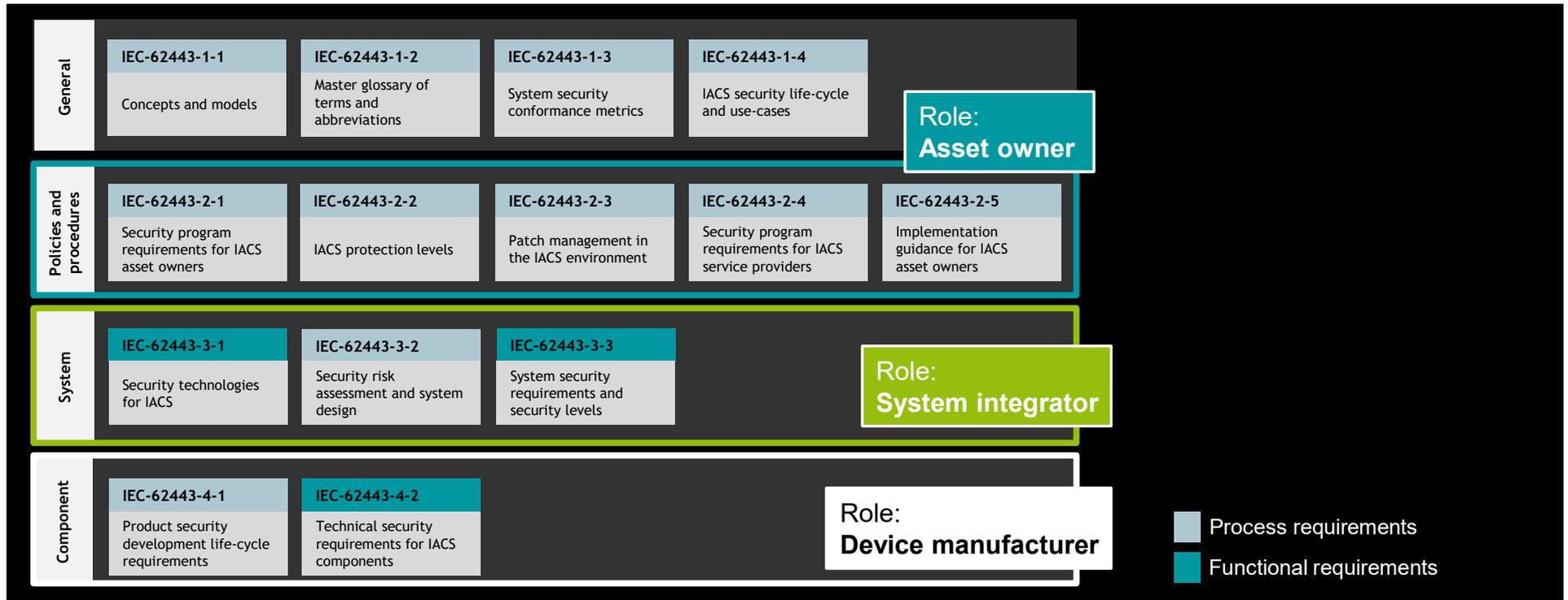
Role	Focus	Interest
Asset owner / plant operator	Operation & maintenance of automation solutions	Secure operation
System integrator / Machine builder	Design & commissioning of automation solutions	Secure solution
Device manufacturer	Design & management of components for automation solutions	Secure devices

Companies can check their automation technology for potential weaknesses and develop protective measures



