#### Antonio Gordillo | IMA Marketing

### **Controllers**



















# **Agenda**

- General overview
- PLC Logic
- Inline
- Axioline
- RFC
- PLCnext Control
- Software PLC
- Software
- PLCnext Technology
- PLCnext Control



Headquarter Phoenix Contact Bloomberg Germany

# **General Overview**





#### **Current trends**



Digitalization



Globalization



Flexibilization



Industrie 4.0

We provide communicative and adaptable automation solutions to ensure longterm market success for both us and our customers.



## **Chances and challenges**



#### **Openness**

Customized implementation of applications based on an open ecosystem.



**Cyber security** 

Protection of industrial systems against cyber attacks and viruses.



Cloud services and software

Unlimited interconnection and use of virtual services.



#### **Digital product**

Digital product descriptions for smart engineering services.



## Our value proposition

#### **Quality:**

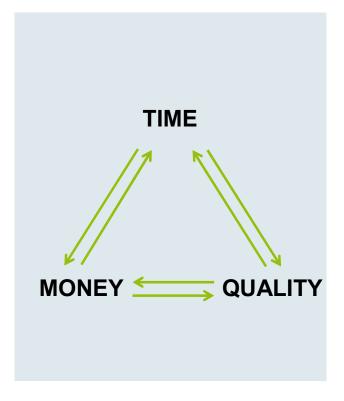
High-quality products and solutions by means of an extensive manufacturing capability and systematic function testing

#### Time:

A global network of experts for timely reactions to market demands and quick solutions

#### Money:

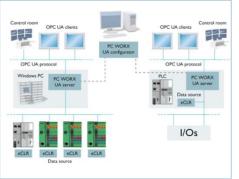
Smart products and solutions for a consistent, cost-optimized value added chain





### **Comprehensive automation**









**Solutions** 

**Systems** 

Business intelligence

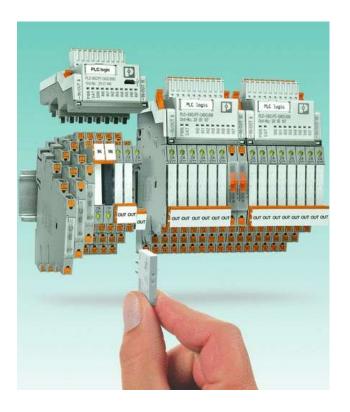
**Products** 

Components + automation concept + software + industrial know-how



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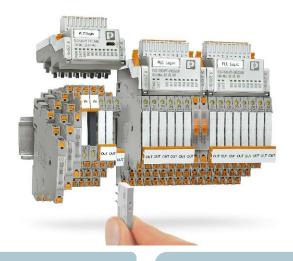






# **PLC** logic

# Programmable logic relay system



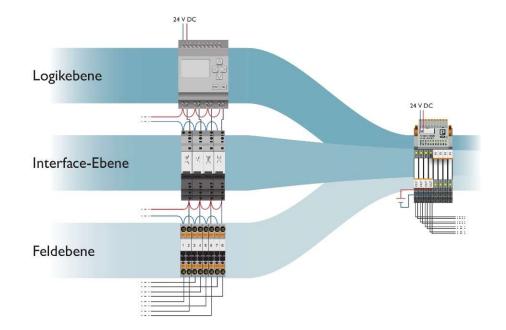
Short description

Features and benefits

Product overview

Comparison of solutions

Technology











#### PLC logic – Short description

# Programmable logic relay system

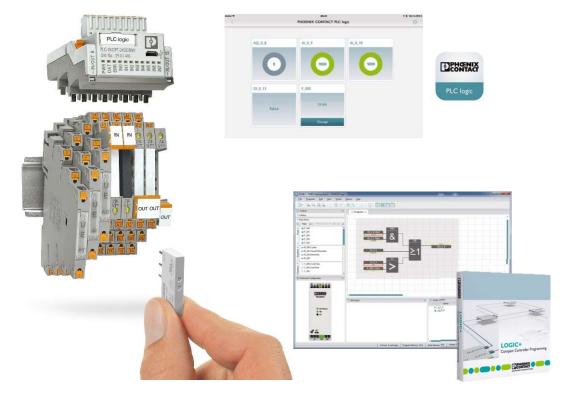
On the logic module market, the PLC logic relay system is the first to combine logic, interface, and field connection levels in a single solution. This means that you can switch and control I/O signals using a single compact system.

You can combine the new PLC logic module with the corresponding relay and analog modules as required.













Easy

Time

Availability

Space savi

### PLC logic – Features and benefits

### Programmable logic relay system

- Benefit from high availability thanks to plug-in relays and special function modules. The relays can be replaced quickly during maintenance work. This helps to ensure high machine and system availability.
- Wear-free switching with solid state relays to reach a high system availability.
- Filter series protect for net or signal interferrence.











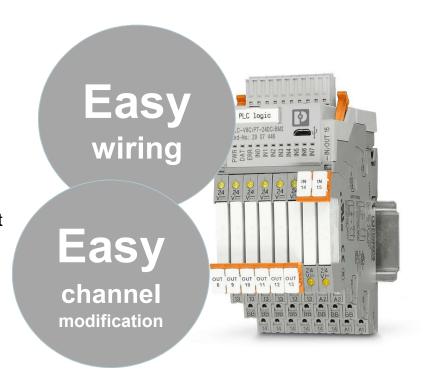
Easy

Time

#### PLC logic – Features and benefits

# Programmable logic relay system

- Easy modification per IO channel.
- Easy project implementation LOGIC+ is intuitive software that allows you to implement your projects quickly.





Space savin









#### X

Easy

Time

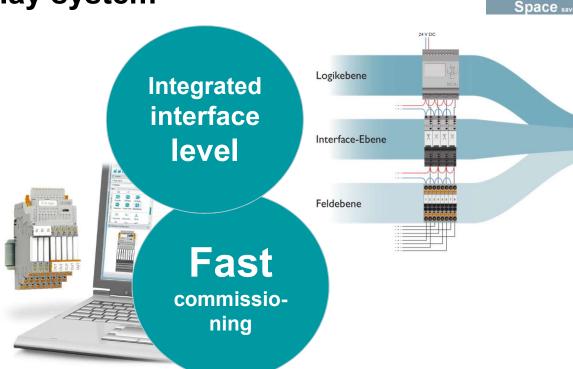
**Availability** 

### PLC logic – Features and benefits

# Programmable logic relay system

- Integrated interface level The PLC logic relay system is the first to combine logic, interface, and field connection levels in a single solution.
- ▼ Fast commissioning

  The easy handling helps when it comes to configuration and startup of the products. The programs created can be simulated offline on the PC and tested online during operation.











Easy

Time

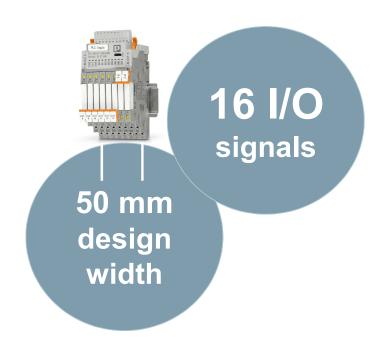
System Availability

Space savin

## PLC logic – Features and benefits

# Programmable logic relay system

▼ 50mm design width PLC logic processes 16 I/O signals with just one basic module, with an overall width of just 50 mm.