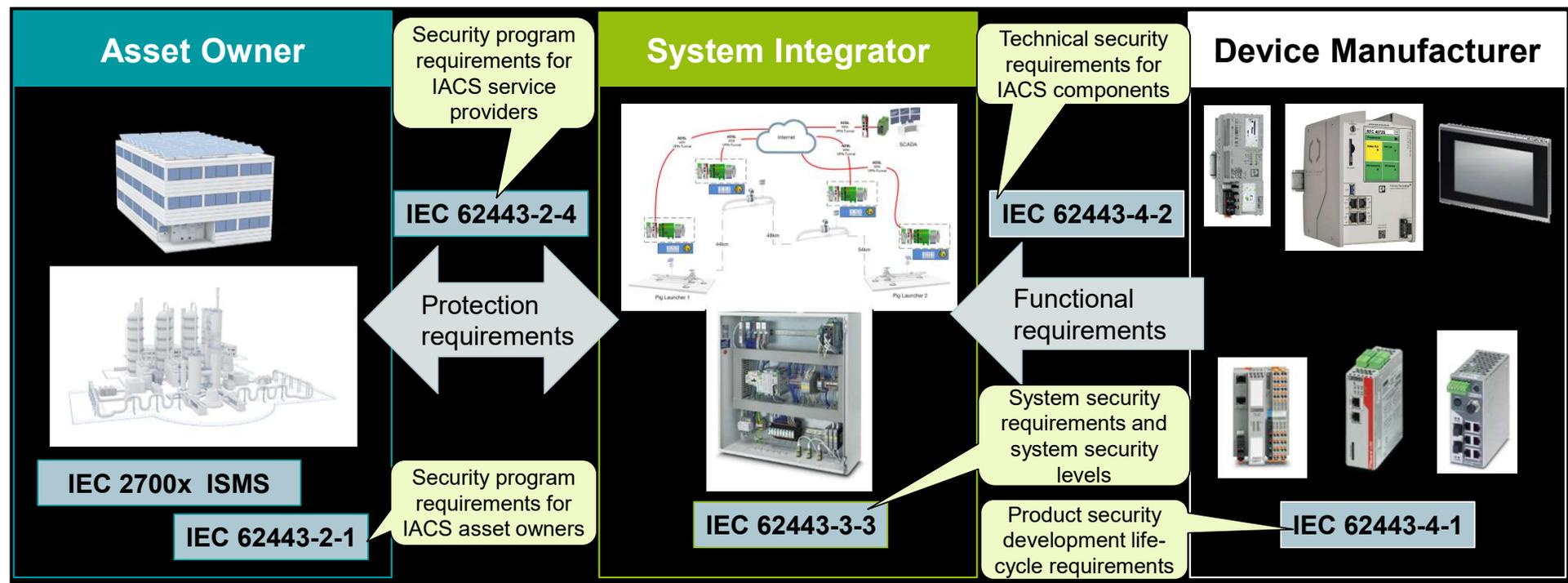
## Terminology, Roles, and Tasks in Security Processes

# IEC 62443 Structure and Systematics



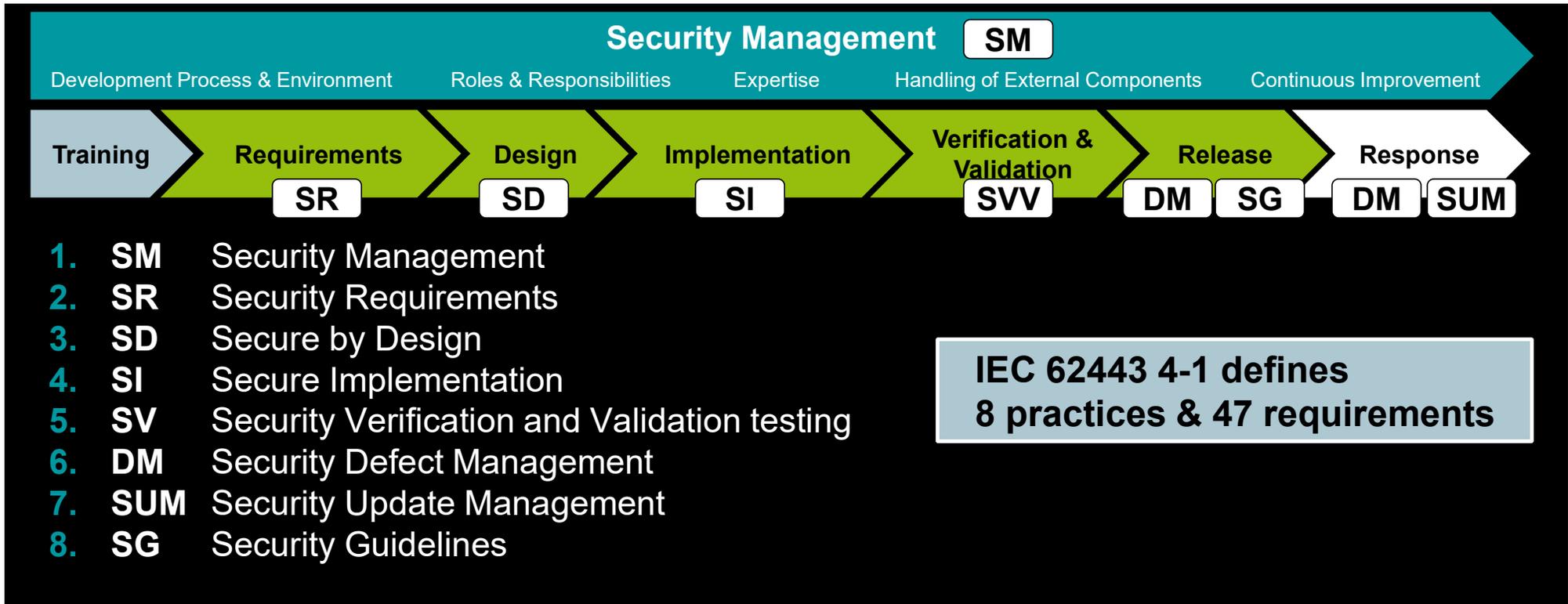
Terminology, Roles, and Tasks in Security Processes