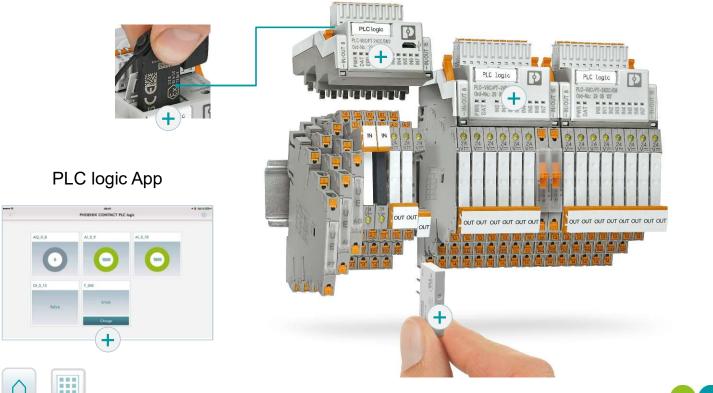








# Programmable logic relay system



#### Touch panel



LOGIC+









# Programmable logic relay system





#### **Memory module**

Save programs or easily copy them to other devices with the memory module.





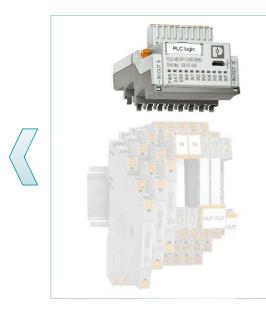






# Programmable logic relay system





#### **Basic module**

PLC logic processes 16 I/O signals with just one basic module, with an overall width of just 50 mm.





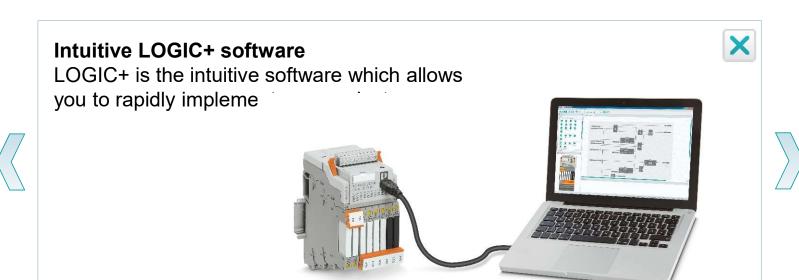






# Programmable logic relay system





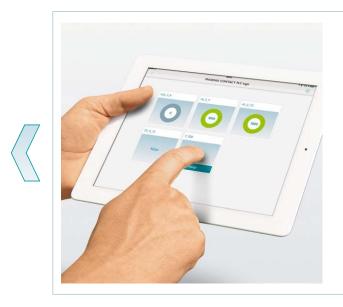






# Programmable logic relay system





#### **PLC logic app**

Easy and quick parameter adjustments and monitoring via app for iOS.

Thanks to the app and the corresponding Bluetooth adapter, you can access the process data quickly and wirelessly.





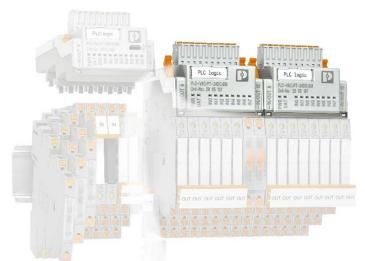




# Programmable logic relay system

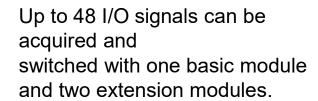






#### **Extension modules**

The basic module and the extension module are connected via integrated connectors - no tools required.





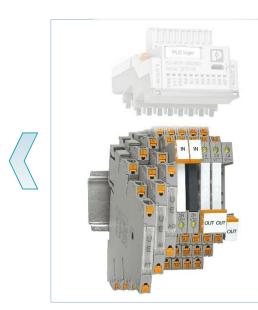






# Programmable logic relay system





#### Relay and analog modules

The modular design with the widest variety of relay and analog modules enables channel-specific assembly.











## Programmable logic relay system







#### **Touch panel**

For jobs requiring control, operation, and monitoring, the BTP 2000 series HMIs go perfectly with PLC logic. Basic touch panels can be used to visualize all the logic module process data.

Three different display sizes enable clear representation, from simple alphanumeric images to graphics-intensive images with object animation.



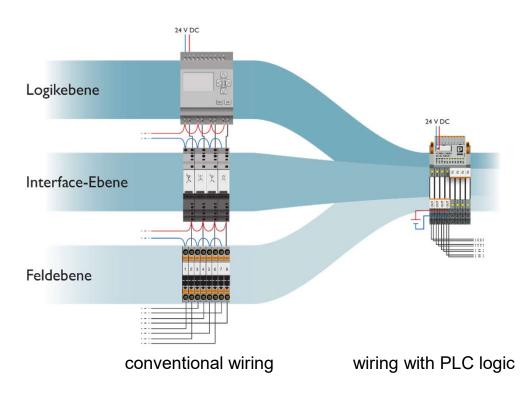




#### ×

#### PLC logic – Comparison of solutions

# Programmable logic relay system



On conventional logic modules, module wiring is complex and time consuming.

To avoid the disadvantages of permanently soldered relays, additional relay modules are often used in front of the inputs and outputs.

PLC logic replaces conventional switching and control devices and reduces the wiring required.







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#### **General overview controls**

#### Inline

The modular PLC for small and medium-sized applications



#### **Axioline**

The fast and robust modular PLC for any application



 The compact PLC for complex applications and the highest requirements







#### **Software PLC**

Transform your industrial PC into a PLC



### Modular Inline controllers – General data

IEC 61131-3



Web Server

FTP-Server







Parameterization memory up to 2GB



Real-time clock (buffered)



# **Modular Inline controller – differences**

	1x1 ETH	1x1 GSM	1x1 ME AN   INC	3xx
Engineering	PC Worx or PC Worx Express	PC Worx or PC Worx Express	PC Worx or PC Worx Express	PC Worx
Profinet	Device	-	Device	Controller/Device
Memory card	Optional SD-Flash	Optional SD-Flash	Optional SD-Flash	Required CF card
Modbus TCP	Server/Client	Server/Client	Server/Client	-
HTML5	✓	-	✓	-
Onboard DI/Os	8/4	16/4	8/4	12/4
Other specials		GPRS/GSM Modem	RS 485/422/ PWM	
			2/2 AIO 2 counter	



### **Modular Inline controller – differences**

	Program memory	Mass storage	Retentive mass storage
ILC 131 ETH (XC*)	192 kByte	192 kByte	8 kByte
ILC 151 ETH (XC*)	256 kByte	256 kByte	8 kByte
ILC 151 GSM/GPRS ILC 171 ETH	512 kByte	512 kByte	48 kByte
ILC 191 ETH ILC 191 ME/AN ILC 191 ME/INC	1 MByte	1 MByte	48 kByte
ILC 350 PN	1 MByte	2 MByte	48 kByte
ILC 370 PN ILC 390 PN	2 MByte	4 MByte	96 kByte