# Role Distribution in a Value-added Chain according to IEC 62443

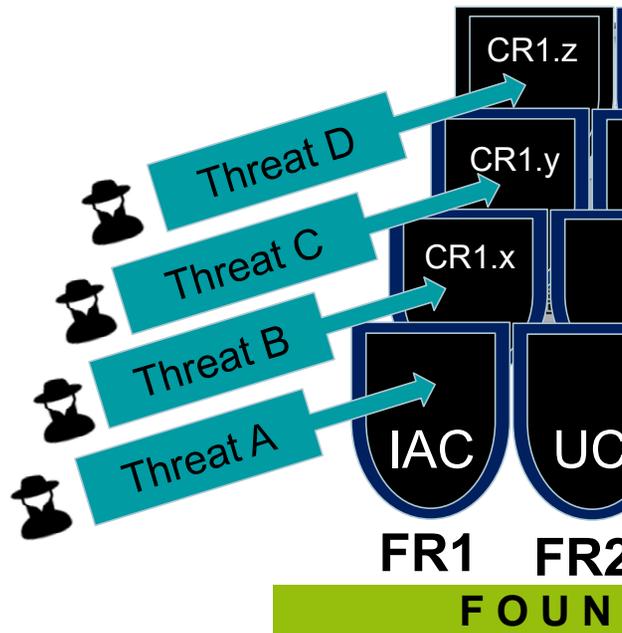


**Example: Planning & implementation of a new production plant**

# IEC 62443-4-1: Product Development & Lifecycle



## IEC 62443-4-2: Functional



### Foundational Requirements

- Identification and authentication control (IAC)  
Device protection by verifying the identity of any user before enabling communication
- Use control (UC)  
Device protection against unauthorized actions by necessary privileges before performing
- System integrity (SI)  
Preventing modifications of information by unauthorized persons and systems
- Data confidentiality (DC)  
Preventing disclosure of information to unauthorized persons and systems
- Restricted data flow (RDF)  
Protection via zones and connections to limit unnecessary data flow
- Timely response to events (TRE)  
Collecting, reporting, preserving automatically evidences to ensure timely corrective actions
- Resource availability (RA)  
Ability of device functionality in case of demand also during DoS attacks

FR: Foundational Requirements

CR: Component Requirements w, x, y, z => acc. to SL feature table in IEC 62443 4-2 Appendix B

# IEC 62443-3-3: Security Level Def

Functional requirements				
Attacker capabilities				
Security Level	Means	Resources		
SL - 0	no protection requirements			
SL - 1	casual or coincidental manipulation			
SL - 2	simple	low		
SL - 3	sophisticated	moderate	IACS specific	moderate
SL - 4	sophisticated	extended	IACS specific	high

**Protection against the abilities of...**

**SL-1**  
...any Internet user

**SL-2**  
... interested individuals and companies with generic security knowledge

**SL-3**  
... experts and companies that develop and deploy effective, yet cost-oriented attack scenarios with clear goals

**SL-4**  
... governmental organizations which focus on achieving the specifically selected target at almost any price

## IEC 62443-3-3: Security Level Definitions

CRs und REs	SL-1	SL-2	SL-3	SL-4
CR 1.1 Human user identification and authentication	✓	✓	✓	✓
RE (1) Unique identification and authentication		✓	✓	✓
RE (2) Multifactor authentication for all interfaces			✓	✓
CR 1.2 Software process and device identification and authentication	✓	✓	✓	✓
RE (1) Unique identification and authentication			✓	✓

CR: Component Requirements

RE: Requirement Enhancements

## PLCnext Technology Security Basic Design

- Configurable Linux using Yocto build system
- OS components: Bootloader, Syslog-ng, SSH, Open SSL, Firewall nf-tables, Role Based Access Control (RBAC), Preemptive Real-time Patch (OSADL), .....
- Hardware design with TPM to store manufacturers roots of trust
- Communication: HTTPS, VPN, NTP/SNTP, OPC UA, .....
- Overlay File system with capabilities and supporting of SD Cards
- Security Patches supported via second Partition with rollback capability

## PLCnext Technology Security Basic Design

- Roots of trust via TPM usage; processes during production and delivery
- Certificate management via trust store for manufacturer, system integrator and asset owner
- NGINX web server supporting HTTPS
- Web Based Management as central entry point for configuration
- Firewall with management of different levels for chains and rules
- VPN configuration supports IPsec and OpenVPN
- TLS 1.2 secured communication
- User Manager supporting roles, permissions and credentials

## Security Features PLCnext 2021.0 LTS summary



Security by Design

- Security Architecture: Configurable Linux based on Yocto Build System
- Hardware design with: TPM -> IEEE 802.1 AR (Secure Device Identity)
- Network segmentation for Zones and Conduits management AXC F XT ETH 1TX Extension module integrated in the firewall
- Integrity check during boot process
- Secure Communication: TLS, SFTP, VPN, HTTPS, .....
- User Management with enhanced complexity rules and central AD (LDAP)
- Linux nftables Firewall with netload limiter
- VPN IPsec IKEv1/2 Strongswan and Open VPN file configuration
- SYSLOG for security message management and central storage on server
- OPC UA security signed & encrypted with certificate management via GDS
- SD card activation / deactivation / (encryption 2021.3)
- Device and Patch Management (OPC UA 2021.6)

Secure Product Development

## Product Security Incident Response Team



## Phoenix Contact 360 Grad Security concept



- Secure Development processes according IEC 62443-4-1
- Security certified products according IEC 62443-4-2
- Security certified Services according IEC 62443-2-4
- Blueprints and customer specific solutions certified according IEC 62443-3-3
- Product Security Incident Response Team  
Market Vulnerabilities scans and publishing updates and advisories



Security nach IEC 62443

# Cyber Security



# Security Certifications

## Certifications according to IEC 62443



**CERTIFICATE**  
 No. Q4B 029429 0008 Rev. 00

**Holder of Certificate:** PHOENIX CONTACT GmbH & Co. KG  
 Flachmarkstr. 6  
 32825 Blomberg  
 GERMANY

**Certification Mark:** 

**Scope of Certificate:** ICS Security Service Provider

The Certification Body of TÜV SÜD Product Service GmbH certifies that the company mentioned above has established and is maintaining a management system which meets the requirements of the listed standards. The results are documented in a report. See also notes overleaf.

**Report No.:** 18CR11S007  
**Valid until:** 2022-03-17  
**Date:** 2019-03-18  
 (Andreas Barwald)

3-1-3 Security metrics	IEC-62443-1-4 ICS security life-cycle and use-cases	
3-2-3 Management in environment	IEC-62443-2-4 Security program requirements for IACS service providers	IEC-62443-2-5 Implementation guidance for IACS asset owners
3-3-3 Security events and levels		



**CERTIFICATE**  
 No. Q4B 029429 0007 Rev. 00

**Holder of Certificate:** PHOENIX CONTACT GmbH & Co. KG  
 Flachmarkstr. 6  
 32825 Blomberg  
 GERMANY

**Factory(ies):** PHOENIX CONTACT Electronics GmbH  
 Industry Management and Automation  
 Business Unit Control Systems  
 Dtingenauer Strasse 30, 31812 Bad Pyrmont, GERMANY  
 PHOENIX CONTACT Software GmbH  
 Langenbruch 6, 32657 Lemgo, GERMANY

**Certification Mark:** 

**Scope of Certificate:** Secure Product Development Lifecycle

**Applied Standard(s):** IEC 62443-4-1:2018  
 PPP 15002A:2018 (IEC 62443-4-1 Full Process Profile)

The Certification Body of TÜV SÜD Product Service GmbH certifies that the company mentioned above has established and is maintaining a management system which meets the requirements of the listed standards. The results are documented in a report. See also notes overleaf.

**Report No.:** 18CR11S007  
**Valid until:** 2021-07-29  
**Date:** 2018-08-01  
 (Andreas Barwald)

Page 1 of 1  
 TÜV SÜD Product Service GmbH • Certification Body • Riderstraße 65 • 80339 Munich • Germany