\*XC temperature range: - 40°C – 60°C



# **Special Controller: ILC 2050 BI**

- New application fields: Infrastructure, energy & building
- Integrated: 4x LAN, 2x USB & 2x RS-485 interfaces
- Programming with Niagara 4 Framework
  - Expandable by self-programmed functions

Supported protocols:









# **Agenda**

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### Modular Axioline controllers - General data

JAVA

IEC 61131-3



Web Server

FTP-Server







Parameterization memory up to 2GB



Real-time clock (buffered)



# **Modular Axioline controller – differences**

	1050 (XC*)	3050	Cloud
Engineering	PC Worx or PC Worx Express	PC Worx	PC Worx PC Worx Express
Profinet	Controller/Device	Controller/Device	Controller and Proficloud-Device
Memory card	Optional SD-Flash	Optional SD-Flash	Optional SD-Flash
Modbus TCP	Server/Client	Server/Client	
Ethernet	2x (switched internally)	3x	2x (switched internally)
Other specials			<ul> <li>Cloud controller for decentralized use of I/Os</li> <li>Global availability</li> <li>Cloud Credits - runtime licenses</li> </ul>



### **Modular Axioline controller – differences**

	1050 (XC*)	3050	Cloud
Program memory	1 MByte	4 MByte	1 MByte
Mass storage	2 MByte	8 MByte	1 MByte
Retentive mass storage	48 kByte	128 kByte	48 kByte

\*XC temperature range: - 40°C – 70°C



# **Agenda**

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### RFC - General data



FTP-Server

Web Server

Parameterization memory up to 2GB

IEC 61131-3







Diagnostic display

Ethernet 3x

Real-time clock (buffered)



# **RFCs - differences**

	RFC 460R PN 3TX	RFC 470 PN 3TX	RFC 470S PN 3TX
Engineering	PC Worx	PC Worx	PC Worx
Onboard DI/Os	-	5/3	5/3
Interbus	-	$\checkmark$	$\checkmark$
Other specials:			
Redundancy	✓ AutoSync Technology  Designed by PHOENIX CONTACT	-	-
Safety Controller	-	-	PROFIsafe



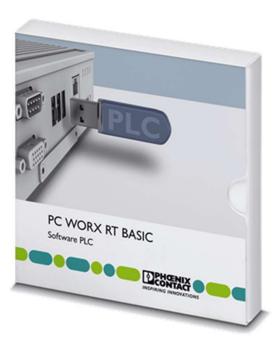
### **RFCs - differences**

	RFC 460R PN 3TX	RFC 470 PN 3TX	RFC 470S PN 3TX
Program memory	8 MByte	8 MByte	8 MByte
Mass storage	16 MByte	16 MByte	16 MByte
Retentive mass storage	120 kByte	240 kByte	240 kByte



# **Agenda**

- General overview
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- Software
- New products
- Competitors
- Application areas
- Phoenix Contact World





#### **Software PLC – General Data**



FTP-Server

IEC 61131-3





PROFU®

NET

Controller & Device



SW for IPC or Windows

Web Server



Real-time clock



# **Software PLC - differences**

	PC Worx RT Basic	PC Worx SRT
Engineering	PC Worx	PC Worx
Installation on	IPC	Windows or IPC
Performance class	High control performance and large-sized memory	Compact controller
Real-time capability	Yes	No
Interbus	<ul> <li>only in conjunction with an INTERBUS master controller board</li> </ul>	-
Program memory	8 MByte	1 MByte
Mass storage	16 MByte	1 MByte
Retentive mass storage	240 kByte	48 kByte



# **Agenda**

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#### **Software - PC WORX 6.xx**

IEC 61131-3 Engineering tool

FBD, LD, ST, IL, SFC

Worldwide usable

Powerful debugging

Free graphical programming editors



**Express** 

Basic license

Basic update

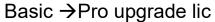
Pro license

Pro update

Pro license 180days

Demo

Pro lic copy







#### PLCnext Engineer

### PLCnext Technology Configuration and Engineering

#### Fast and flexible configuration

 C-Code, Simulink models, function components, IEC61131-3, Safety, HMI

#### Extendable

By licensed add-ins like the Viewer for Simulink

#### Easy handling

- Intuitive user interface
- Clear structures



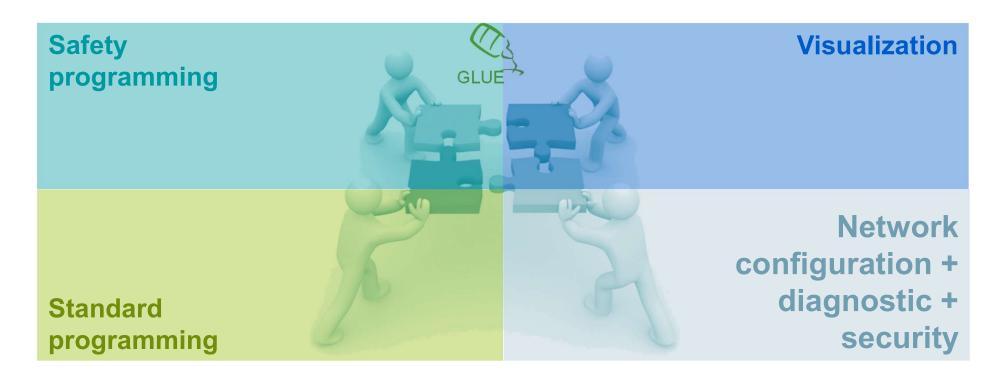
#### The software for configuration and engineering





PLCnext Engineer

# **Complete Integrated System**





# **Agenda**

- General overview controls
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PLCnext Technology

Designed by PHOENIX CONTACT

### Where we come from - Control Technology yesterday



PLCnext Technology

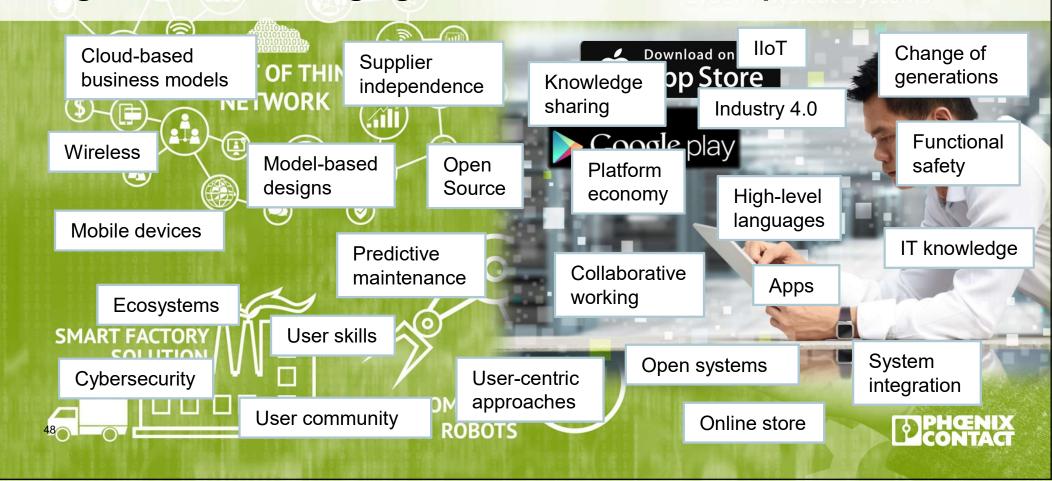
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# **Digitalization – Changing Market & Customer Requirements**