ICS-Security Service Provider

# IEC 62443-2-4 – ICS-Security Service Provider Certificate



As an ICS service provider we are offering

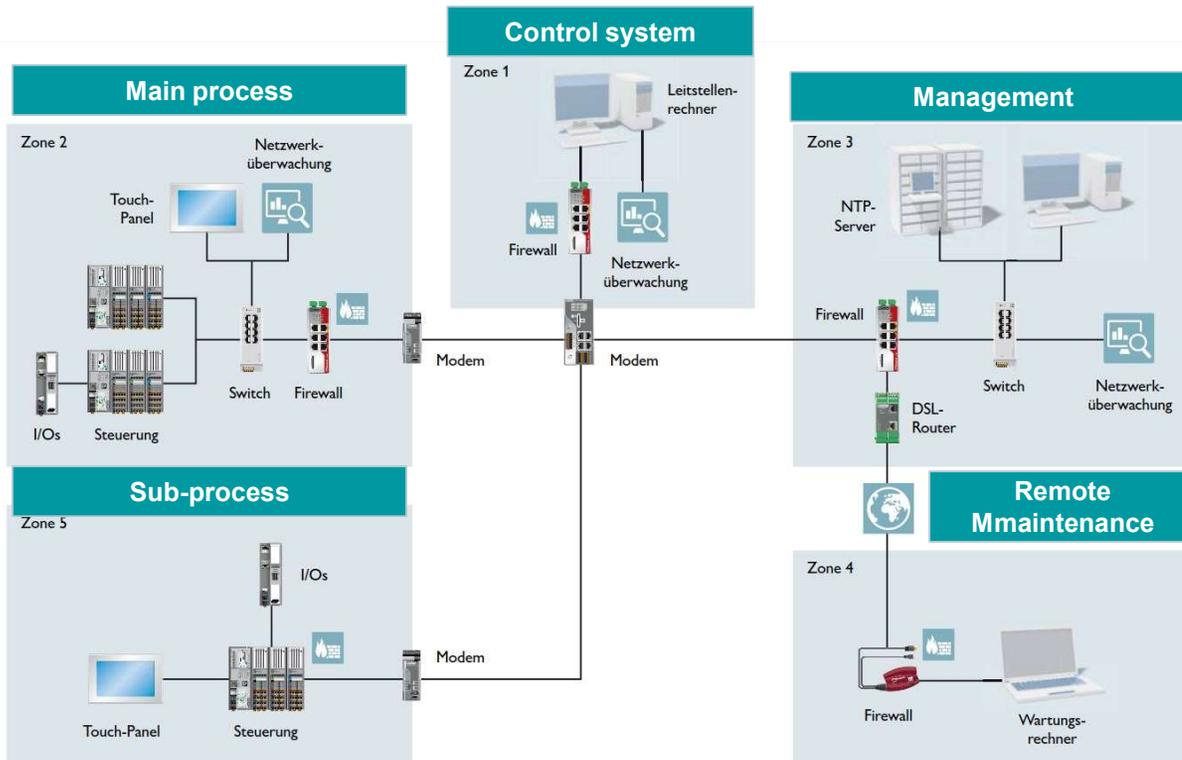
- Security services
- Design and commissioning of an automation system for acceptance as system integrator



ICS = Industrial Control System



# Security Context: Security Blueprint Certification



## Security Context:

- describes the environment
- describes the operating conditions
- defines the data criticality
- defines the zones and communication relationships
- assumptions the environment must fulfill.
- threat evaluation and priorities

Ecosystem & PLCnext Store

# PLCnext Community – Global Exchange & Collaboration

<p>More about PLCnext Technology</p>  <p><a href="http://plcnextcommunity.com">plcnextcommunity.com</a></p>	<p>Upload or download apps</p>  <p><a href="http://plcnextstore.com">plcnextstore.com</a></p>	<p>Ask a question in the forum</p>  <p><a href="http://phoe.co/PLCnextForum">phoe.co/PLCnextForum</a></p>	<p>Watch and learn with tutorials</p>  <p><a href="http://phoe.co/PLCnextTutorials">phoe.co/PLCnextTutorials</a></p>
<p>Use or share open source code</p>  <p><a href="http://github.com/plcnext">github.com/plcnext</a></p>	<p>Share your experiences on Instagram</p>  <p><a href="https://www.instagram.com/plcnext">@plcnext</a></p>	<p>Get in touch on LinkedIn</p>  <p><a href="http://phoe.co/PLCnextLinkedIn">phoe.co/PLCnextLinkedIn</a></p>	<p>#PLCnext #IamPLCnext</p>



PLCnext Community

Join and get involved  
#IamPLCnext

Join and get involved

# PLCnext Community

PLCnext Technology   
Designed by PHOENIX CONTACT

More about PLCnext Technology



[plcnextcommunity.com](https://plcnextcommunity.com)

Upload or download apps



[plcnextstore.com](https://plcnextstore.com)

Ask a question in the forum



[phoe.co/PLCnextForum](https://phoe.co/PLCnextForum)

Use or share open source code



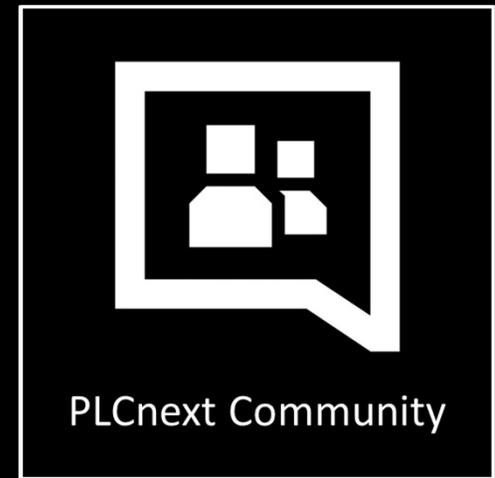
[github.com/plcnext](https://github.com/plcnext)

Get in touch on LinkedIn



[phoe.co/PLCnextLinkedIn](https://phoe.co/PLCnextLinkedIn)

**#PLCnext**  
**#IamPLCnext**



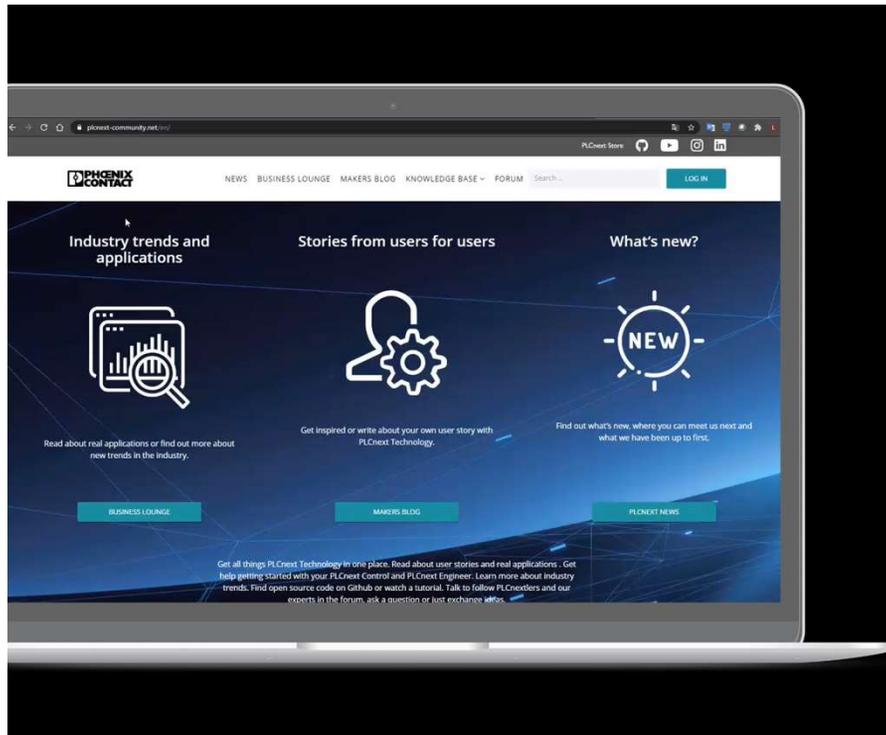
PLCnext Community

Join and get involved  
**#IamPLCnext**

PLCnext Technology

## PLCnext Community website

PLCnext Technology   
Designed by PHOENIX CONTACT



The PLCnext Community website offers information, support and helpful resources:

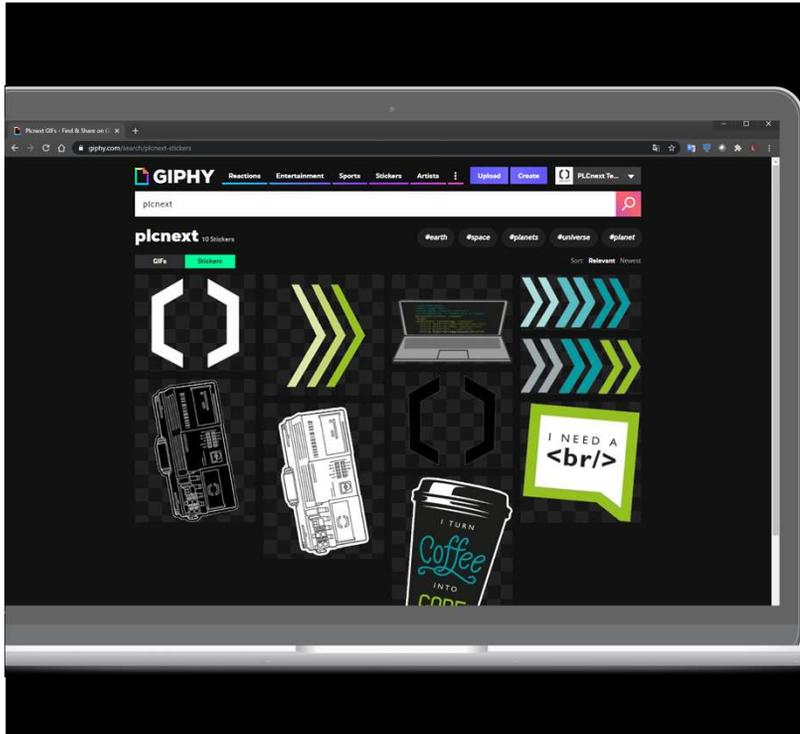
- Forum
- FAQ
- Infocener
- MakersBlog
- Business Lounge