# **Digitalization – Changing Market & Customer Requirements**



PLCnext Technology <sup>™</sup>

Designed by PHOENIX CONTACT

Our Answer: An Open Ecosystem for Limitless Automation





PLCnext Technology in a nutshell

PLCnext Technology 1

Designed by PHOENIX CONTACT

The Open Ecosystem for Limitless Automation

PLCnext Technology enhance your automation thinking

**PLCnext Control** 



**PLCnext Engineer** 



**PLCnext Store** 



**PLCnext Community** 



**Open Control Platform** 

PLCs in various performance classes including PLCnext Runtime System and accessories for PLCnext Technology

**Engineering Software** 

Engineering tool for commissioning, configuring, and programming PLCnext Controls

**Software Store for Automation** 

Apps for functional extension of PLCnext Control and PLCnext Engineer

**User Collaboration & Resources** 

Information, support, and helpful resources about PLCnext Technology including FAQs, forums, tutorials and a GitHub presence





# enhances

with the openness and flexibility of Smart Devices.



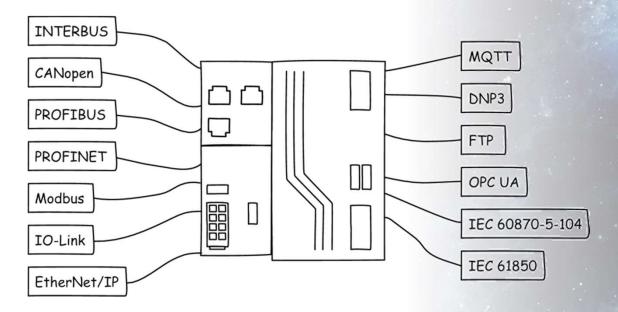


enhanced connectivity - Intelligent Networking

# PLCnext Technology

Designed by PHOENIX CONTACT

# **Future-proof Connectivity**

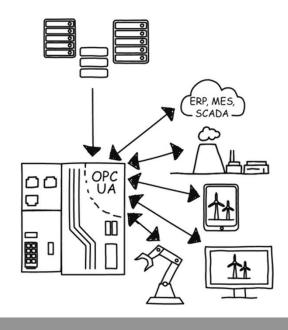


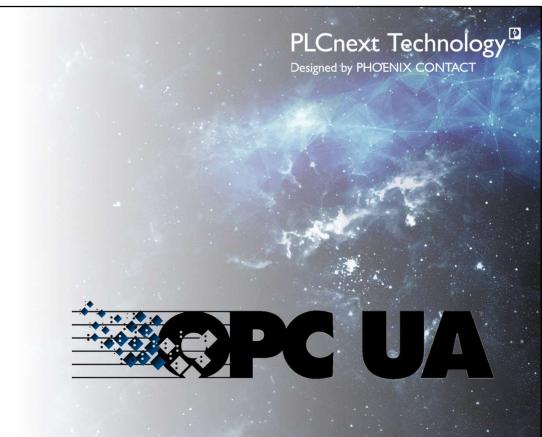
PLCnext Technology enables the integration of current and future interfaces and protocols for open communication in highly networked automation systems.



enhanced connectivity - Intelligent Networking

# **Integrated OPC UA Server**





Data Access, Alarms and Conditions, Programs, Historical Access, Global Discovery Server



enhanced connectivity - Intelligent Networking

PLCnext Technology Designed by PHOENIX CONTACT

### PROFICLOUD, Public Cloud, Private Cloud - any Cloud!

















Implement new IoT-based business models through direct connection to cloud-based services and databases. Benefit from the seamless integration of Phoenix Contact's PROFICLOUD and a cloud-agnostic strategy where the PLCnext Store delivers cloud connectors for every cloud. PLCnext Technology supports any customer cloud implementation – public, private, hybrid - including AWS, IBM, Azure, Alibaba, and MindSphere.