[plcnext-community.net](https://plcnext-community.net)

Join and get involved

# PLCnext Community

PLCnext Technology   
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**Use GIPHY  
Brand Channel**

Integration of PLCnext Technology branded Gifs and Stickers eg. On Instagram, Facebook, Snapchat, or Teams



**PLCnext Technology  
IG Story Sticker**

**HOW TO USE:**

1. create a story
2. select GIF
3. type in **plcnext**
4. chose your favorite sticker and have fun

Swipe for a step by step tutorial

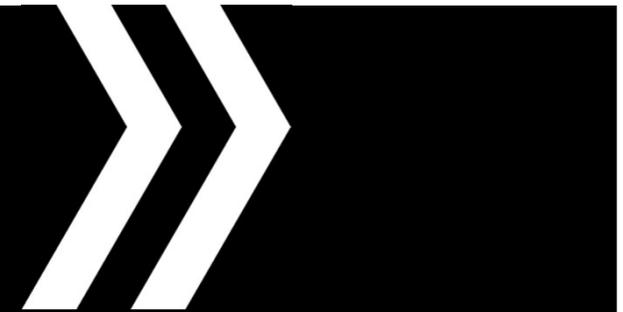
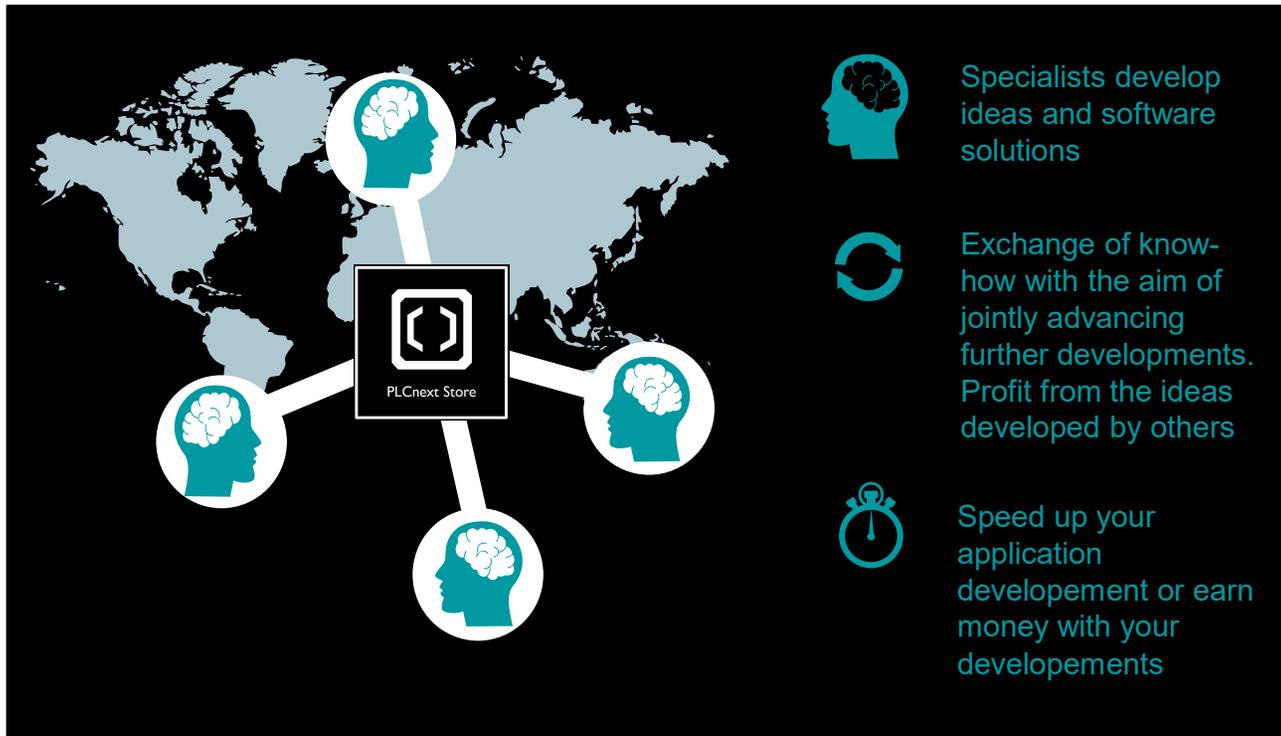