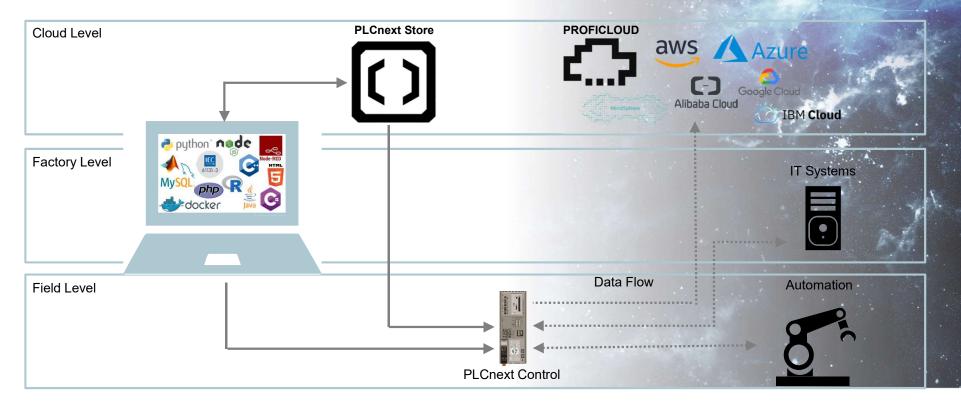


enhanced connectivity - Edge Device or PLC connecting all Levels

# PLCnext Technology

Designed by PHOENIX CONTACT

#### **PLCnext Control as PLC**



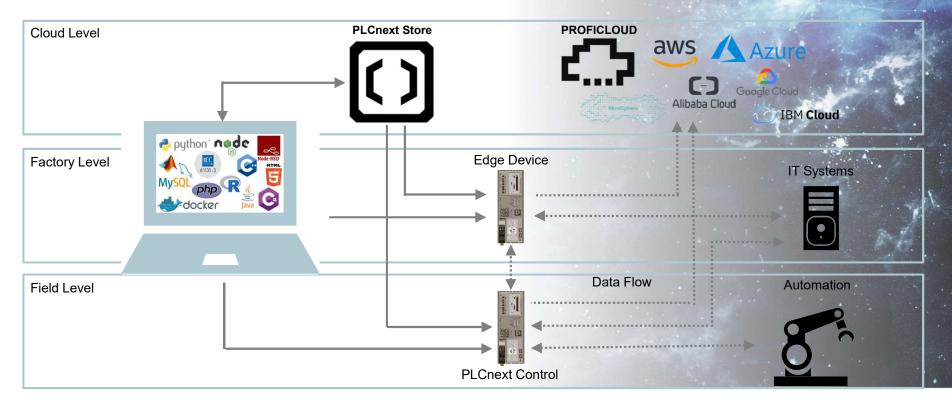


enhanced connectivity - Edge Device or PLC connecting all Levels

# PLCnext Technology

Designed by PHOENIX CONTACT

# **PLCnext Control as PLC and Edge Device**



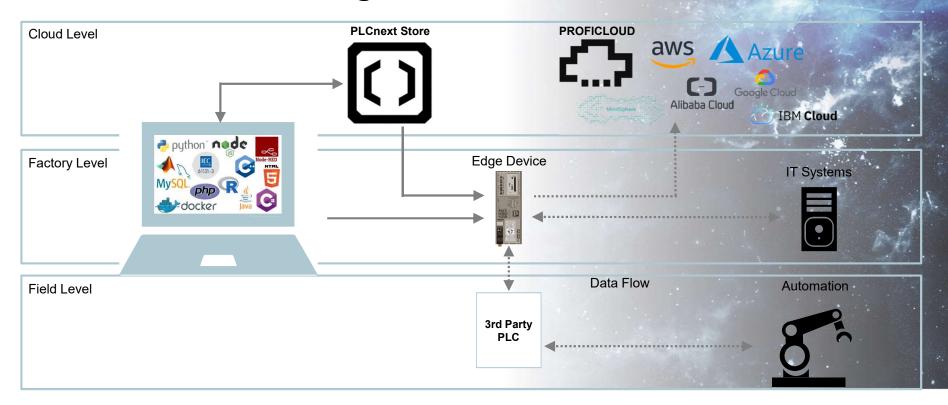


enhanced connectivity - Edge Device or PLC connecting all Levels

# PLCnext Technology

Designed by PHOENIX CONTACT

# **PLCnext Control as Edge Device**





# enhanced freedom

Flexible integration of open source software and apps

PLCnext Technology enables any desired combination of independently created program parts and complete applications. The use of open-source software and apps, e.g. from our PLCnext Store, improves the efficiency of your development processes. They sky is the limit when it comes to future expansions.

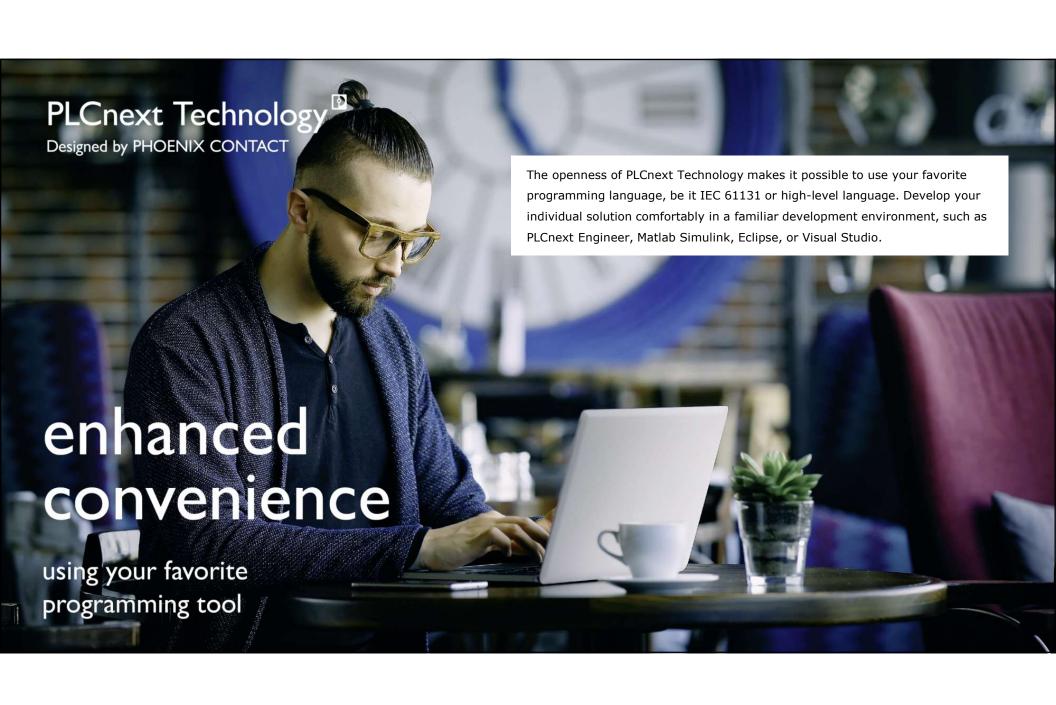
# PLCnext Technology Designed by PHOENIX CONTACT





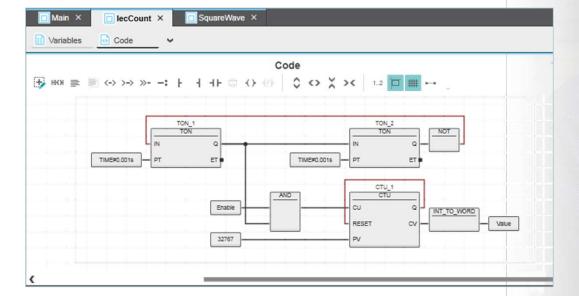
PLCnext Technology enables any desired combination of independently created program parts and complete applications. The use of open-source software and apps improves the efficiency of your development processes.







# IEC 61131-3 Programming with PLCnext Engineer



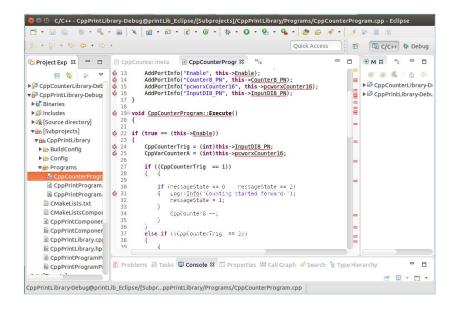
Use the innovative and easy to use features of PLCnext Engineer.



PLCnext Technology<sup>®</sup>

Designed by PHOENIX CONTACT

# Programming - C/C++

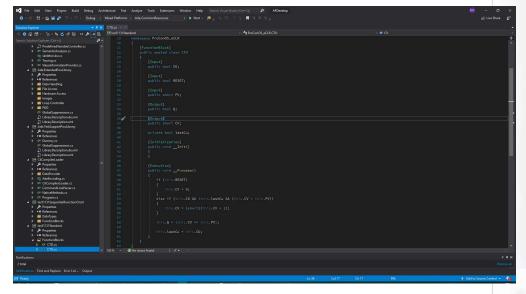




C/C++ acc. to standard, easy interface to the PLCnext Technology platform, support of remote debugging – use the tool you are familiar with.



#### **C# Function Blocks**



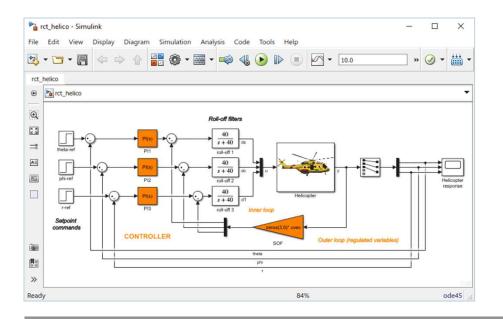


Development and integration of function blocks with C# with a dedicated plug-in for Visual Studio.

Create IEC 61131 function blocks with C# and execute them in real-time with the eCLR runtime system.



#### **MATLAB Simulink**

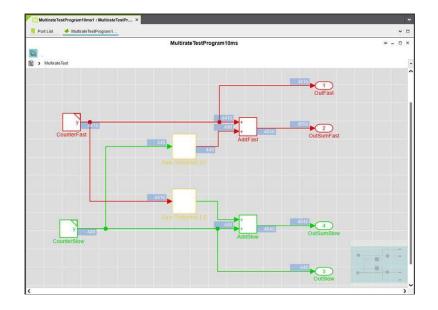




Seamless integration of model-based design & development with MATLAB Simulink.



# **MATLAB Simulink & PLCnext Engineer**





Seamless integration of model based design & development with MATLAB Simulink and PLCnext Engineer.

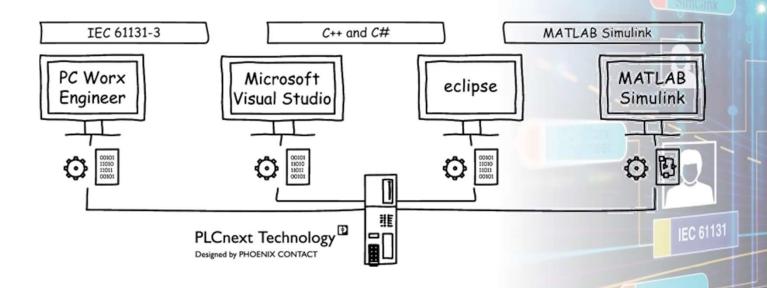


enhanced development

# PLCnext Technology

Designed by PHOENIX CONTACT

# **Convenient Engineering & Application Development**



With PLCnext Technology, several developers from different generations, with different skill sets and expertise can work on one controller program, in parallel and yet independently, using different programming languages.



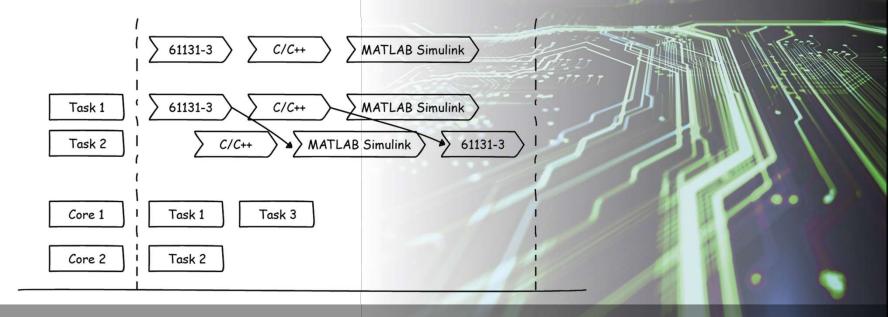
IEC 5 131

enhanced performance - PLC-typical Real-time Performance

PLCnext Technology

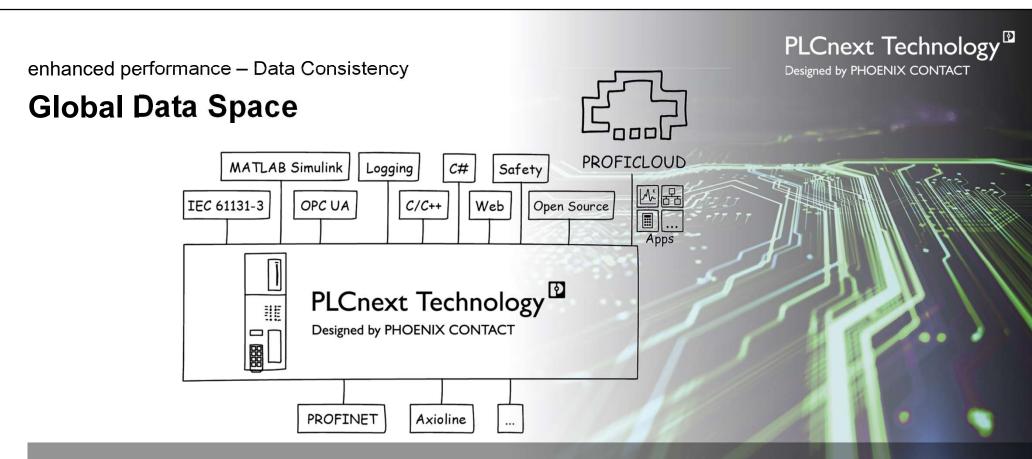
Designed by PHOENIX CONTACT

### **Execution & Synchronization Manager**



The patent-applied-for task handling of PLCnext Technology lets program routines of different origin run like classical IEC 61131 PLC code. Your high-level language programs become automatically deterministic.



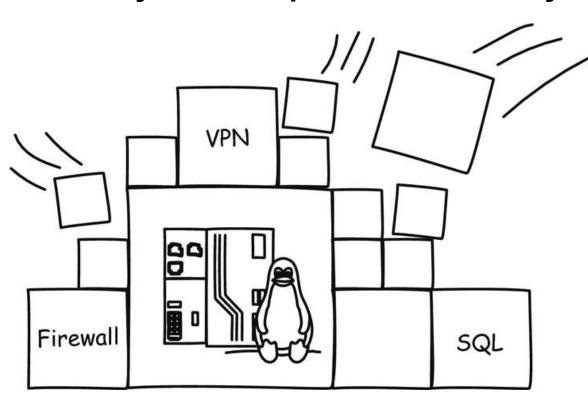


Fast and consistent data exchange between user programs, fieldbuses, and system programs. Access via Data Logger, HMI, and OPC UA. Security aspects for user management.



#### PLCnext Technology Architecture

### Flexibility of Linux plus the Reliability of a PLC

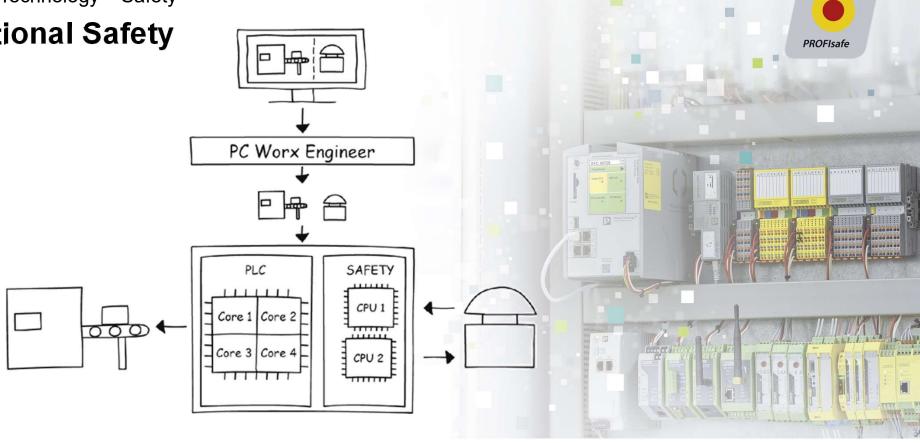


- PLCnext Technology is based on Linux...
  - Open source Linux Packages
- ... but as performant as a "classic" PLC!
  - Easy task management
  - Precise synchronization
  - Cycle-consistent data exchange
  - No Linux knowledge needed