**Join Live Q&As**  
eg. on Instagram

PLCnext Ecosystem – PLCnext Community

## Benefit from Crowd Knowledge

PLCnext Technology   
Designed by PHOENIX CONTACT



Market leadership requires speed

We need to make use of Crowd Knowledge

SPS 2019

# Made with PLCnext Technology: Demonstration der Use Cases



Collaborating on solutions

Gutshof Rethmar



Combining programming languages

BASF Schwarzheide & TU Dresden



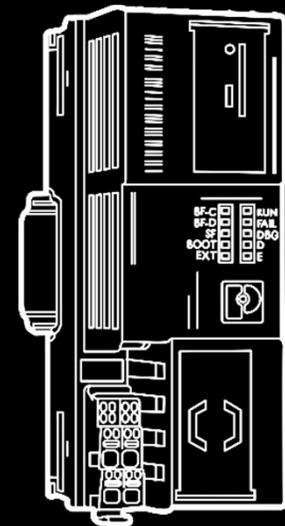
Performing real time

Schweizer Bundesbahnen (SBB)



Upgrading to future technologies

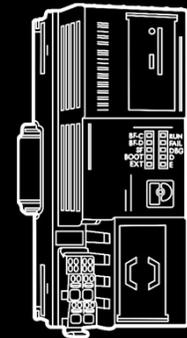
Kraftwerk Huntorf



Made with PLCnext Technology

# Craft beer brewery Hanover

PLCnext Technology <sup>12</sup>  
Designed by PHOENIX CONTACT



- » Fast porting
- » Modular expandability
- » Creative Community

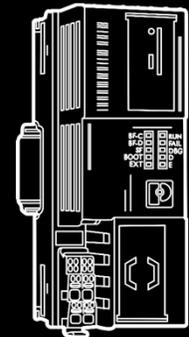
Made with PLCnext Technology

## TU Dresden und BASF

PLCnext Technology <sup>12</sup>  
Designed by PHOENIX CONTACT



Combining programming languages



- » High level language integration
- » Integration of Matlab Simulink models
- » NOA compliant solution

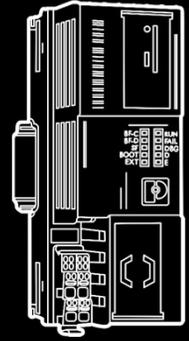
Made with PLCnext Technology

# Schweizerische Bundesbahnen

PLCnext Technology <sup>12</sup>  
Designed by PHOENIX CONTACT



Performing real-time

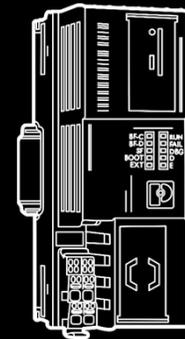


- » Real-time performance
- » Cloud connection
- » Connection to existing IT infrastructures

Made with PLCnext Technology

## Power station Huntendorf

PLCnext Technology <sup>12</sup>  
Designed by PHOENIX CONTACT



- » Extension of existing plants
- » Data security
- » Futureproof

What else is worth mentioning ...

# Visitors can experience PLCnext: We live and think digitalization

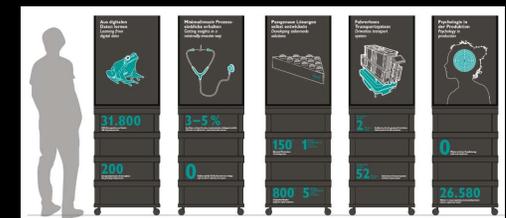
**PLCnext Factory –**  
 PLCnext Technology becomes a tangible experience

**VISION:**

In a rapidly changing world, we have to rethink our production processes every day. Digitalization is the key to this. Every day, we move borders, are flexible and open to new ways of working together. So are our products.

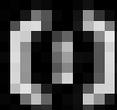


Tour for visitors with 5 stations on digitization topics

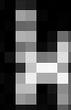


# PLCnext Technology™

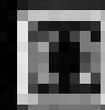
Designed by PHOENIX CONTACT



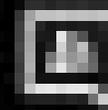
PLCnext Control



PLCnext Engineer



PLCnext Edge



PLCnext Technology

Ecosystem for limitless automation  
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