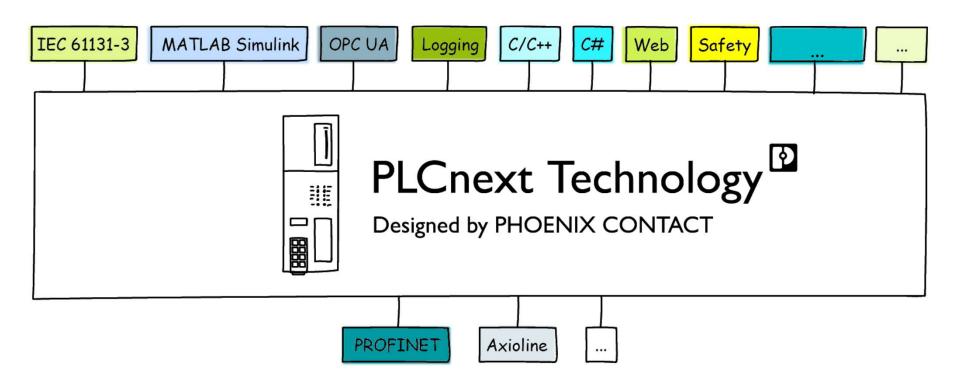
PLCnext Technology - Safety

# **Functional Safety**





### New perclanates by PLRIne mexter te technology by







**PLCnext Controls** 

# PLCnext Technology Designed by PHOENIX CONTACT

## **PLCnext Controls Portfolio**

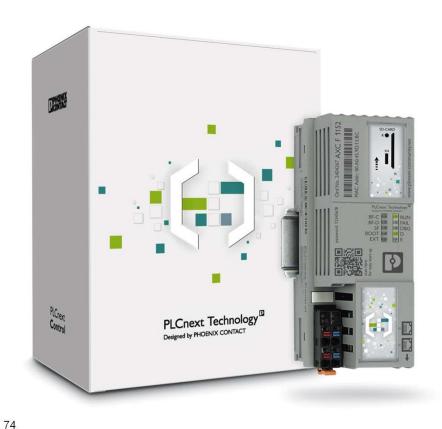


Performance



#### PLCnext Technology<sup>™</sup> Designed by PHOENIX CONTACT

#### **PLCnext Controls**



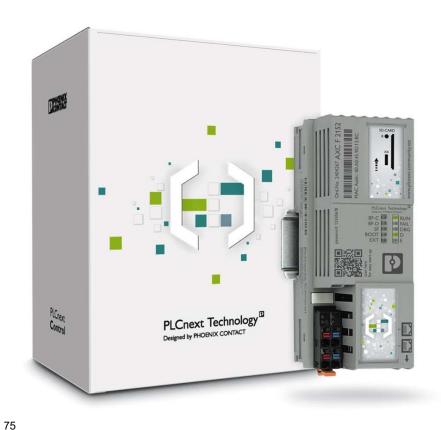
- ✓ Number Control-Tasks (IEC 61131): 8
- ✓ Min. cycle time (IEC 61131): 5 ms
- ✓ Profinet Controller & Device with 16 ARs
- ✓ SD Flash card slot
- ▼ Real-time clock

- ▼ Temperature range: -25°C up to +60°C



#### PLCnext Technology<sup>™</sup> Designed by PHOENIX CONTACT

#### **PLCnext Controls**



- ✓ SD Flash card slot
- ✓ Micro-USB type C
- ✓ Real-time clock
- ✓ Left side extension capability
- ▼ Trusted platform module (TPM) for security





## Feature Set Differences – AXC F 1152 vs. AXC F 2152

Feature	AXC F 1152	AXC F 2152
СРИ	Cyclone 5 with ARM Cortex-A9 1 x 800 MHz	Cyclone 5 with ARM Cortex-A9 2 x 800 MHz
Approvals	UL, CE	UL, CE, Marine, ATEX
Max. number of control tasks	8 (1 x 8)	32 (2 x 16)
PLCnext extension support (left-hand side)	No	Yes
PROFINET Features	Controller & Device with max. 16 ARs	Controller & Device with max. 64 ARs
Min. task cycle time	5 ms	1 ms



#### **PLCnext Controls**

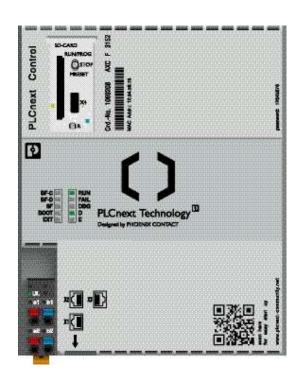


- ✓ Intel ATOM x5-E3930 dual-core CPU (2 x 1,3 GHz)
- ✓ 2 GB DDR4 dual-channel RAM

- ✓ Integrated uninterruptible power supply (UPS) for targeted application shutdown
- ✓ SD card slot
- ✓ Real-time clock



#### **PLCnext Controls**



- - Linux operating system

  - ▼ PROFICLOUD Connection
- ✓ PROFINET Controller (up to 128 devices) + Device
- ✓ OPC UA
  - ✓ Easy integration of other fieldbus protocols (Linux OS)
- ✓ Prepared for TSN
- Approvals
  - ✓ UL (Hazloc), CUL
  - ✓ DNV/GL, LR, BV, ABS, ...
  - ✓ IEC Ex, ATEX



#### **PLCnext Control Extensions**

# PLCnext Technology Designed by PHOENIX CONTACT

## **PLCnext Control Extensions Portfolio**

AXC F XT ETH 1TX

Art. No: 2403115



Released

AXC F XT IB

Art. No: 2403018



Released

AXC F XT PB

Art. No: 1091657



NEW

**AXC F XT EXP** 

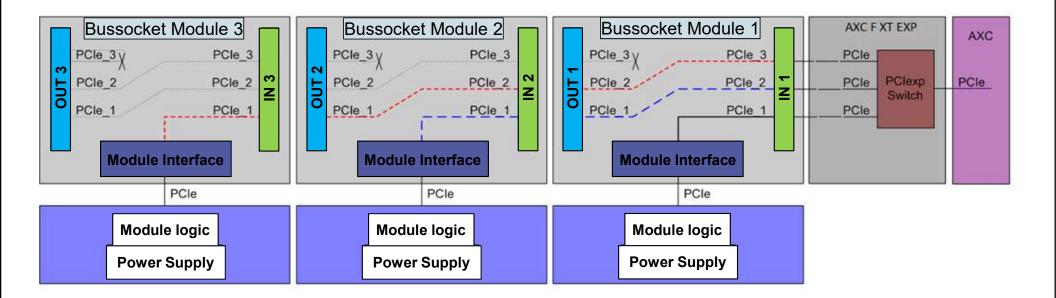
Art. No: 1139999







## **Bussocket function AXC F XT EXP**



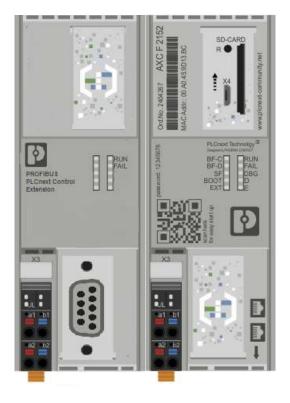


#### **PLCnext Control Extensions**

## **Expansions with AXC F 2152**

AXC F 2152 have one PCle Lane Gen 1. Usable is one Extension:

- AXC F XT ETH 1TX or
- AXC F XT IB or
- AXC F XT PB



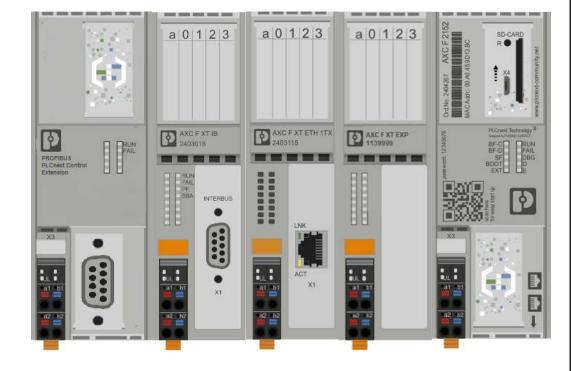


#### **PLCnext Control Extensions**

## **Extensions with AXC F 2152**

AXC F 2152 with AXC F XT EXP - Three Extensions are usable simultaneously:

- AXC F XT EXP and
- AXC F XT ETH 1TX and
- AXC F XT IB and
- AXC F XT PB





#### **PLCnext Controls**

#### **PLCnext Control RFC 4072S**



- ✓ Intel i5 6300U 2 x 2,4 GHz processor
- ✓ 8 GB DDR 4 dual channel RAM
- ✓ Profisafe integrated (up to 300 F-Devices)
- ✓ Operation Mode Switch
- ▼ Touch display
- ✓ SD Flash card slot
- ✓ 3 ETH-MAC interfaces
  (2 x 1 Gbit, 1 x 100 Mbit switched)
- ✓ Real-time clock





#### **PLCnext Technology Security**

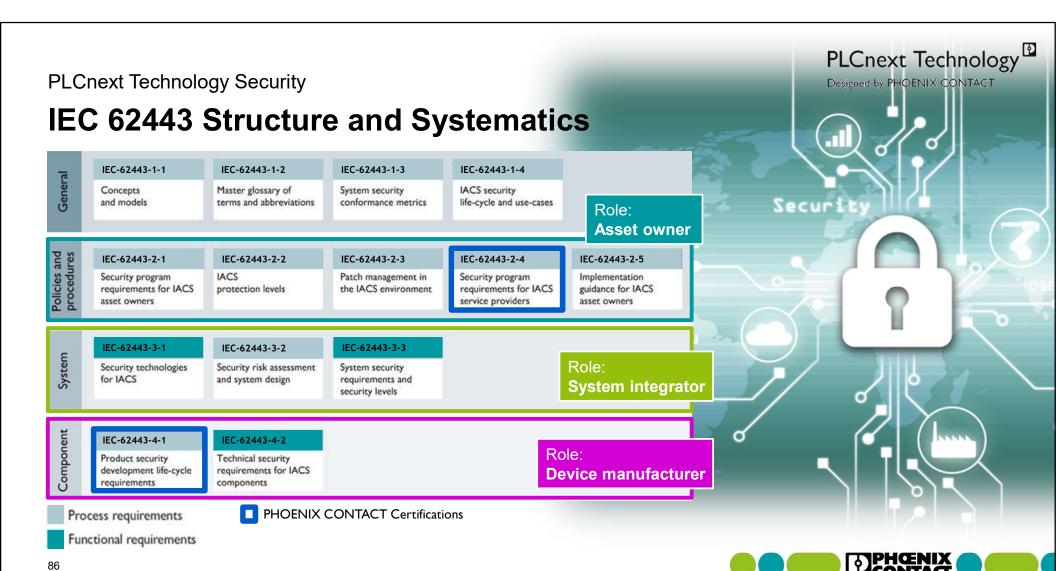
## IEC 62443: IT-Security for Industrial Automation Control Systems



62443

Industrial Automation **Basis Standard** 





**INSPIRING INNOVATIONS** 

#### Secure Product Development according to IEC 62443-4-1

## IEC 62443-4-1 Secure Product Development Lifecycle Certificate





	Re	quirement	Maturity Leve
Practic	e 1 - Security Management		
SM-1	Development Process		3
SM-2	Identification of Responsibilities		2
SM-3	Identification of Applicability		2
SM-4	Security Expertise		2
SM-5	Process Scoping		2
SM-6	File Integrity		2
Practic	ce 2 – Specification of Security	Requirements	
SR-1	Product Security Context		2
SR-2	Threat Model		2
SR-3	Product Security Requirements		2
SR-4	Product Security Requirements Content		2
SR-5	Security Requirements Revie	w	2
Practic	ce 3 - Secure by Design		
SD-1	Secure Design Principles		2
SD-2	Defense In Depth Design		2
SD-3	Security Design Review		2





## IEC 62443-2-4 - ICS-Security Service Provider Certificate



#### As an ICS service provider we are offering

- Security services
- Design and commissioning of an automation system for acceptance as system integrator

ICS = Industrial Control System



## Secure Product Development according to IEC 62443-4-1







## Functional Product Requirements for IACS acc. to IEC 62443-4-2





Ecosystem & PLCnext Store

PLCnext Technology

Designed by PHOENIX CONTACT

The Open Ecosystem for Limitless Automation

PLCnext Technology

enhance your automation thinking

**PLCnext Control** 



**PLCnext Engineer** 



**PLCnext Store** 



**PLCnext Community** 



**Open Control Platform** 

PLCs in various performance classes including PLCnext Runtime System and accessories for PLCnext Technology

**Engineering Software** 

Engineering tool for commissioning, configuring, and programming PLCnext Controls

**Software Store for Automation** 

Apps for functional extension of PLCnext Control and PLCnext Engineer

**User Collaboration & Resources** 

Information, support, and helpful resources about PLCnext Technology including FAQs, forums, tutorials and a GitHub presence



## **Phoenix Contact**

www.phoenixcontact.com/global

www.proficloud.net

www.plcnext-community.net

www.phoenixcontact.com.mx

Actividades 2020 Folletos Presentaciones Webinar





#### Antonio Gordillo / Product Manager ICE IMA

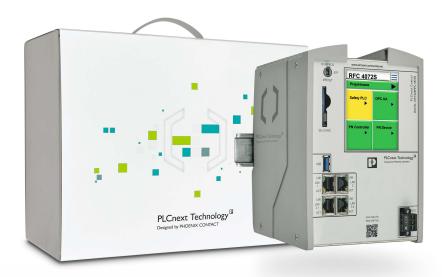












# Thank you

